

## 1. General description

The TJA1049 high-speed CAN transceiver provides an interface between a Controller Area Network (CAN) protocol controller and the physical two-wire CAN bus. The transceiver is designed for high-speed (up to 1 Mbit/s) CAN applications in the automotive industry, supplying the differential transmit and receive capability to (a microcontroller with) a CAN protocol controller.

The TJA1049 is a step up from the TJA1040, PCA82C250 and PCA82C251 high-speed CAN transceivers. It offers improved ElectroMagnetic Compatibility (EMC) and ElectroStatic Discharge (ESD) performance, and also features:

- Ideal passive behavior to the CAN bus when the supply voltage is off
- A very low-current Standby mode with bus wake-up capability

These features make the TJA1049 an excellent choice for all types of HS-CAN networks, in nodes that require a low-power mode with wake-up capability via the CAN bus.

## 2. Features and benefits

### 2.1 General

- Fully ISO 11898-2 and ISO 11898-5 compliant
- Suitable for 12 V and 24 V systems
- Low ElectroMagnetic Emission (EME) and high ElectroMagnetic Immunity (EMI)
- SPLIT voltage output for stabilizing the recessive bus level

### 2.2 Low-power management

- Very low-current Standby mode with host and bus wake-up capability
- Functional behavior predictable under all supply conditions
- Transceiver disengages from the bus when not powered up (zero load)

### 2.3 Protection

- High ESD handling capability on the bus pins
- Bus pins protected against transients in automotive environments
- Transmit Data (TXD) dominant time-out function
- Bus-dominant time-out function in Standby mode
- Undervoltage detection on pin V<sub>CC</sub>
- Thermally protected



### 3. Ordering information

Table 1. Ordering information

| Type number | Package |   | Version |
|-------------|---------|---|---------|
|             | Name    | Description   |         |
| TJA1049T    | SO8     | plastic small outline package; 8 leads; body width 3.9 mm | SOT96-1 |

### 4. Block diagram

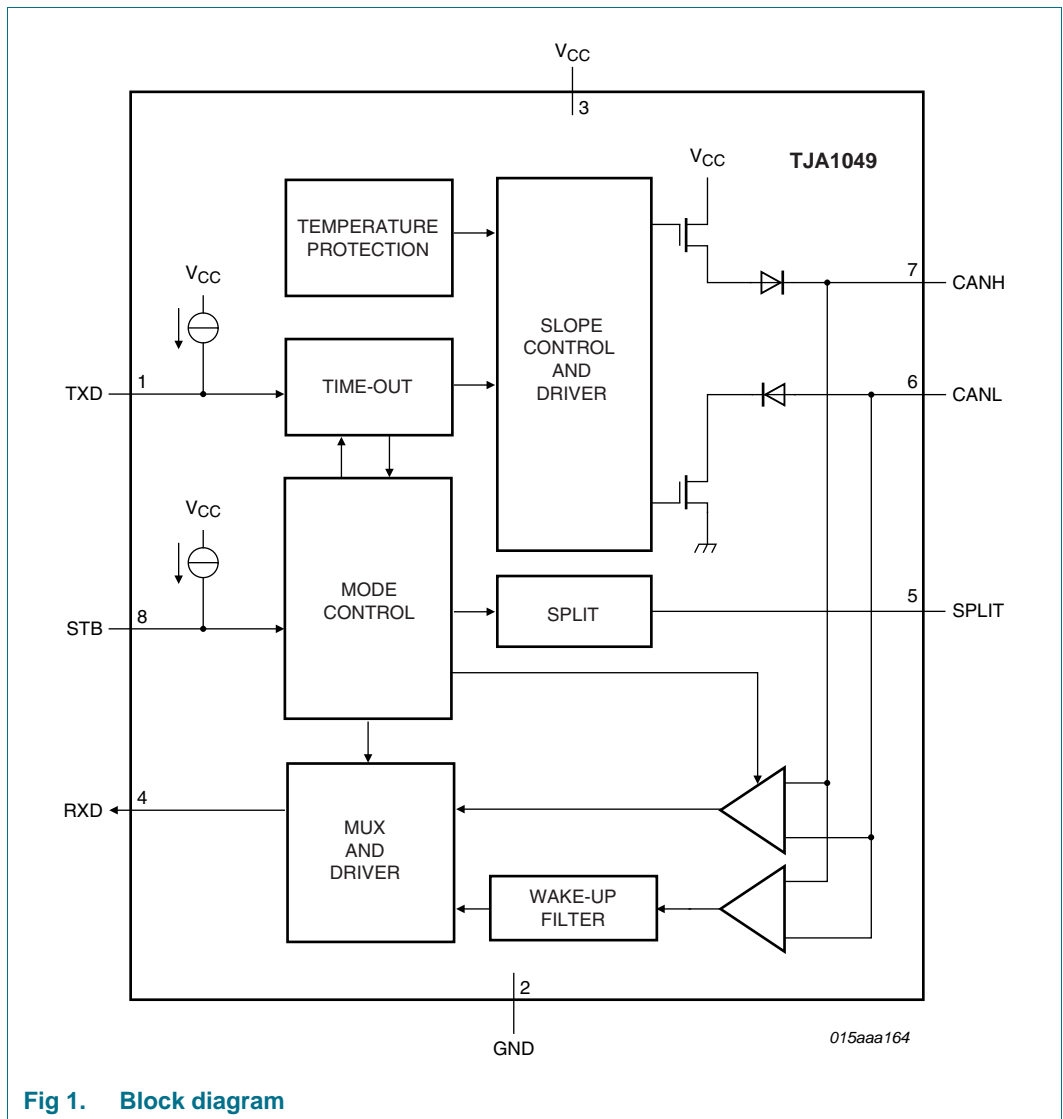
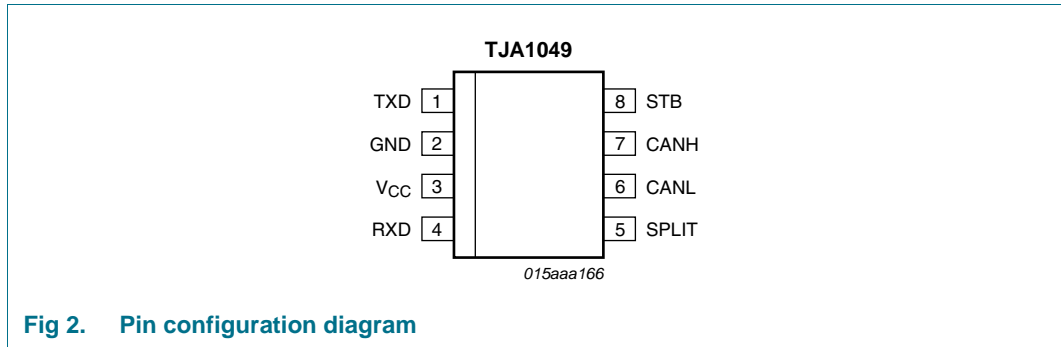


