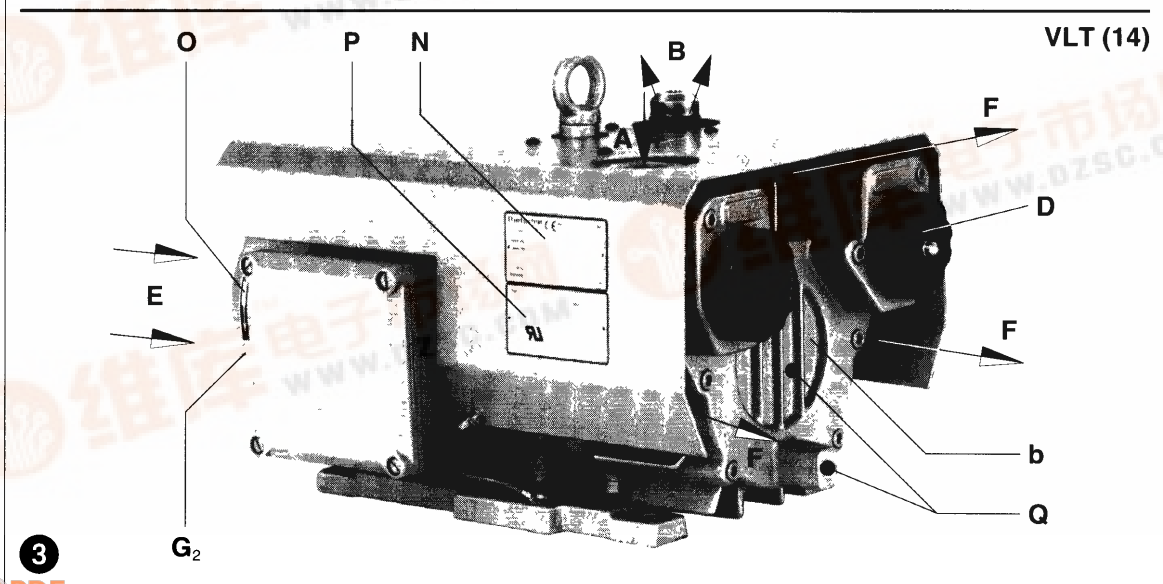
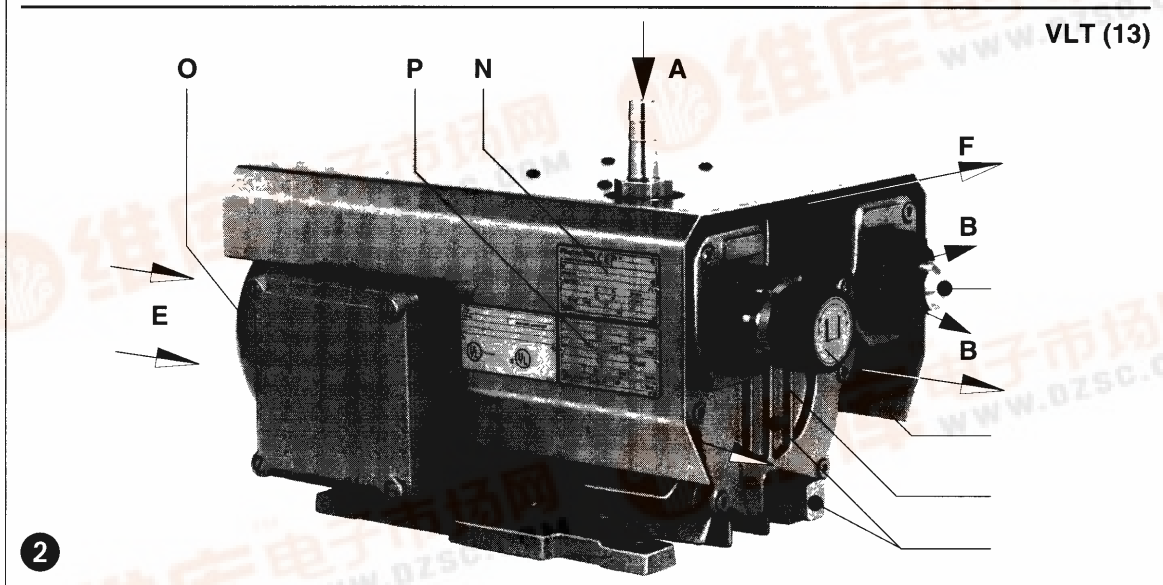
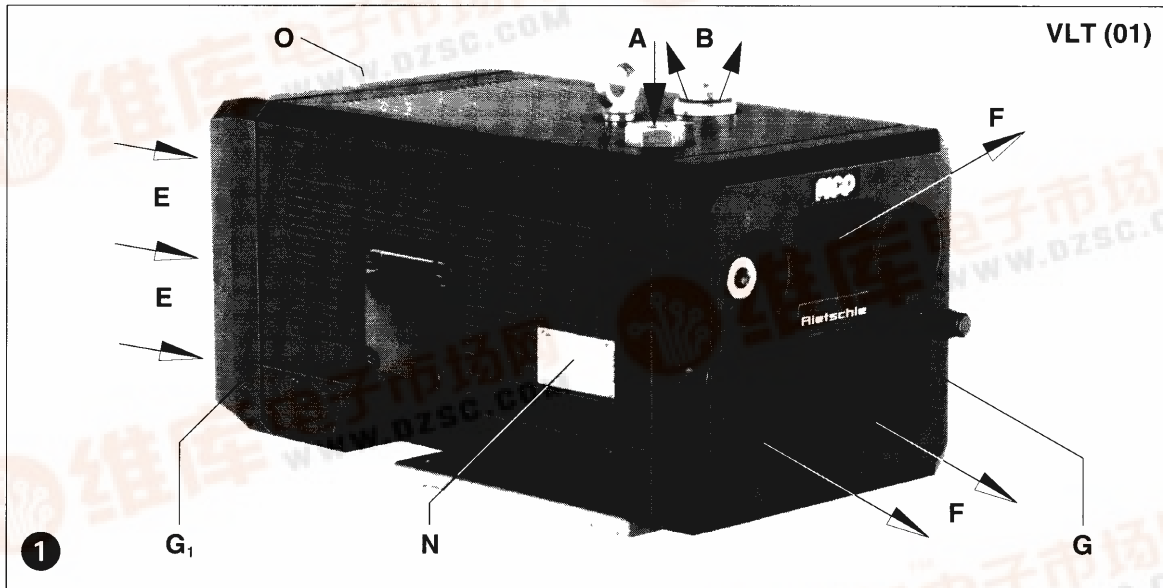


Vacuum pumps

VLT



VLT 6
VLT 10
VLT 15
VLT 25
VLT 40
VLT 60



BE 280

1.1.96

Rietschle
 Postfach 1260
 D-79642 Schopfheim
 Tel 07622/392-0
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Rietschle (UK) Limited,
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 Paddock Wood,
 Kent,
 TN12 6UU
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Pump ranges

These operating instructions concern the following dry running rotary vane vacuum pumps: Models VLT 6 to VLT 60.

