

SLVS843-DECEMBER 2008

Power Management IC for Li-Ion Powered Systems

FEATURES

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- 1.6A, 97% Efficient Step-Down Converter for System Voltage (VDCDC1)
 - 3.3V or 2.8V or Adjustable
- 0.8A, up to 95% Efficient Step-Down Converter for Memory Voltage (VDCDC2)
 - 1.8V or 2.5V or Adjustable
- 0.8A, 90% Efficient Step-Down Converter for Processor Core (VDCDC3)
- adjustable output voltage on VDCDC3
- 30mA LDO for Vdd_alive
- 2 × 200mA General Purpose LDOs (LDO1 and LDO2)
- Dynamic Voltage Management for Processor Core
- LDO1 and LDO2 Voltage Externally Adjustable
- Separate Enable Pins for Inductive Converters
- 2.25MHz Switching Frequency
- 85µA Quiescent Current
- Thermal Shutdown Protection

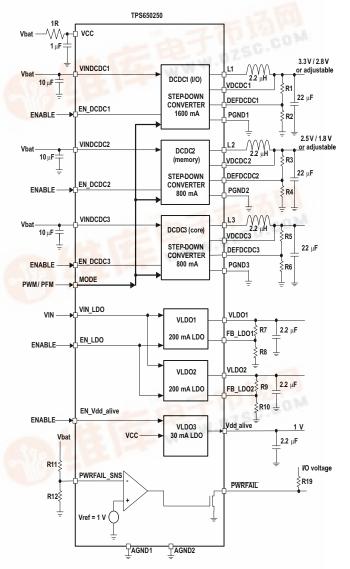
APPLICATIONS

- Cellular/Smart Phone
- GPS
- Digital Still Camera
- Split Supply DSP and μP Solutions
- Samsung ARM-Based Processors, etc.

DESCRIPTION

The TPS650250 is an integrated Power Management IC for applications powered by one Li-Ion or Li-Polymer cell, which require multiple power rails. The TPS650250 provides three highly efficient, step-down converters targeted at providing the core voltage, peripheral, I/O and memory rails in a processor based system. All three step-down converters enter a low power mode at light load for maximum efficiency across the widest possible range of load currents. The converters can be forced into fixed frequency PWM mode by pulling the MODE pin high. The TPS650250 also integrates two general purpose 200mA LDO voltage regulators, which are enabled with an external input pin. Each LDO operates with an input voltage range between 1.5V and 6.5V allowing them to be supplied from one of the step-down converters or directly from the battery. The output voltage of the LDOs can be set with an external resistor divider for maximum flexibility. Additionally there is a 30mA LDO typically used to provide power in a processor based system to a voltage rail that is always on. TPS650250 comes in a small 5mm x 5mm 32 pin QFN package (RHB).

Functional Block Diagram





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TPS650250



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

ORDERING INFORMATION⁽¹⁾

T _A	VOLTAGE AT DCDC3	OUTPUT CURRENT ON DCDC1 / DCDC2 / DCDC3	VOLTAGE AT VDD_ALIVE	PACKAGE	PART NUMBER ⁽²⁾
–40°C to 85°C	Adjustable	1.6A / 0.8A / 0.8A	1V	32 Pin QFN (RHB)	TPS650250RHB

(1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

(2) The RHB package is available in tape and reel. Add R suffix (TPS650250RHBR) to order quantities of 3000 parts per reel. Add T suffix (TPS650250RHBT) to order quantities of 250 parts per reel.

ABSOLUTE MAXIMUM RATINGS

over operating free-air temperature range (unless otherwise noted) ⁽¹⁾

		VALUE	UNIT
	Input voltage range on all pins except A/PGND pins with respect to AGND	–0.3 to 7	V
	Voltage range on pins VLDO1, VLDO2, FB_LDO1, FB_LDO2	-0.3 to 3.6	V
	Current at VINDCDC1, L1, PGND1, VINDCDC2, L2, PGND2, VINDCDC3, L3, PGND3	2000	mA
	Peak current at all other pins	500	mA
	Continuous total power dissipation	See Dissipation Rating Table	
T_A	Operating free-air temperature	-40 to 85	°C
T_J	Maximum junction temperature	125	°C
T_{st}	Storage temperature	-65 to 150	°C

(1) Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

DISSIPATION RATINGS

PACKAGE ⁽¹⁾	$R_{\theta JA}$	T _A ≤ 25°C POWER RATING	DERATING FACTOR ABOVE T _A = 25°C	T _A = 70°C POWER RATING	T _A = 85°C POWER RATING
RHB	35K/W	2.85W	28mW/K	1.57W	1.14W

(1) The thermal resistance junction to ambient of the RHB package is measured on a high K board. The thermal resistance junction to power pad is 1.5k/W.

TPS650250

RECOMMENDED OPERATING CONDITIONS

		MIN	NOM	MAX	UNIT
V_{CC}	Input voltage range step-down converters, VINDCDC1, VINDCDC2, VINDCDC3	2.5		6.0	V
	Output voltage range for step-down converter, VDCDC1 ⁽¹⁾	0.6		VINDCDC1	V
Vo	Output voltage range for mem step-down converter, VDCDC2 ⁽¹⁾	0.6		VINDCDC2	V
	Output voltage range for core step-down converter, VDCDC3	0.6		VINDCDC3	V
VI	Input voltage range for LDOs, VINLDO1, VINLDO2	1.5		6.5	V
Vo	Output voltage range for LDOs	1		3.3	V
lo	Output current at L, V1DCDC1			1600	mA
L1	Inductor at L1 ⁽²⁾	1.5	2.2		μH
CI	Input capacitor at VINDCDC1 ⁽²⁾	10			μF
Co	Output capacitor at VDCDC1 ⁽²⁾	10	22		μF
I _O	Output current at L2, VDCDC2			800	mA
L2	Inductor at L2 ⁽²⁾	1.5	2.2		μH
CI	Input capacitor at VINDCDC2 (2)	10			μF
Co	Output capacitor at VDCDC2 ⁽²⁾	10	22		μF
lo	Output current at L3, VDCDC3			800	mA
L3	Inductor at L3 ⁽²⁾	1.5	2.2		μH
CI	Input capacitor at VINDCDC3 ⁽²⁾	10			μF
Co	Output capacitor at VDCDC3 (2)	10	22		μF
CI	Input capacitor at VCC ⁽²⁾	1			μF
CI	Input capacitor at VINLDO ⁽²⁾	1			μF
Co	Output capacitor at VLDO1, VLDO2 ⁽²⁾	2.2			μF
lo	Output current at VLDO1, VLDO2			200	mA
Co	Output capacitor at Vdd_alive ⁽²⁾	2.2			μF
lo	Output current at Vdd_alive			30	mA
T _A	Operating ambient temperature	-40		85	°C
TJ	Operating junction temperature	-40		125	°C
R_{CC}	Resistor from VINDCDC3, VINDCDC2, VINDCDC1 to V_{CC} used for filtering ⁽³⁾		1	10	Ω

(1)

When using an external resistor divider at DEFDCDC2, DEFDCDC1. See applications section for more information, for $V_0 > 2.85V$ choose 3.3μ H inductor. Up to 2.5mA can flow into V_{CC} when all 3 converters are running in PWM, this resistor will cause the UVLO threshold to be shifted (2) (3) accordingly.