Fig 1. Block diagram

## 5. Pinning information

### 5.1 Pinning



### 5.2 Pin description

**Table 2. Pin description**

| Symbol          | Pin | Description  |
|-----------------|-----|--|
| TXD             | 1   | transmit data input                                    |
| GND             | 2   | ground supply  |
| V <sub>CC</sub> | 3   | supply voltage   |
| RXD             | 4   | receive data output; reads out data from the bus lines |
| SPLIT           | 5   | common-mode stabilization output                       |
| CANL            | 6   | LOW-level CAN bus line                                 |
| CANH            | 7   | HIGH-level CAN bus line                                |
| STB             | 8   | Standby mode control input                             |

## 6. Functional description

The TJA1049 is a HS-CAN stand-alone transceiver with Standby mode. It combines the functionality of the PCA82C250, PCA82C251 and TJA1040 transceivers and offers improved EMC and ESD handling capability and quiescent current performance. Improved slope control and high DC handling capability on the bus pins provide additional application flexibility.

The TJA1049 is 100 % backwards-compatible with the TJA1040, and can be used in existing PCA82C250 and PCA82C251 applications.

### 6.1 Operating modes

The TJA1049 supports two operating modes, Normal and Standby, which are selectable via pin STB. See [Table 3](#) for a description of the operating modes under normal supply conditions.

**Table 3. Operating modes**

| Mode    | Pin STB | Pin RXD                  |                             |
|---------|---------|--------------------------|-----------------------------|
|         |         | LOW                      | HIGH                        |
| Normal  | LOW     | bus dominant             | bus recessive               |
| Standby | HIGH    | wake-up request detected | no wake-up request detected |

#### 6.1.1 Normal mode

A LOW level on pin STB selects Normal mode. In this mode, the transceiver can transmit and receive data via the bus lines CANH and CANL (see [Figure 1](#) for the block diagram). The differential receiver converts the analog data on the bus lines into digital data which is output on pin RXD. The slope of the output signals on the bus lines is controlled and optimized in a way that guarantees the lowest possible EME.

#### 6.1.2 Standby mode

A HIGH level on pin STB selects Standby mode. In Standby mode, the transceiver is not able to transmit or correctly receive data via the bus lines. The transmitter and Normal-mode receiver blocks are switched off to reduce supply current, and only a low-power differential receiver monitors the bus lines for activity. The wake-up filter on the output of the low-power receiver does not latch bus dominant states, but ensures that only bus dominant and bus recessive states that persist longer than  $t_{ftr(wake)bus}$  are reflected on pin RXD.

In Standby mode, the bus lines are biased to ground to minimize the system supply current. When pin RXD goes LOW to signal a wake-up request, a transition to Normal mode will not be triggered until STB is forced LOW.

## 6.2 Fail-safe features

### 6.2.1 TXD dominant time-out function

A 'TXD dominant time-out' timer is started when pin TXD is set LOW. If the LOW state on pin TXD persists for longer than  $t_{to(dom)TXD}$ , the transmitter is disabled, releasing the bus lines to recessive state. This function prevents a hardware and/or software application

failure from driving the bus lines to a permanent dominant state (blocking all network communications). The TXD dominant time-out timer is reset when pin TXD is set HIGH. The TXD dominant time-out time also defines the minimum possible bit rate of 40 kbit/s.

### 6.2.2 Bus dominant time-out function

In Standby mode, a 'bus dominant time-out' timer is started when the CAN bus changes from recessive to dominant state. If the dominant state on the bus persists for longer than  $t_{to(dom)bus}$ , the RXD pin is forced HIGH. This prevents a clamped dominant bus (due to a bus short-circuit or a failure in one of the other nodes on the network) generating a permanent wake-up request. The bus dominant time-out timer is reset when the CAN bus changes from dominant to recessive state.

### 6.2.3 Internal biasing of TXD and STB input pins

Pins TXD and STB have internal pull-ups to  $V_{CC}$  to ensure a safe, defined state in case one (or both) of these pins is left floating.