The vacuum capacities at atmosphere are 6, 10, 15, 25, 40 and 60 m³/hr operating on 50 cycles. The pumping curves which show capacity against pressure, can be found in data sheet D 280.

Description

All models are complete with a vacuum connection and an exhaust silencer on the outlet. All the air handled is filtered by a built-in micro-fine filter.

Both the motor and pump have a common shaft.

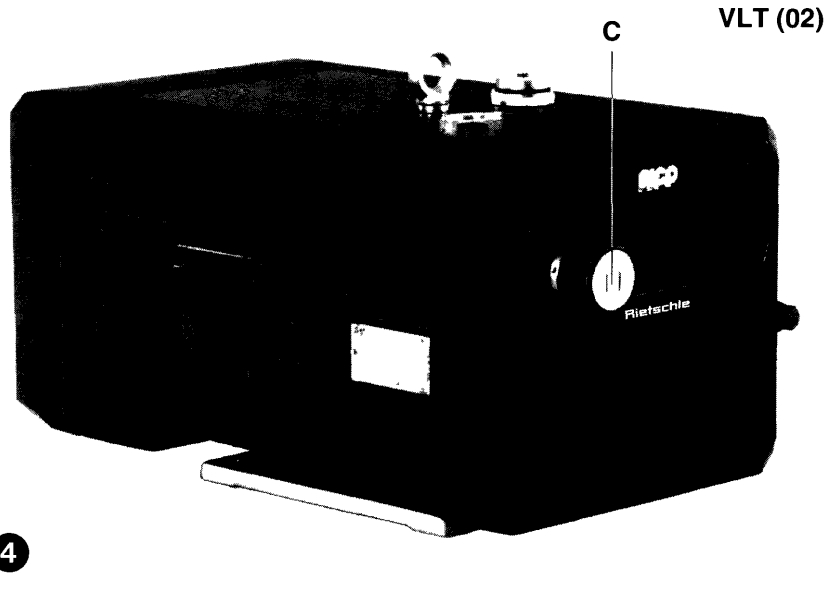
The VLT (01) to (11) are encased in a rugged black plastic sound enclosure. The cooling fan is located inside the sound enclosure (pictures 1 and 4).

The VLT (13) to (50) are located in a sheet metal cover. The motor fan provides the cooling (pictures 2 and 3).

The VLT (14) has on the pressure side a vent valve (D) (picture 3).

The VLT (02) and (13) have as standard a vacuum regulating valve (C), which can be adjusted to the level required, however it is limited to a maximum point (pictures 2 and 4).

Optional extras (as required): Vacuum regulating valve (ZRV), non return valve (ZRK), motor starter (ZMS) and pipe connection (ZSA)



Suitability

The VLT can be used for the evacuation of a closed system or for a permanent vacuum from: 150 to 1000 mbar (abs.)

! The ambient and suction temperatures must be between 5 and 40°C. For temperatures outside this range please contact your supplier.

These dry running vacuum pumps are suitable for use with air of a relative humidity of 30 to 90%.

! No dangerous mixtures (i.e flammable or explosive gases or vapours), extremely humid air, water vapour, aggressive gases or traces of oil and grease can be handled.

For all applications where an unplanned shut down of the vacuum pump could possibly cause harm to persons or installations, a corresponding safety backup system must be installed.

Handling and Setting up (pictures 1 to 5)

! Pumps that have reached operating temperature may have a surface temperature at position (Q) of more than 70°C. WARNING! Do Not Touch.

There must be a minimum space of 30 cm in front of the exhaust grid (G), suction grid (G₁) and housing cover (b) for servicing. The cooling air entries (E) and the cooling air exits (F) must have a minimum distance of 10 cm from any obstruction. The discharged cooling air must not be re-circulated.

The VLT pumps can only be operated reliably if they are installed horizontally.

! For installations that are higher than 1000 m above sea level there will be a loss in capacity. For further advice please contact your supplier.

When the pumps are installed on a solid base, they do not need to be fixed down. If the pumps are installed on a base plate we would recommend fitting anti-vibration mounts. This range of vacuum pumps are almost vibration free in operation.

Installation (picture 1 to 3)

! For operating and installation follow any relevant national standards that are in operation.

1. Vacuum connection at (A).

The air handled can be exhausted into the atmosphere through the exhaust port (B) or by utilising a pipe connection and pipeline.

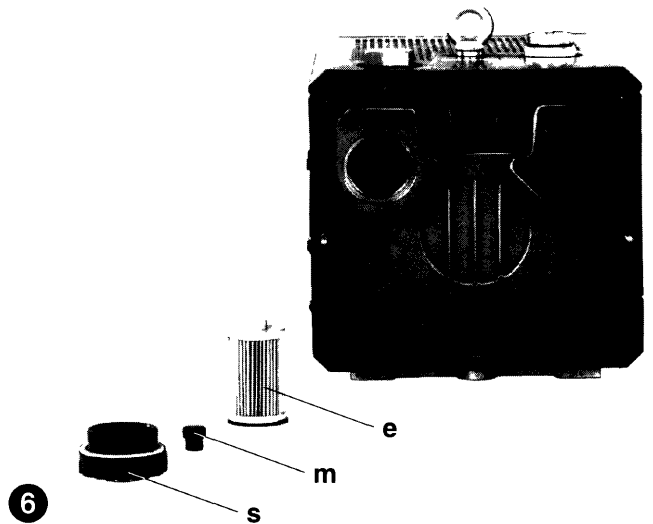
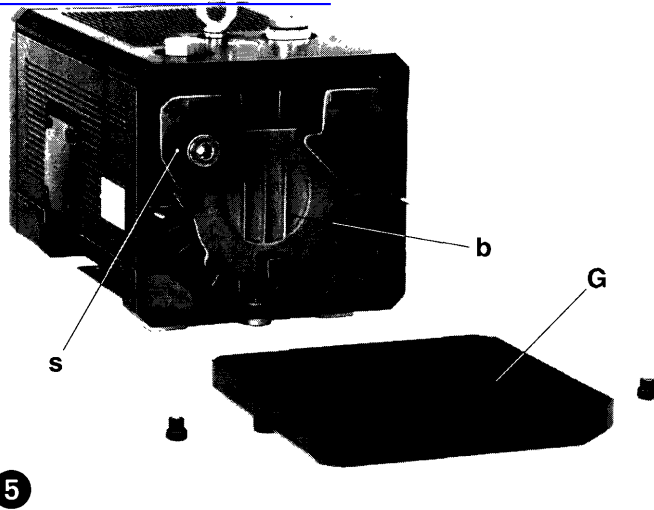
! Long and/or small bore pipework should be avoided, as this tends to reduce the capacity of the pump.

