

INTEGRATED CIRCUITS

DATA SHEET

TDA1516BQ

**24 W BTL or 2 x 12 watt stereo car
radio power amplifier**

Product specification
File under Integrated Circuits, IC01

July 1994

24 W BTL or 2 x 12 watt stereo car radio power amplifier

TDA1516BQ

GENERAL DESCRIPTION

The TDA 1516BQ is an integrated class-B output amplifier in a 13-lead single-in-line (SIL) plastic power package. The device is primarily developed for car radio applications.

FEATURES

- Requires very few external components
- Flexibility in use – stereo as well as mono BTL
- High output power (without bootstrap)
- Low offset voltage at output (important for BTL)
- Fixed gain
- Good ripple rejection
- Mute/stand-by switch
- Load dump protection
- A.C. and d.c. short-circuit-safe to ground and V_P
- Thermally protected
- Reverse polarity safe
- Capability to handle high energy on outputs ($V_P = 0$ V)
- No switch-on/switch-off pop
- Flexible leads
- Low thermal resistance
- Identical inputs (inverting and non-inverting)
- Compatible with TDA1518Q (except gain)

QUICK REFERENCE DATA

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage range operating		V_P	6,0	14,4	18,0	V
non-operating		V_P	–	–	30,0	V
load dump protected		V_P	–	–	45,0	V
Repetitive peak output current		I_{ORM}	–	–	4	A
Total quiescent current		I_{tot}	–	30	–	mA
Stand-by current		I_{sb}	–	0,1	100	μ A
Switch-on current		I_{sw}	–	–	40	μ A
Input impedance BTL		$ Z_i $	25	–	–	k Ω
stereo		$ Z_i $	50	–	–	k Ω
Stereo application						
Output power	THD = 10%; 4 Ω	P_o	–	6	–	W
	THD = 10%; 2 Ω	P_o	–	11	–	W
Channel separation		α	40	–	–	dB
Noise output voltage		$V_{no(rms)}$	–	50	–	μ V
BTL application						
Output power	THD = 10%; 4 Ω	P_o	–	22	–	W
Supply voltage ripple rejection	$R_S = 0$ Ω ; f = 100 Hz to 10 kHz	RR	48	–	–	dB
D.C. output offset voltage		$ \Delta V_O $	–	–	100	mV

24 W BTL or 2 x 12 watt stereo car radio
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PACKAGE OUTLINE

13-lead SIL-bent-to-DIL; plastic power (SOT141); SOT141-6; 1996 July 24.

