

# MOS INTEGRATED CIRCUIT $\mu$ PD16879

# MONOLITHIC QUAD H BRIDGE DRIVER CIRCUIT

The  $\mu$ PD16879 is a monolithic quad H bridge driver IC that employs a CMOS control circuit and a MOSFET output circuit. Because it uses MOSFETs in its output stage, this driver IC consumes less power than conventional driver ICs that use bipolar transistors.

Because the  $\mu$ PD16879 controls a motor by inputting serial data, its package has been shrunk and the number of pins reduced. As a result, the performance of the application set can be improved and the size of the set has been reduced.

This IC employs a current-controlled 64-step micro step driving method that drives stepper motor with low vibration.

The µPD16879 is a housed in a 38-pin shrink SOP to contribute to the miniaturization of application set.

This IC can simultaneously drive two stepper motors and is ideal for the mechanisms of camcorders.

#### FEATURES

- Four H bridge circuits employing power MOS FETs
- Current-controlled 64-step micro step driving
- Motor control by serial data (8 bits × 13 bytes)
   PWM-frequency, output current and number of output pulse can be setting by serial data.
- 3-V power supply.
   Minimum operating voltage: 2.7 V
- Low consumption current.

VDD pin current (operating mode) : 3 mA (MAX.)

- Power save circuit bult in.
   V<sub>DD</sub> pin current (power save mode) : 100 μA (MAX.) fcLk: OFF state
   V<sub>DD</sub> pin current (power save mode) : 300 μA (MAX.) fcLk: 4.5 MHz input
- 38-pin shrink SOP (7.62 mm (300))

#### ORDERING INFORMATION

Part Number	Package
μPD16879GS-BGG	38-pin plastic shrink SOP (7.62 mm (300))

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# ABSOLUTE MAXIMUM RATINGS ( $T_A = +25^{\circ}C$ )

#### When mounted on a glass epoxy board (100 mm × 100 mm × 1 mm, 15% copper foil)

Parameter	Symbol	Conditions	Rating	Unit
Supply voltage	Vdd	Control part	-0.5 to +6.0	V
	Vм	Output part	-0.5 to +11.2	V
Input voltage	Vin		–0.5 to V <sub>DD</sub> + 0.5	V
Reference voltage	Vref	External input	0.5	V
H bridge drive current	IM(DC)	DC	±0.15	A/ch
	IM(pulse)	PW < 10 ms, Duty < 5 %	±0.3	A/ch
Power consumption	Рт		1.0	W
Peak junction temperature	Тсн(мах)		150	°C
Storage temperature	Tstg		-55 ~ +150	°C

# **RECOMMENDED OPERATING RANGE (TA = +25^{\circ}C)**

#### When mounted on a glass epoxy board (100 mm $\times$ 100 mm $\times$ 1 mm, 15% copper foil)

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Supply voltage	Vdd	Control part	2.7		5.5	V
	Vм	Output part	4.0		11	V
Input voltage	Vin		0		Vdd	V
Reference voltage	Vref	External input	225	250	275	mV
EXP pin input voltage	Vexpin				Vdd	V
EXP pin input current	IEXPIN				100	μA
H bridge drive current	M(DC)	DC	-0.1		+0.1	A/ch
	I <sub>M(pulse)</sub>	Pw < 10 ms, Duty < 5%	-0.2		+0.2	A/ch
Clock frequency (OSCIN)	fськ	Cosc = 68 pF, VREF = 250 mV	3.9	4.5	6.0	MHz
Clock frequency amplitude	VfCLK		$0.7  imes V_{DD}$		Vdd	V
Serial clock frequency	fsclк				5.0	MHz
Video sync signal width	PW(VD)	fclк = 4.5 MHz	250			ns
LATCH signal wait time	t(VD-LATCH)	Refer to Fig. 1	400			ns
SCLK wait time	t(SCLK-LATCH)		400			ns
SDATA setup time	tsetup		80			ns
SDATA hold time	thold		80			ns
Reset signal pulse width	trst		100			μs
Operating temperautre	TA		-10		85	°C
Peak junction temperature	Тсн(мах)				125	°C

#### **ELECTRICAL CHARACTERISTICS**

(Unless otherwise specified,  $T_A = 25^{\circ}C$ ,  $V_{DD} = 3 V$ ,  $V_M = 5.4 V$ ,  $f_{CLK} = 4.5 MHz$ ,  $C_{OSC} = 68 pF$ ,  $C_{FIL} = 1000 pF$ ,  $V_{REF} = 250 mV$ , EVR = 100 mV (10000))

Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
Off state V <sub>M</sub> pin current	IMO(RESET)	No load, Reset period			1.0	μA
Operating state VDD pin current	lod	Output open			3.0	mA
VDD pin current	DD(RESET)	Reset period			100	μA
Power save state VDD pin current	IDD(PS)1	tclk = off			100	μA
	IDD(PS)2	fclк = 4.5 MHZ			300	μA
High level input voltage	Vін	LATCH, SCLK, SDATA, $V_D$ , $\overline{V_D}$	$0.7  imes V_{DD}$			V
Low level input voltage	VIL	RESET, OSCIN, VREFsel			$0.3  imes V_{\text{DD}}$	V
Input hysteresis vosltage	Vн			0.3		V
Monitor output voltage 1 (EXTOUT $\alpha$ , $\beta$ )	Vomα(h) Vomβ(h)	4th byte	$0.9  imes V_{DD}$			V
	Vomα(l) Vomβ(l)		-0.3		$0.1  imes V_{DD}$	V
Monitor output voltage 2	Voexp(h)	Pull up (V₀₀)	$0.9  imes V_{DD}$			V
(EXP 0,1 open drain)	VOEXP(L)	Ιοέχρ = 100 μΑ			$0.1  imes V_{DD}$	V
High level input current	Ін	Vin = Vdd			1.0	μA
Low level input current	١L	V <sub>IN</sub> = 0	-1.0			μA
Reset pin high level input current	IIH(RST)	Vrst = Vdd			1.0	μA
Reset pin low level input current	IIL(RST)	Vrst = 0	-1.0			μA
H bridge ON resistance	Ron	I <sub>M</sub> = 100 mA, upper + lower			6.0	Ω
Chopping frequency <sup>Note 1</sup>	fosc		Refer	to table 1	(TYP.)	kHz
Internal reference voltage	Vref		225	250	275	mV
V <sub>D</sub> delay time <sup>Note 2</sup>	∆tvd				250	ns
Sin wave peak output current (reference value) <sup>Note 3</sup>	Ім	L = 15 mH/R = 70 Ω ( 1 kHz) Rs = 6.8 Ω, fosc = 72.58 kHz EVR = 220 mV (11100)		53		mA
FIL pin voltage <sup>Note 4</sup>	Vevr	EVR = 200 mV (11010) VREF = 250 mV external input	370	400	430	mV
FIL pin step voltage <sup>Note 4</sup>	VEVRSTEP	Minimum step		20		mV
H bridge turn on time <sup>Note 5</sup>	tолн	I <sub>M</sub> = 100 mA			2.0	μs
H bridge turn off time <sup>Note 5</sup>	toffh				2.0	μs

Notes 1. When data are less than 7 (000111), PWM chopping doesn't do it, and output pulse doesn't occur.

When data are beyong 49, PWM chopping frequency becomes a 225 kHz fixation.

- **3.** FB pin is monitored.
- 4. FIL pin is monitored. A voltage about twice that of the EVR value is output to the FIL pin.
- 5. 10% to 90% of the pulse peak value without filter capacitor (CFIL)

Fig 1. Delay Time of Serial Data



50% LATCH D2 SDATA D1 D3 50% 50% SCLK  $t_{(\text{SCLK-LATCH})}$ tsetup thold

Ignored because LATCH is at low level

Table 1.	Chopping	Frequency	(3rd b	te D5 to	D0 bit data.	fclк = 4.5 MHz	) Typical Value
	••PP9		(0.0.00)				/

Input data D5 to D0 bit	Chopping frequency (kHz)	Input data D5 to D0 bit	Chopping frequency (kHz)
001000	35.71	011101	132.35
001001	40.18	011110	132.35
001010	45.00	011111	140.63
001011	50.00	100000	140.63
001100	53.57	100001	150.00
001101	59.21	100010	150.00
001110	62.50	100011	160.71
001111	68.18	100100	160.71
010000	72.58	100101	160.71
010001	77.59	100110	173.08
010010	80.36	100111	173.08
010011	86.54	101000	173.08
010100	90.00	101001	187.50
010101	93.75	101010	187.50
010110	97.83	101011	187.50
010111	102.27	101100	204.55
011000	107.14	101101	204.55
011001	112.50	101110	204.55
011010	118.42	101111	204.55
011011	118.42	110000	225.00
011100	125.00		

Note When data are less than 7 (000111), PWM chopping doesn't do it, and output pulse doesn't occur. When data are beyond 49, PWM chopping frequency becomes a 225 kHz fixation.

STEP	Rotation angle ( $\theta$ )	A phase current		В	B phase current		Vector quantity	
		MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	TYP.
θ0	0	-	0	-	_	100	-	100
θ1	5.6	2.5	9.8	17.0	_	100	-	100.48
θ2	11.3	12.4	19.5	26.5	93.2	98.1	103	100
θ3	16.9	22.1	29.1	36.1	90.7	95.7	100.7	100.02
θ4	22.5	31.3	38.3	45.3	87.4	92.4	97.4	100.02
θ5	28.1	40.1	47.1	54.1	83.2	88.2	93.2	99.99
θ6	33.8	48.6	55.6	62.6	78.1	83.1	88.1	99.98
θ7	39.4	58.4	63.4	68.4	72.3	77.3	82.3	99.97
θ8	45	65.7	70.7	75.7	65.7	70.7	75.7	99.98
θ9	50.6	72.3	77.3	82.3	58.4	63.4	68.4	99.97
<i>θ</i> 10	56.3	78.1	83.1	88.1	48.6	55.6	62.6	99.98
<i>θ</i> 11	61.9	83.2	88.2	93.2	40.1	47.1	54.1	99.99
θ 12	67.5	87.4	92.4	97.4	31.3	38.3	45.3	100.02
<i>θ</i> 13	73.1	90.7	95.7	100.7	22.1	29.1	36.1	100.02
θ14	78.8	93.2	98.1	103	12.4	19.5	26.5	100
<i>θ</i> 15	84.4	-	100	-	2.5	9.8	17.0	100.48
θ 16	90	_	100	_	_	0	_	100

# Table 2. Relation Between Rotation Angle, Phase Current, and Vector Quantity (64-DIVISION MICRO STEP)

(Value of  $\mu$ PD16879 for reference)