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ELECTRICAL CHARACTERISTICS

VINDCDC1 = VINDCDC2 = VINDCDC3 = VCC = VINLDO = 3.6V, $T_A = -40^{\circ}C$ to $85^{\circ}C$, typical values are at $T_A = 25^{\circ}C$ (unless otherwise noted)

F	ARAMETER	TEST CONDITIONS			TYP	MAX	UNIT
V _{IH}	High level input voltage			1.45		VCC	V
V _{IL}	Low level input voltage			0		0.4	V
I _H	Input bias current				0.01	0.1	μA
SUPPLY PI	NS: VCC, VINDCDC1, V	/INDCDC2, VINDCDC3					
		PFM All 3 DCDC converters enabled, zero load and no switching, LDOs enabled			135	170	
	Operating quiescent	PFM All 3 DCDC converters enabled, zero load and no switching, LDO1, LDO2 = OFF, Vdd_alive = ON	V _{CC} = 3.6V		75	100	
I _(qPFM)	current	PFM DCDC1 and DCDC2 converters enabled, zero load and no switching, LDO1, LDO2 = OFF, Vdd_alive = ON			55	80	μA
		PFM DCDC1 converter enabled, zero load and no switching, LDO1, LDO2 = OFF, Vdd_alive = ON			40	60	
		All 3 DCDC converters enabled & running in PWM, LDOs off			2		mA
I _{VCC(PWM)}	Current into V _{CC} ; PWM	PWM DCDC1 and DCDC2 converters enabled and running in PWM, LDOs off	V _{CC} = 3.6V		1.5	2.5	
		PWM DCDC1 converter enabled and running in PWM, LDOs off			0.85	2	
	Ouissant sums i	All converters disabled, LDO1, LDO2 = OFF, Vdd_alive = OFF	N 2 0 1		16		
Iq	Quiescent current	All converters disabled, LDO1, LDO2 = OFF, Vdd alive = ON	$V_{CC} = 3.6V$		26		μA



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	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
VDCDC1 ST	TEP-DOWN CONVERTER		·				
VI	Input voltage range, VINDO	CDC1		2.5		6	V
lo	Maximum output current		$V_0 = 3.3V$	1600			mA
I _{SD}	Shutdown supply current i	n VINDCDC1	EN_DCDC1 = GND		0.1	1	μA
R _{DS(on)}	P-channel MOSFET on-re	sistance	VINDCDC1 = VGS = 3.6V		125	261	mΩ
I _{LP}	P-channel leakage current	t	VINDCDC1 = 6V			2	μA
R _{DS(on)}	N-channel MOSFET on-re	sistance	VINDCDC1 = VGS = 3.6V		130	260	mΩ
I _{LN}	N-channel leakage current	t	V _{DS} = 6V		7	10	μA
I _{LIMF}	Forward current limit (P- a	nd N-channel)	2.5V < V _{INMAIN} < 6V	1.75	1.97	2.15	Α
f _S	Oscillator frequency			1.95	2.25	2.55	MHz
	Fixed output voltage	2.8V	VINDCDC1 = 3.3 V to 6V; 0 mA $\leq I_0 \leq 1.0$ A VINDCDC1 = 3.7 V to 6V;	-2%		2%	
	MODE=0 (PWM/PFM)	3.3V		-2%		2%	
	Fixed output voltage	2.8V		-1%		1%	
	MODE=1 (PWM)	3.3V	0 mA ≤ I _O ≤ 1.0A	-1%		1%	
VDCDC1	Adjustable output voltage divider at DEFDCDC1 MC (PWM/PFM)		VINDCDC1 = VDCDC1 +0.4V (min 2.5V) to 6V; 0mA $\leq I_0 \leq 1.6A$	-2%		2%	
	Adjustable output voltage divider at DEFDCDC1; MC (PWM)		VINDCDC1 = VDCDC1 +0.4V (min 2.5V) to 6V; $0mA \le I_O \le 1.6A$	-1%		1%	
	Line regulation		VINDCDC1 = VDCDC1 + 0.3V (min. 2.5 V) to 6V; I_0 = 10mA		0		%/V
	Load regulation		I _O = 10mA to 1.6A		0.25		%/A
t _{SS}	Soft start ramp time		VDCDC1 ramping from 5% to 95% of target value		750		μs
R(L1)	Internal resistance from L2	I to GND			1		MΩ



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ELECTRICAL CHARACTERISTICS

VINDCDC1 = VINDCDC2 = VINDCDC3 = VCC = VINLDO = 3.6V, $T_A = -40^{\circ}$ C to 85°C, typical values are at $T_A = 25^{\circ}$ C (unless otherwise noted)

	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
VDCDC2 ST	TEP-DOWN CONVERTER		·			I	
VI	Input voltage range, VINDO	CDC2		2.5		6	V
lo	Maximum output current		V _O = 2.5V	800			mA
I _{SD}	Shutdown supply current ir	VINDCDC2	EN_DCDC2 = GND		0.1	1	μA
R _{DS(on)}	P-channel MOSFET on-res	istance	$VINDCDC2 = V_{GS} = 3.6V$		140	300	mΩ
I _{LP}	P-channel leakage current		VINDCDC2 = 6.0V			2	μA
R _{DS(on)}	N-channel MOSFET on-res	sistance	VINDCDC2 = VGS = 3.6V		150	297	mΩ
I _{LN}	N-channel leakage current		$V_{DS} = 6V$		7	10	μA
I _{LIMF}	Forward current limit (P- ar	nd N-channel)	2.5V < VINDCDC2 < 6V	1.05	1.16	1.29	А
f _S	Oscillator frequency			1.95	2.25	2.55	MHz
	Fixed output voltage	1.8V	VINDCDC2 = 2.5V to 6V; 0 mA $\leq I_0 \leq 1.6A$	-2%		2%	
	MODE = 0 (PWM/PFM)	2.5V	VINDCDC2 = 3V to 6V; 0 mA $\leq I_0 \leq 1.6A$	-2%		2%	
	Fixed output voltage	1.8V	VINDCDC2 = 2.5V to 6V; 0 mA $\leq I_0 \leq$ 1.6A	-2%		2%	
	MODE = 1 (PWM)	2.5V	VINDCDC2 = 3V to 6V; 0 mA $\leq I_0 \leq 1.6A$	-1%		1%	
VDCDC2	Adjustable output voltage v divider at DEFDCDC2 MOI (PWM)		VINDCDC2 = VDCDC2 + 0.5V (min 2.5V) to 6V; 0mA $\leq I_0 \leq 1.6A$	-2%		2%	
	Adjustable output voltage v divider at DEFDCDC2; MC (PWM)		VINDCDC2 = VDCDC2 + 0.5V (min 2.5V) to 6V; 0mA $\leq I_0 \leq 1.6A$	-1%		1%	
	Line regulation		VINDCDC2 = VDCDC2 + 0.3 V (min. 2.5 V) to 6V; I_0 = 10mA		0.0		%/V
	Load regulation		I _O = 10mA to 1.6A		0.25		%/A
t _{SS}			VDCDC2 ramping from 5% to 95% of target value		750		μs
R(L2)	Internal resistance from L2	to GND			1		MΩ



