# INTEGRATED CIRCUITS

# DATA SHEET

# **TDA1524A**Stereo-tone/volume control circuit

Product specification
File under Integrated Circuits, IC01

September 1987





**TDA1524A** 

#### **GENERAL DESCRIPTION**

The device is designed as an active stereo-tone/volume control for car radios, TV receivers and mains-fed equipment. It includes functions for bass and treble control, volume control with built-in contour (can be switched off) and balance. All these functions can be controlled by d.c. voltages or by single linear potentiometers.

#### **Features**

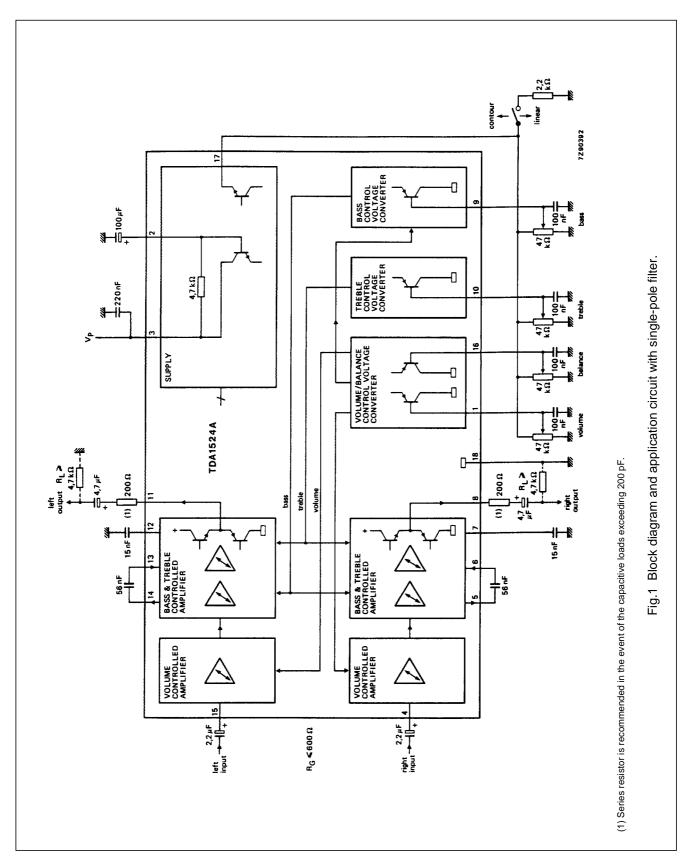
- Few external components necessary
- Low noise due to internal gain
- · Bass emphasis can be increased by a double-pole low-pass filter
- Wide power supply voltage range.

#### **QUICK REFERENCE DATA**

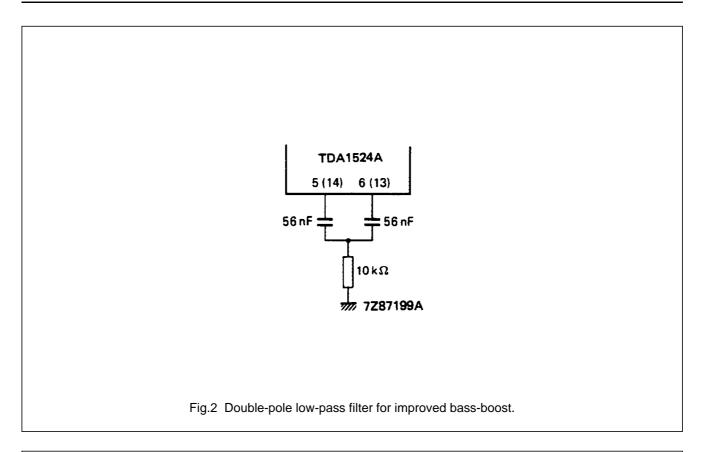
| $V_P = V_{3-18}$ | typ.   | 12  | V  |
|------------------|--|---|--|
| $I_P = I_3$      | typ.   | 35  | mA   |
|                  |  |   |  |
| $V_{i(rms)}$     | typ.   | 2,5   | V  |
|                  |  |   |  |
| $V_{o(rms)}$     | typ.   | 3   | V  |
| $G_{v}$          | −80 to   | + 21,5  | dB   |
| $\Delta G_v$     | −19 to   | + 17  | dB   |
| $\Delta G_v$     | typ.   | ±15   | dB   |
| THD              | typ.   | 0,3   | %  |
|                  |  |   |  |
|                  |  |   |  |
| $V_{no(rms)}$    | typ.   | 310   | μV   |
| $V_{no(rms)}$    | typ.   | 100   | $\mu V$  |
|                  |  |   |  |
| $lpha_{	t cs}$   | typ.   | 60  | dB   |
|                  |  |   |  |
| $\Delta G_v$     | max.   | 2,5   | dB   |
| RR               | typ.   | 50  | dB   |
| $V_P = V_{3-18}$ | 7,5 to   | 16,5  | V  |
| $T_{amb}$        | −30 to   | + 80  | °C   |
|                  | $I_{P} = I_{3}$ $V_{i(rms)}$ $V_{o(rms)}$ $G_{v}$ $\Delta G_{v}$ $\Delta G_{v}$ $THD$ $V_{no(rms)}$ $V_{no(rms)}$ $\alpha_{cs}$ $\Delta G_{v}$ $RR$ $V_{P} = V_{3-18}$ | $\begin{split} I_P &= I_3 & typ. \\ V_{i(rms)} & typ. \\ V_{o(rms)} & typ. \\ G_V & -80 \text{ to} \\ \Delta G_V & -19 \text{ to} \\ \Delta G_V & typ. \\ THD & typ. \\ \\ V_{no(rms)} & typ. \\ V_{no(rms)} & typ. \\ C_{cs} & typ. \\ \Delta G_V & max. \\ RR & typ. \\ \\ V_P &= V_{3-18} & 7,5 \text{ to} \\ \end{split}$ | $\begin{array}{cccccccccccccccccccccccccccccccccccc$ |