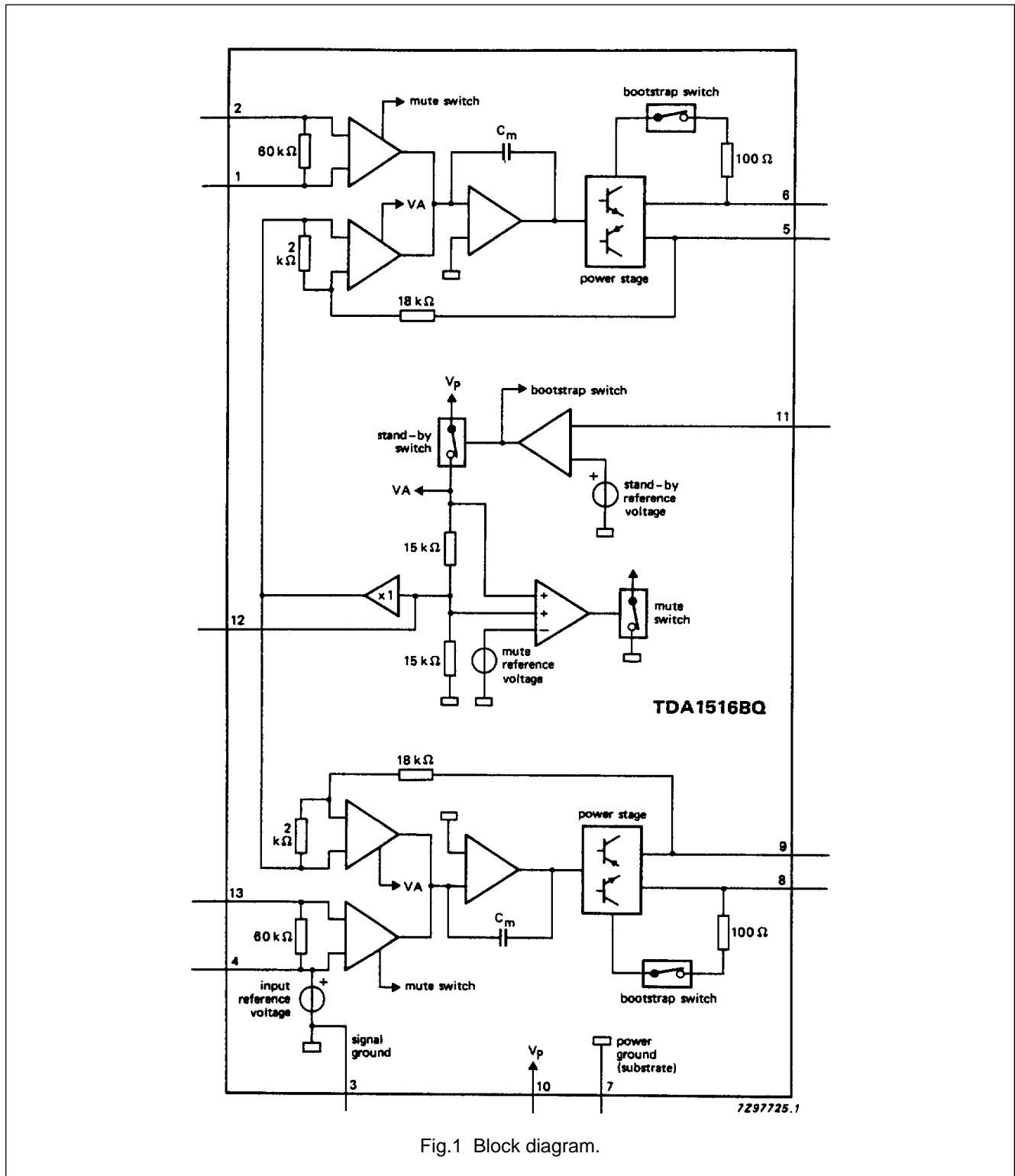


Fig.1 Block diagram.

24 W BTL or 2 x 12 watt stereo car radio power amplifier

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PINNING

1	–INV1	non-inverting input 1	8	BS2	bootstrap 2
2	INV	inverting input	9	OUT2	output 2
3	GND1	ground (signal)	10	V _P	supply voltage
4	V _{ref}	reference voltage	11	M/SS	mute/stand-by switch
5	OUT1	output 1	12	RR	supply voltage ripple rejection
6	BS1	bootstrap 1	13	–INV2	non-inverting input 2
7	GND2	ground (substrate)			

FUNCTIONAL DESCRIPTION

The TDA1516BQ contains two identical amplifiers with differential input stages. This device can be used for stereo or bridge applications. The gain of each amplifier is fixed at 20 dB. A special feature of this device is the mute/stand-by switch which has the following features:

- low stand-by current (< 100 µA)
- low mute/stand-by switching current (low cost supply switch)
- mute condition.

RATINGS

Limiting values in accordance with the Absolute Maximum System (IEC 134)

PARAMETER	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
Supply voltage					
operating		V _P	–	18	V
non-operating		V _P	–	30	V
load dump protected	during 50 ms; t _r ≥ 2,5 ms	V _P	–	45	V
A.C. and d.c. short-circuit- safe voltage		V _{PSC}	–	18	V
Reverse polarity		V _{PR}	–	6	V
Energy handling capability at outputs	V _P = 0 V		–	200	mJ
Non-repetitive peak output current		I _{OSM}	–	6	A
Repetitive peak output current		I _{ORM}	–	4	A
Total power dissipation	see Fig.2	P _{tot}	–	25	W
Crystal temperature		T _c	–	150	°C
Storage temperature range		T _{stg}	–55	+ 150	°C

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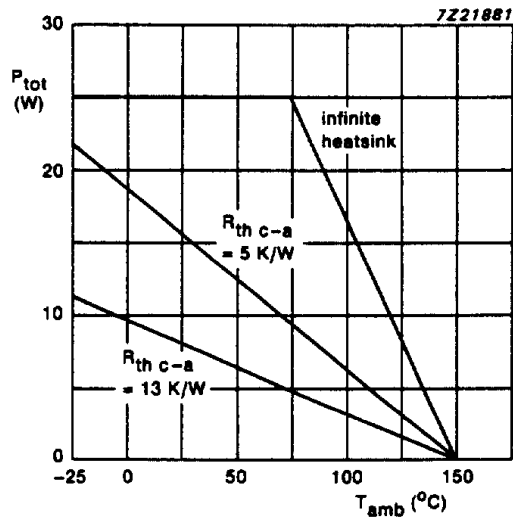


Fig.2 Power derating curve.

