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Voltage Protection for 2-Series, 3-Series, or 4-Series Cell Li-Ion Batteries (Second-Level Protection)

Check for Samples: bq29440, bq2944L0, bq29441, bq29442, bq29443, bq29449, bq2944L9

FEATURES

- 2-Series, 3-Series, or 4-Series Cell Secondary Protection
- External Capacitor-Controlled Delay Timer
- Low Power Consumption I_{CC} < 2 μA Typical [V_{CELL}(ALL) < V_{PROTECT}]
- High-Accuracy Overvoltage Protection: ±25 mV with T_A = 0°C to 60°C
- Fixed Overvoltage Protection Thresholds: 4.30 V, 4.35 V, 4.40 V, 4.45 V, 4.50 V
- Small 8L QFN Package

DESCRIPTION

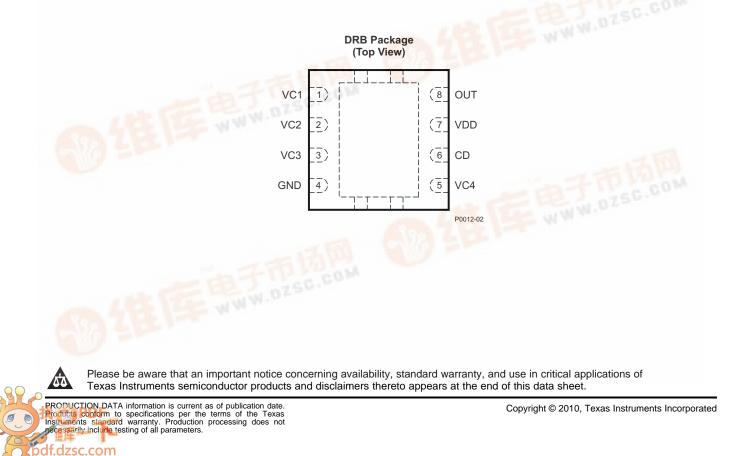
APPLICATIONS

- Second-Level Protection in Li-Ion Battery
 Packs
 - Notebook Computers
 - Power Tools
 - Portable Equipment and Instrumentation

The bq2944x is a secondary overvoltage protection IC for 2-series, 3-series, or 4-series cell Li-lon battery packs that incorporates a high-accuracy precision overvoltage detection circuit.

FUNCTION

The voltage of each cell in a battery pack is compared to an internal reference voltage. If any cells reach an overvoltage condition, the bq2944x device starts a timer that provides a delay proportional to the capacitance on the CD pin. Upon expiration of the internal timer, the OUT pin changes from a low state to a high state. An optional latch configuration is available that holds the OUT pin in a high state indefinitely after an overvoltage condition has satisfied the specified delay timer period. The latch is released when the CD pin is shorted to GND.



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

				ONDENING					
	PART	OUT PIN		DACKACE	PACKAGE		ORDERING INFORMATION ⁽²⁾		
T _A	NUMBER	LATCH OPTION	PACKAGE	PACKAGE DESIGNATOR	MARKING	OVP	TAPE AND REEL (LARGE) ⁽³⁾	TAPE AND REEL (SMALL) ⁽⁴⁾	
	BQ29440	No		DRB	440	4.35 V	BQ29440DRBR	BQ29440DRBT	
	BQ2944L0	Yes			44L0	4.35 V	BQ2944L0DRBR	BQ2944L0DRBT	
–40°C	BQ29441	No			441	4.40 V	BQ29441DRBR	BQ29441DRBT	
to	BQ29442	No	QFN-8		442	4.45 V	BQ29442DRBR	BQ29442DRBT	
+110°C	BQ29443	No			443	4.50 V	BQ29443DRBR	BQ29443DRBT	
	BQ29449	No			449	4.30 V	BQ29449DRBR	BQ29449DRBT	
	BQ2944L9	Yes			44L9	4.30 V	BQ2944L9DRBR	BQ2944L9DRBT	

Table 1. ORDERING INFORMATION⁽¹⁾

(1) Example: bq2944L0DRBR is a device with the OUT latch option with a V_{OV} threshold of 4.35 V.