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ELECTRICAL CHARACTERISTICS

VINDCDC1 = VINDCDC2 = VINDCDC3 = VCC = VINLDO = 3.6V, $T_A = -40^{\circ}$ C to 85°C, typical values are at $T_A = 25^{\circ}$ C (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
VDCDC3 ST	FEP-DOWN CONVERTER					
VI	Input voltage range, VINDCDC3		2.5		6.0	V
lo	Maximum output current	V _O = 1.6V	800			mA
I _{SD}	Shutdown supply current in VINDCDC3	EN_DCDC3 = GND		0.1	1	μA
R _{DS(on)}	P-channel MOSFET on-resistance	$V_{INDCDC3} = V_{GS} = 3.6V$		310	698	mΩ
I _{LP}	P-channel leakage current	VINDCDC3 = 6V		0.1	2	μA
R _{DS(on)}	N-channel MOSFET on-resistance	$V_{INDCDC3} = V_{GS} = 3.6V$		220	503	mΩ
I _{LN}	N-channel leakage current	$V_{DS} = 6.0V$		7	10	μA
I _{LIMF}	Forward current limit (P- and N-channel)	2.5V < V _{INDCDC3} < 6V	1.00	1.20	1.40	А
f _S	Oscillator frequency		1.95	2.25	2.55	MHz
	Adjustable output voltage with resistor divider at DEFDCDC2 MODE = 0 (PWM)	VINDCDC3 = VDCDC3 + 0.5V (min 2.5V) to 6V; 0mA $\leq I_0 \leq 0.8A$	-2%		2%	
VDCDC3	Adjustable output voltage with resistor divider at DEFDCDC2; MODE = 1 (PWM)	VINDCDC3 = VDCDC3 + 0.5V (min 2.5V) to 6V; 0mA \leq I _O \leq 0.8A	-1%		1%	
	Line regulation	VINDCDC3 = VDCDC3 + 0.3V (min. 2.5 V) to 6V; $I_0 = 10mA$		0.0		%/V
	Load regulation	$I_{O} = 10$ mA to 600mA		0.25		%/A
t _{SS}	Soft start ramp time	VDCDC3 ramping from 5% to 95% of target value		750		μs
R(L3)	Internal resistance from L3 to GND			1		MΩ



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ELECTRICAL CHARACTERISTICS

VINDCDC1 = VINDCDC2 = VINDCDC3 = VCC = VINLDO = 3.6V, $T_A = -40^{\circ}C$ to $85^{\circ}C$, typical values are at $T_A = 25^{\circ}C$ (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
VLDO1 and	VLDO2 Low Dropout Regulators					
I _(q)	Operating quiescent current	Current per LDO into VINLDO		16	30	μA
I _(SD)	Shutdown current	Total current into VINLDO, VLDO = 0V		0.6	2	μΑ
VI	Input voltage range for LDO1, LDO2		1.5		6.5	V
Vo	LDO1 output voltage range		1		3.3	V
	LDO2 output voltage range		1		3.3	V
VFB	LDO1 and LDO2 feedback voltage	See ⁽¹⁾		1.0		V
I _O	Maximum output current for LDO1, LDO2	V _I = 1.8V, V _O = 1.3V	200			mA
I _O	Maximum output current for LDO1, LDO2	V _I = 1.5V; V _O = 1.3V		120		mA
I _{SC}	LDO1 and LDO2 short circuit current limit	V _{LDO1} = GND, V _{LDO2} = GND			400	mA
	Minimum voltage drop at LDO1, LDO2	I _O = 50mA, VINLDO = 1.8V			120	mV
	Minimum voltage drop at LDO1, LDO2	I _O = 50mA, VINLDO = 1.5V		65	150	mV
	Minimum voltage drop at LDO1, LDO2	I _O = 200mA, VINLDO = 1.8V			300	mV
	Output voltage accuracy for LDO1, LDO2	I _O = 10mA	-2%		1%	
	Line regulation for LDO1, LDO2	$V_{INLDO1,2} = V_{LDO1,2} + 0.5V$ (min. 2.5V) to 6.5V, $I_{O} = 10$ mA	-1%		1%	
	Load regulation for LDO1, LDO2	I _O = 0mA to 200mA	-1%		1%	
	Regulation time for LDO1, LDO2	Load change from 10% to 90%		10		μs
Vdd_alive L	ow Dropout Regulator					
Vdd_alive	Vdd_alive LDO output voltage, TPS6502500 to TPS6502504	I _O = 0mA		1.0		V
lo	Output current for Vdd_alive				30	mA
I _(SC)	Vdd_alive short circuit current limit	Vdd_alive = GND			100	mA
	Output voltage accuracy for Vdd_alive	I _O = 0mA	-1%		1 %	
	Line regulation for Vdd_alive	$V_{CC} = Vdd_{alive} + 0.5 V to 6.5 V, I_{O} = 0mA$	-1%		1 %	
	Regulation time for Vdd_alive	Load change from 10% to 90%		10		μs
AnaLogic S	ignals DEFDCDC1, DEFDCDC2, DEFDCDC3					
V _{IH}	High level input voltage		1.3		VCC	V
V _{IL}	Low level input voltage		0		0.1	V
I _H	Input bias current			0.001	0.05	μA
THERMAL S	HUTDOWN	1				
T _{SD}	Thermal shutdown	Increasing junction temperature		160		°C
	Thermal shudown hysteresis	Decreasing junction temperature		20		°C
INTERNAL	JNDER VOLTAGE LOCK OUT					
UVLO	Internal UVLO	VCC falling	-3%	2.35	3%	V
V _{UVLO_HYST}	internal UVLO comparator hysteresis			120		mV
	ETECTOR COMPARATOR		J			
PWRFAIL_S	NS Comparator threshold	Falling threshold	-2%	1.0	2%	V
	Hysteresis		40	50	60	mV
	Propagation delay	25mV overdrive			10	μs
Vol	Power fail output low voltage	$I_{OL} = 5 \text{ mA}$			0.3	V

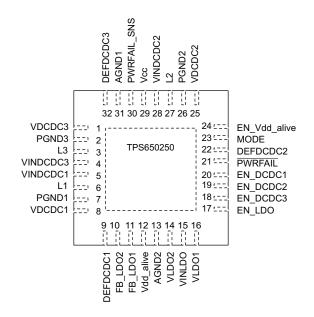
(1) If the feedback voltage is forced higher than above 1.2V, a leakage current into the feedback pin may occur.



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DEVICE INFORMATION

PIN ASSIGNMENTS



TERMINAL FUNCTIONS

TERMINA	L		DECODIDEION				
NAME	NO.	I/O	DESCRIPTION				
SWITCHING R	EGULA	TOR	SECTION				
AGND1	31		Analog ground connection. All analog ground pins are connected internally on the chip.				
AGND2	13		Analog ground connection. All analog ground pins are connected internally on the chip.				
PowerPad	-		Connect the power pad to analog ground.				
VINDCDC1	5	I	Input voltage for VDCDC1 step-down converter. This must be connected to the same voltage supply as VINDCDC2, VINDCDC3 and VCC.				
L1	6		Switch pin of VDCDC1 converter. The VDCDC1 inductor is connected here.				
VDCDC1	8	I	VDCDC1 feedback voltage sense input, connect directly to VDCDC1				
PGND1	7		Power ground for VDCDC1 converter				
VINDCDC2	28	I	Input voltage for VDCDC2 step-down converter. This must be connected to the same voltage supply as VINDCDC1, VINDCDC3 and VCC.				
L2	27		Switch pin of VDCDC2 converter. The VDCDC2 inductor is connected here.				
VDCDC2	25	I	VDCDC2 feedback voltage sense input, connect directly to VDCDC2				
PGND2	26		Power ground for VDCDC2 converter				
VINDCDC3	4	I	Input voltage for VDCDC3 step-down converter. This must be connected to the same voltage supply as VINDCDC1, VINDCDC2 and VCC.				
L3	3		Switch pin of VDCDC3 converter. The VDCDC3 inductor is connected here.				
VDCDC3	1	I	VDCDC3 feedback voltage sense input, connect directly to VDCDC3				
PGND3	2		Power ground for VDCDC3 converter				
Vcc	29	I	Power supply for digital and analog circuitry of DCDC1, DCDC2 and DCDC3 DC-DC converters. This must be connected to the same voltage supply as VINDCDC3, VINDCDC1 and VINDCDC2.				
			Input signal indicating default VDCDC1 voltage, 0 = 2.8V, 1 = 3.3V				
DEFDCDC1	9	I	This pin can also be connected to a resistor divider between VDCDC1 and GND. In this case the output voltage of the DCDC1 converter can be set in a range from 0.6V to VINDCDC1				
			Input signal indicating default VDCDC2 voltage, 0 = 1.8V, 1 = 2.5V				
DEFDCDC2	22	I	This pin can also be connected to a resistor divider between VDCDC2 and GND. In this case the output voltage of the DCDC2 converter can be set in a range from 0.6V to VINDCDC2.				

