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Gigabit 2 x 2 CROSSPOINT SWITCH

FEATURES

- Up to 2.5-Gbps Operation
- Nonblocking Architecture Allows Each Output to Be Connected to Any Input
- 30 ps of Deterministic Jitter
- Selectable Transmit Preemphasis Per Lane
- Receive Equalization
- Available Packaging: 24-Pin QFN
- Propagation Delay Times: 500 ps Typical
- Inputs Electrically Compatible With CML Signal Levels
- Operates From a Single 3.3-V Supply
- Outputs Can Be Driven to Hi-Z State
- Low Power: 290 mW (typ)
- Integrated Termination Resistors

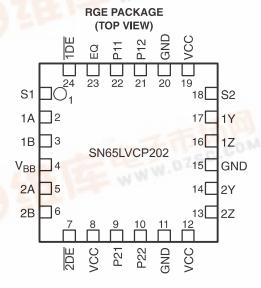
APPLICATIONS

- Clock Buffering/Clock MUXing
- Wireless Base Stations
- High-Speed Network Routing
- Telecom/Datacom

DESCRIPTION

The SN65LVCP202 is a 2 × 2 nonblocking crosspoint switch in a flow-through pinout allowing for ease in PCB layout. VML signaling is used to achieve a high-speed data throughput while using low power. Each of the output drivers includes a 2:1 multiplexer to allow any input to be routed to any output. Internal signal paths are fully differential to achieve high signaling speeds while maintaining low signal skews. The SN65LVCP202 incorporates $100-\Omega$ termination resistors for those applications where board space is at a premium. Transmit preemphasis and receive equalization are built in for superior signal integrity performance.

The SN65LVCP202 is characterized for operation from –40°C to 85°C.





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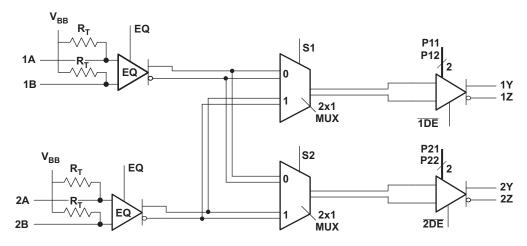
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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

LOGIC DIAGRAM



Note:

V_{BB}: Receiver input internal biasing voltage (allows ac coupling)

EQ: Input equalizer (compensates for frequency dependent

transmission line loss of backplanes)

 $\mathbf{R}_{\mathbf{T}}$: Internal 50-Ω receiver termination (100-Ω differential) **Preemphasis:** Output precompensation for transmission line losses

TERMINAL FUNCTIONS

TEI	RMINAL	TVDE	DESCRIPTION
NAME	NO.	TYPE	DESCRIPTION
High Speed I/O)		
xA xB	2, 5 3, 6	Differential Inputs (with 50- Ω termination to V _{BB}) xA = P; xB = N	Line-side differential inputs, CML compatible
xY xZ	17, 14 16, 13	Differential output $xY = P$; $xZ = N$	Switch-side differential outputs, VML
Control Signal	s		
xDE 24, 7		Input	Data enable; active-low; LVTTL; when not enabled, the output is in high-impedance state for power savings.
S1, S2	1, 18	Input; S1 = channel 1	Switching selection; LVTTL
P11–P22	22, 21, 9, 10	Input; P11 = channel 1 bit 1	Output preemphasis control; LVTTL
EQ	23	Input: Selection for receive equalization setting	EQ = 1 (default) is for the 5-dB setting; EQ = 0 is for the 12-dB setting.
Power Supply			
VCC	8, 12, 19	Power	Power supply, 3.3 V ±5%
GND	11, 15, 20		Ground
Thermal pad	Thermal pad		The ground center pad of the package must be connected to GND plane with thermal vias.
V _{BB}	4	Input	Receiver input biasing voltage