### 6.2.4 Undervoltage detection on pin $V_{CC}$

Should  $V_{CC}$  drop below the standby undervoltage detection level,  $V_{uvd(stb)}(V_{CC})$ , the transceiver will switch to Standby mode. The logic state of pin STB will be ignored until  $V_{CC}$  has recovered ( $V_{CC} > V_{uvd(stb)}(V_{CC})$ ).

Should  $V_{CC}$  drop below the switch-off undervoltage detection level,  $V_{uvd(swoff)}(V_{CC})$ , the transceiver will switch off and disengage from the bus (zero load) until  $V_{CC}$  has recovered ( $V_{CC} > V_{uvd(swoff)}(V_{CC})$ ).

### 6.2.5 Overtemperature protection

The output drivers are protected against overtemperature conditions. If the virtual junction temperature exceeds the shutdown junction temperature,  $T_{j(sd)}$ , the output drivers will be disabled until the virtual junction temperature falls below  $T_{j(sd)}$  and TXD becomes recessive again. Including the TXD condition ensures that output driver oscillation due to temperature drift is avoided.

## 6.3 SPLIT pin

Using the SPLIT pin in conjunction with a split termination network (see [Figure 3](#) and [Figure 6](#)) can help to stabilize the recessive voltage level on the bus. This will reduce EME in networks with DC leakage to ground (e.g. from deactivated nodes with poor bus leakage performance). In Normal mode, pin SPLIT delivers a DC output voltage of  $0.5V_{CC}$ . In Standby mode or when  $V_{CC}$  is off, pin SPLIT is floating.

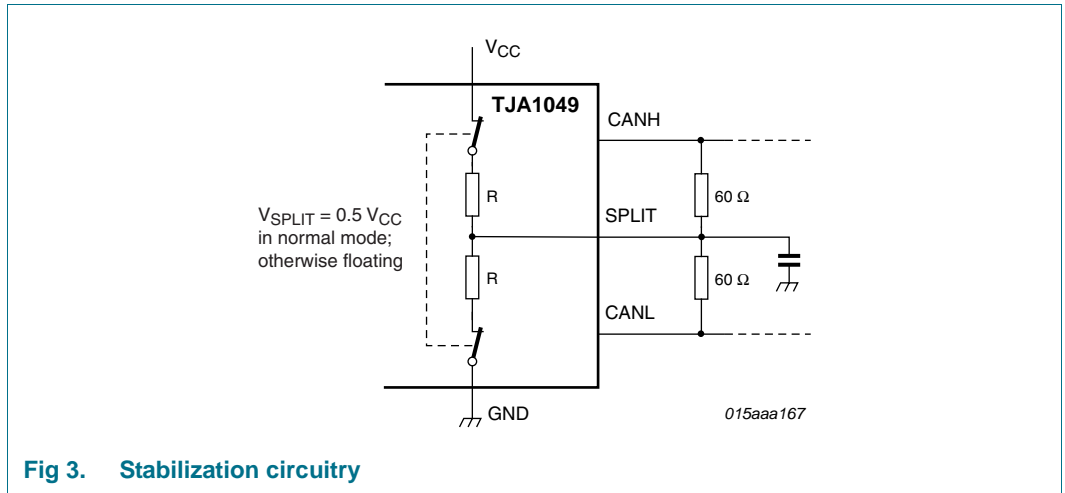


Fig 3. Stabilization circuitry

## 7. Limiting values

**Table 4. Limiting values**

In accordance with the Absolute Maximum Rating System (IEC 60134). All voltages are referenced to GND.

| Symbol           | Parameter                       | Conditions                   | Min  | Max  | Unit    |
|------------------|---------------------------------|------------------------------|------|------|---------|
| V <sub>x</sub>   | voltage on pin x                | no time limit; DC value      |      |      |         |
|                  |                                 | on pins CANH, CANL and SPLIT | -58  | +58  | V       |
|                  |                                 | on any other pin             | -0.3 | +7   | V       |
| V <sub>trt</sub> | transient voltage               | on pins CANH and CANL        | [1]  | -150 | +100 V  |
| V <sub>ESD</sub> | electrostatic discharge voltage | IEC 61000-4-2                | [2]  |      |         |
|                  |                                 | at pins CANH and CANL        | [3]  | -8   | +8 kV   |
|                  |                                 | HBM                          | [4]  |      |         |
|                  |                                 | at pins CANH and CANL        |      | -8   | +8 kV   |
|                  |                                 | at any other pin             |      | -4   | +4 kV   |
|                  |                                 | MM                           | [5]  |      |         |
|                  |                                 | at any pin                   |      | -300 | +300 V  |
| CDM              |                                 | [6]                          |      |      |         |
|                  |                                 | at corner pins               |      | -750 | +750 V  |
|                  |                                 | at any pin                   |      | -500 | +500 V  |
| T <sub>vj</sub>  | virtual junction temperature    |                              | [7]  | -40  | +150 °C |
| T <sub>stg</sub> | storage temperature             |                              |      | -55  | +150 °C |
| T <sub>amb</sub> | ambient temperature             |                              |      | -40  | +125 °C |

- [1] Verified by an external test house to ensure pins CANH and CANL can withstand ISO 7637 part 3 automotive transient test pulses 1, 2a, 3a and 3b.
- [2] IEC 61000-4-2 (150 pF, 330 Ω); direct coupling.
- [3] ESD performance of pins CANH and CANL according to IEC 61000-4-2 (150 pF, 330 Ω) has been verified by an external test house. The result is equal to or better than ±8 kV (unaided).
- [4] Human Body Model (HBM): according to AEC-Q100-002 (100 pF, 1.5 kΩ).
- [5] Machine Model (MM): according to AEC-Q100-003 (200 pF, 0.75 μH, 10 Ω).
- [6] Charged Device Model (CDM): according to AEC-Q100-011 (field induced charge; 4 pF); grade C3B.
- [7] In accordance with IEC 60747-1. An alternative definition of virtual junction temperature is:  $T_{vj} = T_{amb} + P \times R_{th(vj-a)}$ , where  $R_{th(vj-a)}$  is a fixed value to be used for the calculation of  $T_{vj}$ . The rating for  $T_{vj}$  limits the allowable combinations of power dissipation (P) and ambient temperature ( $T_{amb}$ ).