**Remark** These data do not indicate guaranteed values.

#### **PIN CONFIGURATION**



#### **PIN FUNCTION**

Package: 38-pin plastic shrink SOP

Pin	Pin name	Pin function
1	LGND	Control circuit GND pin
2	Cosc	Chopping capacitor connection pin
3	FILA	$\alpha$ 1 ch filter capacitor connection pin
4	FILΒ	$\alpha$ 2 ch filter capacitor connection pin
5	FILc	$\beta$ 1 ch filter capacitor connection pin
6	FIL₀	$\beta$ 2 ch filter capacitor connection pin
7	Vref	Reference voltage input pin (250 mV typ) <sup>Note 1</sup>
8	Vdd	Control circuit supply voltage input pin
9	Vмз	Output circuit supply voltage input pin
10	D2	$\beta$ 2 ch output pin
11	FBD	$\beta$ 2 ch sense resistor connection pin
12	D1	$\beta$ 2 ch output pin
13	V <sub>M4</sub>	Output circuit supply voltage input pin
14	C <sub>2</sub>	$\beta$ 1 ch output pin
15	FBc	eta 1 ch sense resistor connection pin
16	C1	eta 1 ch ouptut pin
17	EXP0	External extension pin (open drain)
18	EXP1	External extension pin (open drain)
19	VREFsel	Reference voltage select pin <sup>Note 1</sup>
20	PGND	Output circuit GND pin
21	EXT $\alpha$	lpha ch logic circuit monitor pin
22	EXT $\beta$	eta ch logic circuit monitor pin
23	V <sub>M1</sub>	Output circuit supply voltage input pin
24	A1	$\alpha$ 1 ch output pin
25	FBA	$\alpha$ 1 ch sense resistor connection pin
26	A <sub>2</sub>	$\alpha$ 1 ch output pin
27	V <sub>M2</sub>	Output circuit supply voltage input pin
28	B1	$\alpha$ 2 ch output pin
29	FB <sub>B</sub>	$\alpha$ 2 ch sense resistor connection pin
30	<b>B</b> 2	$\alpha$ 2 ch output pin
31	VD	Video sync signal input pin <sup>Note 2</sup>
32	VD	Video sync signal input pin <sup>Note 2</sup>
33	LATCH	LATCH signal input pin
34	SDATA	Serial data input pin
35	SCLK	Serial clock input pin (4.5 MHz typ)
36	OSCIN	Original oscillation input pin (4.5 MHz typ)
37	OSCOUT	Original oscillation output pin
38	RESET	Reset signal input pin

**Remark** Plural terminal (VM) is not only 1 terminal and connect all terminals.

**Notes 1.** A standard voltage to use is chosen.

VREFsel: High level using external input VREF

VREFSel: Low level using internal reference voltage (VREF pin fixed GND level)

 Input the video sync singnal to V<sub>D</sub> pin or V<sub>D</sub> pin. A free terminal is to do the following treatment. When input V<sub>D</sub>: V<sub>D</sub> pin connect to V<sub>DD</sub> pin.

When input  $\overline{V_D}$ : V<sub>D</sub> pin connect to GND pin.

# I/O PIN EQUIVALENT CIRCUIT



# **BLOCK DIAGRAM**

NEC



**Remark** Plural terminal (V<sub>M</sub>) is not only 1 terminal and connect all terminals.

#### EXAMPLE OF STANDARD CONNECTION





# TIMING CHART (2)



Remarks 1. The current value of the actual wave is approximated to the value shown on the page 5.

- **2.** The C1, C2, D1, and D2 pins of  $\beta$  channel correspond to the A1, A2, B1, and B2 pins of  $\alpha$  channel.
- 3. The CW mode is set if the D6 bit of the fifth and ninth bytes of the data is "0".
- 4. The CCW mode is set if the D6 bit of the fifth and ninth bytes of the data is "1".

#### STANDARD CHARACTERISTICS CURVES





# I/F CIRCUIT DATA CONFIGURATION (fclk = 4.5 MHz EXTERNAL CLOCK INPUT)

Input data consists of serial data (8 bits  $\times$  13 bytes). Input serial data with the LSB first, from the first byte to 13th byte.

#### [1st byte]

Bit	Data	Function	Setting
D7	8 bit data	First point	First point wait
D6	input <sup>Note</sup>	wait	227.6 µs to
D5			Setting
D4			(1 to 255)
D3			∆t = 227.6 μs
D2			
D1			
D0			

[2nd byte]

Bit	Data	Function	Setting
D7	8 bit data	First point	First point
D6	input <sup>™™</sup>	magnetize wait	magnetize wait
D5		wait	227.6 μs to
D4			58.03 ms
D3			Setting (1 to 255)
D2			$\Delta t = 227.6 \ \mu s$
D1			
D0			

Note Input other than "0"

Note Input other than "0"

#### [3rd byte]

Bit	Data	Function	Setting
D7	1 or 0	EXP1	Z/L <sup>Note 1</sup>
D6	1 or 0	EXP0	Z/L <sup>Note 1</sup>
D5	6 bit data	Chopping	Chopping
D4	input	frequency	frequency
D3			225 kHz
D2			Setting
D1			(8 to 48) <sup>Note 2</sup>
D0			

- Notes 1. Z: High impedance/L: low level
  - 0 to 7 input: PWM and pulse out nothing 49 to 63 input: 225 kHz fixed Refer to 4 page

#### [4th byte]

Bit	Data	Function	Setting
D7	1 or 0	Power save	OFF/ON <sup>Note 1</sup>
Bit	Data	EXT $\alpha$ Output	EXT $\beta$ Output
D6	Note 5	Enable <sup>Note 2</sup>	Enable <sup>Note 2</sup>
D5	Note 5	Rotation <sup>Note 3</sup>	Rotation <sup>Note 3</sup>
D4	Note 5	Pulse out	Pulse out
D3	Note 5	FF7	FF7
D2	Note 5	FF3	FF3
D1	Note 5	Checksum <sup>Note 4</sup>	FF2
D0	Note 5	Chopping	FF1

Notes 1. Data "1": Normal/Data "0": Power save

- 2. High: Conducts/Low: Stops
- 3. High: Reverse (CCW)/Low: Forward (CW)
- 4. High: Normal data/Low: Error data
- Select one of D0 to D6 and input "1".
   If two or more of D0 to D6 are selected, they are positively ORed for output.