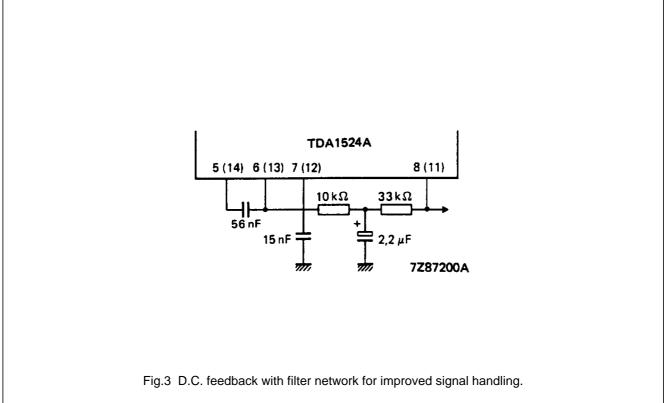
## **PACKAGE OUTLINE**

18-lead DIL; plastic (SOT102); SOT102-1; 1996 July 22.



# Stereo-tone/volume control circuit





# Stereo-tone/volume control circuit

**TDA1524A** 

#### **RATINGS**

Limiting values in accordance with the Absolute Maximum System (IEC 134)

Supply voltage (pin 3)  $V_P = V_{3-18} \quad \text{max.} \qquad 20 \quad V$   $\text{Total power dissipation} \qquad \qquad P_{tot} \qquad \text{max.} \qquad 1200 \quad \text{mW}$   $\text{Storage temperature range} \qquad \qquad T_{stg} \qquad -55 \text{ to} + 150 \quad ^{\circ}\text{C}$ 

Operating ambient temperature range  $T_{amb}$  -30 to +80  $^{\circ}C$ 

### D.C. CHARACTERISTICS

 $V_P = V_{3\text{-}18} = 12 \text{ V}; \text{ $T_{amb}$ = $25$ °C; measured in Fig.1; $R_G \le 600 \ \Omega$; $R_L \ge 4.7$ k$\Omega$; $C_L \le 200$ pF; unless otherwise specified $T_{amb}$ = $12 \text{ V}$; $T_{amb} = $25$ °C; measured in Fig.1; $T_{amb} = $12 \text{ V}$; $T_{amb} = $1$ 