Contact Texas Instruments for other V_{OV} threshold options.

(2) For the most current package and ordering information, see the Package Addendum at the end of this document, or the TI website at www.ti.com.

(3) Large tape and reel quantity is 3,000 units.

(4) Small tape and reel quantity is 250 units.

THERMAL INFORMATION

		bq2944x	
	THERMAL METRIC ⁽¹⁾	DRB	UNITS
		8 PINS	
θ_{JA}	Junction-to-ambient thermal resistance ⁽²⁾	50.5	
$\theta_{\text{JC(top)}}$	Junction-to-case(top) thermal resistance ⁽³⁾	25.1	
θ_{JB}	Junction-to-board thermal resistance ⁽⁴⁾	19.3	8 0 AA
ΨJT	Junction-to-top characterization parameter ⁽⁵⁾	0.7	°C/W
ΨЈВ	Junction-to-board characterization parameter ⁽⁶⁾	18.9	
$\theta_{\text{JC(bottom)}}$	Junction-to-case(bottom) thermal resistance ⁽⁷⁾	5.2	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, SPRA953.

(2) The junction-to-ambient thermal resistance under natural convection is obtained in a simulation on a JEDEC-standard, high-K board, as specified in JESD51-7, in an environment described in JESD51-2a.

(3) The junction-to-case (top) thermal resistance is obtained by simulating a cold plate test on the package top. No specific JEDECstandard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

(4) The junction-to-board thermal resistance is obtained by simulating in an environment with a ring cold plate fixture to control the PCB temperature, as described in JESD51-8.

(5) The junction-to-top characterization parameter, ψ_{JT} , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).

(6) The junction-to-board characterization parameter, ψ_{JB} , estimates the junction temperature of a device in a real system and is extracted from the simulation data for obtaining θ_{JA} , using a procedure described in JESD51-2a (sections 6 and 7).

(7) The junction-to-case (bottom) thermal resistance is obtained by simulating a cold plate test on the exposed (power) pad. No specific JEDEC standard test exists, but a close description can be found in the ANSI SEMI standard G30-88.

PIN NAME	PIN NO.	DESCRIPTION
CD	6	Connection to external capacitor for programmable delay time
GND	4	Ground pin
OUT	8	Output
VC1	1	Sense voltage input for top cell
VC2	2	Sense voltage input for second-to-top cell
VC3	3	Sense voltage input for third-to-top cell
VC4	5	Sense voltage input for fourth-to-top cell (bottom cell)
VDD	7	Power supply

PIN FUNCTIONS

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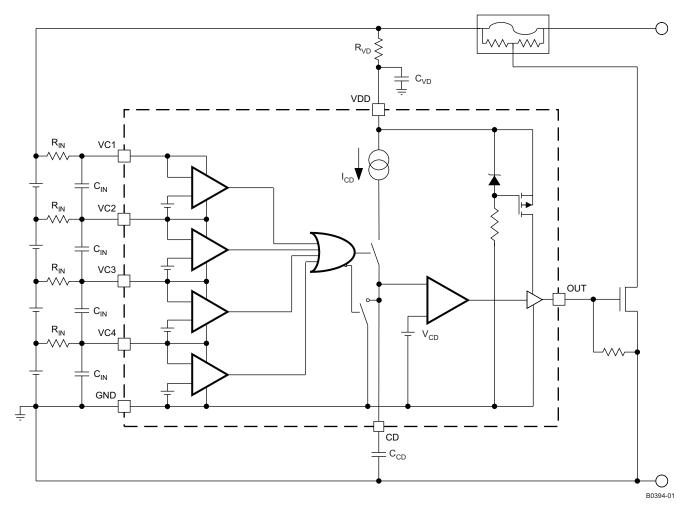
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FUNCTIONAL BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS⁽¹⁾

over operating free-air temperature range (unless otherwise noted)

		VALUE/UNIT
Supply voltage range, V _{MAX}	VDD-GND	-0.3 to 28 V
	VC1-GND, VC2-GND, VC3-GND	–0.3 to 28 V
Input voltage range, V _{IN}	VC1-VC2, VC2-VC3, VC3-VC4, VC4-GND	–0.3 to 8 V
	CD-GND	–0.3 to 8 V
Output voltage range, V _{OUT}	OUT-GND	-0.3 to 28 V
Storage temperature range, T _{stg}		-65°C to 150°C