[5th byte]

Bit	Data	Function	Setting
D7	1 or 0	Enable $\alpha$	$\alpha$ ch ON/OFF
D6	1 or 0	Rotation $\alpha$	lpha ch CCW/CW
D5	0	Not use	Not use
D4	5 bit data	lpha channel	lpha channel
D3	input	Current set	Current set <sup>Note</sup>
D2			250 mV
D1			Setting
D0			(11 to 31)

Note Fixed to 50 mV if 0 to 10 input. Refer to 4 page.

[7th byte]

Bit	Data	Function	Setting
D7	16 bti data	lpha channel	lpha channel
D6	low-order	Pulse Cycle	Pulse cycle
D5	a bit data		222 ns to 14.563 ms
D4			Setting (1 to
D3			65535) ∕t – 222 ps
D2			∆t <b>–</b> 222 113
D1			
D0			

[6th	byte
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Bit	Data	Function	Setting
D7	8 bit data	lpha channel	lpha channel
D6	input	Pulse	Number of
D5		Number	pulse in 1 V⊵ 0 to 1020
D4			pulses
D3			Setting (0 to
D2			255) ⊿n = 4
D1			pulses <sup>Note</sup>
D0			

Note Output pulse is nothing if data input 256, 512, and 768.

Bit	Data	Function	Setting
D7	16 bit data	lpha channel	lpha channel
D6	High-order	Pulse Cycle	Pulse cycle
D5	input		14.563 ms
D4			Setting (1 to
D3			65535) ∕t = 222 ns
D2			
D1			

Note D0 bit of 7th byte is LSB, and D7 bit of 8th byte is MSB.

#### [9th byte]

Bit	Data	Function	Setting
D7	1 or 0	Enable $\beta$	$\beta$ ch ON/OFF
D6	1 or 0	Rotation $\beta$	eta ch CCW/CW
D5	0	Not use	Not use
D4	5 bit data	$\beta$ channel	$\beta$ channel
D3	input	Current set	Current set <sup>Note</sup>
D2			250 mV
D1			Setting (11 to
D0			31)

Note Fixed to 50 mV if 0 to 10 input. Refer to 4 page.

#### [10th byte]

D0

Bit	Data	Function	Setting
D7	8 bit data	eta channel	eta channel
D6	input	Pulse	Number of
D5		NULLIDEL	0 to 1020
D4			pulses
D3			Setting (0 to 255)
D2			⊿n = 4
D1			pulses <sup>Note</sup>
D0			

Note Output pulse is nothing if data input 256, 512, and 768.

|--|

[8th byte]

# [11th byte]

Bit	Data	Function	Setting	
D7	16 bit data	eta channel	eta channel	
D6	low-order 8 bit data input	Pulse Cycle	Pulse cycle	
D5			14.563 ms	
D4				Setting (1 to
D3			65535) ∕t = 222 ns	
D2				
D1				
D0				

[12th byte]							
Bit	Data	Function	Setting				
D7	16 bit data	eta channel	eta channel				
D6	high-order	Pulse Cycle	Pulse cycle				
	8 bit data		222 ns to				
D5	input		14.563 ms				
D4			Setting (1 to				
D3			65535)				
20			∆t = 222 ns				
D2							
D1							
D0							

Note D0 bit of 11th byte is LSB, and D7 bit of 12th byte is MSB.

#### [13th byte]

Bit	Data	Function	Setting
D7	8 bit data	Checksum	Checksum <sup>№™</sup>
D6	input		
D5			
D4			
D3			
D2			
D1			
D0			

**Note** Data is input so that the sum of the first through the 13th bytes is 00h.

# DATA CONFIGURATION

Input data is composed of the serial data on 8 bits  $\times$  13 bytes. Input serial data with the LSB first, i.e., starting from the D0 bit (LSB) of the first byte. Therefore, the D7 bit of the 13th byte is the most significant bit (MSB).

The establishment of the delay time to the output from the power supply injection, chopping frequency, output current, number of pulse, pulse cycle, and so on are possible with this product.

The  $\mu$ PD16879 has an EXT pin for monitoring the internal operations, the parameter to be monitored can be selected by serial data.

The  $\mu$ PD16879 built in power save function. If set power save mode, consumption current decreased to about 1/10.

Input serial data during first point wait time (FF1: high level).

This product uses separated external reference clock (fcLK). If they don't input fcLK, this product can't operate normally.

The establishment value which shows it in this document is at the time of fCLK = 4.5 MHz. Please be careful because establishment value is different in the case of one except for fcLK = 4.5 MHz.

#### **Detail of Data Configuration**

Ho to input serial data is below.

#### [1st byte]

The 1st byte specifies the delay between data being read and data being output. This delay is called the first point wait time, and the motor can be driven from that point at which the first point wait time is "0". This time is counted at the rising edge of V<sub>D</sub> (or falling edge of V<sub>D</sub>). The first point wait time can be set to 58.03 ms (when a 4.5 MHz clock input) and can be fine-tuned by means of 8-bit division (227.6 µs step: with 4.5 MHz clock).