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D.C. CHARACTERISTICS (note 1)

$V_P = 14,4$ V; $T_{amb} = 25$ °C; unless otherwise specified

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply						
Supply voltage range	note 2	V_P	6,0	14,4	18,0	V
Quiescent current		I_P	–	40	80	mA
D.C. output voltage at approximately $V_P/2$	note 3	V_O	–	6,8	–	V
D.C. output offset voltage		$ \Delta V_{5-9} $	–	–	100	mV
Mute/stand-by switch						
Switch-on voltage level		V_{ON}	8,5	–	–	V
Mute condition						
Output signal in mute position	$V_I = 1$ V (max.); f = 20 Hz to 15 kHz	V_O	–	–	2	mV
D.C. output offset voltage		$ \Delta V_{5-9} $	–	–	100	mV
Stand-by condition						
D.C. current in stand-by condition		I_{sb}	–	–	100	μ A
Switch-on current		I_{sw}	–	12	40	μ A

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A.C. CHARACTERISTICS

$V_P = 14,4 \text{ V}$; $R_L = 4 \Omega$; $f = 1 \text{ kHz}$; $T_{amb} = 25 \text{ }^\circ\text{C}$; unless otherwise specified

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Stereo application	note 1					
Output power	note 4; THD = 0,5%	P_o	4	5	–	W
	THD = 10%	P_o	5,5	6,0	–	W
	notes 4 and 5; THD = 10%	P_o	6	7	–	W
Output power at $R_L = 2 \Omega$	note 4; THD = 0,5%	P_o	7.5	8,5	–	W
	THD = 10%	P_o	10	11	–	W
	notes 4 and 5; THD = 10%	P_o	10,5	12,0	–	W
Low frequency roll-off	note 6; –3 dB	f_L	–	45	–	Hz
High frequency roll-off	–1 dB	f_H	20	–	–	kHz
Closed loop voltage gain		G_v	19	20	21	dB
Supply voltage ripple rejection:	note 7					
ON		RR	48	–	–	dB
mute		RR	48	–	–	dB
stand-by		RR	80	–	–	dB
Input impedance		$ Z_i $	50	60	75	k Ω
Noise output voltage:	note 8;					
ON	$R_S = 0 \Omega$	$V_{no(rms)}$	–	50	–	μV
ON	$R_S = 10 \text{ k}\Omega$	$V_{no(rms)}$	–	70	100	μV
mute	note 9	$V_{no(rms)}$	–	50	–	μV
Channel separation	$R_S = 10 \text{ k}\Omega$	α	40	–	–	dB
Channel balance		G_v	–	–	1	dB

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PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
BTL application						
Output power	note 10					
	THD = 0,5%	P_o	15,5	17,0	–	W
	THD = 10%	P_o	20	22	–	W
Output power at V_p = 13,2 V	note 5; THD = 10%	P_o	21	24	–	W
	THD = 0,5%	P_o	–	13,5	–	W
	THD = 10%	P_o	–	17	–	W
Power bandwidth	note 5; THD = 10%	P_o	–	19	–	W
	THD = 0,5%					
	$P_o = 15$ W	B_w	–	20 to 15 000	–	Hz
Low frequency roll-off	note 6; –3 dB	f_L	–	25	–	Hz
High frequency roll-off	–1 dB	f_H	20	–	–	kHz
Closed loop voltage gain		G_v	25	26	27	dB
Supply voltage ripple rejection:	note 7					
ON		RR	48	–	–	dB
mute		RR	48	–	–	dB
stand-by		RR	80	–	–	dB
Input impedance		$ Z_i $	25	30	38	k Ω
Noise output voltage	note 8;					
ON	$R_S = 0 \Omega$	$V_{no(rms)}$	–	70	–	μ V
ON	$R_S = 10$ k Ω	$V_{no(rms)}$	–	100	200	μ V
mute	note 9	$V_{no(rms)}$	–	60	–	μ V