| PARAMETER   | SYMBOL               | MIN. | TYP. | MAX.                              | UNIT |
|---|----------------------|------|------|-----------------------------------|------|
| Supply (pin 3)                                      |                      |      |      |                                   |      |
| Supply voltage                                      | $V_P = V_{3-18}$     | 7,5  | _    | 16,5                              | V    |
| Supply current                                      |                      |      |      |                                   |      |
| at V <sub>P</sub> = 8,5 V                           | $I_P = I_3$          | 19   | 27   | 35                                | mA   |
| at V <sub>P</sub> = 12 V                            | $I_P = I_3$          | 25   | 35   | 45                                | mA   |
| at V <sub>P</sub> = 15 V                            | $I_P = I_3$          | 30   | 43   | 56                                | mA   |
| D.C. input levels (pins 4 and 15)                   |                      |      |      |                                   |      |
| at V <sub>P</sub> = 8,5 V                           | V <sub>4,15-18</sub> | 3,8  | 4,25 | 4,7                               | V    |
| at V <sub>P</sub> = 12 V                            | V <sub>4,15-18</sub> | 5,3  | 5,9  | 6,6                               | V    |
| at V <sub>P</sub> = 15 V                            | V <sub>4,15-18</sub> | 6,5  | 7,3  | 8,2                               | V    |
| D.C. output levels (pins 8 and 11)                  |                      |      |      |                                   |      |
| under all control voltage conditions                |                      |      |      |                                   |      |
| with d.c. feedback (Fig.3)                          |                      |      |      |                                   |      |
| at V <sub>P</sub> = 8,5 V                           | V <sub>8,11-18</sub> | 3,3  | 4,25 | 5,2                               | V    |
| at V <sub>P</sub> = 12 V                            | V <sub>8,11-18</sub> | 4,6  | 6,0  | 7,4                               | V    |
| at V <sub>P</sub> = 15 V                            | V <sub>8,11-18</sub> | 5,7  | 7,5  | 9,3                               | V    |
| Pin 17  |                      |      |      |                                   |      |
| Internal potentiometer supply voltage               |                      |      |      |                                   |      |
| at $V_P = 8,5 \text{ V}$                            | V <sub>17-18</sub>   | 3,5  | 3,75 | 4,0                               | V    |
| Contour on/off switch (control by I <sub>17</sub> ) |                      |      |      |                                   |      |
| contour (switch open)                               | -I <sub>17</sub>     | _    | _    | 0,5                               | mA   |
| linear (switch closed)                              | -I <sub>17</sub>     | 1,5  | _    | 10                                | mA   |
| Application without internal potentiometer          |                      |      |      |                                   |      |
| supply voltage at V <sub>P</sub> ≥ 10,8 V           |                      |      |      |                                   |      |
| (contour cannot be switched off)                    |                      |      |      |                                   |      |
| Voltage range forced to pin 17                      | V <sub>17-18</sub>   | 4,5  | _    | V <sub>P</sub> /2–V <sub>BE</sub> | V    |

# Stereo-tone/volume control circuit

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| PARAMETER                              | SYMBOL                  | MIN. | TYP. | MAX. | UNIT |
|--|-------------------------|------|------|------|------|
| D.C. control voltage range for volume, |                         |      |      |      |      |
| bass, treble and balance               |                         |      |      |      |      |
| (pins 1, 9, 10 and 16 respectively)    |                         |      |      |      |      |
| at V <sub>17-18</sub> = 5 V            | V <sub>1,9,10,16</sub>  | 1,0  | _    | 4,25 | V    |
| using internal supply                  | V <sub>1,9,10,16</sub>  | 0,25 | _    | 3,8  | V    |
| Input current of control inputs        |                         |      |      |      |      |
| (pins 1,9,10 and 16)                   | -I <sub>1,9,10,16</sub> | _    | _    | 5    | μΑ   |

### A.C. CHARACTERISTICS

 $V_P = V_{3-18} = 8.5 \text{ V}; T_{amb} = 25 \,^{\circ}\text{C};$  measured in Fig.1; contour switch closed (linear position); volume, balance, bass, and treble controls in mid-position;  $R_G \le 600 \,\Omega; R_L \ge 4.7 \,k\Omega; C_L \le 200 \,pF; f = 1 \,kHz;$  unless otherwise specified