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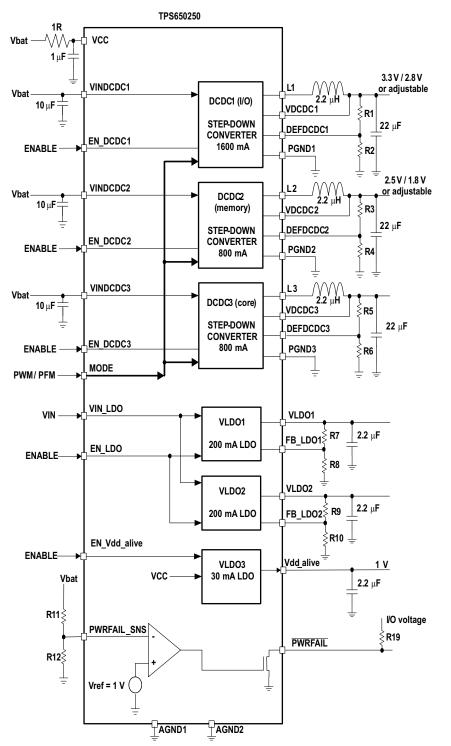
TERMINAL FUNCTIONS (continued)

TERMINAL		1/0	DESCRIPTION
NAME	NO.	1/0	DESCRIPTION
DEFDCDC3	32	Ι	This pin must be connected to a resistor divider between VDCDC3 and GND. The output voltage of the DCDC3 converter can be set in a range from 0.6V to VINDCDC3.
EN_DCDC1	20	Ι	VDCDC1 enable pin. A logic high enables the regulator, a logic low disables the regulator.
EN_DCDC2	19	Ι	VDCDC2 enable pin. A logic high enables the regulator, a logic low disables the regulator.
EN_DCDC3	18	Ι	VDCDC3 enable pin. A logic high enables the regulator, a logic low disables the regulator.
LDO REGULATO	DR SE	стю	N
VINLDO	15	Ι	Input voltage for LDO1 and LDO2
VLDO1	16	0	Output voltage of LDO1
VLDO2	14	0	Output voltage of LDO2
EN_LDO	17	Ι	Enable input for LDO1 and LDO2. Logic high enables the LDOs, logic low disables the LDOs
EN_Vdd_alive	24	Ι	Enable input for Vdd_alive LDO. Logic high enables the LDO, logic low disables the LDO
Vdd_alive	12	0	Output voltage for Vdd_alive
FB_LDO1	11	Ι	Feedback pin for LDO1
FB_LDO2	10	Ι	Feedback pin for LDO2
CONTROL AND	I2C S	ECTIO	DN
MODE 2		Ι	Select between Power Safe Mode and forced PWM Mode for DCDC1, DCDC2 and DCDC3. In Power Safe Mode PFM is used at light loads, PWM for higher loads. If PIN is set to high level, forced PWM Mode is selected. If Pin has low level, then Device operates in Power Safe Mode.
PWRFAIL	21	0	Open drain output. Active low when PWRFAIL comparator indicates low VBAT condition.
PWRFAIL_SNS 30 I Input for the comparator driving the /PWRFAIL output			Input for the comparator driving the /PWRFAIL output



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FUNCTIONAL BLOCK DIAGRAM



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TYPICAL CHARACTERISTICS

Parameter Measurement Information

Graphs were taken using the EVM with the following inductor/output capacitor combinations:

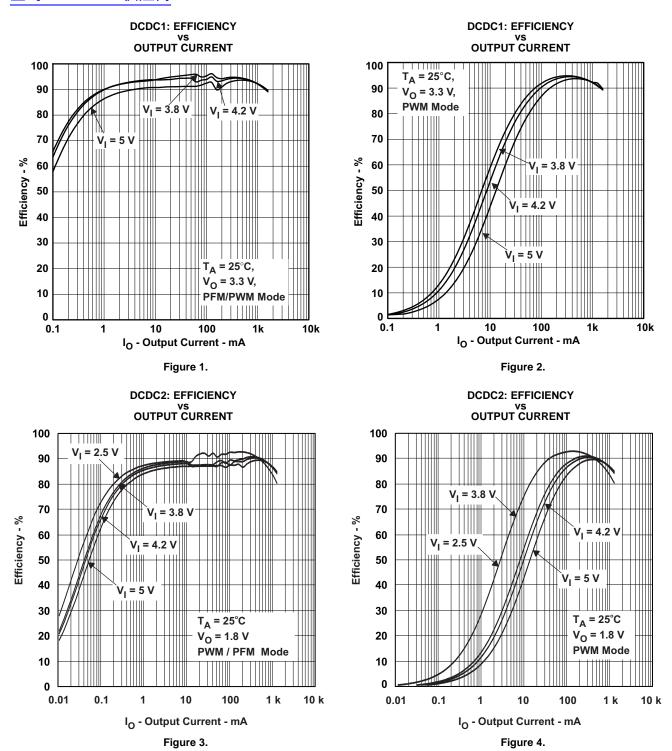
CONVERTER	INDUCTOR	OUTPUT CAPACITOR	OUTPUT CAPACITOR VALUE
DCDC1	VLCF4020-3R3	C2012X5R0J226M	22µF
DCDC2	VLCF4020-2R2	C2012X5R0J226M	22µF
DCDC3	LPS3010-222	C2012X5R0J226M	22µF

Table of Graphs

			FIGURE
η	Efficiency VDCDC1	vs Load current PWM/PFM; $V_0 = 3.3V$	Figure 1
η	Efficiency VDCDC1	vs Load current PWM; $V_0 = 3.3V$	Figure 2
η	Efficiency VDCDC2	vs Load current PWM/PFM; $V_0 = 1.8V$	Figure 3
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η	Efficiency VDCDC3	vs Load current PWM; $V_0 = 1.3V$	Figure 6
	Line transient response VDCDC1		Figure 7
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	Load regulation for Vdd_alive		Figure 15
	Start-up VDCDC1 to VDCDC3		Figure 16
	Start-up LDO1 and LDO2		Figure 17

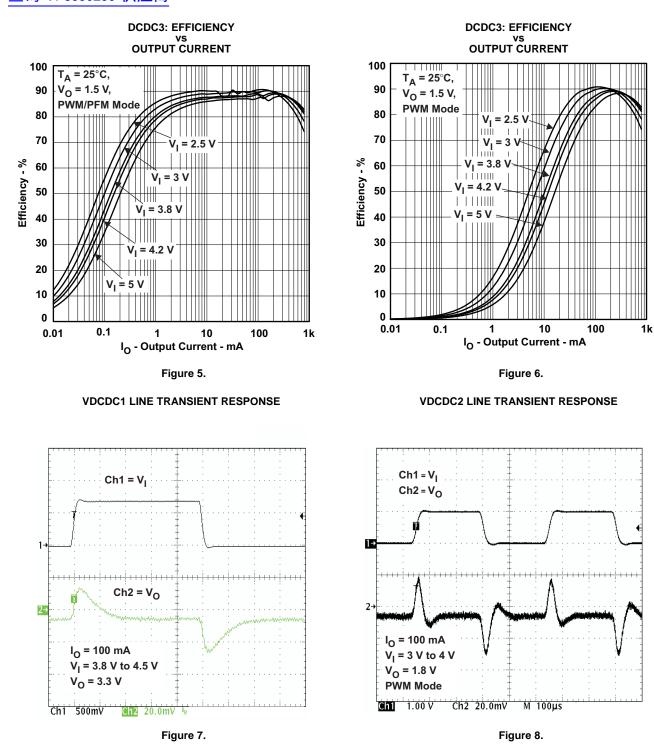


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VDCDC3 LINE TRANSIENT RESPONSE