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NSTRUMENTS

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EQUIVALENT INPUT AND OUTPUT SCHEMATIC DIAGRAMS

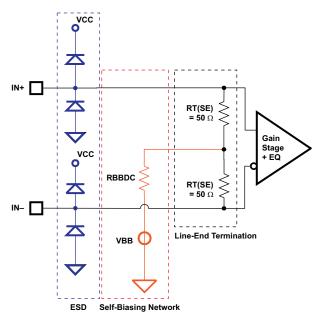


Figure 1. Equivalent Input Circuit Design

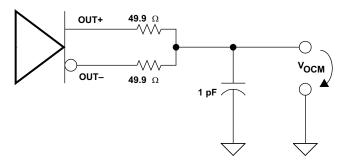


Figure 2. Common-Mode Output Voltage Test Circuit

Table 1. CROSSPOINT LOGIC TABLE

OUTPUT CHA	NNEL 1 (1Y/1Z)	OUTPUT CHANNEL 2 (2Y/2Z)			
CONTROL PINS, S1x	INPUT SELECTED	CONTROL PINS, S2x	INPUT SELECTED		
0	1A/1B	0	1A/1B		
1	2A/2B	1	2A/2B		

AVAILABLE OPTIONS

-	DESCRIPTION	PACKAGED DEVICE ⁽¹⁾⁽²⁾
T _A	DESCRIPTION	RGE (24-Pin) (Orderable)
-40°C to 85°C	Serial multiplexer	SN65LVCP202RGE

(1) The package is available taped and reeled. Add an R suffix to device types (e.g., SN65LVCP202RGER).

⁽²⁾ For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.



SLUB TO THE STREET STR

(1) See the IC Package Thermal Metrics application report (SPRA953) for a detailed explanation of thermal parameters.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted)(1)

				UNIT
V _{CC}	Supply voltage r	ange ⁽²⁾		–0.5 V to 6 V
Vı	Voltago rango		Control inputs, all outputs	-0.5 V to (V _{CC} + 0.5 V)
٧I	Voltage range		Receiver inputs	–0.5 V to 4 V
	500	Human-body model (3)	All pins	4 kV
	ESD	Charged-device model ⁽⁴⁾	All pins	500 V
TJ	Maximum junction	on temperature		See Package Thermal Characteristics table
	Moisture sensitiv	vity level	2	
	Reflow temperat	ture package soldering, 4 second	ds	260°C

⁽¹⁾ Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

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⁽²⁾ All voltage values, except differential I/O bus voltages, are with respect to the ground terminals.

³⁾ Tested in accordance with JEDEC Standard 22, Test Method A114-A.

⁽⁴⁾ Tested in accordance with JEDEC Standard 22, Test Method C101.



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RECOMMENDED OPERATING CONDITIONS

			MIN	NOM	MAX	UNIT
dR	Operating data rate				2.5	Gbps
V _{CC}	Supply voltage		3.135	3.3	3.465	V
V _{CC(N)}	Supply-voltage noise amplitude	10 Hz to 1.25 GHz			20	mV
TJ	Junction temperature				125	°C
T _A	Operating free-air temperature (1)		-40		85	°C
DIFFER	ENTIAL INPUTS		•		,	
V _{ID}	Receiver peak-to-peak differential input voltage (2)	dR _(in) ≤ 1.25 Gbps	100		1750	mV_{PP}
V_{ICM}	Receiver common-mode input voltage	Note: for best jitter performance, ac coupling is recommended.	1.5	1.6 ^V	$CC - \frac{ V_{ D} }{2}$	V
CONTR	OL INPUTS				l	
V _{IH}	High-level input voltage		2		V _{CC} + 0.3	V
V _{IL}	Low-level input voltage		-0.3		0.8	V
DIFFER	ENTIAL OUTPUTS	,				
R _L	Differential load resistance		80	100	120	Ω

⁽¹⁾ Maximum free-air temperature operation is allowed as long as the device maximum junction temperature is not exceeded.

ELECTRICAL CHARACTERISTICS

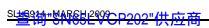
over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
DIFFERE	NTIAL INPUTS	,	1			
V _{IT+}	Positive-going differential input high threshold				50	mV
V _{IT}	Negative-going differential input low threshold		-50			mV
A _(EQ)	Equalizer gain	at 1.25 GHz (EQ = 0)		12		dB
R _{T(D)}	Termination resistance, differential		80	100	120	Ω
V _{BB}	Open-circuit input voltage (input self-bias voltage)	AC-coupled inputs		1.6		V
R _(BBDC)	Biasing network dc impedance			30		kΩ
R _(BBAC)	Biasing network ac impedance	375 MHz		42		Ω
DIFFERE	NTIAL OUTPUTS		ı			
V _{ODH}	High-level output voltage	$R_1 = 100 \Omega \pm 1\%$		650		mV_{PP}
V _{ODL}	Low-level output voltage	Px2 = Px1 = 0;		-650		mV_{PP}
V _{ODB(PP)}	Output differential voltage without preemphasis (2)	2.5-Gbps alternating 1010-pattern; Figure 3	1000	1300	1500	mV_{PP}
V _{OCM}	Output common-mode voltage			1.65		V
$\Delta V_{OC(SS)}$	Change in steady-state common-mode output voltage between logic states	See Figure 2		1		mV

⁽²⁾ Differential input voltage V_{ID} is defined as | IN+ – IN- |.