| PARAMETER   | SYMBOL             | MIN.        | TYP.           | MAX. | UNIT |
|---|--------------------|-------------|----------------|------|------|
| Control range   |                    |             |                |      |      |
|   |                    | 20,5        | 21,5           | 23   | dB   |
| Max. gain of volume (Fig.5)   | G <sub>v max</sub> | 1           |                |      |      |
| Volume control range; $G_{v \text{ max}}/G_{v \text{ min}}$             | $\Delta G_{v}$     | 90          | 100            | _    | dB   |
| Balance control range; G <sub>v</sub> = 0 dB (Fig.6)                    | $\Delta G_{v}$     | _           | <del>-40</del> | -    | dB   |
| Bass control range at 40 Hz (Fig.7)                                     | $\Delta G_{v}$     | _           | -19 to + 1     | i    | dB   |
| Treble control range at 16 kHz (Fig.8)                                  | $\Delta G_{v}$     | _           | $\pm 15 \pm 3$ | -    | dB   |
| Control characteristics   |                    | see Fig.9 a | and 10         |      |      |
| Signal inputs, outputs  |                    |             |                |      |      |
| Input resistance; pins 4 and 15 (note 1)                                |                    |             |                |      |      |
| at gain of volume control: G <sub>v</sub> = 20 dB                       | R <sub>i4,15</sub> | 10          | _              | _    | kΩ   |
| $G_v = -40 \text{ dB}$  | R <sub>i4.15</sub> | _           | 160            | _    | kΩ   |
| Output resistance (pins 8 and 11)                                       | R <sub>08,11</sub> | _           | _              | 300  | Ω    |
| Signal processing   |                    |             |                |      |      |
| Power supply ripple rejection   |                    |             |                |      |      |
| at $V_{P(rms)} \le 200 \text{ mV}$ ; f = 100 Hz; $G_v = 0 \text{ dB}$   | RR                 | 35          | 50             | _    | dB   |
| Channel separation (250 Hz to 10 kHz)                                   |                    |             |                |      |      |
| at $G_v = -20 \text{ to} + 21,5 \text{ dB}$                             | $\alpha_{\sf cs}$  | 46          | 60             | _    | dB   |
| Spread of volume control with   |                    |             |                |      |      |
| constant control voltage V <sub>1-18</sub> = 0,5 V <sub>17-18</sub>     | $\Delta G_v$       | _           | _              | ±3   | dB   |
| Gain tolerance between left and right                                   |                    |             |                |      |      |
| channel V <sub>16-18</sub> = V <sub>1-18</sub> = 0,5 V <sub>17-18</sub> | $\Delta G_{v,L-R}$ | _           | _              | 1,5  | dB   |
| Tracking between channels   |                    |             |                |      |      |
| for $G_v = 21,5$ to $-26$ dB  |                    |             |                |      |      |
| f = 250 Hz to 6,3 kHz; balance adjusted at                              |                    |             |                |      |      |
| $G_v = 10 \text{ dB}$   | $\Delta G_{v}$     | _           | _              | 2,5  | dB   |

# Stereo-tone/volume control circuit

| PARAMETER                                       | SYMBOL               | MIN. | TYP. | MAX. | UNIT |
|---|----------------------|------|------|------|------|
| Signal handling with d.c. feedback (Fig.3)      |                      |      |      |      |      |
| Input signal handling                           |                      |      |      |      |      |
| at $V_P = 8.5 \text{ V}$ ; THD = 0.5%;          |                      |      |      |      |      |
| f = 1 kHz (r.m.s. value)                        | V <sub>i(rms)</sub>  | 1,4  | _    | _    | V    |
| at $V_P = 8.5 \text{ V}$ ; THD = 0.7%;          |                      |      |      |      |      |
| f = 1 kHz (r.m.s. value)                        | $V_{i(rms)}$         | 1,8  | 2,4  | _    | V    |
| at $V_P = 12 \text{ V}$ ; THD = 0,5%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>i(rms)</sub>  | 1,4  | _    | _    | V    |
| at $V_P = 12 \text{ V}$ ; THD = 0,7%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>i(rms)</sub>  | 2,0  | 3,2  | _    | V    |
| at $V_P = 15 \text{ V}$ ; THD = 0,5%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>i(rms)</sub>  | 1,4  | _    | _    | V    |
| at $V_P = 15 \text{ V}$ ; THD = 0,7%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>i(rms)</sub>  | 2,0  | 3,2  | _    | V    |
| Output signal handling (note 2 and note 3)      |                      |      |      |      |      |
| at $V_P = 8.5 \text{ V}$ ; THD = 0.5%;          |                      |      |      |      |      |
| f = 1 kHz (r.m.s. value)                        | V <sub>o(rms)</sub>  | 1,8  | 2,0  | _    | V    |
| at $V_P = 8.5 \text{ V}$ ; THD = 10%;           |                      |      |      |      |      |
| f = 1 kHz (r.m.s. value)                        | V <sub>o(rms)</sub>  | _    | 2,2  | _    | V    |
| at $V_P = 12 \text{ V}$ ; THD = 0,5%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>o(rms)</sub>  | 2,5  | 3,0  | _    | V    |
| at $V_P = 15 \text{ V}$ ; THD = 0,5%;           |                      |      |      |      |      |
| f = 40 Hz to 16 kHz (r.m.s. value)              | V <sub>o(rms)</sub>  | _    | 3,5  | _    | V    |
| Noise performance ( $V_P = 8.5 \text{ V}$ )     |                      |      |      |      |      |
| Output noise voltage (unweighted; Fig.15)       |                      |      |      |      |      |
| at f = 20 Hz to 20 kHz (r.m.s. value)           |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(rms)</sub> | _    | 260  | _    | μV   |
| for $G_v = -3$ dB (note 4)                      | V <sub>no(rms)</sub> | _    | 70   | 140  | μV   |
| Output noise voltage; weighted as DIN 45405     |                      |      |      |      |      |
| of 1981, CCIR recommendation 468-2 (peak value) |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(m)</sub>   | _    | 890  | _    | μV   |
| for maximum emphasis of bass and treble         |                      |      |      |      |      |
| (contour off; $G_v = -40 \text{ dB}$ )          | V <sub>no(m)</sub>   | _    | 360  | -    | μV   |