VDCDC1 LOAD TRANSIENT RESPONSE

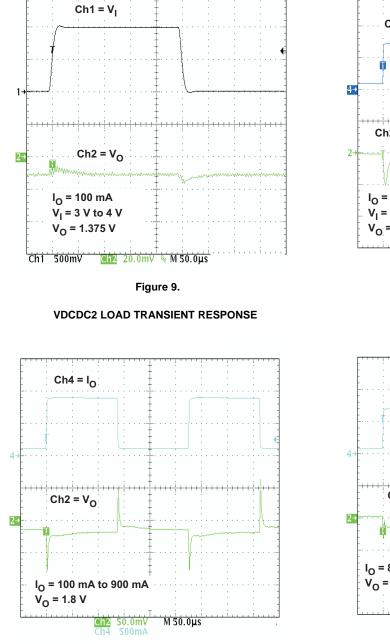


Figure 11.

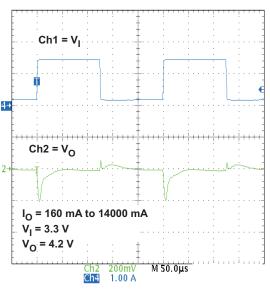


Figure 10.

VDCDC3 LOAD TRANSIENT RESPONSE

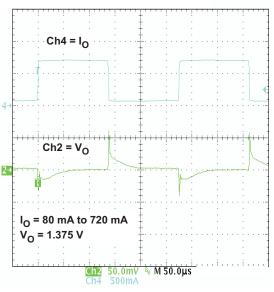
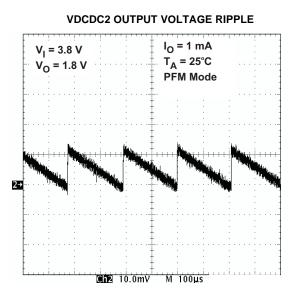


Figure 12.

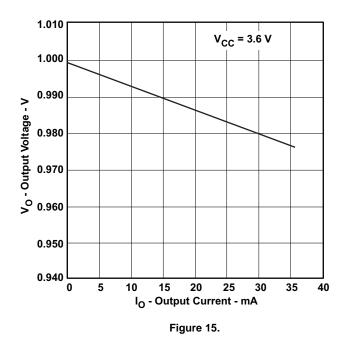












VDCDC2 OUTPUT VOLTAGE RIPPLE

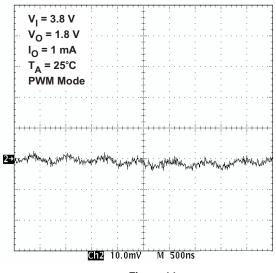


Figure 14.

STARTUP VDCDC1, VDCDC2, VDCDC3

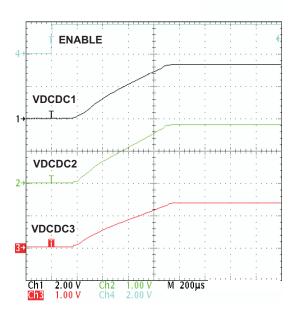


Figure 16.



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STARTUP LDO1 AND LDO2

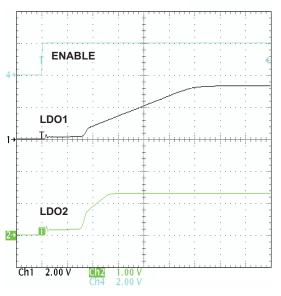


Figure 17.



DETAILED DESCRIPTION

STEP-DOWN CONVERTERS, VDCDC1, VDCDC2 AND VDCDC3

The TPS650250 incorporates three synchronous step-down converters operating typically at 2.25MHz fixed frequency PWM (Pulse Width Modulation) at moderate to heavy load currents. At light load currents the converters automatically enter Power Save Mode and operate with PFM (Pulse Frequency Modulation). VDCDC1 delivers up to 1.6A, VDCDC2 and VDCDC3 are capable of delivering up to 0.8A of output current.

The converter output voltages can be programmed via the DEFDCDC1, DEFDCDC2 and DEFDCDC3 pins. The pins can either be connected to GND, VCC or to a resistor divider between the output voltage and GND. The VDCDC1 converter defaults to 2.8V or 3.3V depending on the DEFDCDC1 configuration pin, if DEFDCDC1 is tied to ground the default is 2.80V, if it is tied to VCC the default is 3.3V. When the DEFDCDC1 pin is connected to a resistor divider, the output voltage can be set in the range of 0.6V to VINDCDC1 V. Reference the section on Output Voltage Selection for details on setting the output voltage range.

The VDCDC2 converter defaults to 1.8V or 2.5V depending on the DEFDCDC2 configuration pin, if DEFDCDC2 is tied to ground the default is 1.8V, if it is tied to VCC the default is 2.5V. When the DEFDCDC2 pin is connected to a resistor divider, the output voltage can be set in the range of 0.6V to VINDCDC2 V.

On the DEFDCDC3 pin for the VDCDC3 converter, a resistor divider must be connected to set the output voltage. This pin does not accept a logic signal like DEFDCDC1 or DEFDCDC2. The value for the resistor divider can be changed during operation, so voltage scaling can be implemented by changing the resistor value.

During PWM operation the converters use a unique fast response voltage mode controller scheme with input voltage feed-forward to achieve good line and load regulation allowing the use of small ceramic input and output capacitors. At the beginning of each clock cycle initiated by the clock signal, the P-channel MOSFET switch is turned on and the inductor current ramps up until the comparator trips and the control logic turns off the switch. The current limit comparator also turns off the switch in case the current limit of the P-channel switch is exceeded. After the adaptive dead time used to prevent shoot through current, the N-channel MOSFET rectifier is turned on and the inductor current ramps down. The next cycle is initiated by the clock signal again turning off the N-channel rectifier and turning on the P-channel switch.

The three DC/DC converters operate synchronized to each other, with the VDCDC1 converter as the master. A 180° phase shift between the VDCDC1 switch turn on and the VDCDC2 and a further 90° shift to the VDCDC3 switch turn on decreases the input RMS current and smaller input capacitors can be used. This is optimized for a typical application where the VDCDC1 converter regulates a Li-Ion battery voltage of 3.7V to 3.3V, the VDCDC2 converter from 3.7V to 2.5V and the VDCDC3 converter from 3.7V to 1.5V.

POWER SAVE MODE OPERATION

As the load current decreases, the converters enter Power Save Mode operation. During Power Save Mode the converters operate in a burst mode (PFM mode) with a frequency between 1.125MHz and 2.25MHz for one burst cycle. However, the frequency between different burst cycles depends on the actual load current and is typically far less than the switching frequency, with a minimum quiescent current to maintain high efficiency.