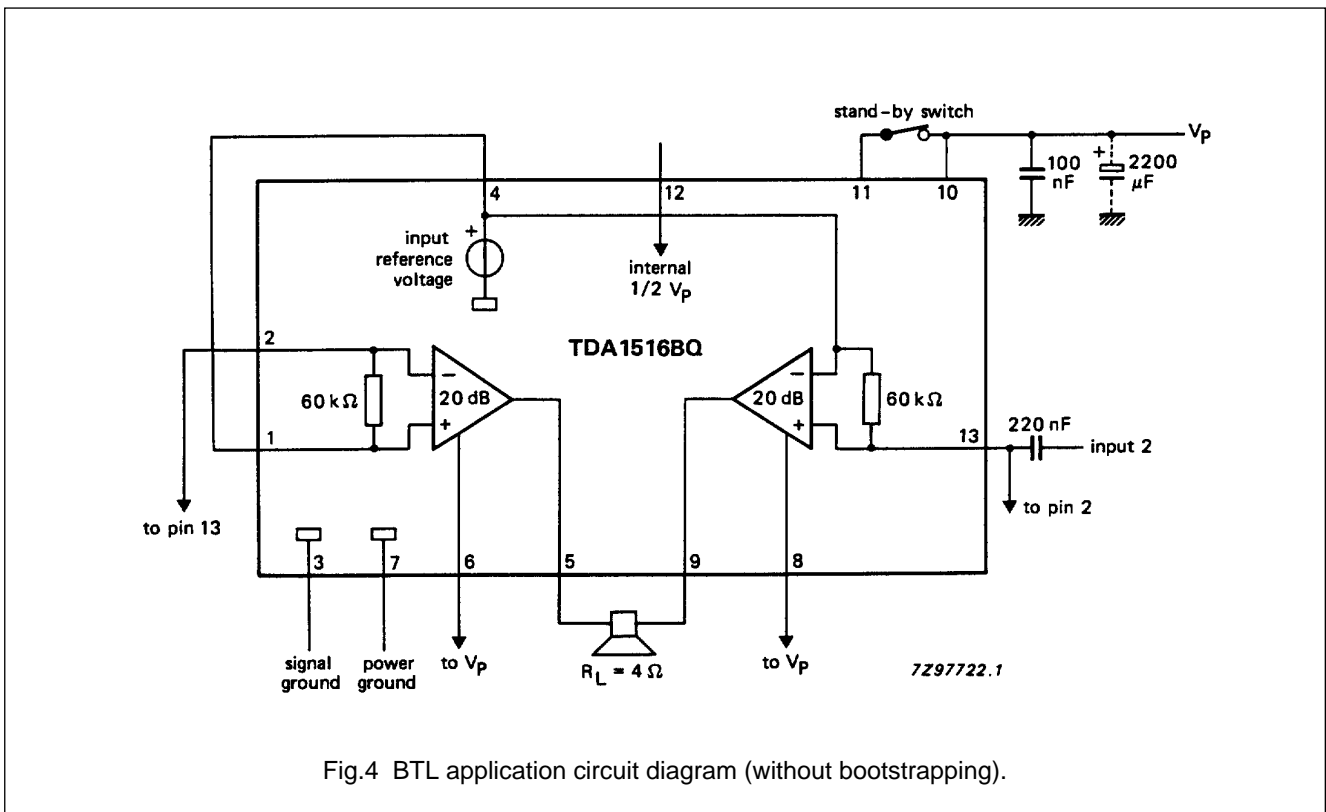