⁽¹⁾ All typical values are at $T_A = 25$ °C and $V_{CC} = 3.3$ V supply unless otherwise noted. They are for reference purposes and are not production tested.

⁽²⁾ Differential output voltage V_(ODB) is defined as | OUT+ – OUT– |.





ELECTRICAL CHARACTERISTICS (continued)

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TES	T CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
	Output preemphasis voltage		Px2:Px1 = 00		0		
	ratio,	$R_L = 100 \Omega \pm 1\%;$	Px2:Px1 = 01		3		
$V_{(PE)}$	V _{ODB(PP)}	x = Channel 1 or 2; See Figure 3	Px2:Px1 = 10		6		dB
	$\frac{V_{ODB(PP)}}{V_{ODPE(PP)}}$	Coo riguio c	Px2:Px1= 11		9		
t _(PRE)	Preemphasis duration measurement	Pxx = 1; Measured with a 10	Output preemphasis is set to 9 dB during test; Pxx = 1; Measured with a 100-MHz clock signal; R _L = 100 Ω ±1%, See Figure 4				ps
R _O	Output resistance	Differential on-chip t		100		Ω	
CONTR	OL INPUTS						
I _{IH}	High-level input current	V _{IN} = VCC				5	μΑ
I _{IL}	Low-level input current	V _{IN} = GND		-125	-90		μΑ
R _(PU)	Pullup resistance				35		kΩ
POWER	CONSUMPTION						
P _D	Device power dissipation	All outputs terminate	ed 100 Ω		290	414	mW
P _Z	Device power dissipation in high-impedance state	All outputs in high-impedance state				331	mW
I _{CC}	Device current consumption	All outputs terminate PRBS 2 ⁷ – 1 pattern				115	mA

SWITCHING CHARACTERISTICS

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
MULTI	PLEXER					
t _(SM)	Multiplexer switch time	Multiplexer to valid output		3	6	ns
DIFFE	RENTIAL OUTPUTS					
t _{PLH}	Low-to-high propagation delay			0.5	0.7	ns
t _{PHL}	High-to-low propagation delay	See Figure 6		0.5	0.7	ns
t _r	Rise time	20% to 80% of V _{O(DB)} ; test pattern: 100-MHz clock signal;		110		ps
t _f	Fall time	See Figure 5 and Figure 8		110		ps
t _{sk(p)}	Pulse skew, t _{PHL} - t _{PLH} ⁽²⁾				20	ps
t _{sk(o)}	Output skew ⁽³⁾	All outputs terminated with 100 Ω		25	100	ps
t _{sk(pp)}	Part-to-part skew ⁽⁴⁾				300	ps
t _{zd}	Switching time, hi-Z to disable	Assumes 50 Ω to Vcm and 150-pF load on each output			20	ns
t _{ze}	Switching time, hi-Z to enable	Assumes 50 Ω to Vcm and 150-pF load on each output			10	ns
RJ	Device random jitter, rms	See Figure 8 for test circuit. BERT setting 10 ⁻¹⁵ Alternating 10-pattern.		0.8	2	ps-rms

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All typical values are at 25°C and with 3.3-V supply unless otherwise noted. $t_{sk(p)}$ is the magnitude of the time difference between the t_{PLH} and t_{PHL} of any output of a single device.

⁽³⁾

 $t_{sk(p)}$ is the magnitude of the time difference between the t_{PLH} and t_{PHL} of any two outputs of a single device. $t_{sk(pp)}$ is the magnitude of the difference in propagation delay times between any specified terminals of two devices when both devices operate with the same supply voltages, at the same temperature, and have identical packages and test circuits.



