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DISCRETE POWER DIODES and THYRISTORS
DATA BOOK



ST280C..C SERIES

PHASE CONTROL THYRISTORS

Hockey Puk Version

Features

- Center amplifying gate
- Metal case with ceramic insulator
- International standard case TO-200AB (A-PUK)

500A

Typical Applications

- DC motor controls
- Controlled DC power supplies
- AC controllers



case style TO-200AB (A-PUK)

Major Ratings and Characteristics

Parameters	ST280C..C	Units
$I_{T(AV)}$	500	A
@ T_{hs}	55	°C
$I_{T(RMS)}$	960	A
@ T_{hs}	25	°C
I_{TSM}	7850	A
@ 60Hz	8220	A
I^2t	308	KA ² s
@ 60Hz	281	KA ² s
V_{DRM}/V_{RRM}	400 to 600	V
t_q typical	100	μs
T_J	- 40 to 125	°C

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ELECTRICAL SPECIFICATIONS

Voltage Ratings

Type number	Voltage Code	V_{DRM}/V_{RRM} , max. repetitive peak and off-state voltage V	V_{RSM} , maximum non-repetitive peak voltage V	I_{DRM}/I_{RRM} max. @ $T_J = T_J$ max mA
ST280C..C	04	400	500	30
	06	600	700	

On-state Conduction

Parameter	ST280C..C	Units	Conditions
$I_{T(AV)}$ Max. average on-state current @ Heatsink temperature	500 (185)	A	180° conduction, half sine wave
	55 (85)	°C	double side (single side) cooled
$I_{T(RMS)}$ Max. RMS on-state current	960	A	DC @ 25°C heatsink temperature double side cooled
I_{TSM} Max. peak, one-cycle non-repetitive surge current	7850		$t = 10\text{ms}$ No voltage reapplied
	8220		$t = 8.3\text{ms}$
	6600		$t = 10\text{ms}$ 100% V_{RRM} reapplied
	6900		$t = 8.3\text{ms}$
I^2t Maximum I^2t for fusing	308	KA ² s	No voltage reapplied
	281		$t = 8.3\text{ms}$
	218		$t = 10\text{ms}$ Initial $T_J = T_J$ max.
	200		$t = 8.3\text{ms}$ 100% V_{RRM} reapplied
$I^{2\sqrt{t}}$ Maximum $I^{2\sqrt{t}}$ for fusing	3080	KA ² √s	$t = 0.1$ to 10ms , no voltage reapplied
$V_{T(TO)1}$ Low level value of threshold voltage	0.84	V	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$, $T_J = T_J$ max.
$V_{T(TO)2}$ High level value of threshold voltage	0.88		$(I > \pi \times I_{T(AV)})$, $T_J = T_J$ max.
r_{t1} Low level value of on-state slope resistance	0.50	mΩ	$(16.7\% \times \pi \times I_{T(AV)} < I < \pi \times I_{T(AV)})$, $T_J = T_J$ max.
r_{t2} High level value of on-state slope resistance	0.47		$(I > \pi \times I_{T(AV)})$, $T_J = T_J$ max.
V_{TM} Max. on-state voltage	1.36	V	$I_{pk} = 1050\text{A}$, $T_J = 125^\circ\text{C}$, $t_p = 10\text{ms}$ sine pulse
I_H Maximum holding current	600	mA	$T_J = 25^\circ\text{C}$, anode supply 12V resistive load
I_L Max. (typical) latching current	1000 (300)		

Switching

Parameter	ST280C..C	Units	Conditions
di/dt Max. non-repetitive rate of rise of turned-on current	1000	A/μs	Gate drive 20V, 20Ω , $t_r \leq 1\mu\text{s}$ $T_J = T_J$ max, anode voltage $\leq 80\%$ V_{DRM}
t_d Typical delay time	1.0	μs	Gate current 1A, $di/dt = 1\text{A}/\mu\text{s}$ $V_d = 0.67\% V_{DRM}$, $T_J = 25^\circ\text{C}$
t_q Typical turn-off time	100		$I_{TM} = 300\text{A}$, $T_J = T_J$ max, $di/dt = 20\text{A}/\mu\text{s}$, $V_R = 50\text{V}$ $dv/dt = 20\text{V}/\mu\text{s}$, Gate 0V 100Ω , $t_p = 500\mu\text{s}$

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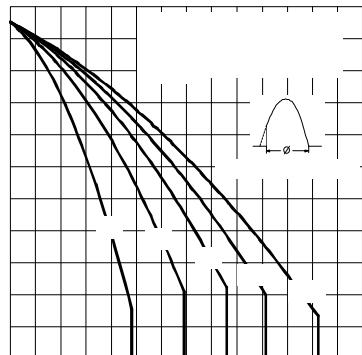