## 8. Thermal characteristics

**Table 5. Thermal characteristics**

According to IEC 60747-1.

| Symbol                | Parameter   | Conditions               | Value | Unit |
|-----------------------|---|--------------------------|-------|------|
| R <sub>th(vj-a)</sub> | thermal resistance from virtual junction to ambient | SO8 package; in free air | 145   | K/W  |

## 9. Static characteristics

**Table 6. Static characteristics**

$T_{vj} = -40\text{ }^{\circ}\text{C}$  to  $+150\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.75\text{ V}$  to  $5.25\text{ V}$ ;  $R_L = 60\text{ }\Omega$  unless specified otherwise; All voltages are defined with respect to ground. Positive currents flow into the IC.<sup>[1]</sup>

| Symbol                                     | Parameter  | Conditions  | Min                | Typ                | Max                   | Unit          |
|--|--|---|--------------------|--------------------|-----------------------|---------------|
| <b>Supply; pin V<sub>CC</sub></b>          |  |   |                    |                    |                       |               |
| V <sub>CC</sub>                            | supply voltage   |   | 4.75               | -                  | 5.25                  | V             |
| I <sub>CC</sub>                            | supply current   | Standby mode  | -                  | 10                 | 15                    | $\mu\text{A}$ |
|  |  | Normal mode   |                    |                    |                       |               |
|  |  | recessive; $V_{TXD} = V_{CC}$   | 2.5                | 5                  | 7.5                   | $\text{mA}$   |
|  |  | dominant; $V_{TXD} = 0\text{ V}$  | 20                 | 45                 | 65                    | $\text{mA}$   |
| V <sub>uvd(stb)(VCC)</sub>                 | standby undervoltage detection voltage on pin V <sub>CC</sub>    |   | 3.5                | -                  | 4.75                  | V             |
| V <sub>uvd(swoff)(VCC)</sub>               | switch-off undervoltage detection voltage on pin V <sub>CC</sub> |   | 1.3                | 2                  | 2.7                   | V             |
| <b>Standby mode control input; pin STB</b> |  |   |                    |                    |                       |               |
| V <sub>IH</sub>                            | HIGH-level input voltage   |   | 0.7V <sub>CC</sub> | -                  | V <sub>CC</sub> + 0.3 | V             |
| V <sub>IL</sub>                            | LOW-level input voltage  |   | -0.3               | -                  | 0.3V <sub>CC</sub>    | V             |
| I <sub>IH</sub>                            | HIGH-level input current   | V <sub>STB</sub> = V <sub>CC</sub>  | -1                 | -                  | +1                    | $\mu\text{A}$ |
| I <sub>IL</sub>                            | LOW-level input current  | V <sub>STB</sub> = 0 V  | -15                | -                  | -1                    | $\mu\text{A}$ |
| <b>CAN transmit data input; pin TXD</b>    |  |   |                    |                    |                       |               |
| V <sub>IH</sub>                            | HIGH-level input voltage   |   | 0.7V <sub>CC</sub> | -                  | V <sub>CC</sub> + 0.3 | V             |
| V <sub>IL</sub>                            | LOW-level input voltage  |   | -0.3               | -                  | 0.3V <sub>CC</sub>    | V             |
| I <sub>IH</sub>                            | HIGH-level input current   | V <sub>TXD</sub> = V <sub>CC</sub>  | -5                 | -                  | +5                    | $\mu\text{A}$ |
| I <sub>IL</sub>                            | LOW-level input current  | Normal mode; $V_{TXD} = 0\text{ V}$   | -260               | -150               | -30                   | $\mu\text{A}$ |
| C <sub>i</sub>                             | input capacitance  |   | <sup>[2]</sup> -   | 5                  | 10                    | $\text{pF}$   |
| <b>CAN receive data output; pin RXD</b>    |  |   |                    |                    |                       |               |
| I <sub>OH</sub>                            | HIGH-level output current  | V <sub>RXD</sub> = V <sub>CC</sub> - 0.4 V  | -8                 | -3                 | -1                    | $\text{mA}$   |
| I <sub>OL</sub>                            | LOW-level output current   | V <sub>RXD</sub> = 0.4 V; bus dominant  | 1                  | -                  | 12                    | $\text{mA}$   |
| <b>Bus lines; pins CANH and CANL</b>       |  |   |                    |                    |                       |               |
| V <sub>O(dom)</sub>                        | dominant output voltage  | V <sub>TXD</sub> = 0 V; $t < t_{to(dom)TXD}$  |                    |                    |                       |               |
|  |  | pin CANH  | 2.75               | 3.5                | 4.5                   | V             |
|  |  | pin CANL  | 0.5                | 1.5                | 2.25                  | V             |
| V <sub>dom(TX)sym</sub>                    | transmitter dominant voltage symmetry                            | V <sub>dom(TX)sym</sub> = V <sub>CC</sub> - V <sub>CANH</sub> - V <sub>CANL</sub>           | -400               | -                  | +400                  | $\text{mV}$   |
| V <sub>O(dif)bus</sub>                     | bus differential output voltage                                  | V <sub>TXD</sub> = 0 V; $t < t_{to(dom)TXD}$<br>R <sub>L</sub> = 45 $\Omega$ to 65 $\Omega$ | 1.5                | -                  | 3                     | V             |
|  |  | V <sub>TXD</sub> = V <sub>CC</sub> recessive; no load                                       | -50                | -                  | +50                   | $\text{mV}$   |
| V <sub>O(rec)</sub>                        | recessive output voltage   | Normal mode; $V_{TXD} = V_{CC}$ ; no load   | 2                  | 0.5V <sub>CC</sub> | 3                     | V             |
|  |  | Standby mode; no load   | -0.1               | -                  | +0.1                  | V             |