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SWITCHING CHARACTERISTICS (continued)

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS				TYP ⁽¹⁾	MAX	UNIT
D.1	Intrinsic deterministic device jitter ⁽⁵⁾⁽⁶⁾ , peak-to-peak	0-dB preemphasis (Pxx = 0); See Figure 8 for the test circuit.	PRBS 2 ⁷ – 1 pattern	2.5 Gbps			30	ps
DJ	Absolute deterministic output jitter (7), peak-to-peak	0-dB preemphasis (Pxx = 0); See Figure 8 for the test circuit.	PRBS 2 ⁷ – 1 pattern	1.25 Gbps Over 20-inch (50,8-cm) FR4 trace		7		ps

⁽⁵⁾ Intrinsic deterministic device jitter is a measurement of the deterministic jitter contribution from the device. It is derived by the equation $(DJ_{(OUT)} - DJ_{(IN)})$, where $DJ_{(OUT)}$ is the total peak-to-peak deterministic jitter measured at the output of the device in PSPP. $DJ_{(IN)}$ is the peak-to-peak deterministic jitter of the pattern generator driving the device.

Table 2. Preemphasis Controls Settings

- (4)	- (4)	OUTPUT	OUTPUT LE	TYPICAL FR4	
Px2 ⁽¹⁾	Px1 ⁽¹⁾	PREEMPHASIS LEVEL IN dB	DE EMPLIACIZED DEEMPLIACIZED		TRACE LENGTH
0	0	0 dB	1200	1200	10 inches (25,4 cm)
0	1	3 dB	850	1200	20 inches (50,8 cm)
1	0	6 dB	600	1200	30 inches (76,2 cm)
1	1	9 dB	425	1200	40 inches (101,6 cm)

(1) x = 1 or 2

Table 2. Receive Equalization Settings

EQ	Equalization	Typical Line Trace
1	5 dB	25 inches (63,5 cm) of FR4
0	12 dB	43 inches (109,2 cm) of FR4

Product Folder Link(s): SN65LVCP202

⁽⁶⁾ The SN65LVCP202 built-in passive input equalizer compensates for ISI. For a 20-inch (50,8-cm) FR4 transmission line with 8-mil (0,2-mm) trace width, the SN65LVCP202 typically reduces jitter by 60 ps from the device input to the device output.

⁽⁷⁾ Absolute deterministic output jitter reflects the deterministic jitter measured at the SN65LVCP202 output. The value is a real value measured with a bit-error tester as described in Figure 8. The absolute DJ reflects the sum of all deterministic jitter components accumulated over the link: DJ_(absolute) = DJ_(signal generator) + DJ_(transmission line) + DJ_{(intrinsic(SN65LVCP202))}.



PARAMETER MEASUREMENT INFORMATION

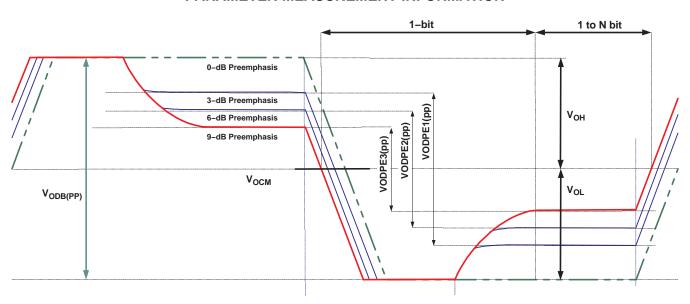


Figure 3. Preemphasis and Output Voltage Waveforms and Definitions

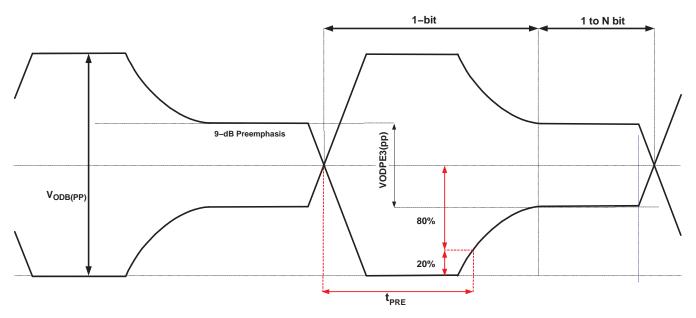


Figure 4. t_(PRE) Preemphasis Duration Measurement

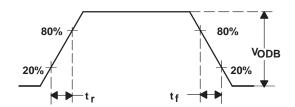


Figure 5. Driver Output Transition Time



PARAMETER MEASUREMENT INFORMATION (continued)