2. The electrical data can be found on the data plate (N) or the motor data plate (P). The motors correspond to DIN/VDE 0530 and have IP 54 protection and insulation class F. The connection diagram can be found in the terminal box on the motor (unless a special plug connection is fitted). Check the electrical data of the motor for compatibility with your available supply (voltage, frequency, permissible current etc).

3. Connect the motor via motor starter. It is advisable to use thermal overload motor starters to protect the motor and wiring. All cabling used on starters should be secured with good quality cable clamps.

We recommend that motor starters should be used that are fitted with a time delayed trip resulting from running beyond the amperage setting. When the unit is started cold overamperage may occur for a short time.

! Electrical connections should only be made by qualified electricians.



Initial Operation (pictures 1 to 4)

1. Initially switch the pump on and off for a few seconds to check the direction of rotation against the direction arrow (O).
Note: On this initial start the suction pipework should not be connected. If the pump runs backwards with the pipework connected a pressure could build up within the housing which could result in damaged rotor blades.
2. Connect the suction pipe at (A).
⚠ For pipework longer than 3 m we recommend using non-return valves (ZRK), to avoid reverse rotation when the units are switched off.
3. Vacuum regulating valve:
 The vacuum can be adjusted by turning the regulating valve (C) according to the symbols on the top of the regulating valve.

Potential risks for operating personnel

Noise Emission: The worst noise levels taking into consideration direction and intensity measured according to DIN 45635 part 3 (as per 3. GSGV), are shown in the table at the back. When working permanently in the vicinity of an operating pump, we recommend wearing ear protection to avoid any damage to hearing.

Maintenance and Servicing

⚠ When maintaining these units and having such situations where personnel could be hurt by moving parts or by live electrical parts, the pump must be isolated by totally disconnecting the electrical supply. It is imperative that the unit cannot be re-started during the maintenance operation. Do not maintain a pump that is at its normal operating temperature as there is a danger from hot parts.

1. Lubrication

The VLT pumps have bearings that are greased for life. They need not be serviced

2. Air filtration (pictures 5 and 6)

⚠ The capacity of the pump could be reduced if the air inlet filters are not maintained correctly.

The filter cartridge (e) for vacuum air has to be cleaned depending on the amount of contamination. This is achieved by blowing compressed air from the inside of the cartridge outwards. Even if the cartridges are cleaned their separating efficiency deteriorates. We would therefore recommend exchanging the cartridges every six months.

Changing the filter:

VLT (01) - (11) → remove exhaust grid (G). Take off screw cap (s) and milled knob (m). Pull filter cartridge (e) off and clean or exchange. Re-assemble in reverse order.

3. Blades (pictures 5 and 7)

Checking blades: VLT 6 - 25 have 6 blades whilst the VLT 40 / 60 have 7 blades. The blades have a low but permanent wear factor.

VLT 6, VLT 10 and VLT 15: first check after 7,000 operating hours, thereafter every 1,000 operating hours.

VLT 25, VLT 40 and VLT 60. first check after 5,000 operating hours, thereafter every 1,000 operating hours.

VLT (01) - (11) → remove exhaust grid (G) Take off housing cover (b) from housing. Remove blades (d) for inspection. All blades must have a minimum height (X):

Model	X (minimum height)
VLT 6	20 mm
VLT 10	20 mm
VLT 15	24 mm
VLT 25	24 mm
VLT 40	35 mm
VLT 60	35 mm

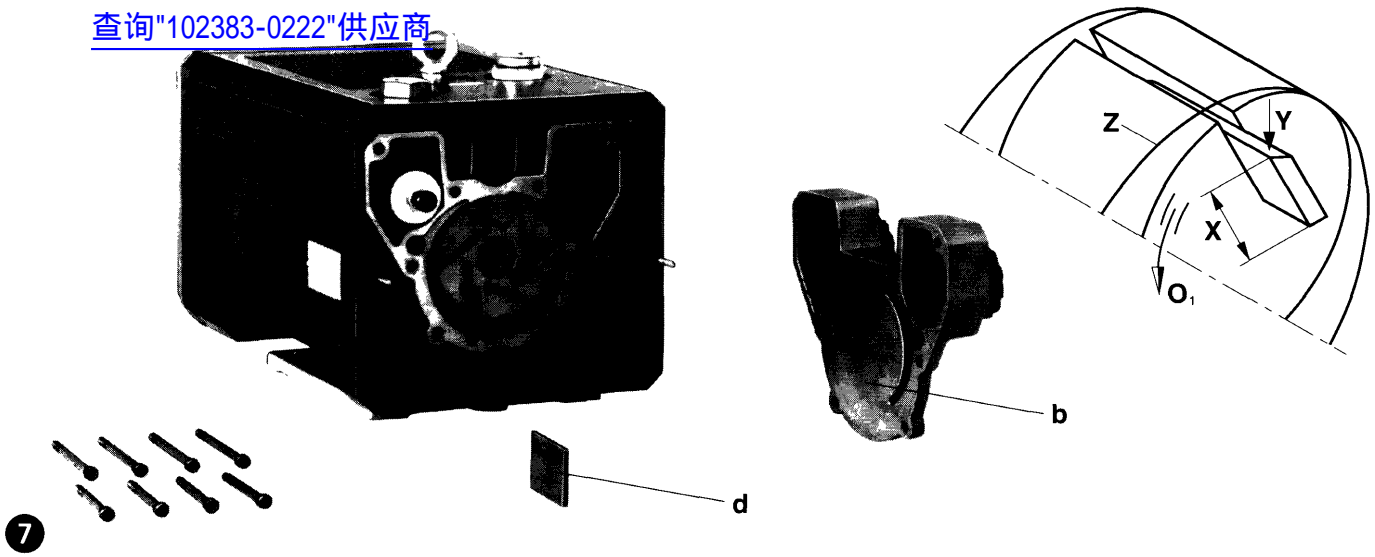
⚠ Blades must be changed completely.

Changing blades: if the minimum height is reached, then the whole set of rotor blades should be changed.

Before fitting new blades clean the housing and rotor slots with compressed air. Place the blades with the radius outwards (Y) such that the bevel is in the direction of rotation (O₁) and corresponds with the radius of the housing (Z).

Fix end cover (b) and exhaust grid (G). Before restarting the pump check free movement of the blades by turning the motor cooling fan before refitting the cooling grid (G₁) or fan cover (G₂)

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Trouble Shooting:

1. Motor starter cuts out vacuum pump:

- 1.1 Check that incoming voltage and frequency corresponds with the motor data plate.
- 1.2 Check the connections on the motor terminal block.
- 1.3 Incorrect setting on the motor starter.
- 1.4 Motor starter trips too fast.
Solution: Use a motor starter with a time delay trip (version as per IEC 947-4).
- 1.5 Back pressure on the exhaust pipework is excessive

2. Insufficient suction capacity:

- 2.1 Inlet filters are obscured.
- 2.2 Suction pipework is too long or too small.
- 2.3 Leak on the pump or on the system.
- 2.4 Blades are damaged.