(1) Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

RECOMMENDED OPERATING CONDITIONS

		MIN	NOM	MAX	UNIT
Supply voltage, VDD		4		25	V
Input voltage range	VC1-VC2, VC2-VC3, VC3-VC4, VC4-GND	0		5	V
t _{d(CD)} delay-time capacitance	C _{CD} (See Figure 7.)		0.1		μF
Voltage monitor filter resistance	R _{IN} (See Figure 7.)	0.1	1		kΩ

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RECOMMENDED OPERATING CONDITIONS (continued)	

		MIN	NOM	MAX	UNIT
Voltage monitor filter capacitance	C _{IN} (See Figure 7.)	0.01	0.1		μF
Supply voltage filter resistance	R _{VD} (See Figure 7.)	0.1		1	kΩ
Supply voltage filter capacitance	C _{VD} (See Figure 7.)		0.1		μF
Operating ambient temperature range,	T _A	-40		110	°C

ELECTRICAL CHARACTERISTICS

Typical values stated where $T_A = 25^{\circ}$ C and VDD = 17 V, MIN/MAX values stated where $T_A = -40^{\circ}$ C to 110°C and VDD = 4 V to 25 V (unless otherwise noted).

P	PARAMETER		TEST CONDITION	MIN	NOM	MAX	UNIT
		bq29440			4.35		
V _{PROTECT}	Overvoltage	bq29441			4.40		
	detection	bq29442			4.45		V
	voltage bq29443				4.50		
		bq29449			4.30		
V _{HYS}	Overvoltage hysteresis	detection	For non-latch devices only	200	300	400	mV
V _{OA}	Overvoltage accuracy	detection	$T_A = 25^{\circ}C$	-10		10	mV
	Overvoltage	threshold	$T_A = 0^{\circ}C \text{ to } 60^{\circ}C$	-0.4		0.4	
V _{OA_DRIFT}	A_DRIFT temperature drift		$T_A = -40^{\circ}C$ to $110^{\circ}C$	-0.6		0.6	mV/°0
v	Overvoltage	delay time	$T_A = 0^{\circ}C$ to $60^{\circ}C$ Note: Does not include external capacitor variation	6.0	9.0	12	o/\\\ F
X _{DELAY}	scale factor		$T_A = -40^{\circ}$ C to 110°C Note: Does not include external capacitor variation	5.5	s/µF		
X _{DELAY_CTM}	Overvoltage scale factor i Customer Te	n	See CUSTOMER TEST MODE.		0.08		s/µF
I _{CD(CHG)}	Overvoltage charging curr		See Figure 1.		140		nA
I _{CD(DSG)}	Overvoltage discharging of		See Figure 2.		60		μA
V _{CD}	Overvoltage external capa comparator t	acitor			1.2		V
I _{CC}	Supply curre	nt	(VC1–VC2), (VC2–VC3), (VC3–VC4) and (VC4–GND) = 3.5 V See Figure 3.		2	3.5	μA
			(VC1–VC2), (VC2–VC3), (VC3–VC4) or (VC4–GND) = $V_{PROTECT}$, VDD = 20 V, $I_{OH} = 0$ to -10 μ A	6.5	8.0	9.5	V
Vout	OUT pin driv	e voltage	(VC1–VC2), (VC2–VC3), (VC3–VC4) or (VC4–GND) = $V_{PROTECT}$, VDD = 4.35 V, $I_{OL} = -10 \ \mu$ A, $T_A = 0^{\circ}$ C to 60°C	1.50	3.0		V
	·	$(VC1-VC2), (VC2-VC3), (VC3-VC4) \text{ or}$ $(VC4-GND) = V_{PROTECT}, VDD > 6 \text{ V},$ $I_{OH} = -10 \mu\text{A}, T_{A} = 0^{\circ}\text{C} \text{ to } 60^{\circ}\text{C}$		2.0	3.0		V
			(VC1–VC2), (VC2–VC3), (VC3–VC4) or (VC4–GND) = 4 V, I_{OL} = 0 μ A			0.1	V
I _{OUT(SHORT)}	OUT short ci current	rcuit	OUT = 0 V, (VC1–VC2), (VC2–VC3), (VC3–VC4) or (VC4–GND) > V _{PROTECT} , VDD = 18 V			4	mA
t _{r(OUT)} ⁽¹⁾	OUT output r	ise time	$C_L = 1 \text{ nF}, \text{ VDD} = 4 \text{ V to } 25 \text{ V}, \text{ V}_{OH(OUT)} = 0 \text{ V to } 5 \text{ V}$		5		μs
Z _{O(OUT)} ⁽¹⁾	OUT output i	mpedance			2		kΩ