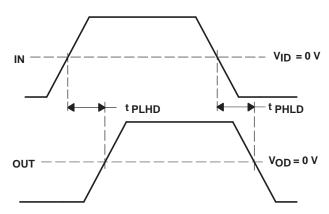
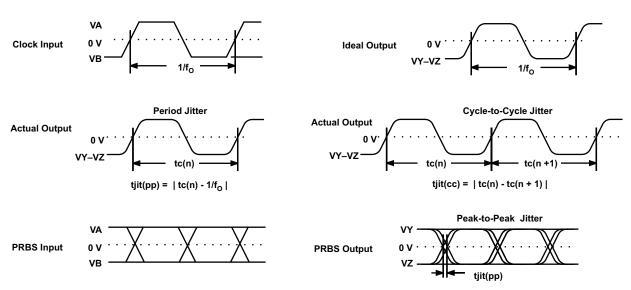


Figure 6. Propagation Delay Input to Output



- A. All input pulses are supplied by an Agilent 81250 Stimulus System.
- B. The measurement is made on a TEK TDS6604 running TDSJIT3 application software.

Figure 7. Driver Jitter Measurement Waveforms

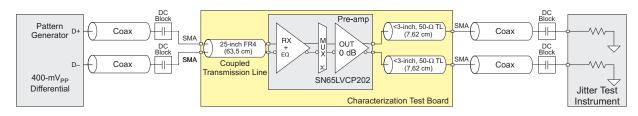
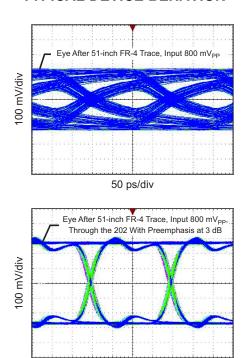


Figure 8. AC Test Circuit — Jitter and Output Rise Time Test Circuit

The SN65LVCP202 input equalizer provides 5-dB frequency gain to compensate for the frequency loss of a shorter backplane transmission line. For characterization purposes, a 24-inch (61-cm) FR-4 coupled transmission line is used in place of the backplane trace. The 24-inch (61-cm) trace provides roughly 5 dB of attenuation between 375 MHz and 1.875 GHz, representing closely the characteristics of a short backplane trace. The loss tangent of the FR4 in the test board is 0.018 with an effective $\epsilon(r)$ of 4.1.

TYPICAL DEVICE BEHAVIOR



NOTE: 51-Inch (129,54-cm) input trace, dR = 2.5 Gbps; $2^7 - 1 \text{ PRBS}$

Figure 9. Data Input and Output Pattern

50 ps/div

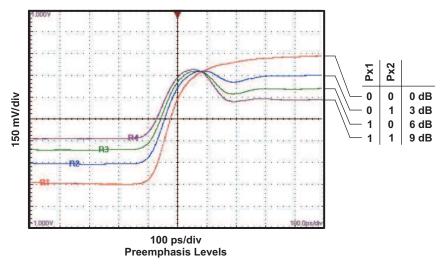


Figure 10. Preemphasis Signal Shape

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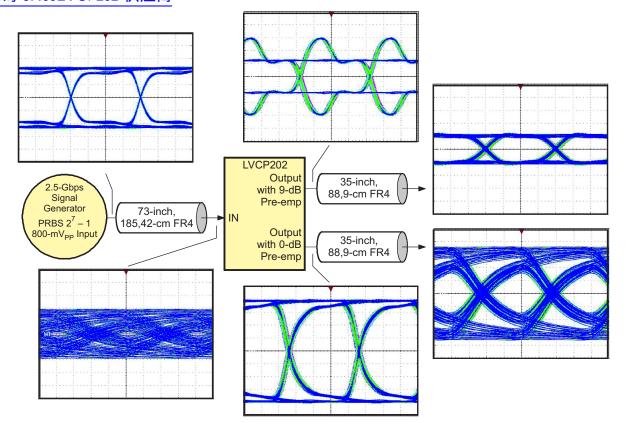


Figure 11. Data Output Pattern



TYPICAL CHARACTERISTICS

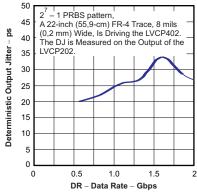
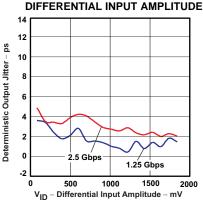


Figure 12.