3. Vacuum pump does not reach ultimate vacuum:

- 3.1 Check for leaks on the suction side of the pump or on the system.
- 3.2 Blades are worn or damaged.

4. Vacuum pump operates at an abnormally high temperature:

- 4.1 Ambient or suction temperature too high
- 4.2 Cooling air flow is restricted.
- 4.3 Problem as per 1.5.

5. Unit emits abnormal noise:

- 5.1 The pump cylinder is worn.
Solution: send your complete unit off for repair to the supplier or approved service agent.
- 5.2 The regulating valve (if existing) is noisy.
Solution: replace valve.
- 5.3 Blades are damaged.

Appendix:

Repair on Site: For all repairs on site an electrician must disconnect the motor so that an accidental start of the unit cannot happen.

All engineers are recommended to consult the original manufacturer or one of the subsidiaries, agents or service agents. The address of the nearest repair workshop can be obtained from the manufacturer on application.

After a repair or before re-installation follow the instructions as shown under the headings "Installation and Initial Operation".

Lifting and Transport: To lift and transport the VLT 15 - VLT 60 the eye bolt on the pump must be used.

The weight of the pumps are shown in the accompanying table.

Storage: VLT units must be stored in dry ambient conditions with normal humidity. We recommend for a relative humidity of over 80% that the pump should be stored in a closed container with the appropriate "drying" chemicals.

Disposal: The fast wearing parts (as listed in the spare parts lists) should be disposed of with due regard to health and safety regulations.

Spare part lists:

E 280	→	VLT 6 - VLT 60 (01) - (11)
E 281	→	VLT 15 (13)
E 282	→	VLT 15 (14)

VLT (01) - (11)	6	10	15	25	40	60
Length mm	370	390	442	473	545	545
Length + ZRV mm	402	422	476	507	593	593
Width mm	209	209	241	241	269	269
Height mm	208	208	246	246	272	272

VLT		6	10	15	25	40	60	
Noise level (max.)	dB(A)	50 Hz	63	65	68	71	73	79
		60 Hz	65	68	70	74	75	82
Weight (max.)	kg	3 ~	16	18	26	30	38	40
		1 ~	17	20	28	32	40	-

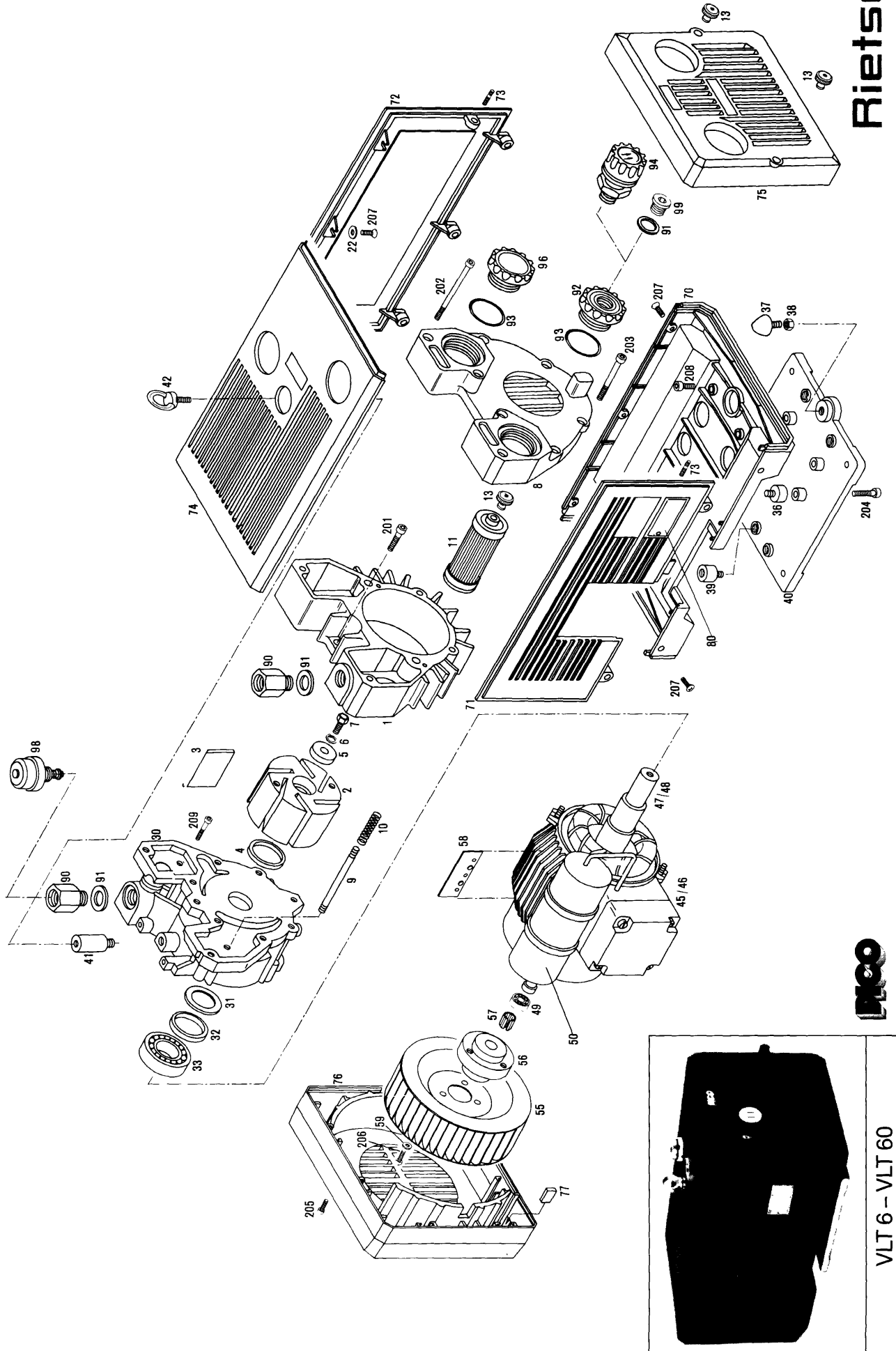
VLT		15 (13)	15 (14)	15 (15)	10 (50)
Length	mm	427	382	413	318
Width	mm	248	248	248	204
Height	mm	230	215	194	195