Specified by design. Not 100% tested in production. (1)



Product Folder Link(s): bq29440 bq2944L0 bq29441 bq29442 bq29443 bq29449 bq2944L9



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ELECTRICAL CHARACTERISTICS (continued)

Typical values stated where $T_A = 25^{\circ}C$ and VDD = 17 V, MIN/MAX values stated where $T_A = -40^{\circ}C$ to 110°C and VDD = 4 V to 25 V (unless otherwise noted).

	PARAMETER	TEST CONDITION	MIN	NOM	MAX	UNIT
	Input current at VCx	Measured at VC1, (VC1–VC2), (VC2–VC3), (VC3–VC4) and (VC4–GND) = 3.5 V, T_A = 0°C to 60°C See Figure 3.	-0.3		1.5	μA
IIN	pins	Measured at VC2, VC3 OR VC4, (VC1–VC2), (VC2–VC3), (VC3–VC4) and (VC4–GND) = 3.5 V , $T_A = 0^{\circ}\text{C}$ to 60°C See Figure 3.	-0.3		0.3	μA

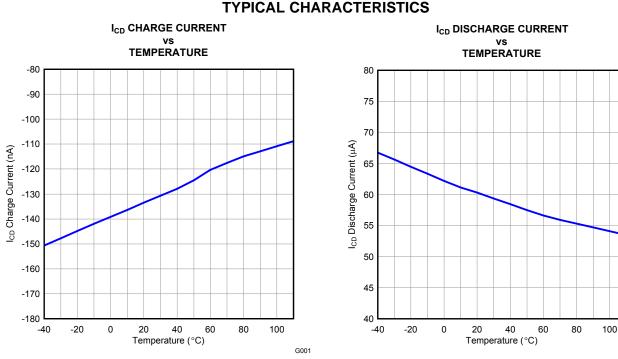


Figure 1. I_{CD} Charge Current

Figure 2. I_{CD} Discharge Current

G002

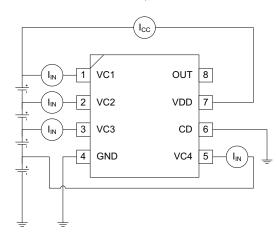


Figure 3. I_{CC}, I_{IN} Measurement

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APPLICATIONS INFORMATION

PROTECTION (OUT) TIMING AND DELAY TIME CAPACITOR SIZING

The bq2944x uses an external capacitor to set delay timing during an overvoltage condition. When any of the cells exceed the overvoltage threshold, the bq2944x activates an internal current source of nominally 140 nA, which charges the external capacitor. When the external capacitor charges up to a voltage of nominally 1.2 V, the OUT pin transitions from a low state to a high state, by means of an internal pull-up network, to a regulated voltage of no more than 9.5 V when $I_{OH} = 0$ mA.

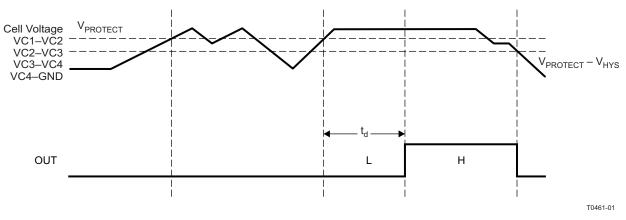


Figure 4. Timing for Overvoltage Sensing

Sizing the external capacitor is based on the desired delay time as follows:

$$C_{CD} = \frac{t_d}{X_{DELAY}}$$

Where t_d is the desired delay time and x_{DELAY} is the overvoltage delay time scale factor, expressed in seconds per microFarad. x_{DELAY} is nominally 9.0 s/µF. For example, if a nominal delay of 3 seconds is desired, the customer should use a C_{CD} capacitor that is 3 s/9.0 s/µF = 0.33 µF.