Always input data other than "0" to this byte because the first point wait time is necessary for latching data. If "0" is input to this byte, data cannot be updated. Transfer serial data during the first point wait time.

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							
	MSB							LSB

Table 3. 1st Byte Data Configuration

		-

М	S	R
111	J	υ

Data	First point wait
00000000	Prohibition
00001001	About 2.05 ms
11111111	About 58.03 ms
n	N  imes 1024/4.5 MHz

#### [2nd byte]

The 2nd byte specifies the delay between the first point wait time being cleared and the output pulse being generated. This time called the first point magnetize wait time, and the output pulse is generated from the point at which the start up wait time. The first point magnetize wait time is counted at the falling edge of the first point wait time. The first point magnetize wait time can be set to 58.03 ms (when a 4.5 MHz clock input) and can be fine-tuned by means of 8-bit division (227.6  $\mu$ s step: with 4.5 MHz clock).

Always input data other than "0" to this byte because the first point magnetize wait time is necessary for latching data. If "0" is input to this byte, data cannot be updated.

LSB

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							

Table 4.	2nd Byte	Data	Configuration
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M	SI	R	

Data	First point wait
00000000	Prohibition
00101001	About 9.33 ms
11111111	About 58.03 ms
n	$N \times 1024/4.5 \mbox{ MHz}$

#### [3rd byte]

The 3rd byte sets the chopping frequency and external extension pins (EXP0, EXP1).

The chopping frequency sets by bits D0 to D5.

The EXP pins goes low (current sink) when the input data is "0", and high (high-impedance state) when the input data is "1". Pull this pin up to VDD for use.

E	Bit	D7	D6	D5	D4	D3	D2	D1	D0
Da	ata	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1
EXP	1 sets	· / ·		MSB					LSB
EXP0 sets Chopping frequency sets									
D7:	EXF	1 sets	"1": High	impedano	ce	"0": Low	level (Cu	rrent sink)	
D6: EXP0 sets "1": High impedance					ce	"0": Low	level (Cu	rrent sink)	

Table 5. 3rd Byte Data Configuration

The chopping frequency is set to 0 kHz and to a value in the range of 35.71 kHz to 225 kHz (4.5 MHz clock input). Refer to table 1 (4 page).

#### [4th byte]

The 4th byte selects a parameter to be output EXT  $\alpha$  and EXT  $\beta$  pins (logic operation monitor pin). And, power save mode sets too.

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1
				<b>-</b> .				
Power sa	ave sets		·	- lest p	parameter	select —		

Table 6. 4th Byte Data Configuration

The test parameter is selected by bits D0 to D6. There are two EXT pins. EXT  $\alpha$  indicates the operating status of  $\alpha$  channel, and EXT  $\beta$  indicates that of  $\beta$  channel. The relationship between each bit and each EXT pin is as shown in Table 7.

Bit	Data	ΕΧΤ α	EXT $\beta$
D6	0 or 1	Enable $\alpha$	Enable $\beta$
D5	0 or 1	Rotation $\alpha$	Rotation $\beta$
D4	0 or 1	Pulseout $\alpha$	Pulseout $\beta$
D3	0 or 1	FF7 α	FF7 $\beta$
D2	0 or 1	FF3 α	FF3 $\beta$
D1	0 or 1	Checksum	FF2
D0	0 or 1	Chopping	FF1

#### Table 7. Output Data of Test Parameter

If two or more signals that output signals to EXT  $\alpha$  and EXT  $\beta$  are selected, they are positively ORed for output. The meanings of the symbols listed in Table 7 are as follows:

Enable	: Output setting (High level: Conducts/Low level: Stops)
Rotation	: Rotation setting (High level: Reverse (CCW)/Low level: Forward (CW))
Pulse out	: Output pulse signal
FF7	: Presence/absence of pulse in LATCH cycle (Outputs H level if output pulse information exists in
	serial data.)
FF3	: Pulse gate (output while pulse exists)
FF2	: Outputs high level during first point wait time + first point magnetize wait time
FF1	: Outputs high level during first point wait time
Checksum	: Checksum output (High level: when normal data is transmitted/Low level: when abnormal data is
	transmitted)
Chopping	: Chopping wave output

Power save mode sets by D7 bit.

D7 bit data is "1": Normal mode

D7 bit data in "0": Power save mode

When power save mode is selected, circuit consumption current can be reduced. Detail of power save function is refer to "About Power Save Mode (25 page)".

#### [5th byte]

The 5th byte sets the enable, rotation, and output current of  $\alpha$  channel.

The enable sets by bit D7, the rotation sets by bit D6, and the output current sets by bits D0 to D4. Bit D5 is fixed "0". Bit D5 isn't use.

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1	0 or 1	0	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1
Enable sets				MSB				LSB
Rotation sets			<u> </u>	Outp	out current	sets		

Table 8.	5th Byte	Data	Configuration	(α channel	data)
			•••·····	(	

Enable sets by D7 bit.

D7 bit data is "0": Output high impedance (but, internal counter increase)

D7 bit data is "1": Output conducts

Rotation sets by D6 bit.

D6 bit data is "0": Forward turn (CW mode)

D6 bit data is "1": Reverse turn (CCW mode)

Output current sets by D0 to D4 bits.