# Stereo-tone/volume control circuit

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| PARAMETER                                       | SYMBOL               | MIN. | TYP. | MAX. | UNIT |
|---|----------------------|------|------|------|------|
| Noise performance (V <sub>P</sub> = 12 V)       |                      |      |      |      |      |
| Output noise voltage (unweighted; Fig.15)       |                      |      |      |      |      |
| at f = 20 Hz to 20 kHz (r.m.s. value; note 5)   |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(rms)</sub> | _    | 310  | _    | μV   |
| for $G_v = -16$ dB (note 4)                     | V <sub>no(rms)</sub> | _    | 100  | 200  | μV   |
| Output noise voltage; weighted as DIN 45405     |                      |      |      |      |      |
| of 1981, CCIR recommendation 468-2 (peak value) |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(m)</sub>   | _    | 940  | _    | μV   |
| for maximum emphasis of bass and treble         |                      |      |      |      |      |
| (contour off; $G_v = -40 \text{ dB}$ )          | V <sub>no(m)</sub>   | _    | 400  | _    | μV   |
| Noise performance (V <sub>P</sub> = 15 V)       |                      |      |      |      |      |
| Output noise voltage (unweighted; Fig.15)       |                      |      |      |      |      |
| at f = 20 Hz to 20 kHz (r.m.s. value; note 5)   |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(rms)</sub> | _    | 350  | _    | μV   |
| for $G_v = 16 \text{ dB (note 4)}$              | V <sub>no(rms)</sub> | _    | 110  | 220  | μV   |
| Output noise voltage; weighted as DIN 45405     |                      |      |      |      |      |
| of 1981, CCIR recommendation 468-2 (peak value) |                      |      |      |      |      |
| for maximum voltage gain (note 4)               | V <sub>no(m)</sub>   | _    | 980  | _    | μV   |
| for maximum emphasis of bass and treble         |                      |      |      |      |      |
| (contour off; $G_v = -40 \text{ dB}$            | V <sub>no(m)</sub>   | _    | 420  | _    | μV   |

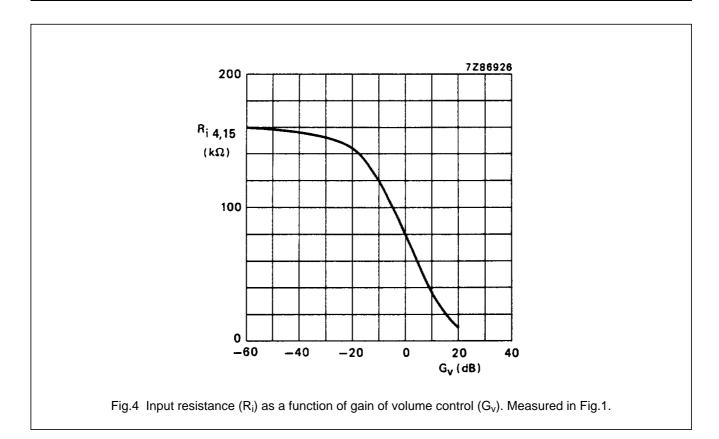
#### **Notes to characteristics**

1. Equation for input resistance (see also Fig.4)

$$R_i \,=\, \frac{160 \; k\Omega}{1+G_v}; G_{vmax} = 12$$

- 2. Frequencies below 200 Hz and above 5 kHz have reduced voltage swing, the reduction at 40 Hz and at 16 kHz is 30%.
- 3. In the event of bass boosting the output signal handling is reduced. The reduction is 1 dB for maximum bass boost.
- 4. Linear frequency response.
- 5. For peak values add 4,5 dB to r.m.s. values.

