

General Description

The AAT2820 is a member of AnalogicTech's Total Power Management IC™ (TPMIC™) product family. It is a triple output charge pump targeted for active matrix thin-film transistor (TFT), liquid crystal displays (LCDs), and CCD camera bias for systems operating with lithium-ion/polymer batteries. The device generates three regulated output voltages for turn-on gate drive bias (V_{POS}), turn-off gate voltage bias (V_{NEG}), and logic voltage.

The V_{POS} and V_{NEG} output voltages are independently regulated. Both outputs use external diode and capacitor multiplier stages (as many stages as required) to regulate output voltages up to +25V and -25V. An additional regulated output voltage is provided for biasing the display module. Built-in soft-start circuitry prevents excessive inrush current during start-up. A high switching frequency enables the use of very small external capacitors. A low shutdown feature disconnects the load from V_{IN} and reduces quiescent current to less than 0.1μA.

The AAT2820 is available in a Pb-free TDFN44-16 package and is specified over the -40°C to +85°C operating temperature range.

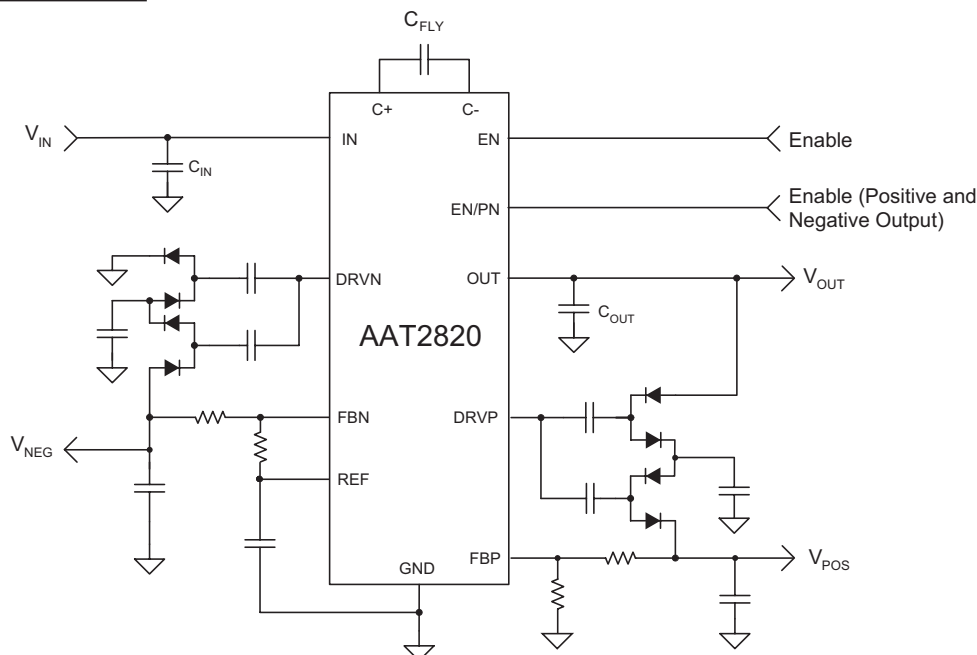
Features

- V_{IN} Range: 2.7V to 5.5V
- 5V Regulated Output Voltage
- Two Adjustable Regulated Output Voltages: V_{POS} and V_{NEG}
 - Positive Charge Pump Up to +25V
 - Negative Charge Pump Down to -25V
 - Optional Power-Up Sequence with AAT2820-1
- Internal Power MOSFETs
- <1μA of Shutdown Current
- Internally Controlled Soft Start
- Fast Transient Response
- Ultra-Thin Solution (No Inductors)
- 16-Pin TDFN44 Package
- Temperature Range: -40°C to +85°C

Applications

- CCD Cameras
- Hand-Held Instruments
- Passive-Matrix Displays
- Personal Digital Assistants (PDAs)
- TFT Active-Matrix LCDs

Typical Application

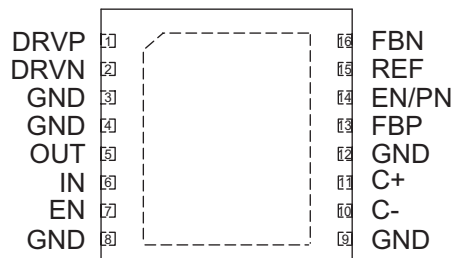


Pin Description

Pin #	Symbol	Function
1	DVRP	Positive charge pump driver output. Output high level is V_{SUPP} and low level is PGND.
2	DRVN	Negative charge pump driver output. Output high level is V_{SUPN} and low level is PGND.
3, 4, 8, 9, 12	GND	Ground connection.
5	OUT	Regulated 5V output. Requires a 4.7 μ F bypass capacitor to ground.
6	IN	Input power supply. A 1 μ A capacitor should be connected between this pin and ground.
7	EN	Enable input control pin. When low, the device is powered down and consumes less than 0.1 μ A. This pin should not be left floating.
10	C-	Flying capacitor negative terminal.
11	C+	Flying capacitor positive terminal. Connect a 1 μ F capacitor between C+ and C-.
13	FBP	Positive charge pump feedback input. Regulates to 1.2V nominal. Connect feedback resistive divider to analog ground (GND).
14	EN/PN	Enable input. When EN/PN is pulled low, V_{POS} and V_{NEG} are turned off.
15	REF	Internal reference bypass terminal. Connect a 0.1 μ F capacitor from this terminal to analog ground (GND). External load capability to 50 μ A. REF is disabled in shutdown.
16	FBN	Negative charge pump regulator feedback input. Regulates to 0V nominal. Connect feedback resistive divider to the reference (REF).
EP		Exposed paddle (bottom); connect to GND directly beneath package.

Pin Configuration

TDFN44-16
(Top View)



Absolute Maximum Ratings¹

Symbol	Description	Value	Units
V_{IN}	Input Voltage	-0.3 to 6.0	V
V_{OUT}	Charge Pump Output	-0.3 to 6.0	V
V_{EN}	EN or EN/PN to GND	-0.3 to 6.0	V
V_{N_CH}	DRVN to GND	-0.3V to ($V_{IN} + 0.3V$)	V
V_{P_CH}	DRVP to GND	-0.3V to ($V_{IN} + 0.3V$)	V
Other Inputs	REF, FBN, FBP to GND	-0.3V to ($V_{IN} + 0.3V$)	V
I_{MAX}	Continuous Current into DRVN, DRVP, OUT	±200	mA
	All Other Pins	±10	
T_{LEAD}	Maximum Soldering Temperature (at leads, 10 sec)	300	°C

Thermal Information²

Symbol	Description	Value	Units
θ_{JA}	Maximum Thermal Resistance	50	°C/W
P_D	Power Dissipation ³	2.0	W

1. Stresses above those listed in Absolute Maximum Ratings may cause permanent damage to the device. Functional operation at conditions other than the operating conditions specified is not implied. Only one Absolute Maximum Rating should be applied at any one time.
2. Mounted on an FR4 board.
3. Derate 6.25mW/°C above 25°C.