The delay time is calculated as follows:

$$t_d = C_{CD} \times X_{DELAY}$$

If the cell overvoltage condition is removed before the external capacitor reaches the reference voltage, the internal current source is disabled and an internal discharge block is employed to discharge the external capacitor down to 0 V. In this instance, the OUT pin remains in a low state.

For latched versions of the bq2944x, if an overvoltage condition has caused the OUT pin to transition to a high state, the external capacitor remains charged even after the overvoltage condition has been removed. In this instance, the OUT pin remains in a high state.

For non-latched versions, the OUT pin is allowed to transition back from a high to low state when the overvoltage condition is no longer present, and the external capacitor is discharged down to 0 V.

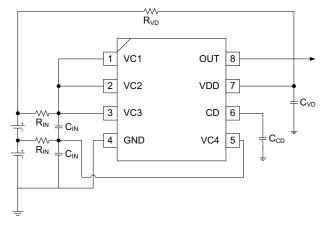
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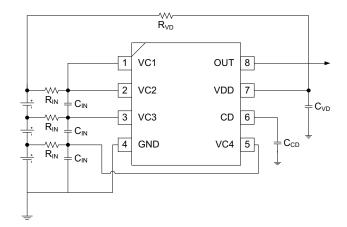
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BATTERY CONNECTION FOR 2-SERIES, 3-SERIES, AND 4-SERIES CELL CONFIGURATIONS

Figure 5, Figure 6, and Figure 7 show the 2-series, 3-series, and 4-series cell configurations.









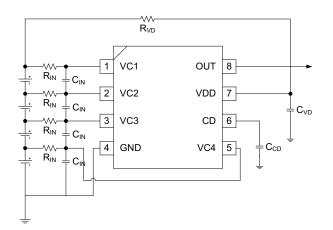


Figure 7. 4-Series Cell Configuration

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CELL CONNECTION SEQUENCE

NOTE

Before connecting the cells, propagate the overvoltage delay timing capacitor, C_{CD}.

The recommended cell connection sequence begins from the bottom of the stack, as follows:

- 1. GND
- 2. VC4
- 3. VC3
- 4. VC2
- 5. VC1

While not advised, connecting the cells in a sequence other than that described above does not result in errant activity on the OUT pin. For example:

- 1. GND
- 2. VC4, VC3, VC2, or VC1
- 3. Remaining VCx pin
- 4. Remaining VCx pin
- 5. Remaining VCx pin

CUSTOMER TEST MODE

Customer Test Mode (CTM) helps to greatly reduce the overvoltage detection delay time and enable quicker customer production testing. This mode is intended for quick-pass board-level verification tests, and, as such, individual cell overvoltage levels may deviate slightly from the specifications (V_{PROTECT}, V_{OA}). If accurate overvoltage thresholds are to be tested, use the standard delay settings that are intended for normal use.

To enter CTM, VDD should be set to approximately 9.5 V higher than VC1. When CTM is entered, the device switches from the normal overvoltage delay time scale factor, x_{DELAY} , to a significantly reduced factor, x_{DELAY_CTM} , thereby reducing the delay time during an overvoltage condition. The CTM overvoltage delay time is similar to the equation presented in PROTECTION (OUT) TIMING AND DELAY TIME CAPACITOR SIZING with the substitution of x_{DELAY_CTM} in place of x_{DELAY} :

$$t_{d_CTM} = C_{CD} \times X_{DELAY_CTM}$$

CAUTION

Avoid exceeding any Absolute Maximum Voltages on any pins when placing the part into Customer Test Mode. Also, avoid exceeding Absolute Maximum Voltages for the individual cell voltages (VC1–VC2), (VC2–VC3), (VC3–VC4), and (VC4–GND). Stressing the pins beyond the rated limits may cause permanent damage to the device.