**Table 6. Static characteristics ...continued**

$T_{vj} = -40\text{ }^{\circ}\text{C}$  to  $+150\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.75\text{ V}$  to  $5.25\text{ V}$ ;  $R_L = 60\text{ }\Omega$  unless specified otherwise; All voltages are defined with respect to ground. Positive currents flow into the IC.<sup>[1]</sup>

| Symbol   | Parameter                                | Conditions  | Min          | Typ         | Max          | Unit               |
|--|--|---|--------------|-------------|--------------|--------------------|
| $V_{th(RX)dif}$                                    | differential receiver threshold voltage  | $V_{cm(CAN)} = -12\text{ V}$ to $+12\text{ V}$  | [3]          |             |              |                    |
|  |  | Normal mode   | 0.5          | -           | 0.9          | V                  |
|  |  | Standby mode  | 0.4          | -           | 1.15         | V                  |
| $V_{hys(RX)dif}$                                   | differential receiver hysteresis voltage | $V_{cm(CAN)} = -12\text{ V}$ to $+12\text{ V}$<br>Normal mode                             | 100          | -           | 300          | mV                 |
| $I_{O(dom)}$                                       | dominant output current                  | $V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$ ; $V_{CC} = 5\text{ V}$                     |              |             |              |                    |
|  |  | pin CANH; $V_{CANH} = 0\text{ V}$   | -100         | -70         | -40          | mA                 |
|  |  | pin CANL; $V_{CANL} = 5\text{ V} / 40\text{ V}$   | 40           | 70          | 100          | mA                 |
| $I_{O(rec)}$                                       | recessive output current                 | Normal mode; $V_{TXD} = V_{CC}$<br>$V_{CANH} = V_{CANL} = -27\text{ V}$ to $+32\text{ V}$ | -5           | -           | +5           | mA                 |
| $I_L$  | leakage current                          | $V_{CC} = 0\text{ V}$ ; $V_{CANH} = V_{CANL} = 5\text{ V}$                                | -3           | -           | +3           | $\mu\text{A}$      |
| $R_i$  | input resistance                         |   | 9            | 15          | 28           | $\text{k}\Omega$   |
| $\Delta R_i$                                       | input resistance deviation               | between $V_{CANH}$ and $V_{CANL}$   | -3           | -           | +3           | %                  |
| $R_{i(dif)}$                                       | differential input resistance            |   | 19           | 30          | 52           | $\text{k}\Omega$   |
| $C_{i(cm)}$  | common-mode input capacitance            |   | [2]          | -           | 20           | pF                 |
| $C_{i(dif)}$                                       | differential input capacitance           |   | [2]          | -           | 10           | pF                 |
| <b>Common mode stabilization output; pin SPLIT</b> |  |   |              |             |              |                    |
| $V_O$  | output voltage                           | Normal mode<br>$I_{SPLIT} = -500\text{ }\mu\text{A}$ to $+500\text{ }\mu\text{A}$         | $0.3V_{CC}$  | $0.5V_{CC}$ | $0.7V_{CC}$  | V                  |
|  |  | Normal mode; $R_L = 1\text{ M}\Omega$   | $0.45V_{CC}$ | $0.5V_{CC}$ | $0.55V_{CC}$ | V                  |
| $I_L$  | leakage current                          | Standby mode<br>$V_{SPLIT} = -58\text{ V}$ to $+58\text{ V}$                              | -5           | -           | +5           | $\mu\text{A}$      |
| <b>Temperature detection</b>                       |  |   |              |             |              |                    |
| $T_{j(sd)}$  | shutdown junction temperature            |   | [2]          | 190         | -            | $^{\circ}\text{C}$ |

[1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.

[2] Not tested in production; guaranteed by design.

[3]  $V_{cm(CAN)}$  is the common mode voltage of CANH and CANL.