Electrical Characteristics¹

$V_{IN} = 3.3V$; $C_{IN} = C_{OUT} = C_{FLY} = 1.0\mu F$, $T_A = 0^\circ C$ to $+85^\circ C$, unless otherwise noted.
Typical values are $T_A = 25^\circ C$.

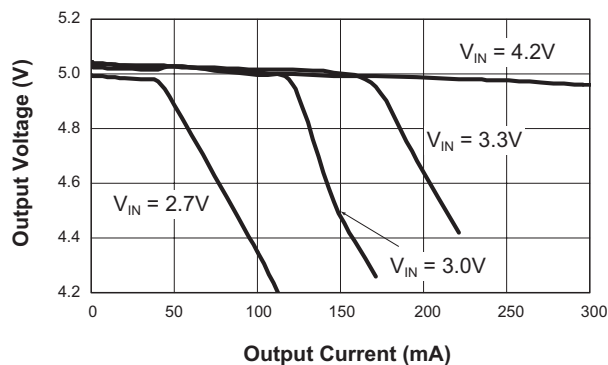
Symbol	Description	Conditions	Min	Typ	Max	Units
V_{IN}	Input Supply Range		2.7		5.5	V
UVLO	Input Under-Voltage Lockout Threshold	V_{IN} Rising		1.8		V
		V_{IN} Falling		1.6		
I_{CC}	Operating Current	$V_{FBP} = 1.5V$, $V_{FBN} = -0.2V$, No Load on DRVN and DRV P; $EN = EN/PN = V_{IN}$		5.0		mA
I_{SD}	Shutdown Supply Current	$V_{EN} = V_{EN/PN} = 0V$		0.1	1.0	μA
T_{SS}	Soft-Start Time			200		μs
F_{OSC}	Operating Frequency			1.0		MHz
Negative Low-Power Charge Pump						
V_{FBN}	FBN Regulation Voltage		-100	0	+100	mV
I_{FBN}	FBN Input Bias Current	$V_{FBN} = -50mV$	-100		+100	nA
I_{NEG}	Maximum Negative Output Current ²	$3.3 \leq V_{IN} \leq 5.5$; No Load at V_{POS} and V_{OUT}			25	mA
R_{DS_NCH}	DRVN NCH On-Resistance			1.5	5.0	Ω
R_{DS_PCH}	MIN DRVN PCH On-Resistance	$V_{FBN} = 100mV$, $V_{IN} = 4V$		1.0	5.0	Ω
	MAX DRVN PCH On-Resistance	$V_{FBN} = -100mV$, $V_{IN} = 4V$		20		k Ω
Positive Low-Power Charge Pump						
V_{FBP}	FBP Regulation Voltage		1.15	1.2	1.25	V
I_{FBP}	FBP Input Bias Current	$V_{FBP} = 1.5V$	-60		+100	nA
I_{POS}	Maximum Positive Output Current ²	$3.3 \leq V_{IN} \leq 5.5$; No Load at V_{NEG} and V_{OUT}			25	mA
R_{DS_PCH}	DRV P PCH On-Resistance			1.0	5.0	Ω
R_{DS_NCH}	MIN DRV P NCH On-Resistance	$V_{FBP} = 1.15V$, $V_{IN} = 4V$		3	15	Ω
	MAX DRV P NCH On-Resistance	$V_{FBP} = 1.25V$, $V_{IN} = 4V$		20		k Ω
Reference						
V_{REF}	Reference Voltage	$-2.0\mu A < I_{REF} < 50\mu A$	1.18	1.2	1.22	V
	Reference Under-Voltage Lockout Threshold	V_{REF} Rising		0.8		
$V_{EN(L)}$	EN and EN/PN Threshold Low				0.5	V
$V_{EN(H)}$	EN and EN/PN Threshold High		1.5			V
I_I	Enable Input Current		-1.0		1.0	μA
T_{SD}	Over-Temperature Shutdown Threshold			140		$^\circ C$
T_{HYS}	Over-Temperature Shutdown Hysteresis			15		$^\circ C$
Regulated 5V Charge Pump						
V_{OUT}	Output Voltage Tolerance	$2.7V < V_{IN} < 5V$, $I_{OUT} = 50mA$		± 4.0		%
	Output Voltage	$3.0V < V_{IN} < 5V$, $I_{OUT} = 100mA$	4.8	5.0	5.2	V
I_{OUT}	Maximum Output Current ²	$3.3 \leq V_{IN} \leq 5.5$; No Load at V_{POS} and V_{NEG}			150	mA

1. The AAT2820 is guaranteed to meet performance specifications from $0^\circ C$ to $70^\circ C$. Specification over the $-40^\circ C$ to $+85^\circ C$ operating temperature range is assured by design, characterization, and correlation with statistical process controls.
2. Loads greater than those listed in maximum output load conditions may cause permanent damage to the device.

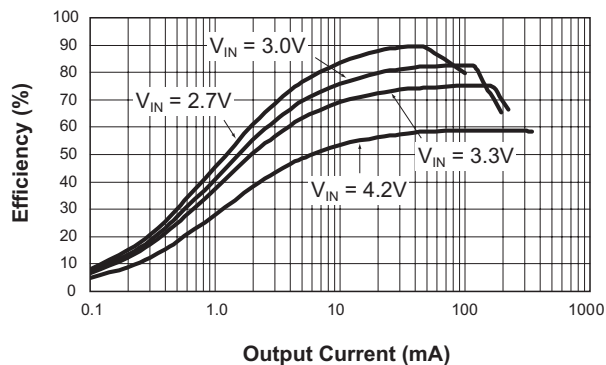
Typical Characteristics

$V_{IN} = 3.3V$, $V_{OUT} = 5V$, $V_{POS} = 12.5V$, $V_{NEG} = -7.8V$, $C_{IN} = C_{FLY} = 1\mu F$, $C_{OUT} = 4.7\mu F$, $T_A = 25^\circ C$, unless otherwise noted.