To exit CTM, power off the device and then power it back on.

For latched versions of the bq2944x, the external C_{CD} capacitor must be externally discharged if any overvoltage functionality is exercised during protection testing. This can be accomplished by shorting the CD pin to GND. If the C_{CD} capacitor is not explicitly discharged, a residual charge may cause the overvoltage delay time to be inaccurate.

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REVISION HISTORY

Changes from Revision B (June 2010) to Revision C

Page

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•	Added new protection thresholds	1
•	Changed occurrences of V _{DD} to VDD throughout document	1
•	Added part numbers	2
•	Changed the Functional Block Diagram	3
•	Changed the Electrical Characteristics	4
•	Deleted 3.5 from one of the maximum values from the V _{OUT} specification	4
•	Changed nominal delay time	6

PACKAG



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PACKAGING INFORMATION

	Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	Eco Plan ⁽²⁾	Lead/ Ball Finish	MSL Pe
	BQ29440DRBR	ACTIVE	SON	DRB	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ29440DRBT	ACTIVE	SON	DRB	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ29441DRBR	PREVIEW	SON	DRB	8	3000	TBD	Call TI	Call TI
	BQ29441DRBT	PREVIEW	SON	DRB	8	250	TBD	Call TI	Call TI
	BQ29442DRBT	PREVIEW	SON	DRB	8	250	TBD	Call TI	Call TI
	BQ29443DRBR	PREVIEW	SON	DRB	8	3000	TBD	Call TI	Call TI
	BQ29443DRBT	PREVIEW	SON	DRB	8	250	TBD	Call TI	Call TI
	BQ29449DRBR	ACTIVE	SON	DRB	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ29449DRBT	ACTIVE	SON	DRB	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ2944L0DRBR	ACTIVE	SON	DRB	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ2944L0DRBT	ACTIVE	SON	DRB	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ2944L9DRBR	ACTIVE	SON	DRB	8	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
	BQ2944L9DRBT	ACTIVE	SON	DRB	8	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260
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⁽¹⁾ The marketing status values are defined as follows: **ACTIVE:** Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www. information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for



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Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retard in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

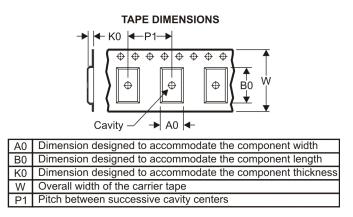
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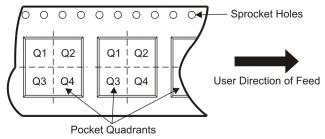
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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
BQ29440DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ29440DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ29449DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ29449DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ2944L0DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ2944L0DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ2944L9DRBR	SON	DRB	8	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
BQ2944L9DRBT	SON	DRB	8	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2



PACKAGE MATERIALS INFORMATION

6-Dec-2010



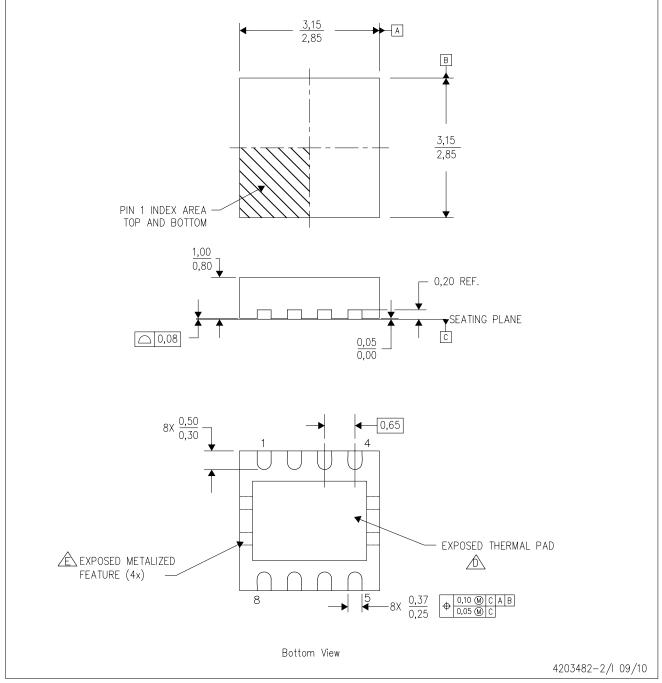
*All dimensions are nominal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
BQ29440DRBR	SON	DRB	8	3000	346.0	346.0	29.0
BQ29440DRBT	SON	DRB	8	250	190.5	212.7	31.8
BQ29449DRBR	SON	DRB	8	3000	346.0	346.0	29.0
BQ29449DRBT	SON	DRB	8	250	190.5	212.7	31.8
BQ2944L0DRBR	SON	DRB	8	3000	346.0	346.0	29.0
BQ2944L0DRBT	SON	DRB	8	250	190.5	212.7	31.8
BQ2944L9DRBR	SON	DRB	8	3000	346.0	346.0	29.0
BQ2944L9DRBT	SON	DRB	8	250	190.5	212.7	31.8