In order to optimize the converter efficiency at light load the average current is monitored and if in PWM mode the inductor current remains below a certain threshold, then Power Save Mode is entered. The typical threshold to enter Power Save Mode can be calculated as follows:

$I_{\text{PFMDCDC1enter}} = \frac{\text{VINDCDC 1}}{24 \Omega}$
$I_{\text{PFMDCDC2enter}} = \frac{\text{VINDCDC 2}}{26 \ \Omega}$
$I_{\text{PFMDCDC3leave}} = \frac{\text{VINDCDC 3}}{39 \ \Omega}$

(1)

During Power Save Mode the output voltage is monitored with a comparator and by maximum skip burst width. As the output voltage falls below the threshold, set to the nominal V_0 , the P-channel switch turns on and the converter effectively delivers a constant current as defined below.

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 $I_{PFMDCDC1leave} = \frac{VINDCDC1}{18 \Omega}$ $I_{PFMDCDC2leave} = \frac{VINDCDC2}{20 \Omega}$ $I_{PFMDCDC3enter} = \frac{VINDCDC3}{29 \Omega}$

(2)

If the load is below the delivered current then the output voltage rises until the same threshold is crossed in the other direction. All switching activity ceases, reducing the quiescent current to a minimum until the output voltage has again dropped below the threshold. The power save mode is exited, and the converter returns to PWM mode if either of the following conditions are met:

- 1. The output voltage drops 2% below the nominal V_O due to increased load current
- 2. The PFM burst time exceeds $16 \times 1/fs$ (7.1µs typical)

These control methods reduce the quiescent current to typically 14μ A per converter and the switching activity to a minimum thus achieving the highest converter efficiency. Setting the comparator thresholds at the nominal output voltage at light load current results in a very low output voltage ripple. The ripple depends on the comparator delay and the size of the output capacitor; increasing capacitor values makes the output ripple tend to zero. Power Save Mode can be disabled by pulling the MODE pin high. This forces all DC/DC converters into fixed frequency PWM mode.

SOFT START

Each of the three converters has an internal soft start circuit that limits the inrush current during start-up. The soft start is realized by using a very low current to initially charge the internal compensation capacitor. The soft start time is typically 750µs if the output voltage ramps from 5% to 95% of the final target value. If the output is already pre-charged to some voltage when the converter is enabled, then this time is reduced proportionally. There is a short delay of typically 170µs between the converter being enabled and switching activity actually starting. This is to allow the converter to bias itself properly, to recognize if the output is pre-charged, and if so, to prevent discharging of the output while the internal soft start ramp catches up with the output voltage.

100% DUTY CYCLE LOW DROPOUT OPERATION

The TPS650250x converters offer a low input to output voltage difference while still maintaining operation with the use of the 100% duty cycle mode. In this mode the P-channel switch is constantly turned on. This is particularly useful in battery-powered applications to achieve the longest operation time by taking full advantage of the whole battery voltage range. The minimum input voltage required to maintain DC regulation depends on the load current and output voltage and can be calculated as:

$$Vin_{min} = Vout_{min} + Iout_{max} \times (RDSon_{max} + R_L)$$

(3)

With:

lout_{max} = Maximum load current (note: ripple current in the inductor is zero under these conditions)

RDSon_{max} = Maximum P-channel switch RDSon

 $R_L = DC$ resistance of the inductor

Vout_{min} = Nominal output voltage minus 2% tolerance limit

LOW DROPOUT VOLTAGE REGULATORS

The low dropout voltage regulators are designed to operate well with low value ceramic input and output capacitors. They operate with input voltages down to 1.5V. The LDOs offer a maximum dropout voltage of 300mV at the rated output current. Each LDO sports a current limit feature. Both LDOs are enabled by the EN_LDO pin. The LDOs also have reverse conduction prevention. This allows the possibility to connect external regulators in parallel in systems with a backup battery. The TPS650250 step-down and LDO voltage regulators automatically power down when the Vcc voltage drops below the UVLO threshold or when the junction temperature rises above 160°C.

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UNDERVOLTAGE LOCKOUT

The undervoltage lockout circuit for the five regulators on the TPS650250x prevents the device from malfunctioning at low input voltages and from excessive discharge of the battery. It disables the converters and LDOs. The UVLO circuit monitors the Vcc pin; the threshold is set internally to 2.35V with 5% (120mV) hysteresis. Note that when any of the DC/DC converters are running there is an input current at the Vcc pin, which can be up to 3mA when all three converters are running in PWM mode. This current needs to be taken into consideration if an external RC filter is used at the Vcc pin to remove switching noise from the TPS650250x internal analog circuitry supply. See the Vcc-Filter section for details on the external RC filter.

POWER-UP SEQUENCING

The TPS650250x power-up sequencing is designed to be entirely flexible and customer driven; this is achieved simply by providing separate enable pins for each switch-mode converter and a common enable signal for LDO1 and LDO2. The relevant control pins are described in Table 1.

PIN NAME	INPUT/ OUTPUT	FUNCTION					
DEFDCDC3	Ι	Defines the default voltage of the VDCDC3 switching converter set with an eternal resistor divider.					
DEFDCDC2	I	Defines the default voltage of the VDCDC2 switching converter. DEFDCDC2 = 0 defaults VDCDC2 to 1.8V, DEFDCDC2 = VCC defaults VDCDC2 to 2.5V.					
DEFDCDC1	Ι	Defines the default voltage of the VDCDC1 switching converter. DEFDCDC1 = 0 defaults VDCDC1 to 2.80V, DEFDCDC1 = VCC defaults VDCDC1 to 3.3V.					
EN_DCDC3	I	Set EN_DCDC3 = 0 to disable or EN_DCDC3 = 1 to enable the VDCDC3 converter					
EN_DCDC2	I	Set EN_DCDC2 = 0 to disable or EN_DCDC2 = 1 to enable the VDCDC2 converter					
EN_DCDC1	I	Set EN_DCDC1 = 0 to disable or EN_DCDC1 = 1 to enable the VDCDC1 converter					

Table 1. Control Pins for DCDC Converters

PWRFAIL

The PWRFAIL signal is generated by a voltage detector at the PWRFAIL_SNS input. The input signal is compared to a 1V threshold (falling edge) with 5% (50mV) hysteresis. PWRFAIL is an open drain output which is actively low when the input voltage at PWRFAIL_SNS is below the threshold.

DESIGN PROCEDURE

Inductor Selection for the dcdc Converters

The three converters operate with 2.2uH output inductors. Larger or smaller inductor values can be used to optimize performance of the device for specific conditions. The selected inductor has to be rated for its dc resistance and saturation current. The dc resistance of the inductor influences directly the efficiency of the converter. Therefore, an inductor with the lowest dc resistance should be selected for the highest efficiency.

For a fast transient response, a 2.2μ H inductor in combination with a 22μ F output capacitor is recommended. For an output voltage above 2.8V, an inductor value of 3.3μ H minimum is required. Lower values result in an increased output voltage ripple in PFM mode. The minimum inductor value is 1.5μ H, but an output capacitor of 22μ F minimum is needed in this case.

Equation 4 calculates the maximum inductor current under static load conditions. The saturation current of the inductor should be rated higher than the maximum inductor current as calculated with Equation 4. This is recommended because during heavy load transient the inductor current rises above the calculated value.

$$\Delta I_{L} = Vout \times \frac{1 - \frac{Vout}{Vin}}{L \times f} \qquad I_{Lmax} = I_{outmax} + \frac{\Delta I_{L}}{2}$$

With:

f = Switching frequency (2.25 MHz typical)

L = Inductor value

 ΔI_L = Peak-to-peak inductor ripple current

(4)

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I_{Lmax} = Maximum inductor current

The highest inductor current occurs at maximum Vin.