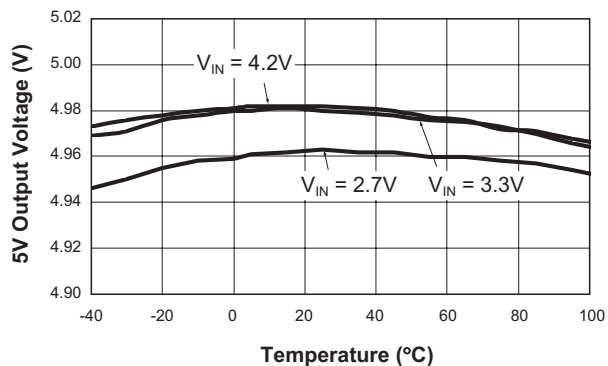
5V Output vs. Output Current



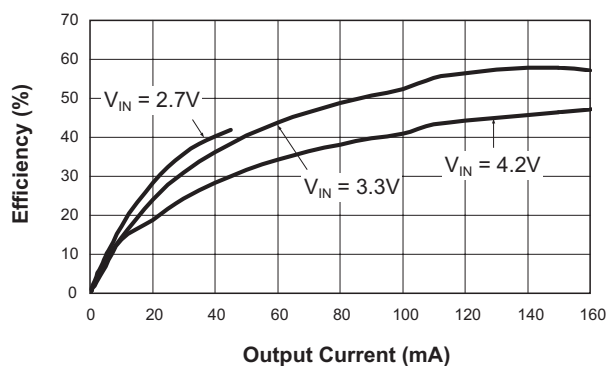
5V Output Efficiency vs. Output Current (No-Load at V_{POS} and V_{NEG})



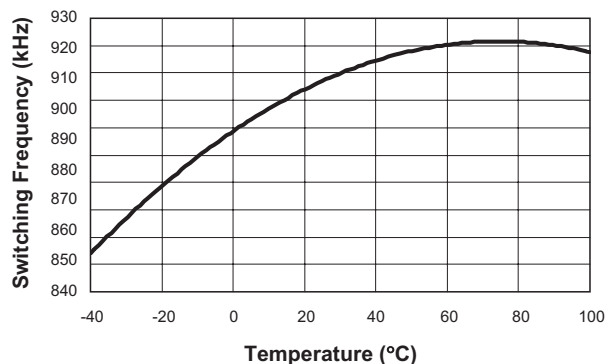
5V Output Voltage vs. Temperature (No-Load at V_{POS} and V_{NEG})



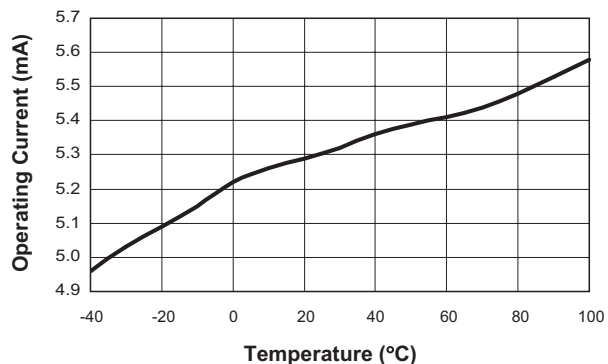
5V Output Efficiency vs. Output Current ($V_{OUT} = 5V$; $V_{POS} = 12.5V$ @ 10mA; $V_{NEG} = -7.8V$ @ 5mA)



Switching Frequency vs. Temperature



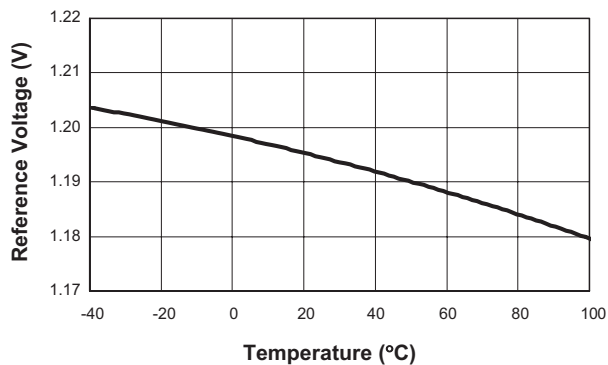
Operating Current vs. Temperature



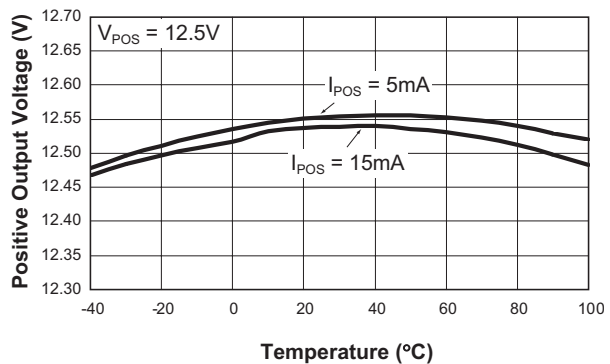
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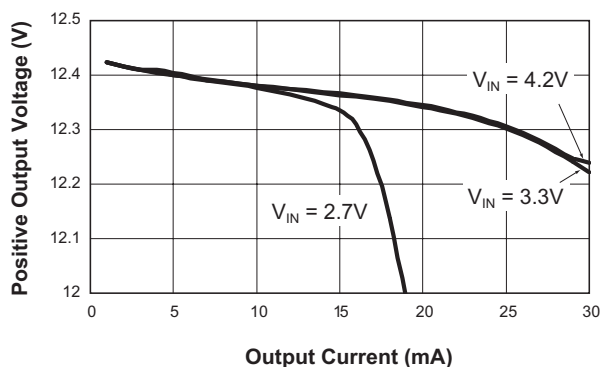
Reference Voltage vs. Temperature



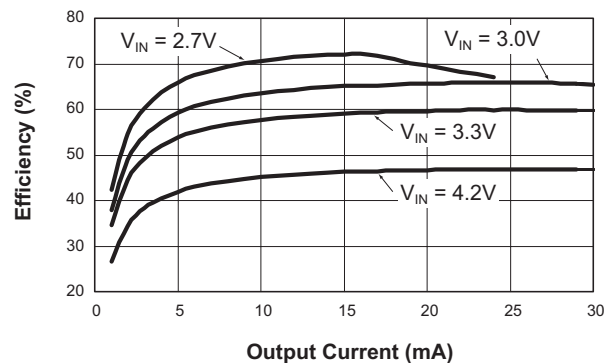
Positive Charge Pump Output Voltage vs. Temperature
(No Load at V_{NEG} and V_{OUT})



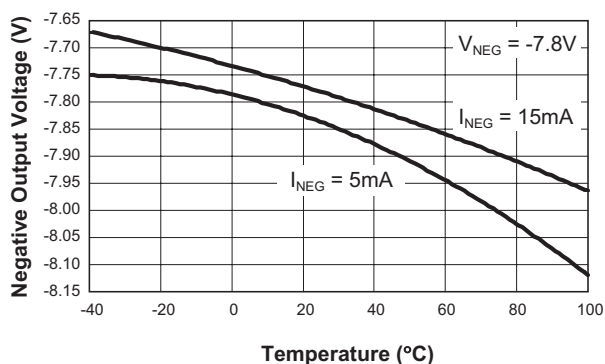
Positive Charge Pump Output Voltage vs. Output Current
(No Load at V_{NEG} and V_{OUT})



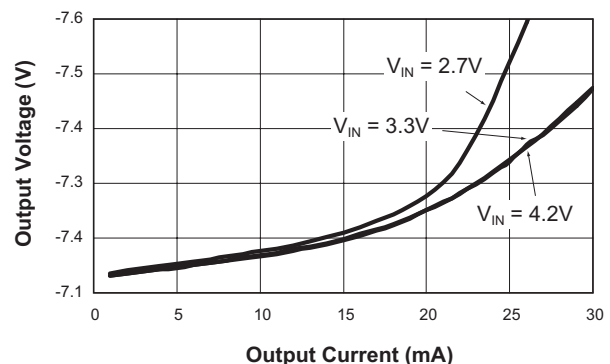
Positive Charge Pump Efficiency vs. Output Current
(No Load at V_{NEG} and V_{OUT})