The 250 mV (typical) voltage input from external source or internal reference voltage is internally doubled and input to a 5-bit D/A converter. By dividing this voltage by 5-bit data, a current setting reference voltage can be set inside the IC within the range of 100 to 500 mV, in units of 20 mV. If external source is used, the V<sub>REFsel</sub> pin connects V<sub>DD</sub> pin. If internal reference voltage is used, the V<sub>REFsel</sub> pin and V<sub>REF</sub> pin connect GND pin. The 64 steps micro-step (setting reference voltage is maximum) control is possible.

EVR setting	D4	D3	D2	D1	D0	FIL pin voltage	EVR setting	D4	D3	D2	D1	D0	FIL pin voltage
50 mV	0	1	0	1	1	100 mV	160 mV	1	0	1	1	0	320 mV
60 mV	0	1	1	0	0	120 mV	170 mV	1	0	1	1	1	340 mV
70 mV	0	1	1	0	1	140 mV	180 mV	1	1	0	0	0	360 mV
80 mV	0	1	1	1	0	160 mV	190 mV	1	1	0	0	1	380 mV
90 mV	0	1	1	1	1	180 mV	200 mV	1	1	0	1	0	400 mV
100 mV	1	0	0	0	0	200 mV	210 mV	1	1	0	1	1	420 mV
110 mV	1	0	0	0	1	220 mV	220 mV	1	1	1	0	0	440 mV
120 mV	1	0	0	1	0	240 mV	230 mV	1	1	1	0	1	460 mV
130 mV	1	0	0	1	1	260 mV	240 mV	1	1	1	1	0	480 mV
140 mV	1	0	1	0	0	280 mV	250 mV	1	1	1	1	1	500 mV
150 mV	1	0	1	0	1	300 mV							

Table 9. Output Current Setting Reference Voltage Data ( $\alpha$  channel data)

**Remark** If D0 to D4 bits input "00000" to "01010", EVR value fixed 50 mV (FIL pin voltage fixed 100 mV). FIL pin (peak voltage) is output about double of EVR setting value.

#### [6th byte]

The 6th byte sets pulse number during  $1V_D$  period of  $\alpha$  channel. The pulse number setting 1020 pulses maximum. It is set by eight bits in terms of software. However, the actual circuit uses 10-bit counter with the low-order two bits fixed to "0". Therefore, the number of pulses that is actually generated during fall edge of the first point wait time + first point magnetize wait time (FF2) cycle is the number of pulses input x 4. The number of pulses can be set in a range of 0 to 1020 and in units of four pulses.

Table 10.	6th Byte Data	Configuration	$(\alpha \text{ channel data})$
-----------	---------------	---------------	---------------------------------

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							
	MSB							LSB

Data	Pulse number/VD
00000000	0
00000001	4
11111111	1020
n	n × 4

#### [7th, 8th byte]

The 7th byte and 8th byte set the pulse cycle of the  $\alpha$  channel.

The pulse cycle is specified using 16 bits: bits D0 (least significant bit) to D7 of the 7th byte, and bits D0 to D7 (most significant bit) of the 8th byte. The pulse cycle can be set to a value in the range of 222 ns to 14.563 ms in units of 222 ns (with a 4.5 MHz clock).

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1
	-	•	<u>.</u>		<u>.</u>		<u>.</u>	

Table 11 (A). 7th Byte Data Configuration ( $\alpha$  channel data)

Table 11 (B).	. 8th Byte Data	Configuration	(α channel	data)
---------------	-----------------	---------------	------------	-------

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							

MSB-

#### [9th byte]

The 9th byte sets the enable, rotation, and output current of  $\beta$  channel.

The enable sets by bit D7, the rotation sets by bit D6, and the output current sets by bits D0 to D4. Bit D5 is fixed "0". Bit D5 isn't use.

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1	0 or 1	0	0 or 1	0 or 1	0 or 1	0 or 1	0 or 1
Enable se	ts-			MSB				LSB
	Rotation	sets		<u> </u>	Outp	out current	sets	

Table 12. 9th Byte Data Configuration ( $\beta$  channel data)

Enable sets by D7 bit.

D7 bit data is "0": Output high impedance (but, internal counter increase)

D7 bit data is "1": Output conducts

Rotation sets by D6 bit.

D6 bit data is "0": Forward turn (CW mode)

D6 bit data is "1": Reverse turn (CCw mode)

Output current sets by D0 to D4 bits.

The 250 mV (typical) voltage input from external source or internal reference voltage is internally doubled and input to a 5-bit D/A converter. By dividing this voltage by 5-bit data, a current setting reference voltage can be set inside the IC within the range of 100 to 500 mV, in units of 20 mV. If external source is used, the V<sub>REFsel</sub> pin connects V<sub>DD</sub> pin. If internal reference voltage is used, the V<sub>REFsel</sub> pin and V<sub>REF</sub> pin connect GND pin. The 64 steps micro-step (setting reference voltage is maximum) control is possible.

EVR setting	D4	D3	D2	D1	D0	FIL pin voltage	EVR setting	D4	D3	D2	D1	D0	FIL pin voltage
50 mV	0	1	0	1	1	100 mV	160 mV	1	0	1	1	0	320 mV
60 mV	0	1	1	0	0	120 mV	170 mV	1	0	1	1	1	340 mV
70 mV	0	1	1	0	1	140 mV	180 mV	1	1	0	0	0	360 mV
80 mV	0	1	1	1	0	160 mV	190 mV	1	1	0	0	1	380 mV
90 mV	0	1	1	1	1	180 mV	200 mV	1	1	0	1	0	400 mV
100 mV	1	0	0	0	0	200 mV	210 mV	1	1	0	1	1	420 mV
110 mV	1	0	0	0	1	220 mV	220 mV	1	1	1	0	0	440 mV
120 mV	1	0	0	1	0	240 mV	230 mV	1	1	1	0	1	460 mV
130 mV	1	0	0	1	1	260 mV	240 mV	1	1	1	1	0	480 mV
140 mV	1	0	1	0	0	280 mV	250 mV	1	1	1	1	1	500 mV
150 mV	1	0	1	0	1	300 mV							

Table 13.	<b>Output Current</b>	Setting Reference	Voltage Data ( $\beta$ cha	nnel data)

Remark If D0 to D4 bits input "00000" to "01010", EVR value fixed 50 mV (FIL pin voltage fixed 100 mV). FIL pin (peak voltage) is output about double of EVR setting value.

