## SN54HC138, SN74HC138 3-LINE TO 8-LINE DECODERS/DEMULTIPLEXERS

#### 询"SN54HC138-SP"供应商

SCLS107E - DECEMBER 1982 - REVISED SEPTEMBER 2003

- Targeted Specifically for High-Speed **Memory Decoders and Data-Transmission Systems**
- Wide Operating Voltage Range of 2 V to 6 V
- **Outputs Can Drive Up To 10 LSTTL Loads**
- Low Power Consumption, 80-µA Max ICC
- Typical  $t_{pd} = 15 \text{ ns}$
- ±4-mA Output Drive at 5 V
- Low Input Current of 1 µA Max
- Incorporate Three Enable Inputs to Simplify Cascading and/or Data Reception

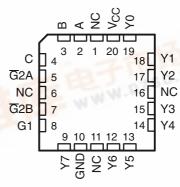
#### description/ordering information

The 'HC138 devices are designed to be used in high-performance memory-decoding or datarouting applications requiring very short propagation delay times. In high-performance memory systems, these decoders can be used to minimize the effects of system decoding. When employed with high-speed memories utilizing a fast enable circuit, the delay times of these decoders and the enable time of the memory are usually less than the typical access time of the memory. This means that the effective system delay introduced by the decoders is negligible.

#### SN54HC138 . . . J OR W PACKAGE SN74HC138...D, DB, N, NS, OR PW PACKAGE (TOP VIEW)



SN54HC138...FK PACKAGE (TOP VIEW)



NC - No internal connection

#### ORDERING INFORMATION

T <sub>A</sub>	PACKA	GE†	ORDERABLE PART NUMBER	TOP-SIDE MARKING		
	PDIP – N	Tube of 25	SN74HC138N	SN74HC138N		
		Tube of 40	SN74HC138D	-		
	SOIC - D	Reel of 2500	SN74HC138DR	HC138		
	一方切	Reel of 250	SN74HC138DT	1		
-40°C to 85°C	SOP - NS	Reel of 2000	SN74HC138NSR	HC138		
415	SSOP - DB	Reel of 2000	SN74HC138DBR	HC138		
OF INT		Tube of 90	SN74HC138PW			
The same of	TSSOP - PW	Reel of 2000	SN74HC138PWR	HC138		
		Reel of 250	SN74HC138PWT	一去打		
	CDIP – J	Tube of 25	SNJ54HC138J	SNJ54HC138J		
-55°C to 125°C	CFP – W	Tube of 150	SNJ54HC138W	SNJ54HC138W		
	LCCC - FK	Tube of 55	SNJ54HC138FK	SNJ54HC138FK		

<sup>†</sup> Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package. DZSC.COM



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.





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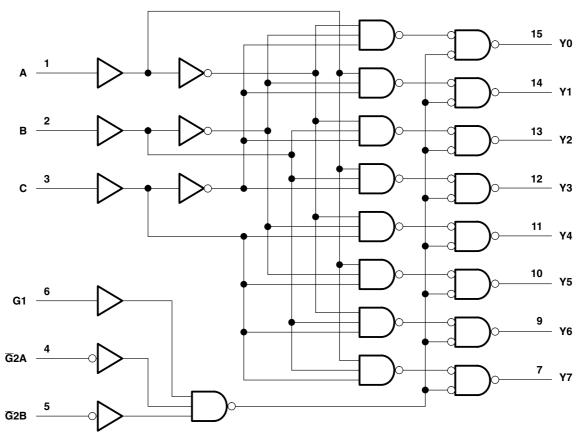
## description/ordering information (continued)

The conditions at the binary-select inputs at the three enable inputs select one of eight output lines. Two active-low and one active-high enable inputs reduce the need for external gates or inverters when expanding. A 24-line decoder can be implemented without external inverters, and a 32-line decoder requires only one inverter. An enable input can be used as a data input for demultiplexing applications.