Negative Charge Pump Output Voltage vs. Temperature
(No Load at V_{POS} and V_{OUT})

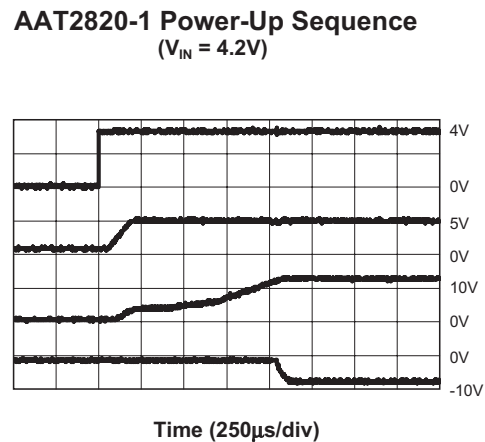
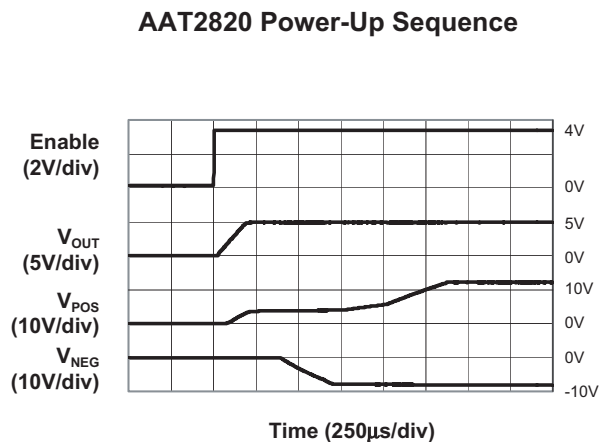
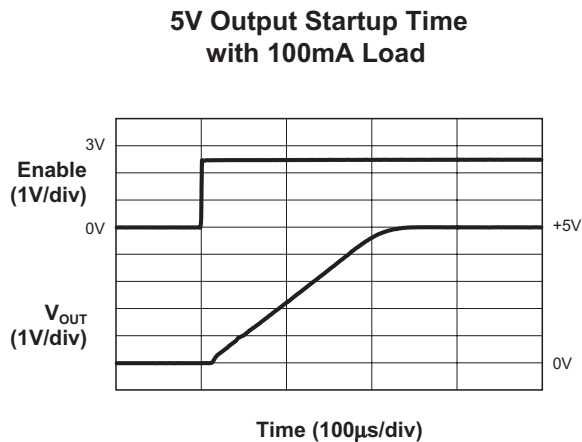
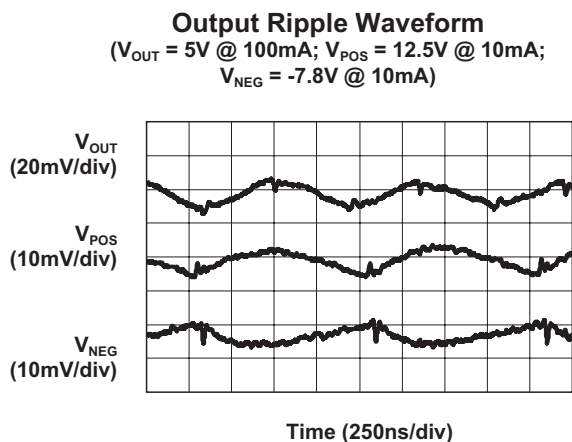
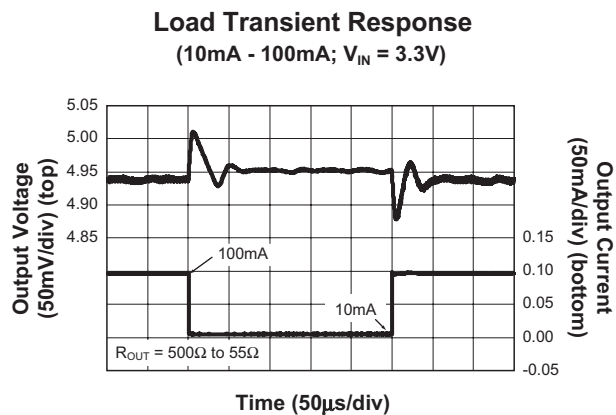
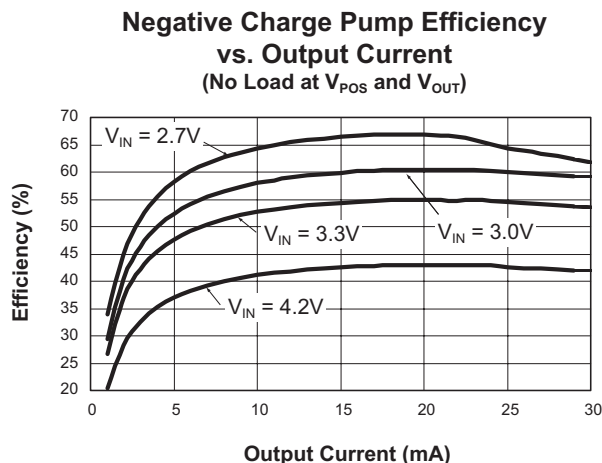


Negative Charge Pump Output vs. Output Current
(No Load at V_{POS} and V_{OUT})