MECHANICAL DATA

查询"BQ29440"供应商

DRB (S-PVSON-N8)

PLASTIC SMALL OUTLINE NO-LEAD



NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.

- B. This drawing is subject to change without notice.
- C. Small Outline No-Lead (SON) package configuration.

 \triangle The package thermal pad must be soldered to the board for thermal and mechanical performance.

A See the Product Data Sheet for details regarding the exposed thermal pad features and dimensions.



THERMAL PAD MECHANICAL DATA

查询"BQ29440"供应商

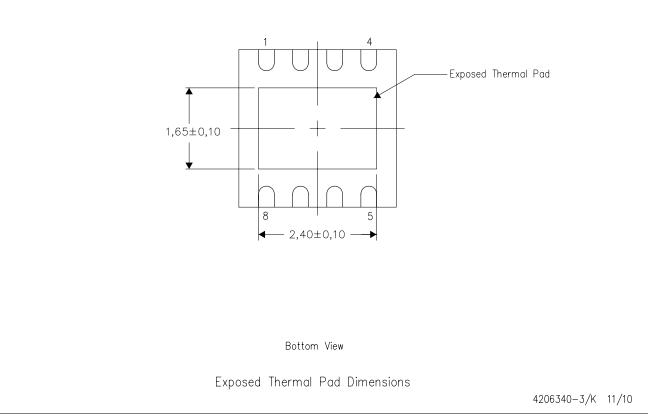
DRB (S-PVSON-N8) PLASTIC SMALL OUTLINE NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

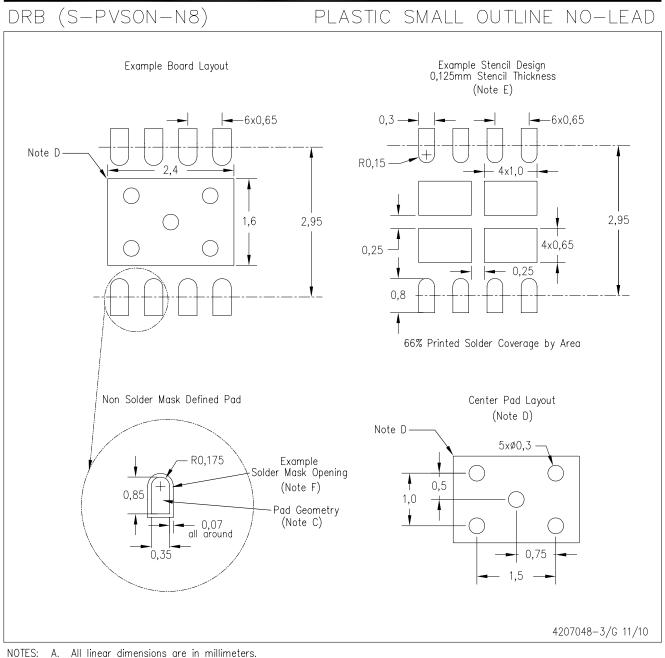
The exposed thermal pad dimensions for this package are shown in the following illustration.







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- A. An integr dimensions are in minimeters.B. This drawing is subject to change without notice.
 - C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, QFN
- Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for solder mask tolerances.



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