#### **FUNCTION TABLE**

		INP							OUT	PUTS				
	ENABLE			SELECT	•									
G1	G2A	G <sub>2</sub> B	С	В	Α	Y0	<b>Y</b> 1	Y2	<b>Y</b> 3	Y4	Y5	Y6	Y7	
Х	Н	Х	Χ	Χ	Χ	Н	Н	Н	Н	Н	Н	Н	Н	
Х	X	Н	Χ	Χ	Χ	Н	Н	Н	Н	Н	Н	Н	Н	
L	X	X	Χ	Χ	Χ	Н	Н	Н	Н	Н	Н	Н	Н	
Н	L	L	L	L	L	L	Н	Н	Н	Н	Н	Н	Н	
Н	L	L	L	L	Н	Н	L	Н	Н	Н	Н	Н	Н	
Н	L	L	L	Н	L	Н	Н	L	Н	Н	Н	Н	Н	
Н	L	L	L	Н	Н	Н	Н	Н	L	Н	Н	Н	Н	
Н	L	L	Н	L	L	Н	Н	Н	Н	L	Н	Н	Н	
Н	L	L	Н	L	Н	Н	Н	Н	Н	Н	L	Н	Н	
Н	L	L	Н	Н	L	Н	Н	Н	Н	Н	Н	L	Н	
Н	L	L	Н	Н	Н	Н	Н	Н	Н	Н	Н	Н	L	

#### logic diagram (positive logic)



Pin numbers shown are for the D, DB, J, N, NS, PW, and W packages.

### absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

	e Note 1) ) (see Note 1)	±20 mA ±20 mA ±25 mA ±50 mA 73°C/W 82°C/W 67°C/W 64°C/W
Storage temperature range, T <sub>stg</sub>	. •	

<sup>†</sup> Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTES: 1. The input and output voltage ratings may be exceeded if the input and output current ratings are observed.

2. The package thermal impedance is calculated in accordance with JESD 51-7.



# SN54HC138, SN74HC138 3-LINE TO 8-LINE DECODERS/DEMULTIPLEXERS

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## recommended operating conditions (see Note 3)

			SI	154HC13	38	SN	174HC13	8	
			MIN	NOM	MAX	MIN	NOM	MAX	UNIT
V <sub>CC</sub>	Supply voltage		2	5	6	2	5	6	V
		V <sub>CC</sub> = 2 V	1.5			1.5			
$V_{IH}$	High-level input voltage	$V_{CC} = 4.5 \text{ V}$	3.15			3.15			V
		V <sub>CC</sub> = 6 V	4.2			4.2			
	Low-level input voltage	V <sub>CC</sub> = 2 V			0.5			0.5	
$V_{IL}$		V <sub>CC</sub> = 4.5 V			1.35			1.35	V
		V <sub>CC</sub> = 6 V			1.8			1.8	
VI	Input voltage		0		$V_{CC}$	0		$V_{CC}$	V
Vo	Output voltage		0		$V_{CC}$	0		$V_{CC}$	V
		V <sub>CC</sub> = 2 V			1000			1000	
Δt/Δν	Input transition rise/fall time	V <sub>CC</sub> = 4.5 V			500			500	ns
		V <sub>CC</sub> = 6 V			400			400	
T <sub>A</sub>	Operating free-air temperature	•	-55		125	-40		85	°C

NOTE 3: All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

# electrical characteristics over recommended operating free-air temperature range (unless otherwise noted)

242445	7707.00	NIDITION O		Т	<sub>A</sub> = 25°C	;	SN54H	C138	SN74HC138		LINUT
PARAMETER	I IESI CO	ONDITIONS	V <sub>CC</sub>	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT
			2 V	1.9	1.998		1.9		1.9		
	$V_I = V_{IH}$ or $V_{IL}$	I <sub>OH</sub> = -20 μA	4.5 V	4.4	4.499		4.4		4.4		
V <sub>OH</sub>			6 V	5.9	5.999		5.9		5.9		٧
		$I_{OH} = -4 \text{ mA}$	4.5 V	3.98	4.3		3.7		3.84		ı
		$I_{OH} = -5.2 \text{ mA}$	6 V	5.48	5.8		5.2		5.34		
			2 V		0.002	0.1		0.1		0.1	
		I <sub>OL</sub> = 20 μA	4.5 V		0.001	0.1		0.1		0.1	
V <sub>OL</sub>	$V_I = V_{IH}$ or $V_{IL}$		6 V		0.001	0.1		0.1		0.1	٧
		$I_{OL} = 4 \text{ mA}$	4.5 V		0.17	0.26		0.4		0.33	
		$I_{OL} = 5.2 \text{ mA}$	6 V		0.15	0.26		0.4		0.33	
I <sub>I</sub>	$V_I = V_{CC}$ or 0		6 V		±0.1	±100		±1000		±1000	nA
I <sub>CC</sub>	$V_I = V_{CC}$ or 0,	I <sub>O</sub> = 0	6 V			8		160		80	μΑ
C <sub>i</sub>			2 V to 6 V		3	10		10		10	pF