Typical Characteristics

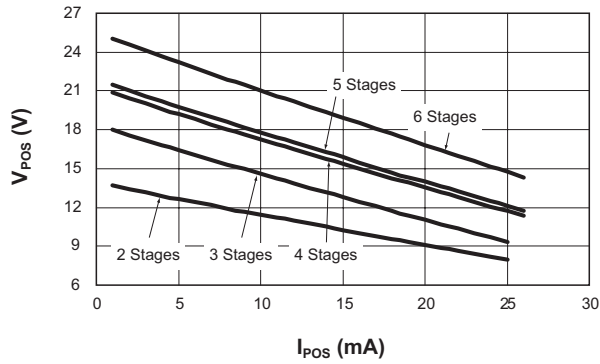
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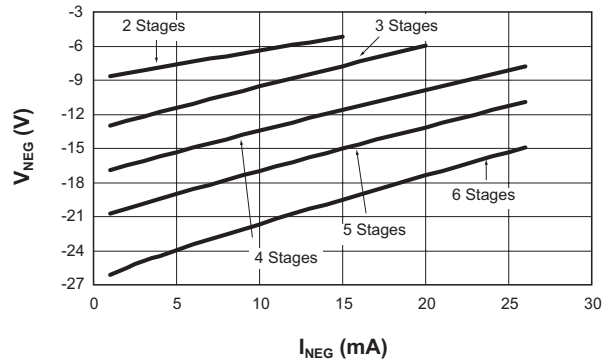
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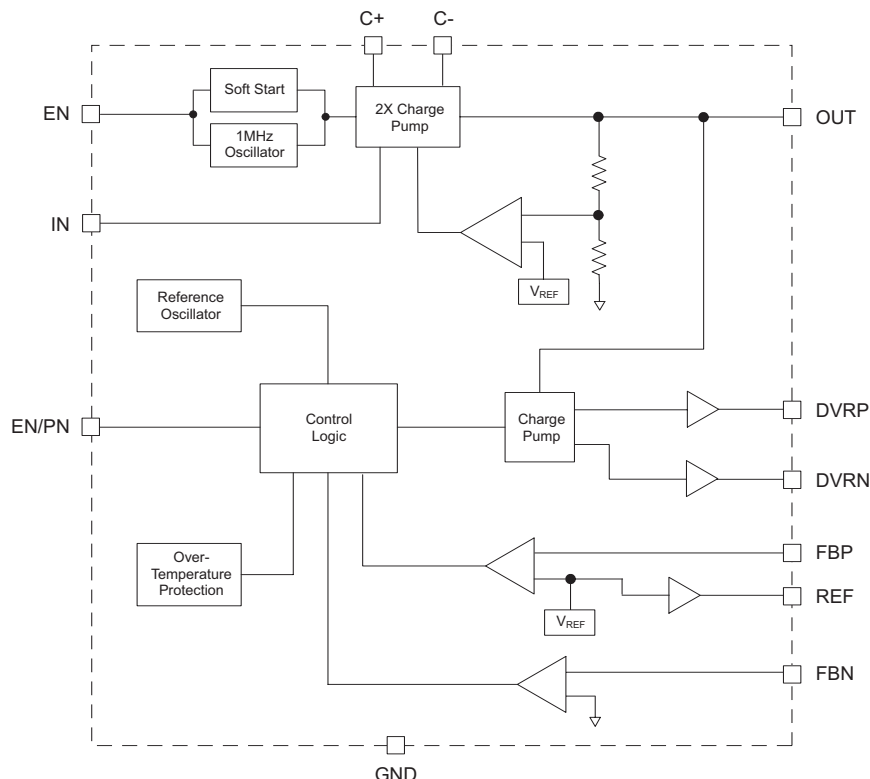
**Maximum Line Load
(Positive Charge Pump)**



**Maximum Line Load
(Negative Charge Pump)**



Functional Block Diagram



Functional Description

5V Regulated Output

The main power supply is a charge pump doubler architecture used to support the high-current demand required by the application. Charge pump regulation is achieved by sensing the output voltage through an internal resistor divider network. A switch doubling circuit is enabled when the divided output drops below a preset trip point controlled by an internal comparator. The free-running charge pump switching frequency is approximately 1MHz. The charge pump is designed to deliver 150mA of continuous current (loads greater than the maximum load condition may cause permanent damage to the device).

Dual Charge Pump Regulators

The dual charge pump provides low-power regulated output voltages from two individual charge

pumps. Using a single stage, the first charge pump inverts the supply voltage (V_{IN}) and provides a regulated negative output voltage. The second charge pump doubles V_{IN} and provides a regulated positive output voltage. These outputs use external Schottky diodes and capacitor multiplier stages (as many as required) to regulate up to $\pm 25V$. A constant switching frequency of 1MHz minimizes the output ripple and capacitor size.

Negative Charge Pump Regulator

During the first half-cycle, the P-channel MOSFET turns on and the flying capacitor C11 charges to V_{IN} minus a diode drop (Figure 1). During the second half-cycle, the P-channel MOSFET turns off and the N-channel MOSFET turns on, level shifting C11. This connects C11 in parallel with the output reservoir capacitor C23. If the voltage across C23 minus a diode drop is less than the voltage across C11, current flows from C11 to C23 until the diode turns off.

Positive Charge Pump Regulator

During the first half-cycle, the N-channel MOSFET turns on and charges the flying capacitor C12 (Figure 2). During the second half-cycle, the N-channel MOSFET turns off and the P-channel MOSFET turns on, level shifting C12 the input voltage. This connects C12 in parallel with the reservoir capacitor C24. If the voltage across C24 plus a diode drop is less than the level shifted by the flying capacitor ($C12 + V_{IN}$), charge is transferred from C12 to C24 until the diode turns off. If the positive charge pump output is connected to ground, output may not recover until power is recycled. Loads greater than the maximum load condition may cause permanent damage to the device; please review the Maximum Line Load Curves and the Electrical Characteristics table.

Voltage Reference

The voltage reference is a simple band gap with an output voltage equal to $V_{BE} + K \cdot V_T$. The band gap reference amplifier has an additional compensation capacitor from the negative input to the output. This capacitor serves to slow down the circuit during startup and soft starts the voltage reference and the regulator output from overshoot. The reference circuit amplifier also increases the overall PSRR of the device. An 80kΩ resistor serves to isolate and buffer the amplifier from a small internal filter capacitor and an optional large external filter capacitor.

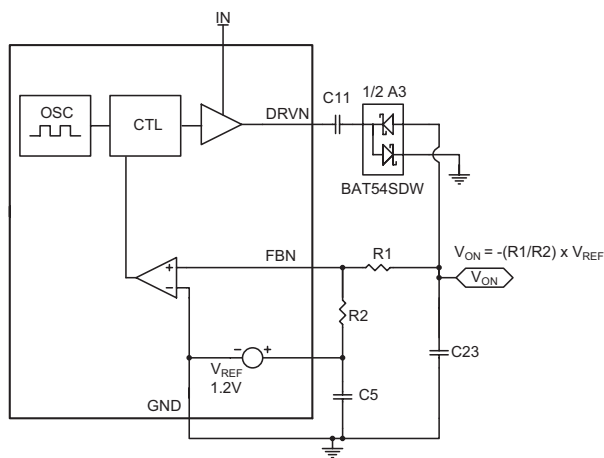


Figure 1: Negative Charge Pump Block Diagram.

Enable

In the normal operating state, the AAT2820 typically consumes 5mA of quiescent operating current. By pulling the enable pin (EN) low, the AAT2820 disables all three outputs. Once the device is shut down, the supply current drops to less than 1μA to maximize battery life.

The AAT2820 gives the application an option to independently turn on/off the positive and negative charge pump outputs. These two outputs can be disabled by pulling the EN/PN pin low. The threshold levels lie between 0.5V and 1.5V. Depending on the application, the supplies must be sequenced properly to avoid damage or latch-up.

Soft-Start and Start-up Sequence

The AAT2820 has an internal soft-start circuit to guarantee a smooth transition to 5V for the main output when the device is enabled (typical 200μs). This device has two versions for the start-up sequence. The AAT2820 ramps up the positive charge pump after the negative charge pump is present; the AAT2820-1 ramps up the positive charge pump before the negative charge pump.

Over-Temperature Protection

To protect the AAT2820, as well as the system application, this device has a thermal protection circuit that will shut down all the charge pumps if the die temperature rises above the preset internal thermal limit. This protects the device if the ambient temperature exceeds the operating limit for the device.