Open core inductors have a soft saturation characteristic and they can usually handle higher inductor currents versus a comparable shielded inductor.

A more conservative approach is to select the inductor current rating just for the maximum switch current of the corresponding converter. Consideration must be given to the difference in the core material from inductor to inductor which has an impact on efficiency especially at high switching frequencies. See Table 2 and the typical applications for possible inductors.

DEVICE	INDUCTOR VALUE	ТҮРЕ	COMPONENT SUPPLIER
	3.3μΗ	LPS3015-332 (output current up to 1A)	Coilcraft
	2.2µH	LPS3015-222 (output current up to 1A)	Coilcraft
	3.3μΗ	VLCF4020T-3R3N1R5	TDK
	2.2µH	VLCF4020T-2R2N1R7	TDK
	2.2µH	LPS3010-222	Coilcraft
DCDC3 converter	2.2µH	LPS3015-222	Coilcraft
	2.2μΗ	VLCF4020-2R2	TDK

Table 2. Tested Inductors

Output Capacitor Selection

The advanced Fast Response voltage mode control scheme of the inductive converters implemented in the TPS650250x allows the use of small ceramic capacitors with a typical value of 10uF for each converter, without having large output voltage under and overshoots during heavy load transients. Ceramic capacitors having low ESR values have the lowest output voltage ripple and are recommended. Refer to Table 3 for recommended components.

If ceramic output capacitors are used, the capacitor RMS ripple current rating will always meet the application requirements. For completeness, the RMS ripple current is calculated as:

$$I_{\text{RMSCout}} = \text{Vout} \times \frac{1 - \frac{\text{Vout}}{\text{Vin}}}{L \times f} \times \frac{1}{2 \times \sqrt{3}}$$
(5)

At nominal load current the inductive converters operate in PWM mode and the overall output voltage ripple is the sum of the voltage spike caused by the output capacitor ESR plus the voltage ripple caused by charging and discharging the output capacitor:

$$\Delta \text{Vout} = \text{Vout} \times \frac{1 - \frac{\text{Vout}}{\text{Vin}}}{\text{L} \times f} \times \left(\frac{1}{8 \times \text{Cout} \times f} + \text{ESR}\right)$$
(6)

Where the highest output voltage ripple occurs at the highest input voltage, Vin.

At light load currents the converters operate in Power Save Mode and output voltage ripple is dependent on the output capacitor value. The output voltage ripple is set by the internal comparator delay and the external capacitor. Typical output voltage ripple is less than 1% of the nominal output voltage.

Input Capacitor Selection

Because of the nature of the buck converter having a pulsating input current, a low ESR input capacitor is required for best input voltage filtering and minimizing interference with other circuits caused by high input voltage spikes. Each dcdc converter requires a 10uF ceramic input capacitor on its input pin VINDCDCx. The input capacitor can be increased without any limit for better input voltage filtering. The Vcc pin should be separated from the input for the DC/DC converters. A filter resistor of up to 10Ω and a 1μ F capacitor should be used for decoupling the Vcc pin from switching noise. Note that the filter resistor may affect the UVLO threshold since up to 3mA can flow via this resistor into the Vcc pin when all converters are running in PWM mode.

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CAPACITOR VALUE	CASE SIZE	СОМРО	COMPONENT SUPPLIER			
22µF	1206	TDK	C3216X5R0J226M	Ceramic		
22µF	1206	Taiyo Yuden	JMK316BJ226ML	Ceramic		
22µF	0805	TDK	C2012X5R0J226MT	Ceramic		
22µF	0805	Taiyo Yuden	JMK212BJ226MG	Ceramic		
10µF	0805	Taiyo Yuden	JMK212BJ106M	Ceramic		
10µF	0805	TDK	C2012X5R0J106M	Ceramic		

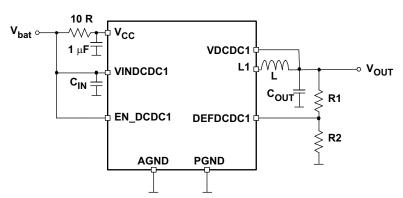
Table 3. Possible Capacitors

Output Voltage Selection

The DEFDCDC1, DEFDCDC2, and DEFDCDC3 pins are used to set the output voltage for each step-down converter. See Table 4 for the default voltages if the pins are pulled to GND or to Vcc.

Table 4. Voltage Options							
PIN	LEVEL	DEFAULT OUTPUT VOLTAGE					
DEFDCDC1	VCC	3.3V					
	GND	2.80V					
DEFDCDC2	VCC	2.5V					
	GND	1.8V					
DEFDCDC3	external voltage divider	0.6V to VinDCDC3					

If a different voltage is needed, an external resistor divider can be added to the DEFDCDC1 or DEFDCDC2 pin as shown below:



When a resistor divider is connected to DEFDCDC1 or DEFDCDC2, the output voltage can be set from 0.6V up to the input voltage V_{bat} . The total resistance (R1+R2) of the voltage divider should be kept in the 1M Ω range in order to maintain a high efficiency at light load. $V_{DEFDCDCx} = 0.6V$

$$V_{OUT} = V_{DEFDCDCx} \times \frac{R1 + R2}{R2}$$
 $R1 = R2 \times \left(\frac{V_{OUT}}{V_{DEFDCDCx}}\right) - R2$

Voltage Change on VDCDC3

The output voltage of VDCDC3 is set with an external resistor divider at DEFDCDC3. This pin must not be connected to GND or VINDCDC3. The value of the resistor divider can be changed during operation to allow dynamic voltage scaling.



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Vdd_alive Output

The Vdd_alive LDO is typically connected to the Vdd_alive input of the Samsung application processor. It provides an output voltage of 1V at 30mA. It is recommended to add a capacitor of 2.2μ F minimum to the Vdd_alive pin. The LDO can be disabled by pulling the EN_Vdd_alive pin to GND.

LDO1 and LDO2

The LDOs in the TPS650250 are general purpose LDOs which are stable using ceramics capacitors. The minimum output capacitor required is 2.2μ F. The LDOs output voltage can be changed to different voltages between 1V and 3.3V using an external resistor divider. Therefore they can also be used as general purpose LDOs in the application. The supply voltage for the LDOs needs to be connected to the VINLDO pin, giving the flexibility to connect the lowest voltage available in the system and therefore providing the highest efficiency.

The total resistance (R5+R6) of the voltage divider should be kept in the 1M Ω range in order to maintain high efficiency at light load. V_{FBLDOx}= 1.0V.

$$V_{OUT} = V_{FBLDOx} \times \frac{R5 + R6}{R6}$$
 $R5 = R6 \times \left(\frac{V_{OUT}}{V_{FBLDOx}}\right) - R6$

Vcc-Filter

An RC filter connected at the Vcc input is used to keep noise from the internal supply for the bandgap and other analog circuitry. A typical value of 1Ω and 1μ F is used to filter the switching spikes, generated by the DC/DC converters. A larger resistor than 10Ω should not be used because the current into Vcc of up to 2.5mA causes a voltage drop at the resistor causing the undervoltage lockout circuitry connected at Vcc internally to switch off too early.

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APPLICATION INFORMATION

TYPICAL CONFIGURATION FOR THE SAMSUNG PROCESSOR S3C6400-533MHz

The typical configuration for the Samsung processor S3C6400-533MHz is shown in Figure 18.