VLT 6 - VLT 60

	Grundteile	Basic parts	Éléments de base	Parti fondamentali	Kühlung	Cooling	Refrondissement	Raffreddamento
1	Gehäuse	Housing	Corps	Corpo pompa	Ventilator	Fan	Ventilateur	Ventilatore
2	Rotor	Rotor	Rotor	Rotore	Ventilatornabe	Fan hub	Noyau ventilateur	Mozzo ventilatore
3	Lamelle	Blade	Palette	Paletta	Toleranzring	Tolerance ring	Entrotoise	Anello di tolleranza
4	Stutzscheibe	Disc	Disque	Disco	Luftleitblech	Air guiding plate	Tôle guide d'air	Deflettore dell'aria
5	Scheibe	Disc	Disque	Disco	Scheibe	Disc	Disque	Disco
6	Federscheibe	Spring shim	Rondelle ressort	Disco elastico				
7	Sechskantschraube	Hexagon head screw	Boulon six pans	Vite con testa esagonale				
8	Gehäusedeckel	End cover	Couvercle de corps	Coperchio corpo pompa				
9	Stiftschraube	Threaded pin	Vis fileté	Vite prigioniera				
10	Druckfeder	Spring	Ressort	Molla a pressione				
11	Micro-Top-Patrone komplett	Filter cartridge complete	Cartouche filtre complet	Cartuccia filtrante completo				
13	Randleiknopf	Milled knob	Molette crénelé	Pomello della zigrinato				
22	Scheibe	Disc	Disque	Disco				
	Anschlußdeckel	Connection cover	Couvercle raccordement	Coperchio di collegamento	Schilder	Labels	Plaques signalétiques	Targhette
30	Anschlußdeckel	Connection cover	Couvercle raccordement	Coperchio di collegamento	Datenschild	Data plate	Étiquette caractéristique	Targhetta dati
31	Dichtring	Sealing ring	Anneau d'étanchéité	Anello guarnizione				
32	Stützring	Supporting ring	Anneau support	Anello d'appoggio				
33	Rillenkugellager	Deep groove ball bearing	Roulement aiguille	Cuscinetto a sfera	Anschlußnippel	Connection nipple	Embout raccordement	Nippolo di collegamento
36	Schwingmetallpuffer	Rubber foot	Silen bloc	Piedini antivibrante	Dichtring	Sealing ring	Anneau d'étanchéité	Anello guarnizione
37	Parabelpuffer	Rubber foot	Silen bloc	Piedini antivibrante	Schraubdeckel	Screwed cover	Couvercle fileté	Coperchio di filettato
38	Sechskantmutter	Hexhead screw	Ecrou six pans	Dado con testa esagonale				
39	Schwingmetallpuffer	Rubber foot	Silen bloc	Piedini antivibrante	Dichtring	Sealing ring	Anneau d'étanchéité	Anello guarnizione
40	Fuß	Foot	Socle	Piedistallo	Vakuum-Regulierventil	Vacuum regulating valve	Valve réglage vide	Valvola regolazione vuoto
41	Halterung	Mounting	Fixation	Supporto	Variante (02)	Variant (02)	Variante (02)	Variante (02)
42	Ringschraube	Lifting eye	Piton	Golfare	Schraubdeckel	Screwed cover	Couvercle fileté	Coperchio di filettato
	Antrieb	Drive	Entrainement	Azionamento	Ausblas-Schalldämpfer	Exhaust silencer	Silencieux refoulement	Silenziatore di scarico
45	Motor (3-)	Motor (3-)	Moteur (3-)	Motore (3-)	Verschlußschraube	Plug	Bouche obturateur	Vite di chiusura
46	Motor (1-)	Motor (1-)	Moteur (1-)	Motore (1-)				
47	Antriebswelle (3-)	Drive shaft (3-)	Arbre d'entraînement (3-)	Albero di azionamento (3-)	Schrauben	Screws	Vis	Viti
48	Antriebswelle (1-)	Drive shaft (1-)	Arbre d'entraînement (1-)	Albero di azionamento (1-)				
49	Rillenkugellager	Deep groove ball bearing	Roulement aiguille	Cuscinetto a sfera				
50	Kondensator	Condenser	Condensateur	Condensatore				

Bei Bestellungen folgendes angeben: Typ, Fabrikations-Nr., Positions-Nr., Motor (kW, V, Hz)
 To order please indicate: model, serial-no., item-no., motor (kW, V, Hz)
 En cas de commande préciser: type, d'appareil, no. de position des pièces, moteur (kW, V, Hz)
 Nell'ordine indicare: tipo, il numero di matricola, il numero di posizione dei ricambi, il motore (kW, V, Hz)

Hauptverwaltung
 Werner Rietschle - Maschinen- und Apparatebau GmbH
 Postfach 1260 - D-79642 Schoopfheim
 Tel. 07622/392-0 Fax 07622/392300 Telex 773225