#### [10th byte]

The 10th byte sets pulse number during 1V<sub>D</sub> period of  $\beta$  channel. The pulse number setting 1020 pulses maximum. It is set by eight bits in terms of software. However, the actual circuit uses 10-bit counter with the loworder two bits fixed to "0". Therefore, the number of pulses that is actually generated during fall edge of the first point wait time + first point magnetize wait time (FF2) cycle is the number of pulses input × 4. The number of pulses can be set in a range of 0 to 1020 and in units of four pulses.

Table 14. 10th Byte Data Configuration ( $\beta$  channel data)

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							
	MSB							LSB

MSB

Data	Pulse number/VD
00000000	0
00101001	164
11111111	1020
n	n × 4

#### [11th, 12th byte]

The 11th byte and 12th byte set the pulse cycle of the  $\beta$  channel.

The pulse cycle is specified using 16 bits: bits D0 (least significant bit) to D7 of the 7th byte, and bits D0 to D7 (most significant bit) of the 8th byte. The pulse cycle can be set to a value in the range of 222 ns to 14.563 ms in units of 222 ns (with a 4.5 MHz clock).

٦	Table 15	(A). 11t	h Byte Da	ata Confi	guration	(β chan	nel data)	
			1					

Bit	D7	D6	D5	D4	D3	D2	D1	D0	
Data	0 or 1								
									LSB

Tabla 15 /	D)	12+h D	uto Data	Configuration	10	channal	data)
	DJ.	IZUID	yle Dala	Conniguration	(D	Chaimer	uala
					· · · ·		

Bit	D7	D6	D5	D4	D3	D2	D1	D0
Data	0 or 1							

MSB----

#### [13th byte]

The 13th byte is checksum data.

Please input the data that sum of the 1st byte to 13th byte is "0".

When the sum is "0", the stepping operation continued. If the sum is not "0" because data transmission is abnormal, the stepping operation is inhibited and EXT pin (at the Checksum selecting) is held at low level.

#### About Power Save Mode

It is possible that circuit electric current is made small in the power saving (the following PS) mode.

Data maintenance just before the PS mode and the maintenance of the phase position are done in the PS mode. Circuit consumption current in the PS mode becomes 300  $\mu$ A (MAX.) at the time of the outside clock (OSC<sub>IN</sub>) = 4.5 MHz, and becomes 100  $\mu$ A (MAX.) at the time of the outside clock (OSC<sub>IN</sub>) stopped. It can be reduced in less than 1/10 in normal mode.

#### (How to be within PS mode)

The establishment of the PS mode is done by a D7 bits of the 4th byte.

Please follow the following process when it is within PS mode.

- (1) Normal operation (Pulse number > 1, enable: conducts)  $\downarrow$
- (2-1) Normal operation (Pulse number = 0, enable: conducts)
- (2-2) Normal operation (Pulse number = 0, enable: stops)
- (3) Please input PS data.

#### (Effective timing of PS mode)

 $\downarrow$ 

- Chopping movement stops at the LATCH falling timing which PS data are contained to.
- First point wait count and first point magnetize wait count stop at the next V<sub>D</sub> rising timing which PS data are contained to. FF1 is fixed on the high level, and FF2 is fixed on low level.
- Enable becomes low level at the LATCH falling timing which PS data are contained to.
- And, the outside expansion circuit (EXP terminal) works at the time of PS mode too.

#### (PS mode release movement)

- Chopping movement resumes at the LATCH falling timing which PS release data are contained to.
- First point wait count and first point magnetize wait count resume at the next V<sub>D</sub> rising timing which PS release data are contained to.
- Enalbe becomes high level at the first FF1 falling timing which PS release data are contained to. (When enable data is high level)

# **Data Update Timing**

The serial data of this product is set and update at the following timing.

Table 16.	Update	Timing	of The	Data	(1)
-----------	--------	--------	--------	------	-----

Data	Data set	Update timing
First point wait time	LATCH falling edge	Next $V_D$ rising edge or, next $\overline{V_D}$ falling edge
First point magnetize wait time	LATCH falling edge	FF1 falling edge
EXP	LATCH falling edge	LATCH falling edge
Chopping	LATCH falling edge	LATCH falling edge
Power save	LATCH falling edge	Refer to 25 page

The timing at which data is to be update differ, as shown in Table 17, depending on the enable status.

Change of enable	$1 \rightarrow 1$	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 0$
Pulse cycle	FF2 ↓	FF2 $\downarrow$	FF2 $\downarrow$	_
Pulse number	FF2 ↓	FF2 $\downarrow$	FF2 $\downarrow$	_
Rotation	FF2 ↓	FF2 $\downarrow$	FF2 $\downarrow$	_
Enable	FF2 ↓	FF1 $\downarrow$	FF2 $\downarrow$	_
EVR	LATCH ↓	LATCH ↓	LATCH ↓	-





#### Initialization

The IC operation can be initialized as follows:

- (1) Turns ON VDD.
- (2) Make RESET input low level signal.