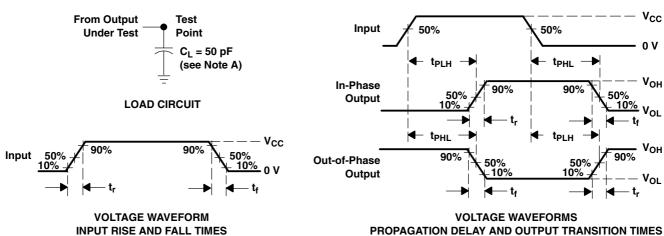
# switching characteristics over recommended operating free-air temperature range, $C_L = 50 \text{ pF}$ (unless otherwise noted) (see Figure 1)

DADAMETED	FROM	то	.,	T,	ղ = 25°C	;	SN54H	IC138	SN74H	C138	
PARAMETER	(INPUT)	(OUTPUT)	v <sub>cc</sub>	MIN	TYP	MAX	MIN	MAX	MIN	MAX	UNIT
			2 V		67	180		270		225	
	A, B, or C	Any Y	4.5 V		18	36		54		45	
			6 V		15	31		46		38	
t <sub>pd</sub>	Enable	Any Y	2 V		66	155		235		195	ns
			4.5 V		18	31		47		39	
			6 V		15	26		40		33	
			2 V		38	75		110		95	
t <sub>t</sub>		Any	4.5 V		8	15		22		19	ns
			6 V		6	13		19		16	

## operating characteristics, T<sub>A</sub> = 25°C

	PARAMETER	TEST CONDITIONS	TYP	UNIT
$C_{pd}$	Power dissipation capacitance	No load	85	pF

# PARAMETER MEASUREMENT INFORMATION



- NOTES: A.  $C_L$  includes probe and test-fixture capacitance.
  - B. Phase relationships between waveforms were chosen arbitrarily. All input pulses are supplied by generators having the following characteristics: PRR  $\leq$  1 MHz,  $Z_O = 50 \Omega$ ,  $t_r = 6 \text{ ns}$ ,  $t_f = 6 \text{ ns}$ .
  - C. The outputs are measured one at a time with one input transition per measurement.
  - D.  $t_{PLH}$  and  $t_{PHL}$  are the same as  $t_{pd}$ .

Figure 1. Load Circuit and Voltage Waveforms



## **PACKAGING INFORMATION**

www.ti.com

Oı	derable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Pe
59	62-8406201VEA	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pk
59	62-8406201VFA	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pk
	84062012A	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N/A for Pk
	8406201EA	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pk
	8406201FA	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pk
JM	38510/65802B2A	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N/A for Pk
JM	38510/65802BEA	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pk
	SN54HC138J	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pk
	SN74HC138D	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
S	N74HC138DBR	ACTIVE	SSOP	DB	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN	74HC138DBRE4	ACTIVE	SSOP	DB	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN	74HC138DBRG4	ACTIVE	SSOP	DB	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
S	N74HC138DE4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
S	N74HC138DG4	ACTIVE	SOIC	D	16	40	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
8	SN74HC138DR	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN	N74HC138DRE4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN	N74HC138DRG3	PREVIEW	SOIC	D	16	2500	TBD	Call TI	Call TI
SN	N74HC138DRG4	ACTIVE	SOIC	D	16	2500	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
	SN74HC138DT	ACTIVE	SOIC	D	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260



Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL P
SN74HC138DTE4	ACTIVE	SOIC	D	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138DTG4	ACTIVE	SOIC	D	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138N	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pl
SN74HC138N3	OBSOLETE	PDIP	N	16		TBD	Call TI	Call TI
SN74HC138NE4	ACTIVE	PDIP	N	16	25	Pb-Free (RoHS)	CU NIPDAU	N / A for Pl
SN74HC138NSR	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138NSRG4	ACTIVE	SO	NS	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PW	ACTIVE	TSSOP	PW	16	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWE4	ACTIVE	TSSOP	PW	16	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWG4	ACTIVE	TSSOP	PW	16	90	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWLE	OBSOLETE	TSSOP	PW	16		TBD	Call TI	Call TI
SN74HC138PWR	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWRE4	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWRG4	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWT	ACTIVE	TSSOP	PW	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWTE4	ACTIVE	TSSOP	PW	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SN74HC138PWTG4	ACTIVE	TSSOP	PW	16	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260
SNJ54HC138FK	ACTIVE	LCCC	FK	20	1	TBD	POST-PLATE	N/A for Pl
SNJ54HC138J	ACTIVE	CDIP	J	16	1	TBD	A42	N / A for Pk



	Orderable Device	Status <sup>(1)</sup>	Package Type	Package Drawing	Pins	Package Qty	Eco Plan <sup>(2)</sup>	Lead/ Ball Finish	MSL Pe
,	SNJ54HC138W	ACTIVE	CFP	W	16	1	TBD	A42	N / A for Pkg

<sup>(1)</sup> The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.information and additional product content details.

**TBD:** The Pb-Free/Green conversion plan has not been defined.

**Pb-Free** (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for **Pb-Free** (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retard in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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#### OTHER QUALIFIED VERSIONS OF SN54HC138, SN54HC138-SP, SN74HC138:

Catalog: SN74HC138, SN54HC138

Automotive: SN74HC138-Q1, SN74HC138-Q1

Military: SN54HC138

• Space: SN54HC138-SP



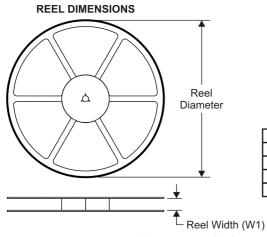
NOTE: Qualified Version Definitions:

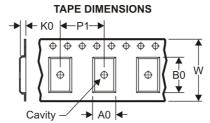
- Catalog TI's standard catalog product
- Automotive Q100 devices qualified for high-reliability automotive applications targeting zero defects
- Military QML certified for Military and Defense Applications
- Space Radiation tolerant, ceramic packaging and qualified for use in Space-based application



6-Aug-2010

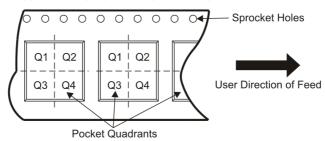
#### TAPE AND REEL INFORMATION





A0	Dimension designed to accommodate the component width
	Dimension designed to accommodate the component length
	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

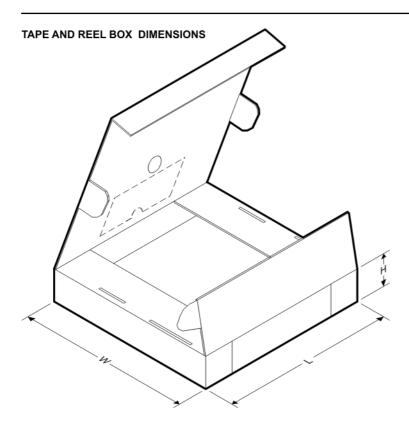
#### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



#### \*All dimensions are nominal

"All dimensions are nominal	all dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant	
SN74HC138DBR	SSOP	DB	16	2000	330.0	16.4	8.2	6.6	2.5	12.0	16.0	Q1	
SN74HC138DR	SOIC	D	16	2500	330.0	16.4	6.5	10.3	2.1	8.0	16.0	Q1	
SN74HC138NSR	SO	NS	16	2000	330.0	16.4	8.2	10.5	2.5	12.0	16.0	Q1	
SN74HC138PWR	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1	
SN74HC138PWT	TSSOP	PW	16	250	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1	