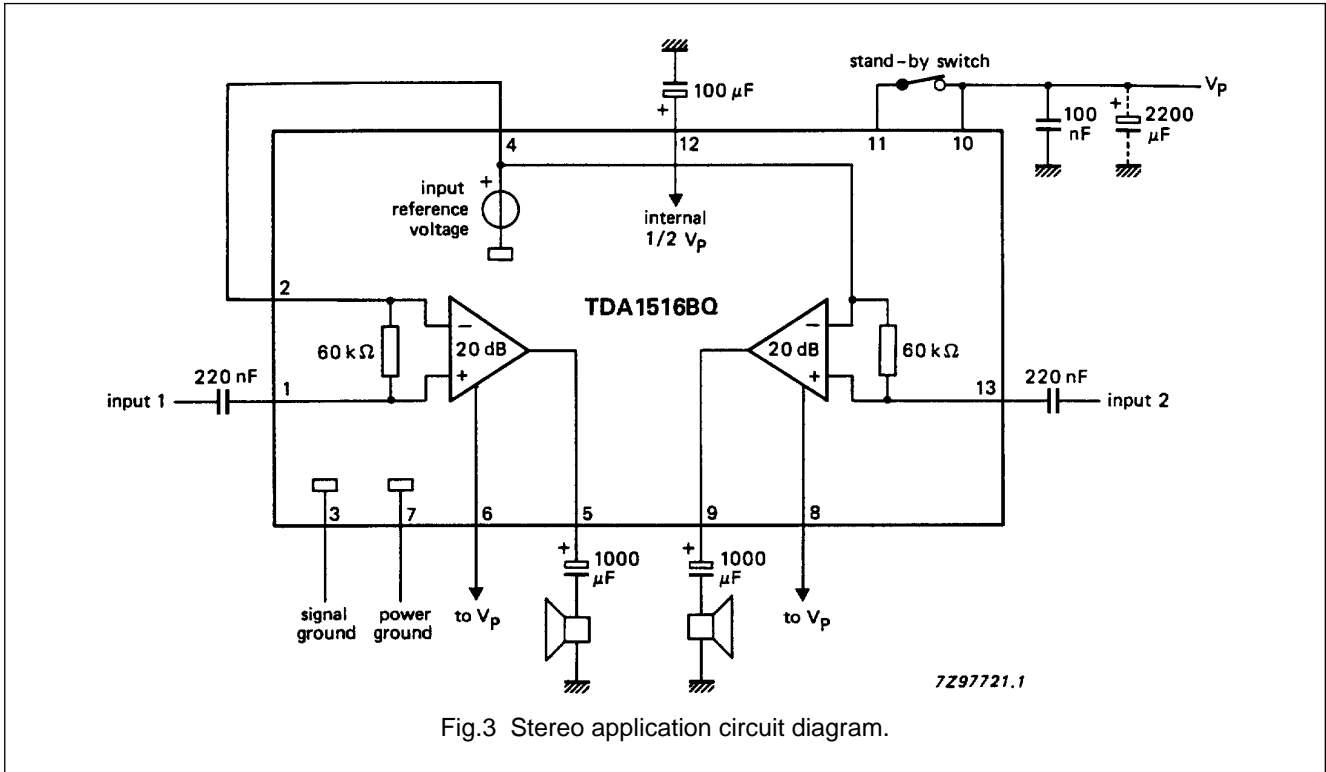
Notes to the characteristics