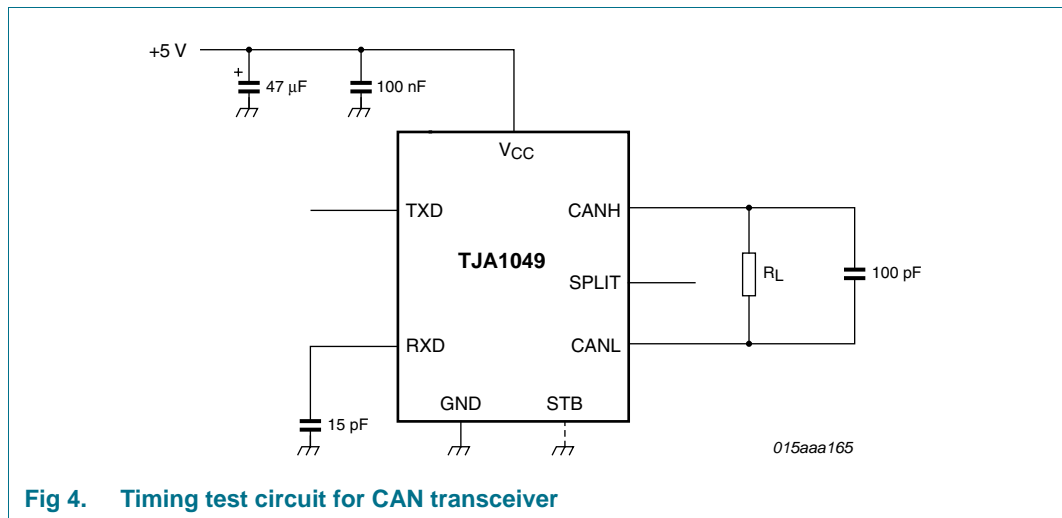
## 10. Dynamic characteristics

**Table 7. Dynamic characteristics**

$T_{vj} = -40\text{ }^{\circ}\text{C}$  to  $+150\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.75\text{ V}$  to  $5.25\text{ V}$ ;  $R_L = 60\text{ }\Omega$  unless specified otherwise. All voltages are defined with respect to ground. Positive currents flow into the IC.<sup>[1]</sup>

| Symbol   | Parameter                            | Conditions                                  | Min | Typ | Max | Unit          |
|--|--------------------------------------|---|-----|-----|-----|---------------|
| <b>Transceiver timing; pins CANH, CANL, TXD and RXD; see Figure 4 and Figure 5</b> |                                      |   |     |     |     |               |
| $t_{d(\text{TXD-busdom})}$   | delay time from TXD to bus dominant  | Normal mode                                 | -   | 65  | 140 | ns            |
| $t_{d(\text{TXD-busrec})}$   | delay time from TXD to bus recessive | Normal mode                                 | -   | 90  | 140 | ns            |
| $t_{d(\text{busdom-RXD})}$   | delay time from bus dominant to RXD  | Normal mode                                 | -   | 60  | 140 | ns            |
| $t_{d(\text{busrec-RXD})}$   | delay time from bus recessive to RXD | Normal mode                                 | -   | 65  | 140 | ns            |
| $t_{PD(\text{TXD-RXD})}$   | propagation delay from TXD to RXD    | Normal mode                                 | 60  | -   | 220 | ns            |
| $t_{to(\text{dom})\text{TXD}}$   | TXD dominant time-out time           | $V_{\text{TXD}} = 0\text{ V}$ ; Normal mode | 0.3 | 1.7 | 5   | ms            |
| $t_{to(\text{dom})\text{bus}}$   | bus dominant time-out time           | Standby mode                                | 0.3 | 1.7 | 5   | ms            |
| $t_{\text{ftr}(\text{wake})\text{bus}}$  | bus wake-up filter time              | Standby mode                                | 0.5 | -   | 5   | $\mu\text{s}$ |
| $t_{d(\text{stb-norm})}$   | standby to normal mode delay time    |   | 7   | 25  | 47  | $\mu\text{s}$ |

- [1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.