# Stereo-tone/volume control circuit



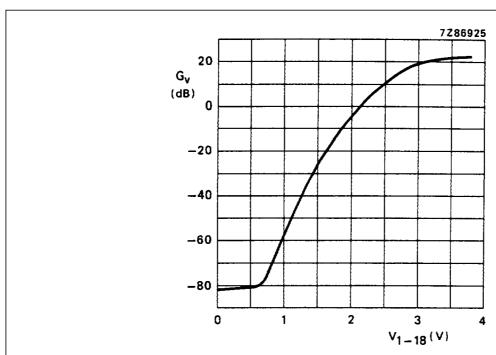


Fig.5 Volume control curve; voltage gain  $(G_v)$  as a function of control voltage  $(V_{1-18})$ . Measured in Fig.1 (internal potentiometer supply from pin 17 used);  $V_P = 8,5 \text{ V}$ ; f = 1 kHz.

# Stereo-tone/volume control circuit

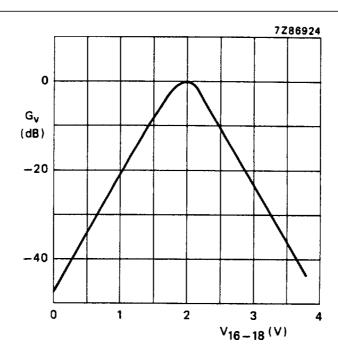


Fig.6 Balance control curve; voltage gain ( $G_v$ ) as a function of control voltage ( $V_{16-18}$ ). Measured in Fig.1 (internal potentiometer supply from pin 17 used);  $V_P = 8.5 \text{ V}$ .

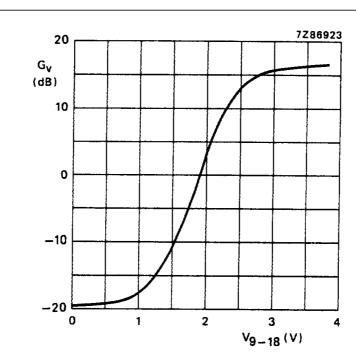


Fig.7 Bass control curve; voltage gain ( $G_v$ ) as a function of control voltage ( $V_{9-18}$ ). Measured in Fig.1 with single-pole filter (internal potentiometer supply from pin 17 used);  $V_P = 8,5 \text{ V}$ ; f = 40 Hz.

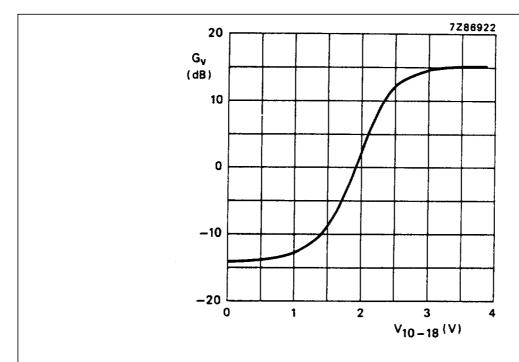


Fig.8 Treble control curve; voltage gain ( $G_v$ ) as a function of control voltage ( $V_{10-18}$ ). Measured in Fig.1 (internal potentiometer supply from pin 17 used);  $V_P = 8,5 \text{ V}$ ; f = 16 kHz.

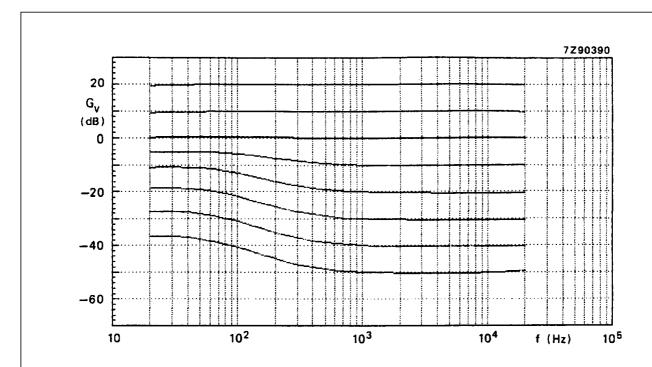


Fig.9 Contour frequency response curves; voltage gain  $(G_v)$  as a function of audio input frequency. Measured in Fig.1 with single-pole filter;  $V_P = 8,5 \text{ V}$ .

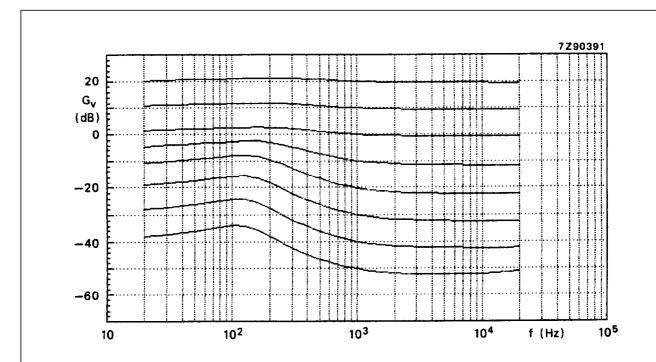


Fig.10 Contour frequency response curves; voltage gain  $(G_v)$  as a function of audio input frequency. Measured in Fig.1 with double-pole filter;  $V_P = 8,5 \text{ V}$ .