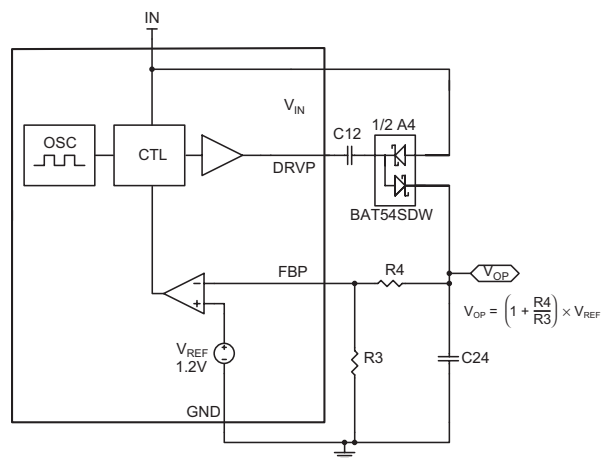


Figure 2: Postive Charge Pump Block Diagram.

Design Procedure and Component Selection

Number of Stages for Dual Charge Pump Regulators

The number of stages required can be determined by:

$$N_{POS} = \frac{V_{POS} - 5}{5 - 2V_{FWD}}$$

for the positive output, and

$$N_{NEG} = \frac{V_{NEG}}{2V_{FWD} - 5}$$

for the negative output.

Where,

V_{NEG} = Negative output voltage

V_{POS} = Positive output voltage

V_{FWD} = Forward voltage drop of the Schottky diode (0.31V, based on BAT54SDW diode when $I_F = 4mA$)

After solving for the number of stages (N_{POS} and N_{NEG}), round up the solutions to the next highest integers for the number of stages required.

Tables 1 and 2 show the number of stages required for positive and negative charge pumps, respectively.

V_{POS} (V)	# of Stages (n)
7	1
8	1
9	1
10	2
11	2
12	2
13	2
14	3
15	3
16	3
17	3
18	3
19	4
20	4
21	4
22	4
23	5
24	5
25	5

Table 1: Number of Stages Required for Positive Charge Pump.

V_{NEG} (V)	# of Stages (n)
-7	2
-8	2
-9	3
-10	3
-11	3
-12	3
-13	3
-14	4
-15	4
-16	4
-17	4
-18	5
-19	5
-20	5
-21	5
-22	6
-23	6
-24	6
-25	6

Table 2: Number of Stages Required for Negative Charge Pump.

V_{NEG}

The negative output voltage is adjusted by a resistive divider from the output (V_{NEG}) to the FBN and REF pin. The maximum reference voltage current is $50\mu A$; therefore, the minimum allowable value for $R2$ of Figure 1 is $24k\Omega$. It is best to select the smallest value possible for $R2$ as this will keep $R1$ to a minimum. This limits errors due to the FBN input bias current. The FBN input has a maximum input bias current of $100nA$. Using the full $50\mu A$ reference current for programming V_{NEG} :

$$I_{PGM} = \frac{V_{REF}}{R2} = \frac{1.2V}{24k\Omega} = 50\mu A$$

will limit the error due to the input bias current at FBN to less than 0.2%.

$$\frac{I_{FBN}}{I_{PGM}} = \frac{0.1\mu A}{50\mu A} = 0.2\%$$

With $R2$ selected, $R1$ can be determined by:

$$R1 = \frac{V_{NEG} \cdot R2}{-V_{REF}}$$

See the example in Table 3.

V_{NEG} (V)	R1, Closest Value ($k\Omega$)
-7	143
-8	162
-9	182
-10	205
-11	226
-12	243
-13	267
-14	287
-15	309
-16	324
-17	348
-18	360
-19	390
-20	412
-21	430
-22	453
-23	470
-24	487
-25	510

Table 3: Closest Value for R1 if Using $24.3k\Omega$ as R2.

V_{POS}

The positive output voltage is set by way of a resistive divider from the output (V_{POS}) to the FBP and ground pin. Limiting the size of $R3$ reduces the effect of the FBP bias current. For less than 0.1% error, limit $R3$ to less than $12k\Omega$.

$$I_{PGM} = \frac{V_{REF}}{R3} = \frac{1.2V}{12k\Omega} = 100\mu A$$

$$\frac{I_{FBN}}{I_{PGM}} = \frac{0.1\mu A}{100\mu A} = 0.1\%$$

Once $R3$ has been determined, then solve for $R4$ (see example in Table 4).

$$R4 = R3 \cdot \left(\frac{V_{POS}}{V_{REF}} - 1 \right)$$

V _{POS} (V)	R4, Closest Value (kΩ)
7	59.0
8	69.8
9	78.7
10	88.7
11	100.0
12	110.0
13	120.0
14	130.0
15	140.0
16	150.0
17	160.0
18	169.0
19	180.0
20	191.0
21	200.0
22	210.0
23	220.0
24	232.0
25	240.0

Table 4: Closest Value for R4 if Using 12.1kΩ as R3.

Capacitor Selection

Careful selection of the three external capacitors C_{IN}, C_{FLY}, and C_{OUT} is important because they will affect turn-on time, output ripple, efficiency, and load transient response. Optimum performance will be obtained when low equivalent series resistance (ESR) ceramic capacitors are used. In general, low ESR may be defined as less than 100mΩ. A value of 1μF for input and flying capacitors is a good starting point when designing with the AAT2820. This not only provides for a very small printed circuit board area, but cost is further reduced by the minimized bill of materials.

Input Capacitor

A 1μF multilayer ceramic chip capacitor is suggested for the input. This capacitor should be connected between the IN pin and ground; 1μF should be suitable for most applications. Even though the AAT2820 switching ripple and noise are very low,

back-injected line noise may be further reduced by increasing the value of C_{IN}. A low equivalent series inductance (ESL) ceramic capacitor is ideal for this function. The size required will vary depending on the load, output voltage, and input voltage characteristics. Other types of capacitors may be used for C_{IN} at the cost of compromised circuit performance.

Output Capacitor

The output capacitor (C_{OUT}) should be connected between the OUT pin and ground. Switching noise and ripple seen on the charge pump output increases with load current. Typically, the output capacitor should be 5 to 10 times greater than the flying capacitor. To minimize stray inductance, the capacitor should be placed as closely as possible to the IC. This keeps the high frequency content of the input current localized, minimizing radiated and conducted EMI.

A 1μF ceramic capacitor is recommended for most applications for optimum transient response. However, if the application has a larger load from the main and multiplier stage charge pump outputs, a 4.7μF ceramic capacitor is suggested to reduce the feedback injection noise from the multiplier stage and lower switching ripple. Capacitor types other than ceramic capacitors can be used for C_{OUT}. However, capacitors composed of non-ceramic material will typically have a greater value of ESR, resulting in increased output switching ripple.

Charge Pump Capacitor (C_{FLY})

Due to the switching operation of the voltage doubling circuit topology, current flow through the flying capacitor is bi-directional. The flying capacitor selected must be a non-polarized type. A 1μF low ESR ceramic capacitor is ideal for most applications.