**Fig 4. Timing test circuit for CAN transceiver**

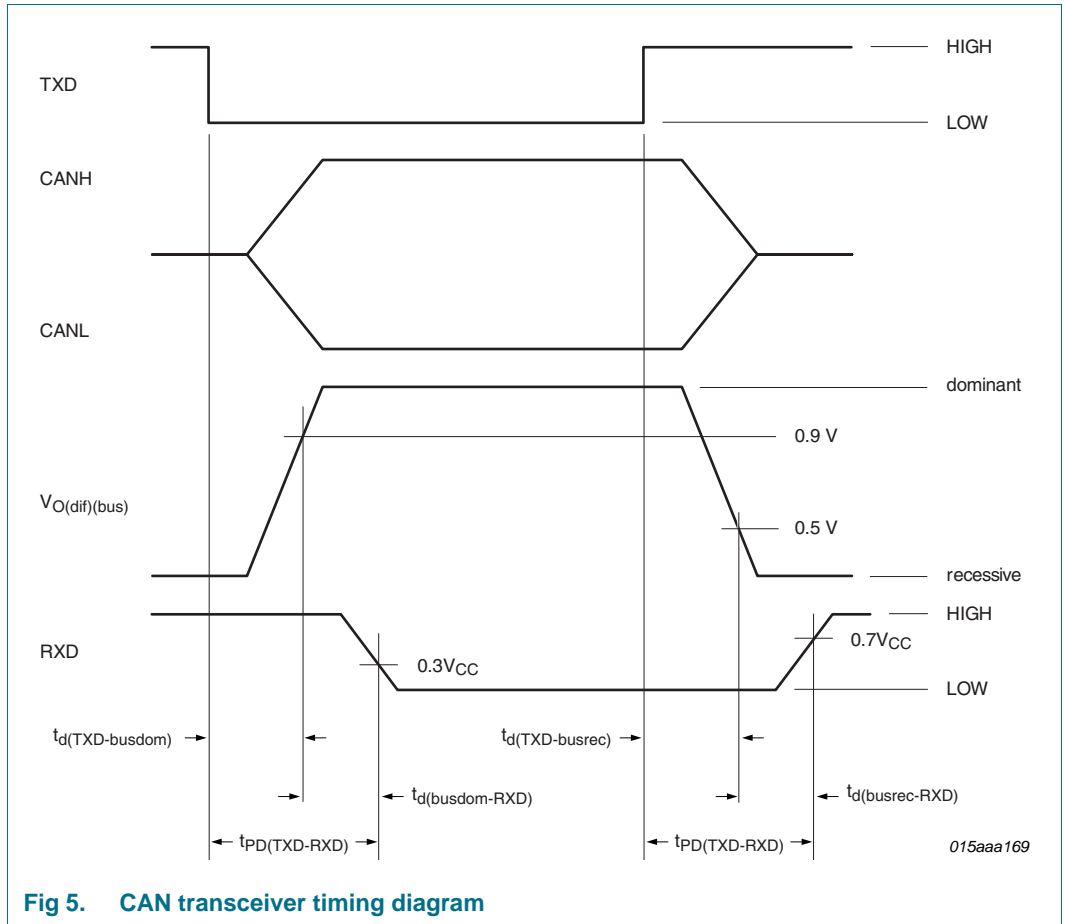


Fig 5. CAN transceiver timing diagram

## 11. Application information

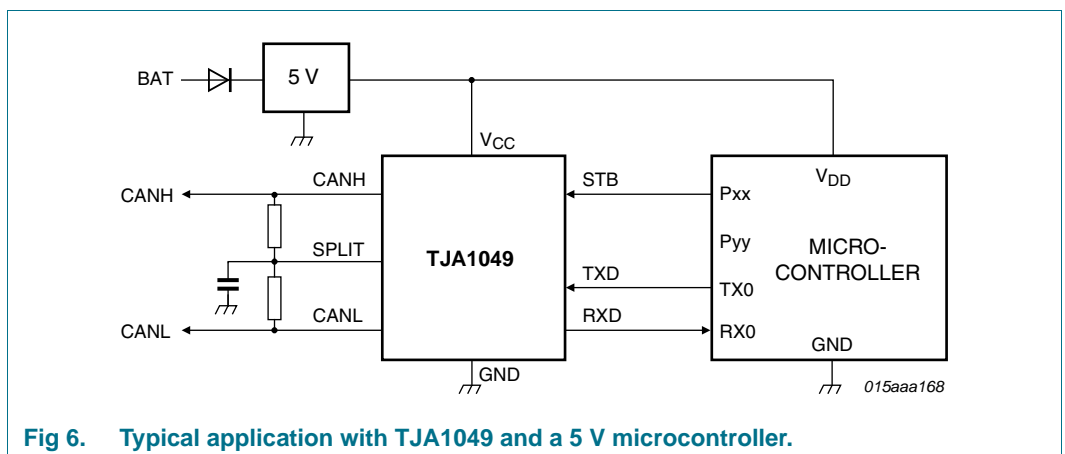


Fig 6. Typical application with TJA1049 and a 5 V microcontroller.

## 12. Test information

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### 12.1 Quality information

This product has been qualified to the appropriate Automotive Electronics Council (AEC) standard Q100 or Q101 and is suitable for use in automotive applications.