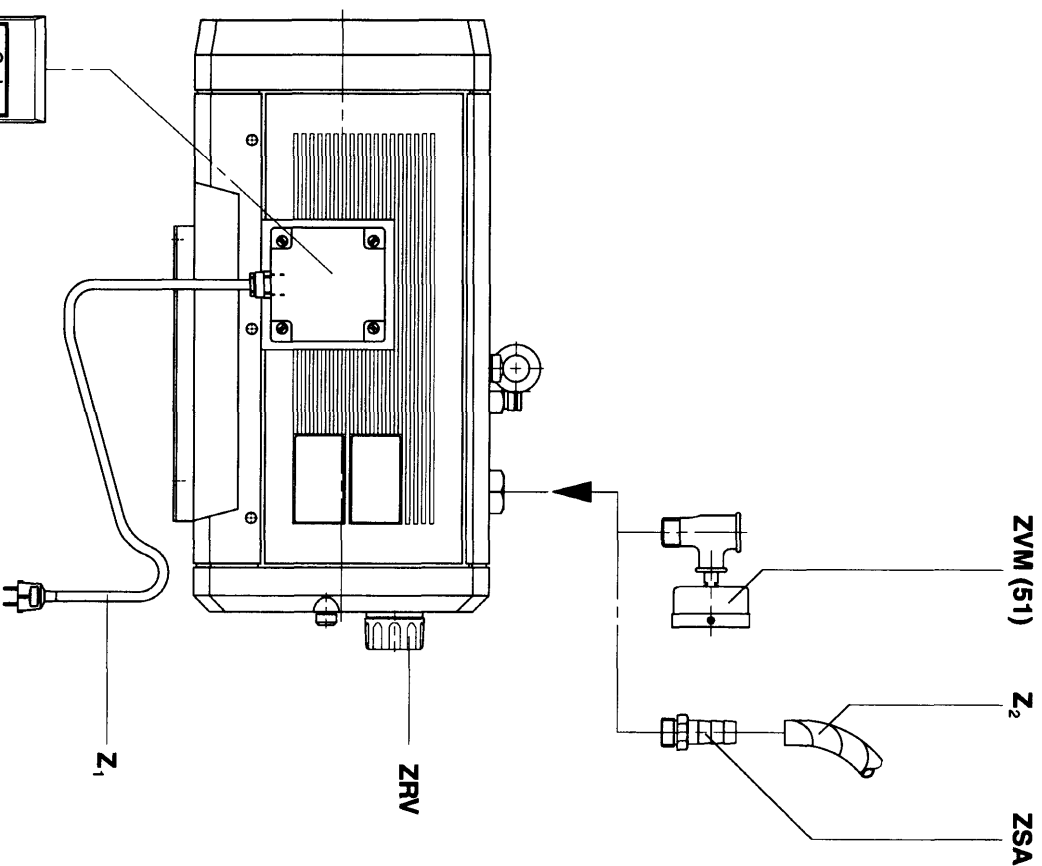
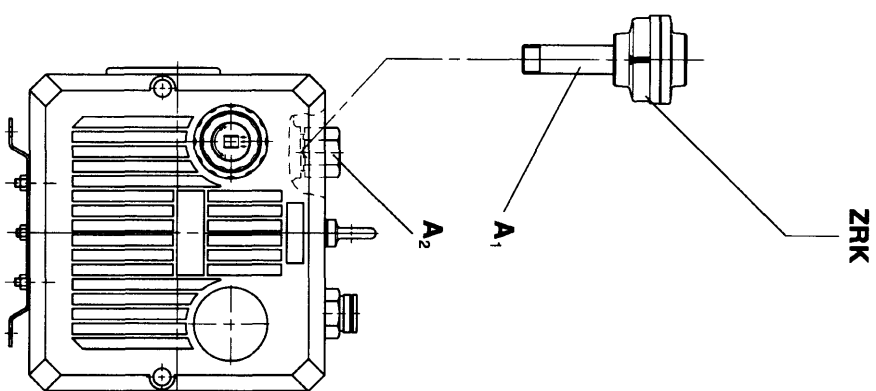
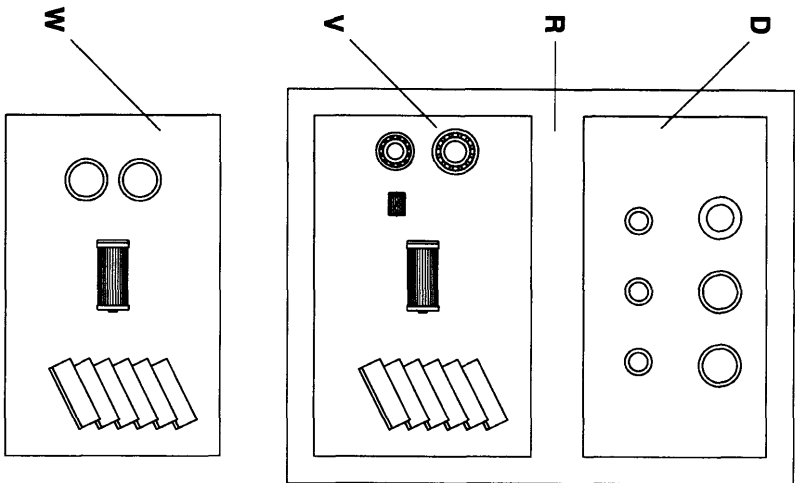


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VLT 6 - VLT 60





VLT 6-60

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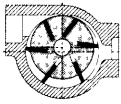
VLT	6	10	15 / 25	40 / 60
ZRK	209807	201679	209808	209809
A ₁	640057	640057	640060	640063
A ₂	523040	523040	522999	523413

	Deutsch	English	Français	Italiano	Nederlands
D	Dichtungssatz	Gasket set	Pochette de joints	Serie guarnizioni	Pakkingset
V	Verschleißteilsatz	Wearing parts set	Kit pièces d'usure	Serie parti usurabili	Set slijtdelen
R	Reparatursatz	Repair set	Kit d'entretien	Set revisione	Reparatie set
W	Wartungssätze	Maintenance sets	Kit de première intervention	Set manutenzione	Service set
ZMS	Motorschutzhalter	Motor starter	Disjoncteur moteur	Interruttore magnetotermico	Motor beveiliging schakelaar
ZRK	Rückschlagventil	Non return valve	Clapet anti-retour	Valvola di non ritorno	Terugslagklep
ZRV	Vakuum-Regulierventil	Vacuum regulating valve	Valve réglage vide	Valvola regolazione vuoto	Vacuüm regelventiel
ZSA	Schlauchanschluss	Hose connection	Raccord tuyau	Attacco portagomma	Slangpilaar
ZVM	Vakuummeter	Vacuum gauge	Vacuomètre	Vacuometro	Vacuüm meter
Z₁	Anschlusskabel mit Stecker	Connection cable with plug	Câble raccordement avec fiche	Cavo di collegamento con prese	Aansluitnoer met stecker
Z₂	Schlauch	Flexible pipe	Tuyau flexible	Tubo flessibile	Slang
Español	Português	Dansk	Svensk	Suomi	
D	Kit de juntas	Pakningssæt	Pakningssats	Tiivistesarja	
V	Kit partes desgastables	Sliddelelsæt	Sliddelelsats	Kulutusosasarja	
R	Kit de revisión	Reparationsset	Repareringssæt	Korjaussarja	
W	Kit de mantenimiento	Servicesæt	Servicesæt	Huolto-osasarja	
ZMS	Interruptor guarda motor	Motorværn	Motorværn	Mootorin suojakytkin	
ZRK	Válvula de retención	Tilbageslugsventil	Tilbageslugsventil	Takaiskuventtiili	
ZRV	Válvula reguladora de vacío	Vákuumreguleringsventil	Vákuumreguleringsventil	Alipalmeen säästöventtiili	
ZSA	Racord conexión	Slangestuds	Slangestuds	Letkuliitin	
ZVM	Vacuómetro	Vakuometer	Vakuometer	Alipainemittari	
Z₁	Cable conector con clavija	Kabel med stik	Kabel med stik	Litiantäkaapeli	
Z₂	Tubo flexible	Slange	Slange	Joustava liitos	

Bel Bestellingen folgendes angeben: Typ, Baugröße, Motordaten
To order please indicate: Model, size, motor data
En cas de commande préciser: Type, série, caractéristique moteur
Nell'ordine indicare: Tipo, grandezza costruttiva, dati motore
Bij bestelling vermelden: Type, bouwgrotte, motorgegevens

En caso de pedido precisamos: Modelo, serie, características del motor
Ao encomendar indique: Modelo, tamanho, características do motor
Ved bestilling opgi: Type, størrelse og motordata
Vid beställning ange: Typ, storlek, motordata
Tilætæssa mainniftava: Tyyppi, koko, mootorin tiedot