DETERMINISTIC OUTPUT JITTER vs DIFFERENTIAL INPUT AMPLITUDE



DIFFERENTIAL OUTPUT VOLTAGE

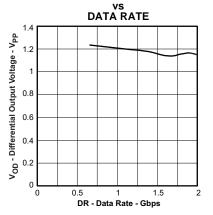
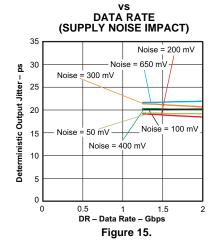


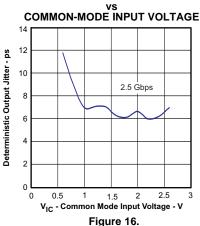
Figure 14.

Figure 13.

DETERMINISTIC OUTPUT JITTER



DETERMINISTIC OUTPUT JITTER vs



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SLLS914-MARCH 2009

APPLICATION INFORMATION

EXPLANATION OF EQUALIZATION

Backplane designs differ widely in size, layer stackup, and connector placement. In addition, the performance is impacted by trace architecture (trace width, coupling method) and isolation from adjacent signals. Common to most commercial backplanes is the use of FR4 as board material, with its related high-frequency signal attenuation. Within a backplane, the shortest to longest trace lengths differ substantially - often ranging from 8 inches (20.3 cm) up to 40 inches (101.6 cm). Increased loss is associated with longer signal traces. In addition, the backplane connector often contributes a good amount of signal attenuation. As a result, the signal attenuation for a 300-MHz signal might range from 1 dB to 4 dB while the corresponding attenuation for a 2-GHz signal might span 6 dB to 24 dB. This frequency dependent loss causes distortion jitter on the transmitted signal. Each SN65LVCP202 receiver input incorporates an equalizer and compensates for such frequency loss. The SN65LVCP202 equalizer provides 5 dB or 12 dB of frequency gain between 375 MHz and 1.875 GHz, compensating roughly for 20 inches of FR4 material with 8-mil (0,2-cm) trace width. Distortion jitter improvement is substantial, often providing more than 30-ps jitter reduction. The 5-dB compensation is sufficient for most short backplane traces. For longer trace lengths, it is recommended to enable transmit preemphasis in addition.

SETTING THE PREEMPHASIS LEVEL

The receive equalization compensates for ISI. This reduces jitter and opens the data eye. In order to find the best preemphasis setting for each link, calibration of every link is recommended. Assuming each link consists of a transmitter (with adjustable preemphasis, such as the SN65LVCP202) and the SN65LVCP202 receiver, the following steps are necessary:

- 1. Set the transmitter and receiver to 0-dB preemphasis; record the data eye on the SN65LVCP202 receiver
- 2. Increase the transmitter preemphasis until the data eye on the SN65LVCP202 receiver output looks the cleanest.

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PACKAGE OPTION ADDENDUM

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16-Apr-2009

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins P	Package Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
SN65LVCP202RGER	ACTIVE	VQFN	RGE	24	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR
SN65LVCP202RGET	ACTIVE	VQFN	RGE	24	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-3-260C-168 HR

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

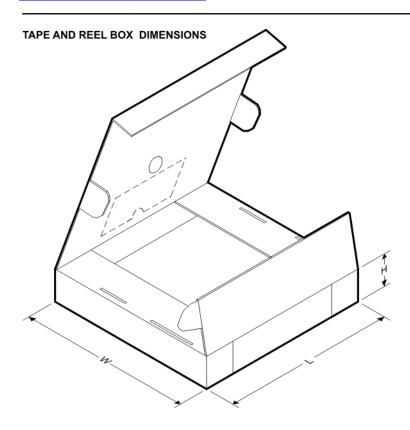


*All dimensions are nominal

Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN65LVCP202RGER	VQFN	RGE	24	3000	330.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2
SN65LVCP202RGET	VQFN	RGE	24	250	180.0	12.4	4.25	4.25	1.15	8.0	12.0	Q2