### 13. Package outline

SO8: plastic small outline package; 8 leads; body width 3.9 mm

SOT96-1

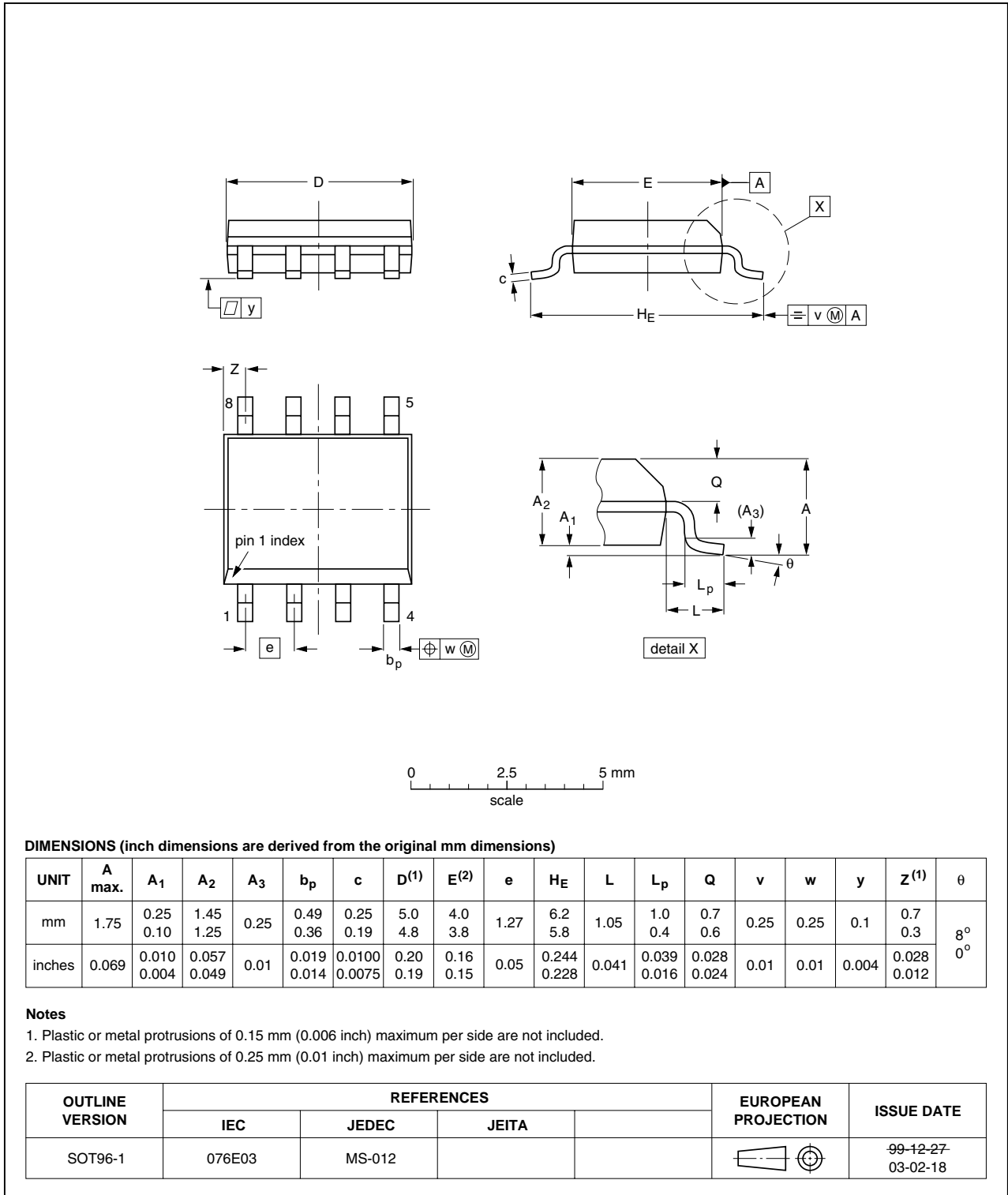


Fig 7. Package outline SOT96-1 (SO8)

## 14. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

### 14.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

### 14.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

### 14.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

### 14.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see [Figure 8](#)) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with [Table 8](#) and [9](#)

**Table 8. SnPb eutectic process (from J-STD-020C)**

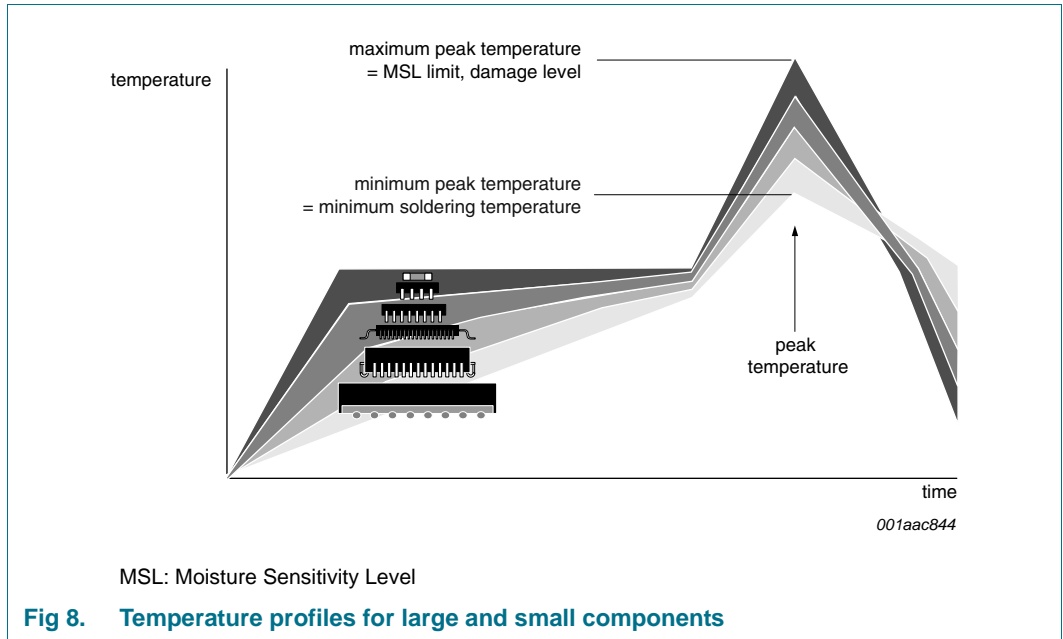
| Package thickness (mm) | Package reflow temperature (°C) |       |
|------------------------|---------------------------------|-------|
|                        | Volume (mm <sup>3</sup> )       |       |
|                        | < 350                           | ≥ 350 |
| < 2.5                  | 235                             | 220   |
| ≥ 2.5                  | 220                             | 220   |

**Table 9. Lead-free process (from J-STD-020C)**

| Package thickness (mm) | Package reflow temperature (°C) |             |        |
|------------------------|---------------------------------|-------------|--------|
|                        | Volume (mm <sup>3</sup> )       |             |        |
|                        | < 350                           | 350 to 2000 | > 2000 |
| < 1.6                  | 260                             | 260         | 260    |
| 1.6 to 2.5             | 260                             | 250         | 245    |
| > 2.5                  | 250                             | 245         | 245    |

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see [Figure 8](#).



For further information on temperature profiles, refer to Application Note AN10365 “Surface mount reflow soldering description”.

## 15. Revision history

Table 10. Revision history

| Document ID | Release date | Data sheet status  | Change notice | Supersedes |
|-------------|--------------|--------------------|---------------|------------|
| TJA1049 v.1 | 20100924     | Product data sheet | -             | -          |



## 16. Legal information

### 16.1 Data sheet status

| Document status <sup>[1][2]</sup> | Product status <sup>[3]</sup> | Definition  |
|-----------------------------------|-------------------------------|---|
| Objective [short] data sheet      | Development                   | This document contains data from the objective specification for product development. |
| Preliminary [short] data sheet    | Qualification                 | This document contains data from the preliminary specification.                       |
| Product [short] data sheet        | Production                    | This document contains the product specification.                                     |

[1] Please consult the most recently issued document before initiating or completing a design.

[2] The term 'short data sheet' is explained in section "Definitions".

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