Capacitor Characteristics

Ceramic composition capacitors are highly recommended over all other types of capacitors for use with the AAT2820. Ceramic capacitors offer many advantages over their tantalum and aluminum electrolytic counterparts. A ceramic capacitor typically has very low ESR, is lowest cost, has a smaller

PCB footprint, and is non-polarized. Low ESR ceramic capacitors help maximize charge pump transient response. Since ceramic capacitors are non-polarized, they are not prone to incorrect connection damage.

both the positive and negative charge pumps (regardless of the number of stages) is:

$$V_{\text{RESERVE}} = V_{\text{IN}} - V_F$$

Rectifier Diodes

For the rectifiers, use Schottky diodes with a voltage rating of 1.5X the input voltage. The maximum steady-state voltage seen by the rectifier diodes for

The BAT54SDW quad Schottky in an SOT363 (2x2mm) package is a good choice for multiple-stage charge pump configuration (see evaluation board schematic in Figure 3).

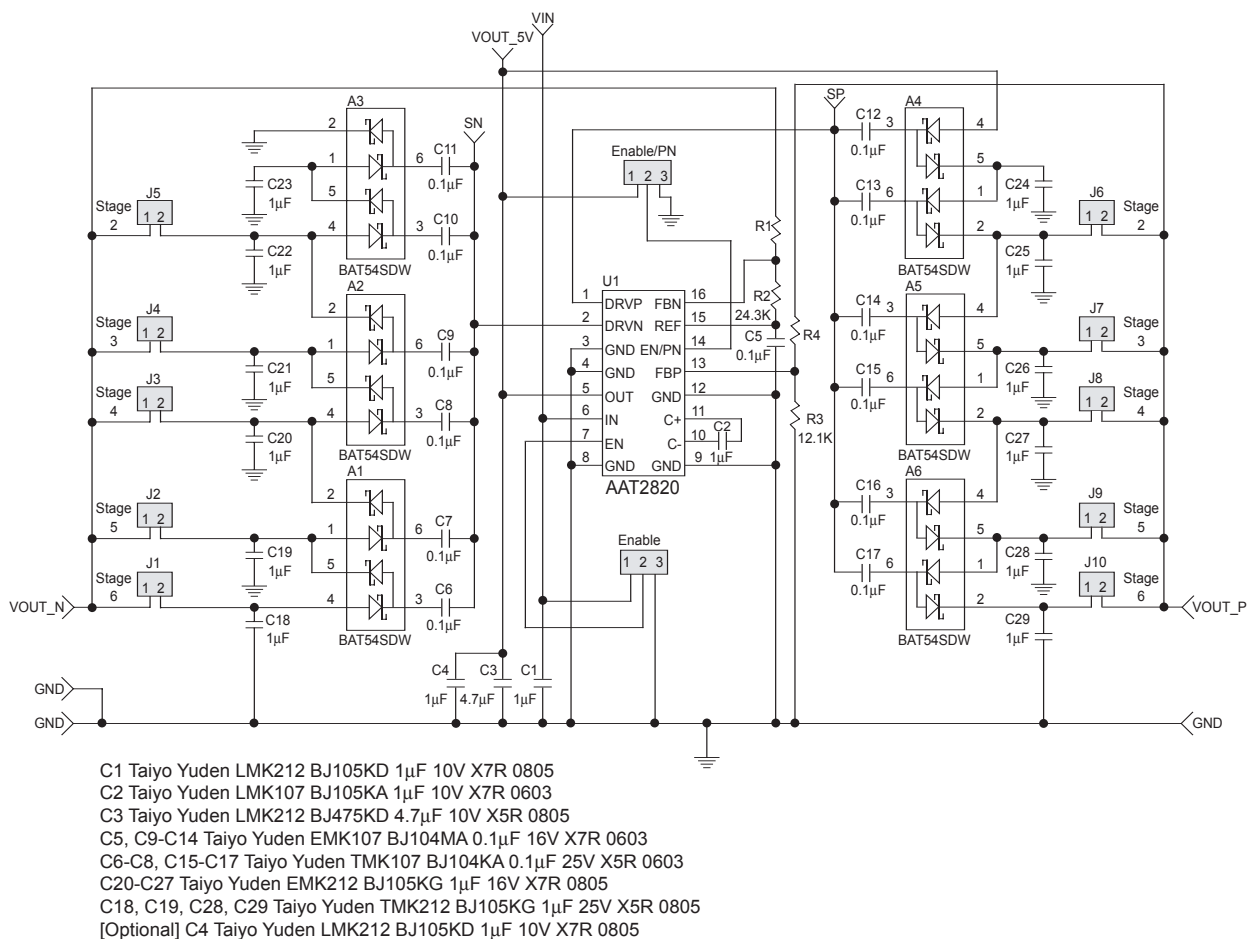


Figure 3: AAT2820 Evaluation Board Schematic (Shown With Six Stages).

Flying and Output Capacitor Multiplier Stages

A 0.1μF X7R or X5R ceramic capacitor is typically used. The voltage rating of the flying and reservoir output capacitors will vary with the number of charge pump stages. The reservoir output capacitor should be roughly 10X the flying capacitor. Use larger capacitors for reduced output ripple. A 1μF X7R or X5R type ceramic is typically used.

Positive Charge Pump Capacitor Voltage Ratings

The absolute steady-state maximum output voltage (neglecting the internal $R_{DS(ON)}$ drop of the internal MOSFETs) for the nth stage is:

$$V_{BULK(n)} = (n + 1) \cdot V_{IN} - 2 \cdot n \cdot V_{FWD}$$

where V_{FWD} is the estimated forward drop of the Schottky diode. This is also the voltage rating required for the nth bulk capacitor in the positive output charge pump.

The voltage rating for the nth flying capacitor in the positive stage is:

$$V_{FLY(n)} = V_{BULK(n+1)} - V_{FWD}$$

where $V_{BULK(0)}$ is the input voltage (see Table 5).

# of Stages (n)	$V_{BULK(n)}$	$V_{FLY(n)}$
1	9.4V	4.7V
2	13.8V	9.1V
3	18.2V	13.5V
4	22.6V	17.9V
5	27.0V	22.3V
6	31.4V	26.7V

Table 5: Positive Charge Pump Capacitor Voltages ($V_{FWD} = 0.31V$).

Negative Charge Pump Capacitor Voltage Ratings

The absolute steady-state maximum output voltage (neglecting the internal $R_{DS(ON)}$ drop of the internal MOSFETs) for the nth stage is:

$$V_{BULK(n)} = -n \cdot V_{IN} + 2 \cdot n \cdot V_{FWD}$$

This is also the voltage rating required for the nth bulk capacitor in the negative output charge pump.