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Vakuum-
pumpen

Vacuum
Pumps

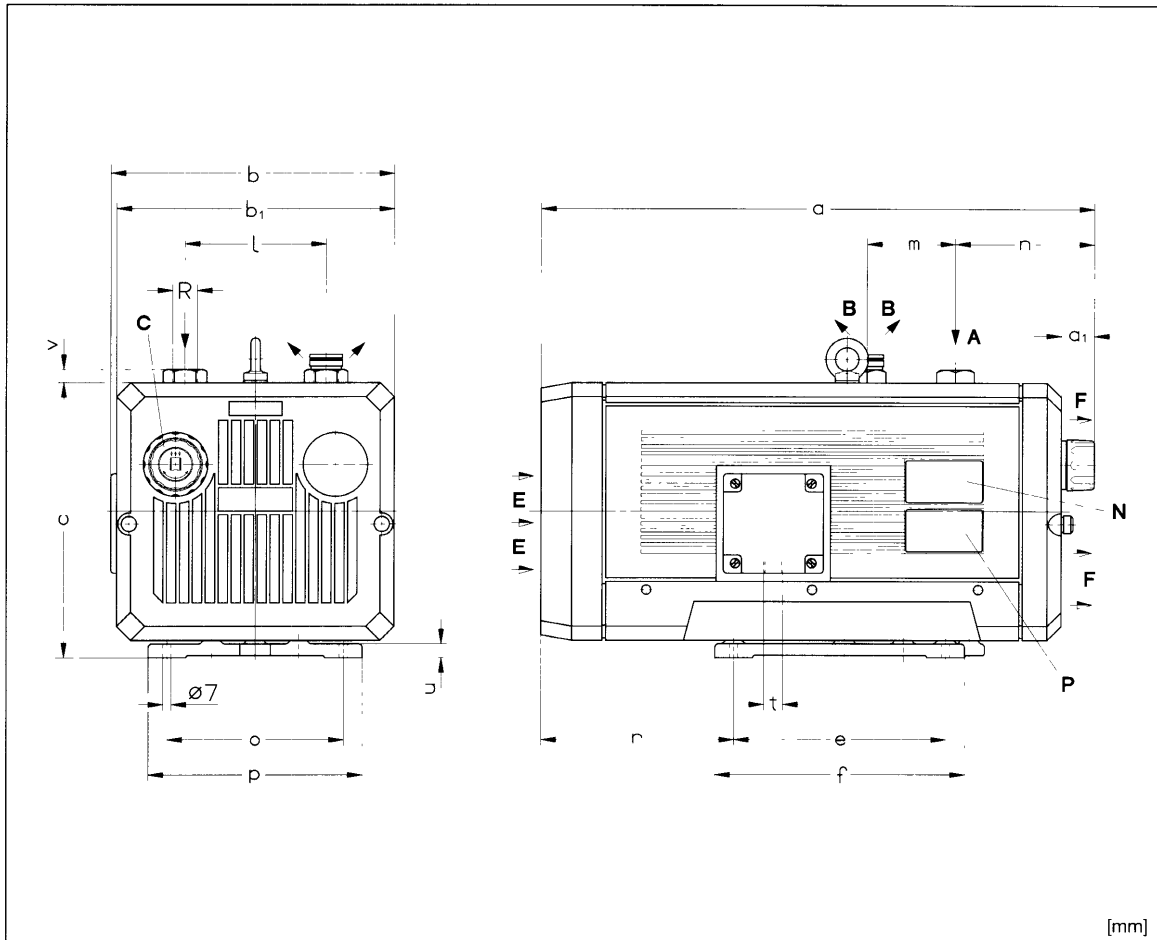
Pompes
à vide

Pompe
per vuoto

VLT



VLT 6
VLT 10
VLT 15
VLT 25
VLT 40
VLT 60



A	Vakuum-Anschluß	Vacuum connection	Raccord du vide	Attacco vuoto
B	Abluft-Austritt	Exhaust	Refoulement	Scarico aria
C	Vakuum-Regulierventil (Zubehör)	Regulation valve (Accessories)	Valve de réglage du vide (Accessoires)	Valvola regolazione vuoto (Accessori)
E	Kühlluft-Eintritt	Cooling air entry	Entrée air refroidissement	Entrata aria di raffredd.
F	Kühlluft-Austritt	Cooling air exit	Sortie air refroidissement	Uscita aria di raffredd.
N	Datenschild	Data plate	Etiquette caractéristique	Targhetta dati
P	Motordatenschild	Motor name plate	Etiquette caractérist. moteur	Targhetta dati del motore

VLT		6	10	15	25	40	60
[mm]	a	402	422	476	507	593	593
	a ₁	32	32	34	34	48	48
	b	209	209	241	241	269	269
	b ₁	200	200	236	236	266	266
	c	200	200	235	235	260	260
	e	150	150	180	180	200	200
	f	182	182	212	212	240	240
	l	94	94	120	120	150	150
	m	58	58	75	75	80	80
	n	108	128	124	155	178	178
	o	140	140	150	150	190	190
	p	172	172	182	182	230	230
	r	135	135	164	164	200	200
	t	Pg 11	Pg 11	Pg 16	Pg 16	Pg 16	Pg 16
	u	12	12	12	12	16	16
v	8	8	11	11	12	12	
R	G 3/8	G 3/8	G 1/2	G 1/2	G 3/4	G 3/4	