6-Aug-2010



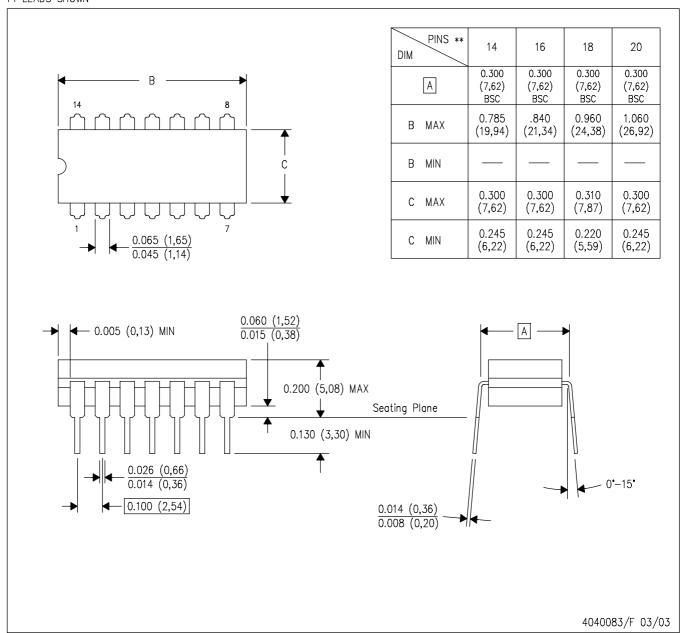
\*All dimensions are nominal

All difficulties are normal							
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74HC138DBR	SSOP	DB	16	2000	346.0	346.0	33.0
SN74HC138DR	SOIC	D	16	2500	333.2	345.9	28.6
SN74HC138NSR	SO	NS	16	2000	346.0	346.0	33.0
SN74HC138PWR	TSSOP	PW	16	2000	346.0	346.0	29.0
SN74HC138PWT	TSSOP	PW	16	250	346.0	346.0	29.0

# J (R-GDIP-T\*\*)

## CERAMIC DUAL IN-LINE PACKAGE

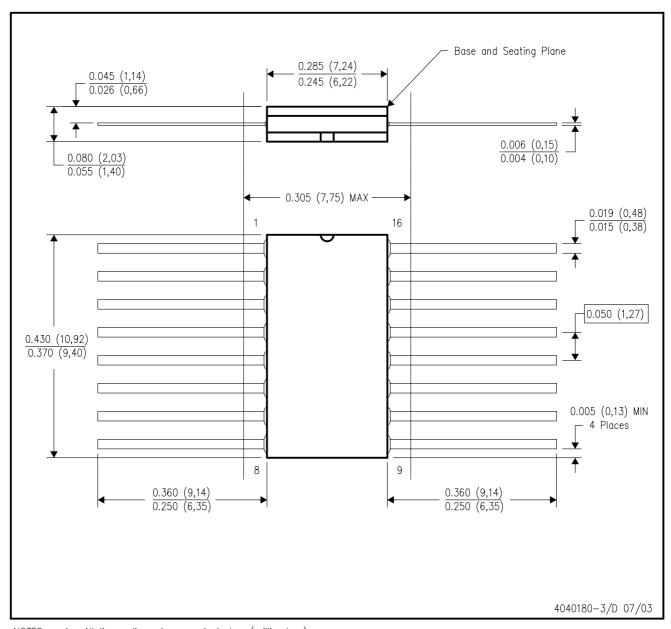
14 LEADS SHOWN



- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- C. This package is hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only on press ceramic glass frit seal only.
- E. Falls within MIL STD 1835 GDIP1-T14, GDIP1-T16, GDIP1-T18 and GDIP1-T20.

# W (R-GDFP-F16)

# CERAMIC DUAL FLATPACK



NOTES: A. All linear dimensions are in inches (millimeters).