In initial mode, the operating status of the IC is as shown in Table 18.

#### Table 18. Operations in Initial Mode

Item	Specification
Current consumption	100 μA
OSC	Input of external clock is inhibited.
$V_D, \overline{V_D}$	Input inhibited.
FF1 to FF7	Low level
Pulse out	Low level
EXP0, EXP1	Low level in the case of (1) above. Previous value is retained in the case of (2) above.
Serial operation	Can be accessed after initialization in the case of (1) above. Can be accessed after RESET has gone high level in the case of (2) above.

Step pulse output is inhibited and FF7 is made low level if the following conditions are satisfied.

- (1) If the set number of pulses (6th/10th byte) is "0".
- (2) If the checksum value is other than "0".
- (3) If the first point wait time (FF1) is set to  $1V_D$  or longer.
- (4) If the first point wait time + first point magnetize wait time (FF2) is set to 1VD or longer.
- (5) If the first point wait time (FF1) is completed earlier than falling timing of LATCH.
- (6) If V<sub>D</sub> is not input.

#### Hints on correct use

- (1) With this product, input the data for first point wait time and first point magnetize wait time. Because the serial data are set or updated by these wait times, if the first point wait time and first point magnetize wait time are not input, the data are not updated.
- (2) The first point wait time must be longer than LATCH.
- (3) If the falling of the FF2 is the same as the falling of the last output pulse, a count error occurs, and the IC may malfunction.
- (4) Transmit the serial data during the first point wait time (FF1). If it is input at any other time, the data may not be transmitted correctly.
- (5) If the LGND potential is undefined, the data may not be input correctly. Keep the LGND potential to the minimum level. It is recommended that LGND and PGND be divided for connection (single ground) to prevent the leakage of noise from the output circuit.

# PACKAGE DRAWINGS

# 38-PIN PLASTIC SSOP (7.62 mm (300))









#### NOTE

Each lead centerline is located within 0.10 mm of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS
А	12.7±0.3
В	0.65 MAX.
С	0.65 (T.P.)
D	$0.37\substack{+0.05 \\ -0.1}$
E	0.125±0.075
F	1.675±0.125
G	1.55
Н	7.7±0.2
I	5.6±0.2
J	1.05±0.2
к	$0.2^{+0.1}_{-0.05}$
L	0.6±0.2
М	0.10
N	0.10
Р	$3^{\circ}^{+7^{\circ}}_{-3^{\circ}}$

P38GS-65-BGG-1

# **RECOMMENDED SOLDERING CONDITIONS**

Solder this product under the following recommended conditions. For soldering methods and conditions other than those recommended, consult NEC.

For details of the recommended soldering conditions, refer to information document "Semiconductor Device Mounting Technology Manual".

Soldering Method	Soldering Conditions	Recommended Condition
Infrared reflow	Package peak temperature: 235°C, Time: 30 secs max. (210°C min.); Number of times: 3 times max.; Number of day: none; Flux: Rosin-based flux with little chlorine content (chlorine: 0.2 Wt%, ax.) is recommended	IR35-00-3
VPS	Package peak temperature: 215°C, Time: 40 secs max. (200°C min.); Number of times: 3 times max.; Number of day: none; Flux: Rosin-based flux with little chlorine content (chlorine: 0.2 Wt%, ax.) is recommended.	VP15-00-3
Wave soldering	Package peak temperature: 260°C; Time: 10 secs max.; Preheating temperature: 120°C max; Number of times: once; Flux: Rosin-based flux with little chlorine content (chlorine: 0.2 Wt%, ax.) is recommended.	WS60-00-1

Caution Do not use two or more soldering methods in combination.

# NOTES FOR CMOS DEVICES -

#### **①** PRECAUTION AGAINST ESD FOR SEMICONDUCTORS

#### Note:

Strong electric field, when exposed to a MOS device, can cause destruction of the gate oxide and ultimately degrade the device operation. Steps must be taken to stop generation of static electricity as much as possible, and quickly dissipate it once, when it has occurred. Environmental control must be adequate. When it is dry, humidifier should be used. It is recommended to avoid using insulators that easily build static electricity. Semiconductor devices must be stored and transported in an anti-static container, static shielding bag or conductive material. All test and measurement tools including work bench and floor should be grounded. The operator should be grounded using wrist strap. Semiconductor devices must not be touched with bare hands. Similar precautions need to be taken for PW boards with semiconductor devices on it.

#### **②** HANDLING OF UNUSED INPUT PINS FOR CMOS

#### Note:

No connection for CMOS device inputs can be cause of malfunction. If no connection is provided to the input pins, it is possible that an internal input level may be generated due to noise, etc., hence causing malfunction. CMOS devices behave differently than Bipolar or NMOS devices. Input levels of CMOS devices must be fixed high or low by using a pull-up or pull-down circuitry. Each unused pin should be connected to VDD or GND with a resistor, if it is considered to have a possibility of being an output pin. All handling related to the unused pins must be judged device by device and related specifications governing the devices.

#### **③** STATUS BEFORE INITIALIZATION OF MOS DEVICES

#### Note:

Power-on does not necessarily define initial status of MOS device. Production process of MOS does not define the initial operation status of the device. Immediately after the power source is turned ON, the devices with reset function have not yet been initialized. Hence, power-on does not guarantee out-pin levels, I/O settings or contents of registers. Device is not initialized until the reset signal is received. Reset operation must be executed immediately after power-on for devices having reset function.

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