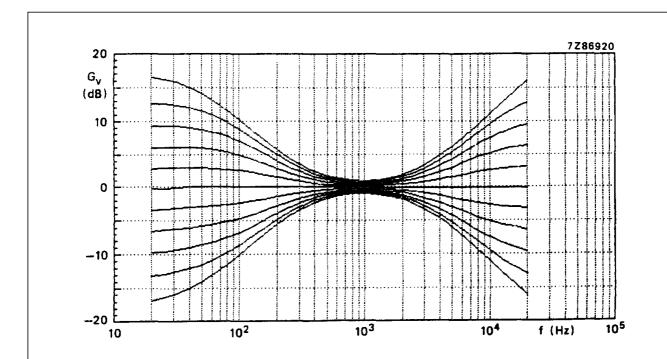


Fig.11 Tone control frequency response curves; voltage gain  $(G_v)$  as a function of audio input frequency. Measured in Fig.1 with single-pole filter;  $V_P = 8.5 \text{ V}$ .

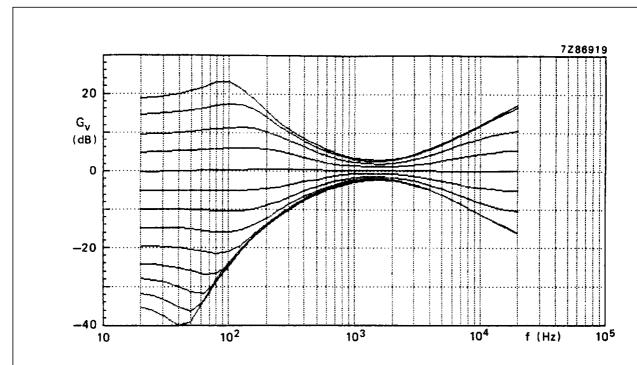


Fig.12 Tone control frequency response curves; voltage gain ( $G_v$ ) as a function of audio input frequency. Measured in Fig.1 with double-pole filter;  $V_P = 8.5 \text{ V}$ .

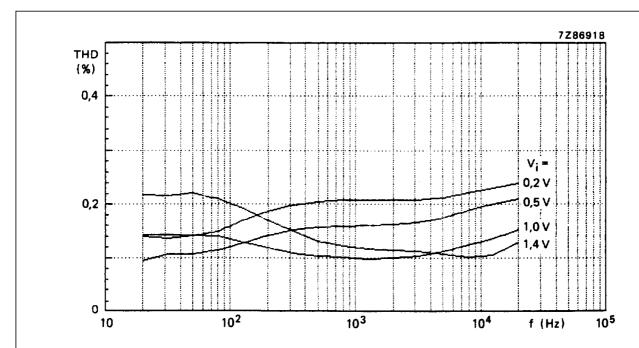
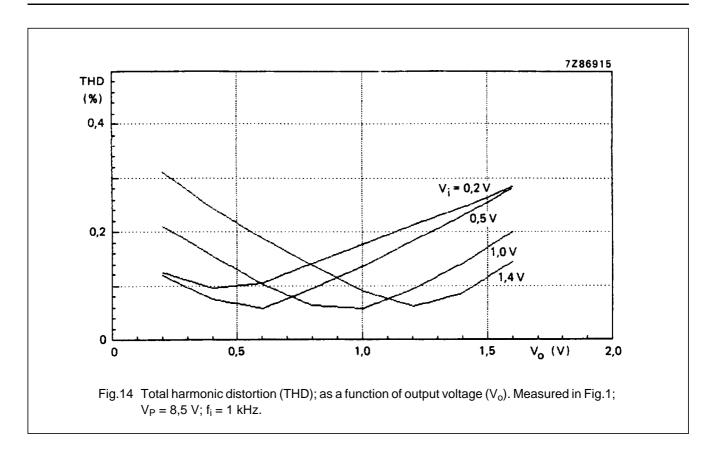
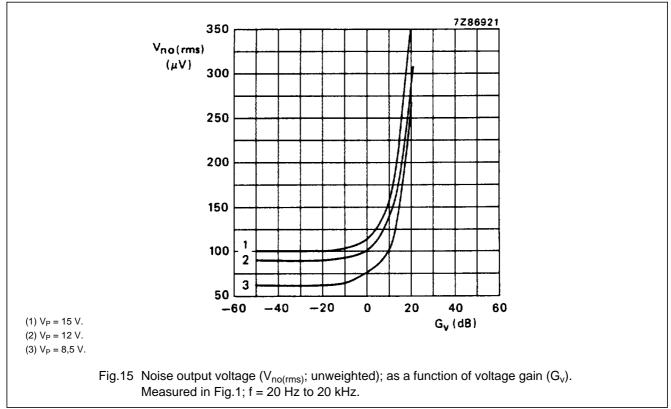