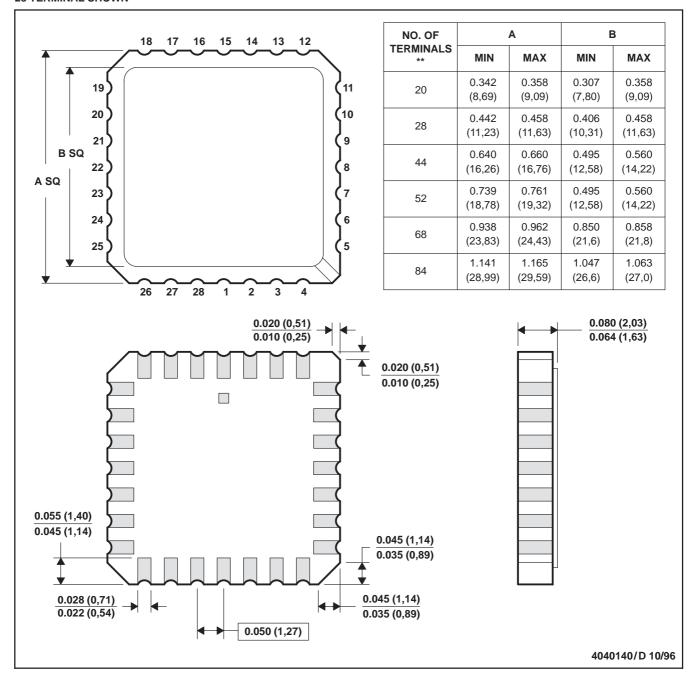
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a ceramic lid using glass frit.
- D. Index point is provided on cap for terminal identification only.
- E. Falls within MIL STD 1835 GDFP1-F16 and JEDEC MO-092AC



#### FK (S-CQCC-N\*\*)

#### **28 TERMINAL SHOWN**

#### LEADLESS CERAMIC CHIP CARRIER



NOTES: A. All linear dimensions are in inches (millimeters).

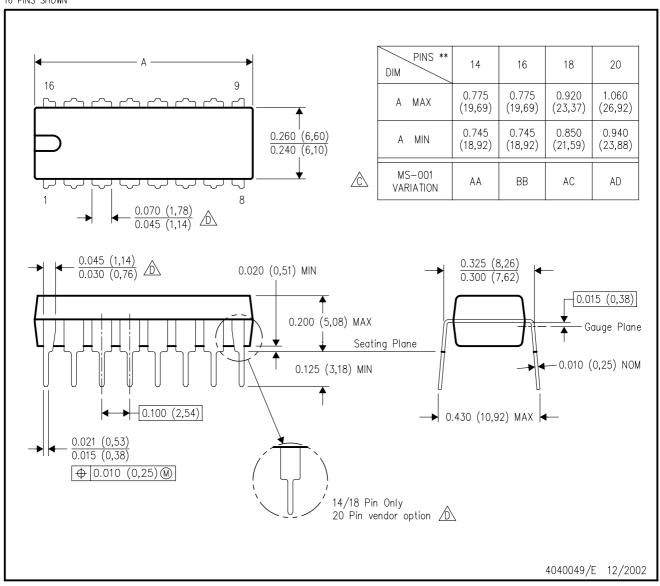
- B. This drawing is subject to change without notice.
- C. This package can be hermetically sealed with a metal lid.
- D. The terminals are gold plated.
- E. Falls within JEDEC MS-004



# N (R-PDIP-T\*\*)

# PLASTIC DUAL-IN-LINE PACKAGE

16 PINS SHOWN

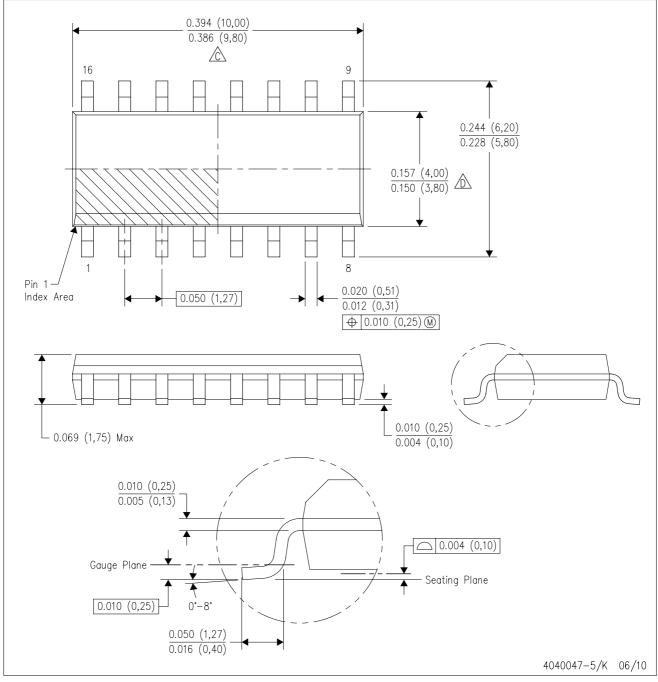


- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Falls within JEDEC MS-001, except 18 and 20 pin minimum body length (Dim A).
- The 20 pin end lead shoulder width is a vendor option, either half or full width.