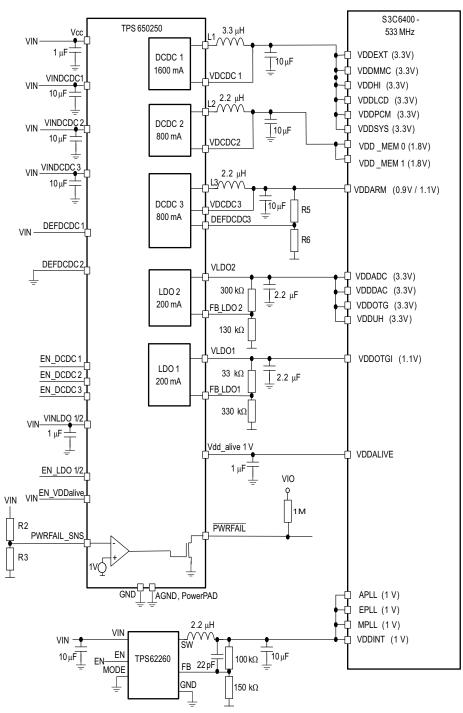


Figure 18. Samsung Processor Configuration

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins F	Package Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
TPS650250RHBR	ACTIVE	QFN	RHB	32	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR
TPS650250RHBT	ACTIVE	QFN	RHB	32	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1 YEAR

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details. **TBD:** The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

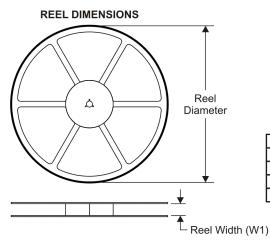
⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

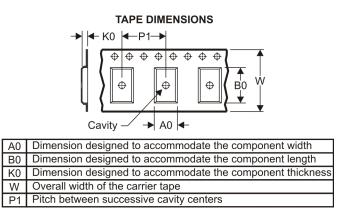
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TAPE AND REEL INFORMATION





QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE

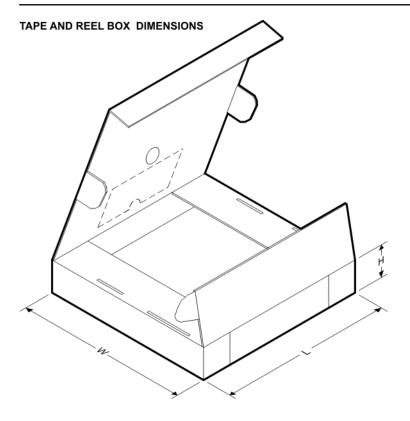


*All dimensions are nominal												
Device	Package Type	Package Drawing		SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS650250RHBR	QFN	RHB	32	3000	330.0	12.4	5.3	5.3	1.5	8.0	12.0	Q2



PACKAGE MATERIALS INFORMATION

25-Oct-2010

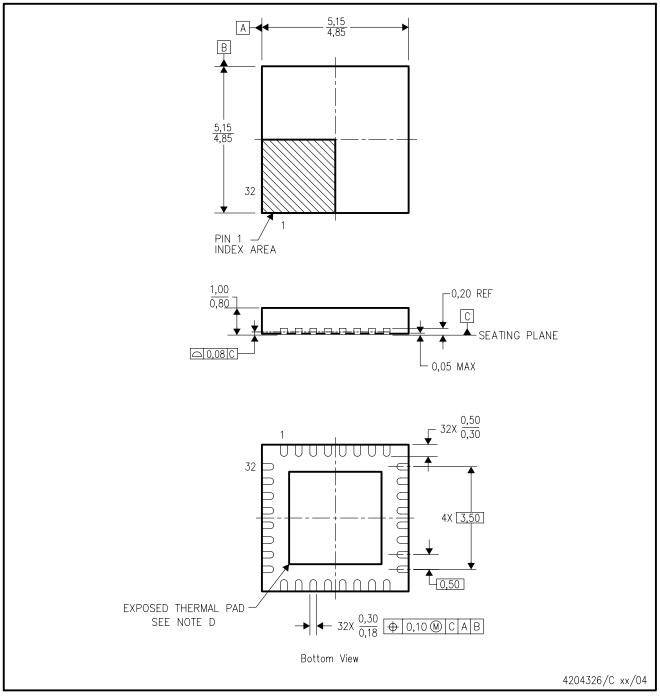


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS650250RHBR	QFN	RHB	32	3000	346.0	346.0	29.0

RHB (S-PQFP-N32)

PLASTIC QUAD FLATPACK



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. QFN (Quad Flatpack No-Lead) Package configuration.
- D The Package thermal pad must be soldered to the board for thermal and mechanical performance.
- See product data sheet for details regarding the exposed thermal pad dimensions.
- E. Falls within JEDEC MO-220.



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RHB (S-PVQFN-N32)

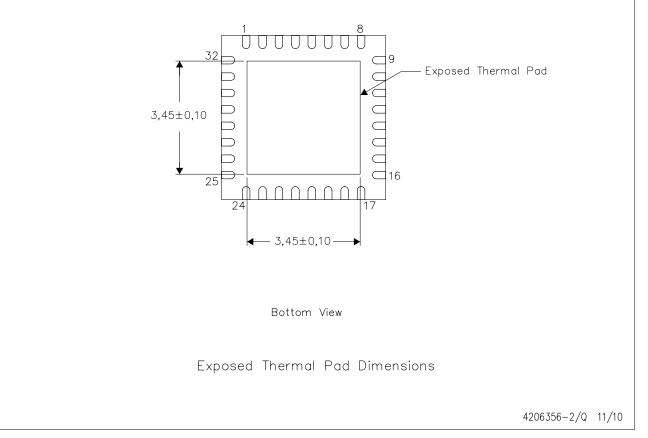
PLASTIC QUAD FLATPACK NO-LEAD

THERMAL INFORMATION

This package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. The thermal pad must be soldered directly to the printed circuit board (PCB). After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For information on the Quad Flatpack No-Lead (QFN) package and its advantages, refer to Application Report, QFN/SON PCB Attachment, Texas Instruments Literature No. SLUA271. This document is available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



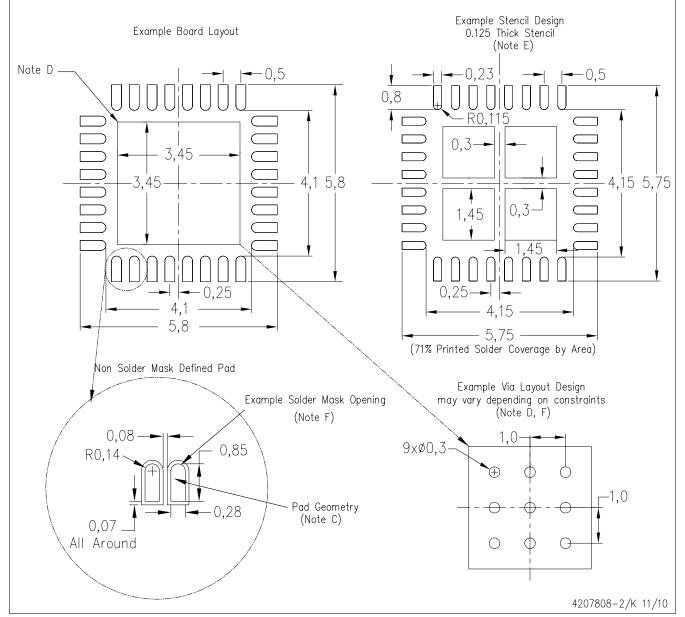
NOTE: A. All linear dimensions are in millimeters



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PLASTIC QUAD FLATPACK NO-LEAD



NOTES: A

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack Packages, Texas Instruments Literature No. SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for recommended solder mask tolerances and via tenting recommendations for vias placed in the thermal pad.



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