Fig.13 Total harmonic distortion (THD); as a function of audio input frequency. Measured in Fig.1;  $V_P = 8,5 \text{ V}$ ; volume control voltage gain at  $G_V = 20 \log \frac{V_o}{V_i} = 0 \text{ dB}.$ 



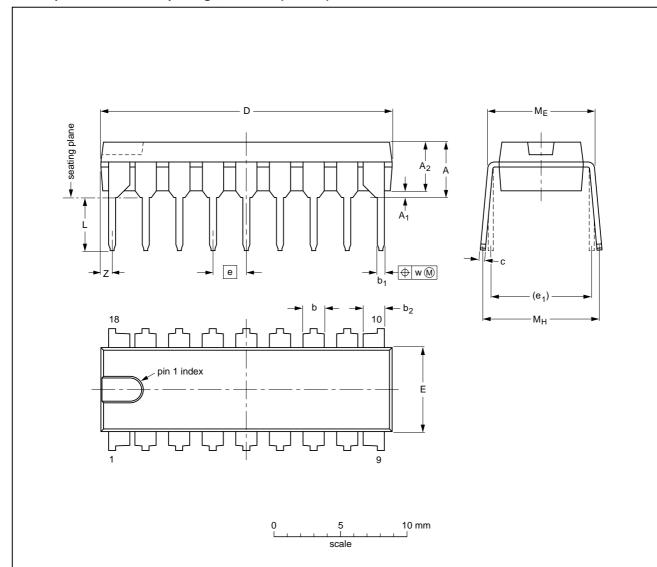


**TDA1524A** 

### **PACKAGE OUTLINE**

DIP18: plastic dual in-line package; 18 leads (300 mil)

SOT102-1



#### DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT  | A<br>max. | A <sub>1</sub> min. | A <sub>2</sub><br>max. | b              | b <sub>1</sub> | b <sub>2</sub> | С              | D <sup>(1)</sup> | E <sup>(1)</sup> | е    | e <sub>1</sub> | L            | ME           | Мн           | w     | Z <sup>(1)</sup><br>max. |
|-------|-----------|---------------------|------------------------|----------------|----------------|----------------|----------------|------------------|------------------|------|----------------|--------------|--------------|--------------|-------|--------------------------|
| mm    | 4.7       | 0.51                | 3.7                    | 1.40<br>1.14   | 0.53<br>0.38   | 1.40<br>1.14   | 0.32<br>0.23   | 21.8<br>21.4     | 6.48<br>6.20     | 2.54 | 7.62           | 3.9<br>3.4   | 8.25<br>7.80 | 9.5<br>8.3   | 0.254 | 0.85                     |
| inche | 0.19      | 0.020               | 0.15                   | 0.055<br>0.044 | 0.021<br>0.015 | 0.055<br>0.044 | 0.013<br>0.009 | 0.86<br>0.84     | 0.26<br>0.24     | 0.10 | 0.30           | 0.15<br>0.13 | 0.32<br>0.31 | 0.37<br>0.33 | 0.01  | 0.033                    |

#### Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE  |     | REFER | EUROPEAN ISSUE DATE |  |            |                                 |
|----------|-----|-------|---------------------|--|------------|---------------------------------|
| VERSION  | IEC | JEDEC | EIAJ                |  | PROJECTION | ISSUE DATE                      |
| SOT102-1 |     |       |                     |  |            | <del>93-10-14</del><br>95-01-23 |

# Stereo-tone/volume control circuit

**TDA1524A** 

#### **SOLDERING**

#### Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "IC Package Databook" (order code 9398 652 90011).

#### Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature (T<sub>stg max</sub>). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

#### Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300  $^{\circ}$ C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400  $^{\circ}$ C, contact may be up to 5 seconds.

#### **DEFINITIONS**

| Data sheet status         |   |
|---------------------------|---|
| Objective specification   | This data sheet contains target or goal specifications for product development.       |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification     | This data sheet contains final product specifications.                                |
| Limiting values           |   |

#### **Limiting values**

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

#### **Application information**

Where application information is given, it is advisory and does not form part of the specification.

#### LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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