# D (R-PDS0-G16)

# PLASTIC SMALL-OUTLINE PACKAGE

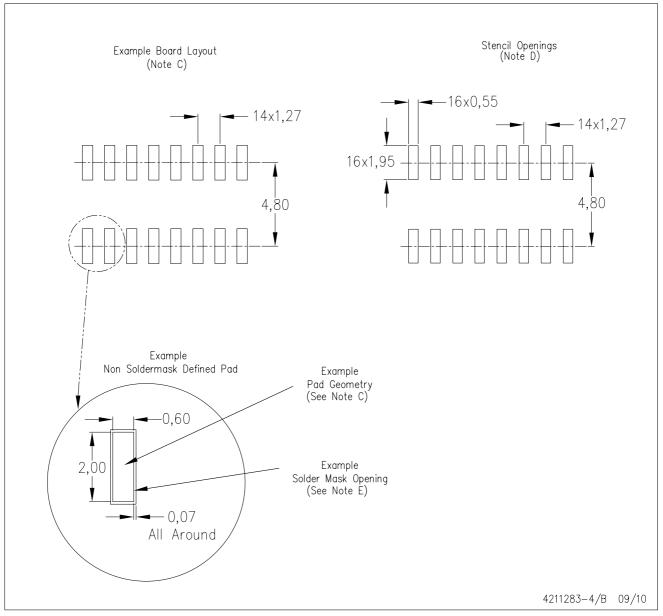


- A. All linear dimensions are in inches (millimeters).
- B. This drawing is subject to change without notice.
- Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 (0,15) per end.
- Body width does not include interlead flash. Interlead flash shall not exceed .017 (0,43) per side.
- E. Reference JEDEC MS-012 variation AC.