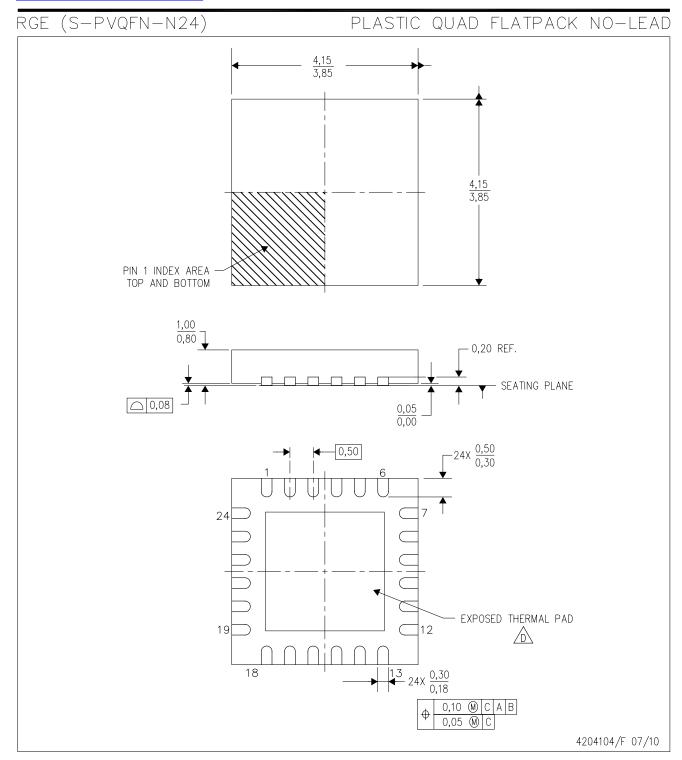
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*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN65LVCP202RGER	VQFN	RGE	24	3000	346.0	346.0	29.0
SN65LVCP202RGET	VQFN	RGE	24	250	190.5	212.7	31.8



- NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M—1994.
 - B. This drawing is subject to change without notice.
 - C. Quad Flatpack, No-Leads (QFN) package configuration.
 - The package thermal pad must be soldered to the board for thermal and mechanical performance.

See the Product Data Sheet for details regarding the exposed thermal pad dimensions.

E. Falls within JEDEC MO-220.



RGE (S-PVQFN-N24)

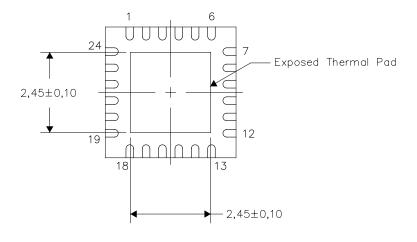
PLASTIC QUAD FLATPACK NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



Exposed Thermal Pad Dimensions

Bottom View

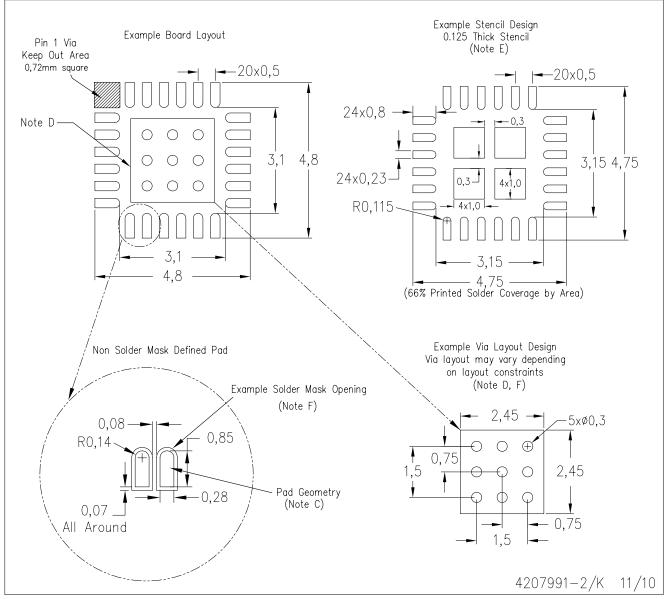
4206344-3/V 11/10

NOTES: A. All linear dimensions are in millimeters



RGE (S-PVQFN-N24)

PLASTIC QUAD FLATPACK NO-LEAD



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat—Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com www.ti.com.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for recommended solder mask tolerances and via tenting recommendations for vias placed in the thermal pad.



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