The voltage rating for the nth flying capacitor in the negative stage (see Table 6) is:

$$V_{FLY(n)} = V_{FWD} - V_{BULK(n)}$$

# of Stages (n)	$V_{BULK(n)}$	$V_{FLY(n)}$
1	-4.4V	4.7V
2	-8.8V	9.1V
3	-13.2V	13.5V
4	-17.6V	17.9V
5	-22.0V	22.3V
6	-26.4V	26.7V

Table 6: Negative Charge Pump Capacitor Voltages ($V_{FWD} = 0.31V$).

PC Board Layout

The input and reference capacitor should be placed as closely to the IC as possible. Place the programming resistors (R1-R4) close to the IC, minimizing trace length to FBN and FBP. Place the main charge pump flying capacitor close to the C+ and C- pins, with wide traces and no vias. Place all multiplier stage (charge pump) circuitry to the IC as closely as possible using wide traces, and avoid using vias when possible.

Figures 4 and 5 show the recommended evaluation board layout with the TDFN44-16 package.

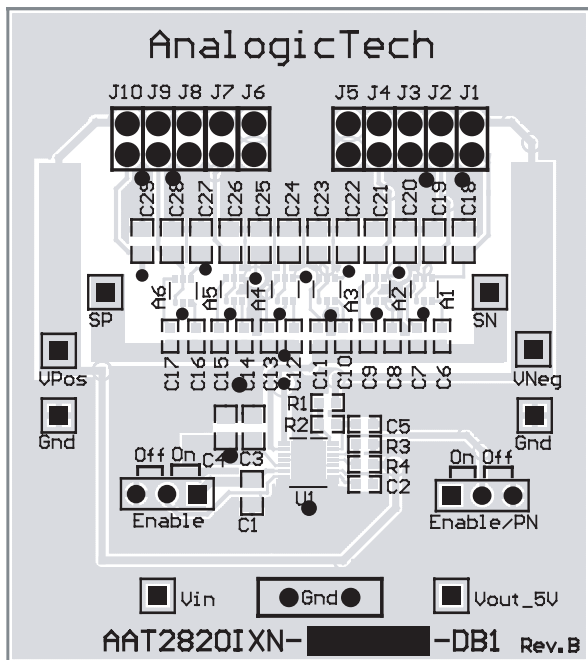


Figure 4: AAT2820 Evaluation Board
Top Side Layout.

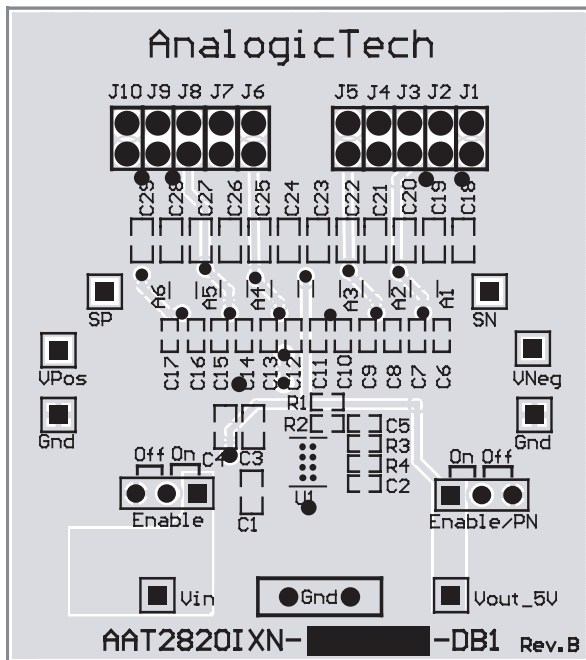


Figure 5: AAT2820 Evaluation Board
Bottom Side Layout.

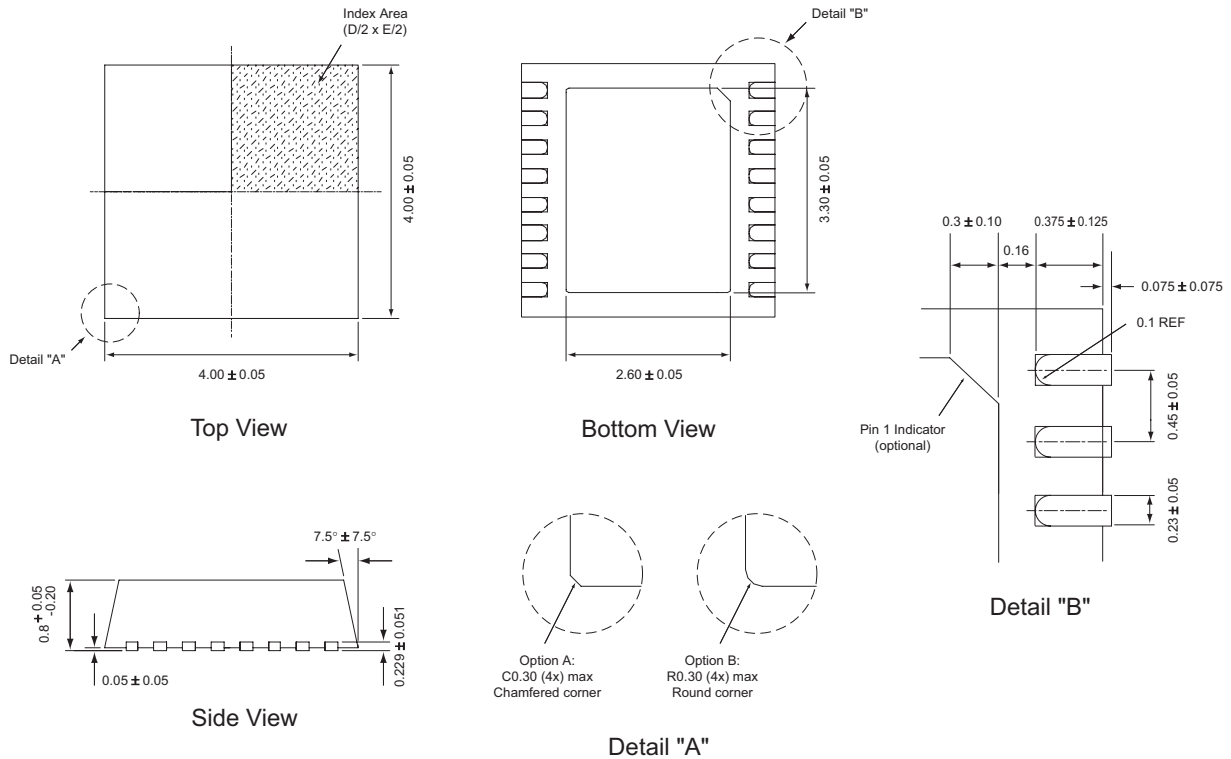
Ordering Information

Package	Power-Up Sequence	Marking ¹	Part Number (Tape and Reel) ²
TDFN44-16	-, +	OCXYY	AAT2820IXN-5.0-T1
TDFN44-16	+, -	ODXYY	AAT2820IXN-5.0-1-T1



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Package Information



All dimensions in millimeters

1. XYY = assembly and date code.
2. Sample stock is generally held on part numbers listed in **BOLD**.

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