- All characteristics, for stereo application are measured using the circuit shown in Fig.3.
- The circuit is d.c. adjusted at $V_p = 6$ V to 18 V and a.c. operating at $V_p = 8,5$ to 18 V.
- At 18 V < V_p < 30 V the d.c. output voltage $\leq V_p/2$.
- Output power is measured directly at the output pins of the IC.
- With bootstrap and a 100 k Ω resistor from pin 12 to the positive supply voltage (V_p), value of bootstrap capacitor is 47 μ F.
- Frequency response externally fixed.
- Ripple rejection measured at the output with a source impedance of 0 Ω (maximum ripple amplitude of 2 V) and a frequency between 1 kHz and 10 kHz.
- Noise voltage measured in a bandwidth of 20 Hz to 20 kHz.
- Noise output voltage independent of R_S ($V_i = 0$ V).
- All characteristics, for BTL application are measured using the circuit shown in Fig.4.

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APPLICATION INFORMATION



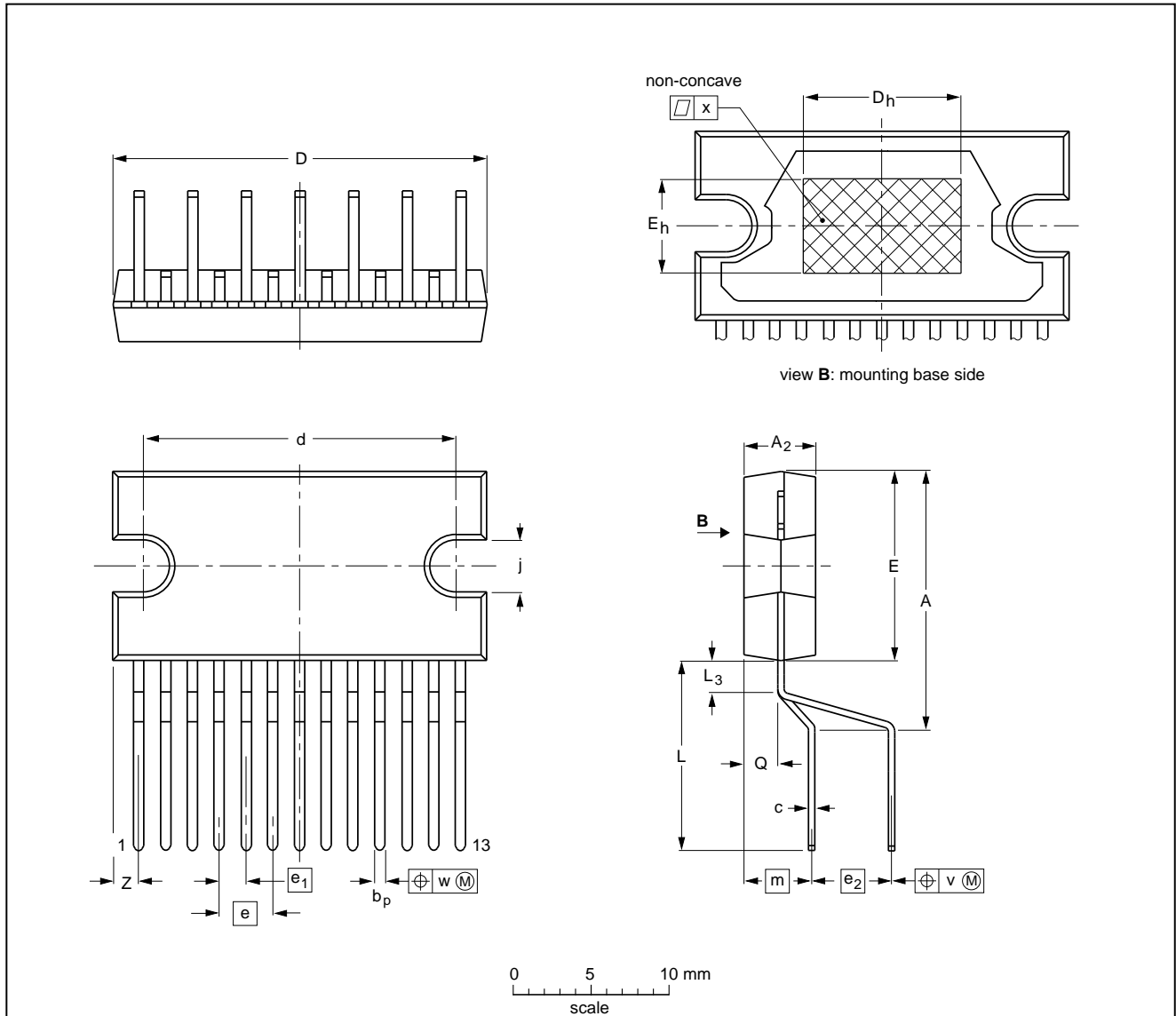
24 W BTL or 2 x 12 watt stereo car radio
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PACKAGE OUTLINE

DBS13P: plastic DIL-bent-SIL power package; 13 leads (lead length 12 mm)

SOT141-6



DIMENSIONS (mm are the original dimensions)

UNIT	A	A ₂	b _p	c	D ⁽¹⁾	d	D _h	E ⁽¹⁾	e	e ₁	e ₂	E _h	j	L	L ₃	m	Q	v	w	x	Z ⁽¹⁾
mm	17.0 15.5	4.6 4.2	0.75 0.60	0.48 0.38	24.0 23.6	20.0 19.6	10	12.2 11.8	3.4	1.7	5.08	6	3.4 3.1	12.4 11.0	2.4 1.6	4.3	2.1 1.8	0.8	0.25	0.03	2.00 1.45

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES			EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	EIAJ		
SOT141-6					92-11-17 95-03-11

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\ max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.	
Application information	
Where application information is given, it is advisory and does not form part of the specification.	

LIFE SUPPORT APPLICATIONS

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