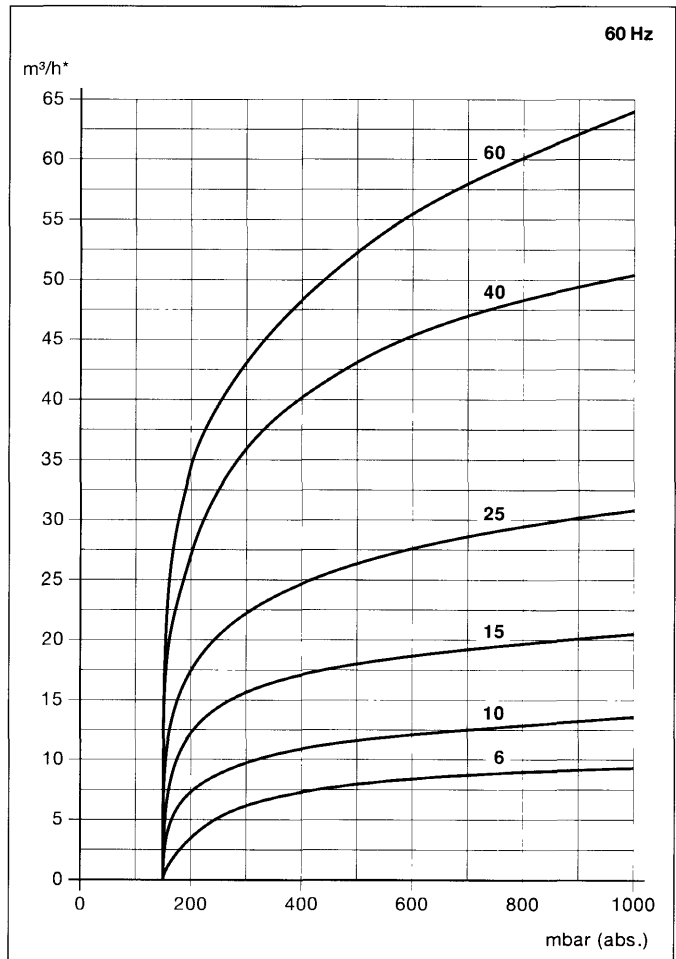
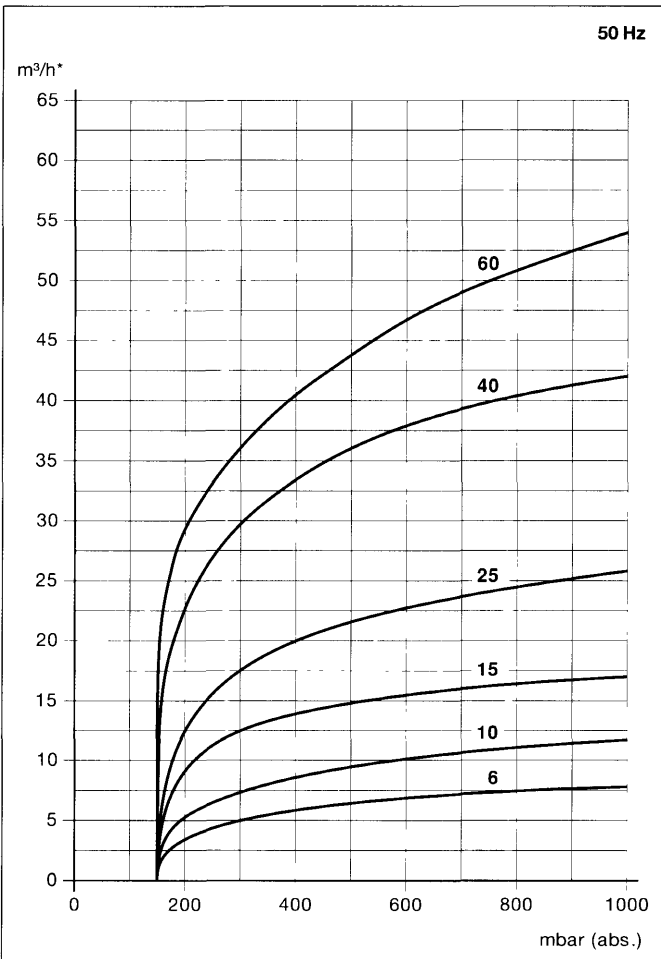
D 280

1.6.95

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Telex 773 225

VLT		6	10	15	25	40	60
m ³ /h	50 Hz 60 Hz	7,2 8,2	11,7 13,5	17,0 20,5	25,8 30,7	42,0 50,4	54,0 64,0
mbar (abs.)*		150					
3 ~	50 Hz 60 Hz	230/400 V ± 10% 220/380 V					
1 ~	50 Hz 60 Hz	230 V ± 10% 220 V ± 10%					
kW (50 Hz)	3 ~ 1 ~	0,25 0,25	0,37 0,37	0,55 0,55	0,75 0,75	1,5 1,7	1,85 -
kW (60 Hz)	3 ~ 1 ~	0,3 0,3	0,44 0,44	0,65 0,65	0,9 0,9	1,8 1,85	2,2 -
A (50 Hz)	3 ~ 1 ~	# 3,0	2,1/1,2 3,2	2,77/1,6 5,1	3,55/2,05 6,3	6,6/3,8 12,0	6,9/4,0 -
A (60 Hz)	3 ~ 1 ~	# 2,2	2,9/1,7 2,9	3,3/1,9 4,5	4,9/2,8 6,3	8,5/4,9 13,0	9,8/5,7 -
min ⁻¹	50 Hz 60 Hz	1450 1740					
dB(A)	50 Hz 60 Hz	59 60	60 61	62 63	64 66	69 71	73 75
kg	3 ~ 1 ~	15,6 16,7	18,3 19,8	26,2 28,0	30,2 31,9	37,8 40,3	47 -
ZRV		12/0	12/0	13/0	13/0	20/0	20/0
ZRK		12(00)	12(00)	13(00)	13(00)	20(00)	20(00)
ZSA		12	12	13	13	20	20
ZMS (50 Hz)	3 ~ 1 ~	# 40	24/16 40	40/24 60	40/24 100	100/40 160	100/60 -
ZMS (60 Hz)	3 ~ 1 ~	# 24	40/24 40	40/24 60	60/40 100	100/40 160	100/60 -

m ³ /h mbar (abs.)* mbar (abs.) 3 ~/1 ~ kW A min ⁻¹ dB(A) kg	Saugvermögen Enddruck Ansaugdruck Motorausführung Motorleistung Stromaufnahme Drehzahl mittlerer Schallpegel max. Gewicht Zubehör	Capacity Ultimate vacuum Suction pressure Motor version Motor rating Current drawn Speed Average noise level Weight max. Optional extras	Débit Pression limite Pression d'aspiration Exécution moteur Puissance moteur Intensité absorbée Vitesse rotation Niveau sonore moyen Poids maxi. Accessoires	Portata Pressione finale Pressione di aspirazione Esecuzione motore Potenza motore Corrente nominale Numero giri Rumorosità media Peso massimo Accessori
ZRV ZRK ZSA ZMS	Vakuum-Reguliventil Rückschlagventil Schlauchanschluß Motorschutzschalter	Vacuum regulation valve Non return valve Hose connection Motor starter	Valve de réglage vide Clapet anti-retour Raccord tuyau Disjoncteur moteur	Valvola regolazione vuoto Valvola di non ritorno Allacciamento flessibile Interruttore magnetotermico



*bezogen auf den Zustand im Sauganschluß / Related to suction conditions at inlet connection / Relatif à l'état régnant à l'aspiration. / Riferto alle condizioni in aspirazione
 Kennlinien und Tabellenangaben beziehen sich auf betriebswarme Vakuumpumpen / Curves and tables refer to vacuum pump at normal operating temperature / Les courbes et tableaux
 sont établis, pompe a temperature de fonctionnement / Le curve caratteristiche ed i dati riportati nelle tabelle si riferiscono alle pompe per vuoto con funzionamento a regime
 Technische Änderungen vorbehalten! / We reserve the right to alter technical information! / Sous réserve de modification technique / Salvo modifiche tecniche!
 # auf Anfrage / # on request / # sur demande / # a richiesta