# D (R-PDSO-G16)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

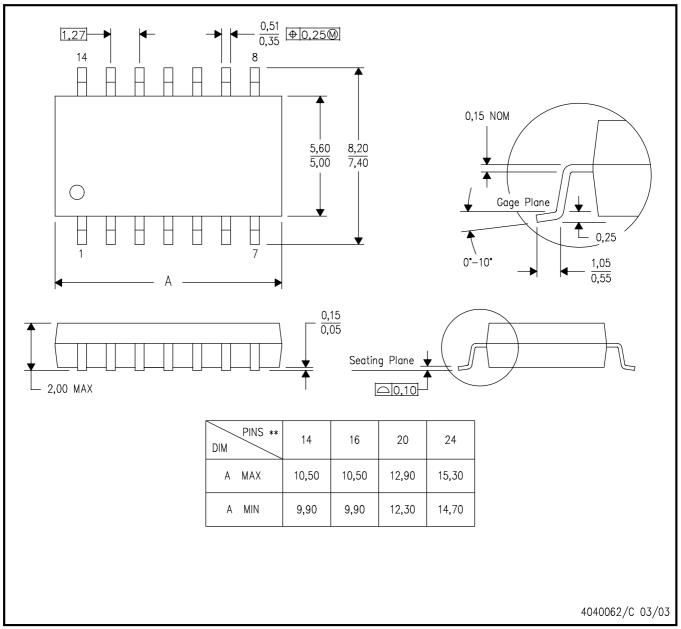


## **MECHANICAL DATA**

## NS (R-PDSO-G\*\*)

# 14-PINS SHOWN

## PLASTIC SMALL-OUTLINE PACKAGE



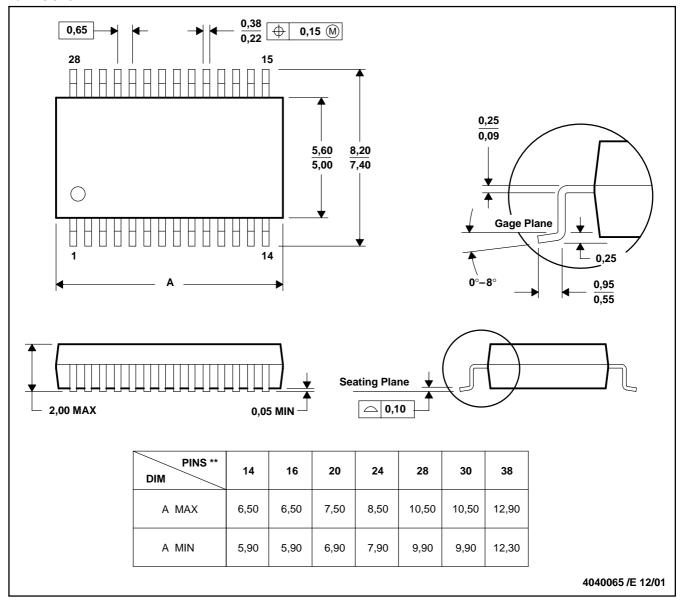
- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.



## DB (R-PDSO-G\*\*)

#### PLASTIC SMALL-OUTLINE

#### **28 PINS SHOWN**



NOTES: A. All linear dimensions are in millimeters.

B. This drawing is subject to change without notice.

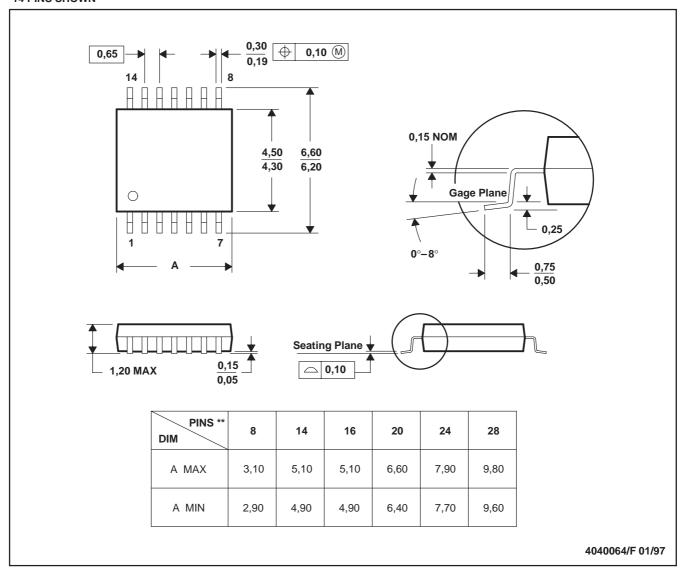
C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-150

## PW (R-PDSO-G\*\*)

#### 14 PINS SHOWN

#### PLASTIC SMALL-OUTLINE PACKAGE



NOTES: A. All linear dimensions are in millimeters.

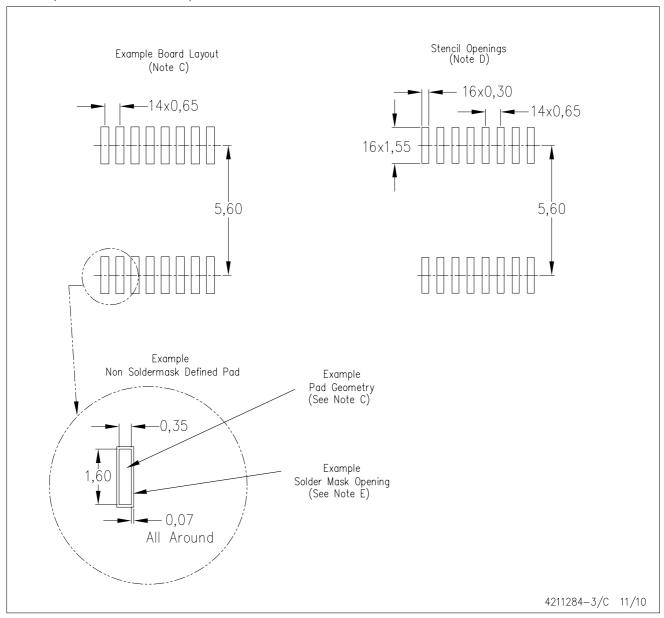
B. This drawing is subject to change without notice.

C. Body dimensions do not include mold flash or protrusion not to exceed 0,15.

D. Falls within JEDEC MO-153

# PW (R-PDSO-G16)

# PLASTIC SMALL OUTLINE



- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525 for other stencil recommendations.
- E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.



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