Fig. 3 - Current Ratings Characteristics

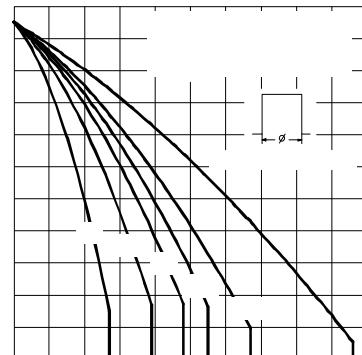


Fig. 4 - Current Ratings Characteristics

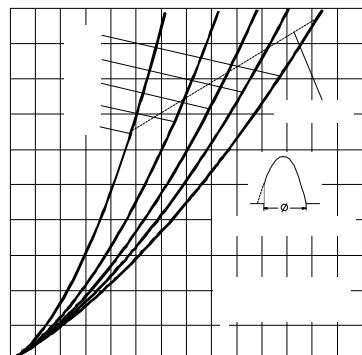


Fig. 5- On-state Power Loss Characteristics

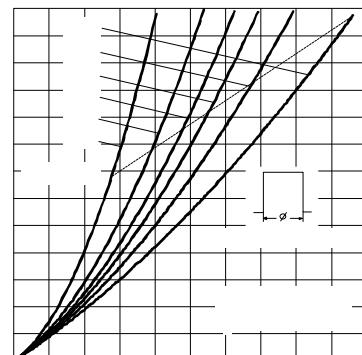


Fig. 6- On-state Power Loss Characteristics

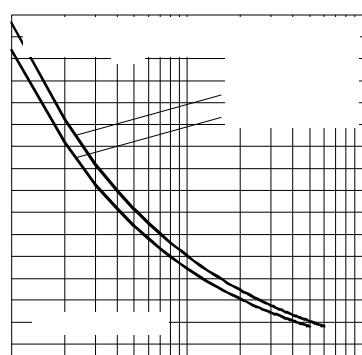


Fig. 7 - Maximum Non-Repetitive Surge Current
Single and Double Side Cooled

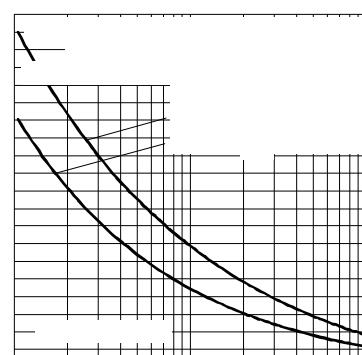


Fig. 8 - Maximum Non-Repetitive Surge Current
Single and Double Side Cooled

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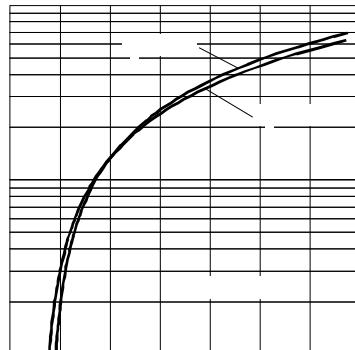


Fig. 9 - On-state Voltage Drop Characteristics

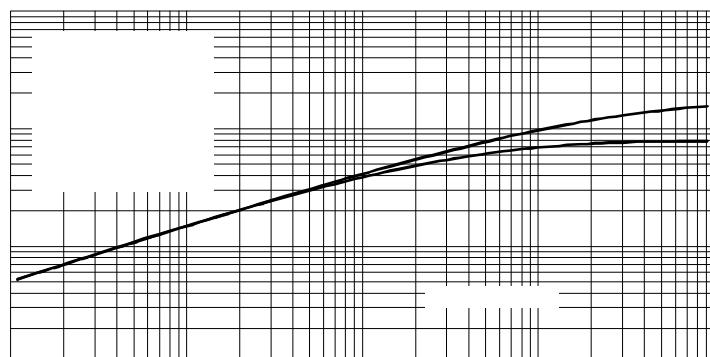


Fig. 10 - Thermal Impedance Z_{thJ-hs} Characteristics

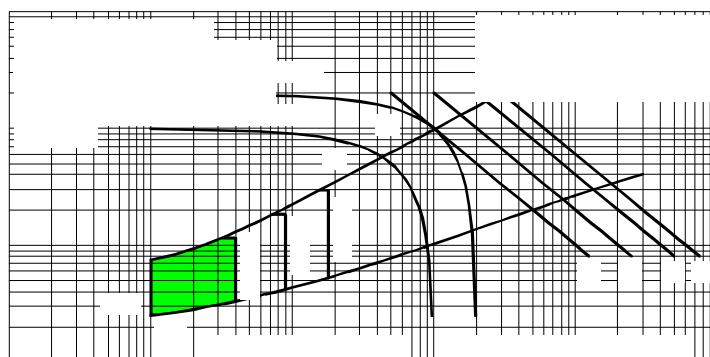


Fig. 11 - Gate Characteristics

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Blocking

Parameter	ST280C..C	Units	Conditions
dv/dt Maximum critical rate of rise of off-state voltage	500	V/ μ s	$T_J = T_J$ max. linear to 80% rated V_{DRM}
I_{DRM} I_{RRM} Max. peak reverse and off-state leakage current	30	mA	$T_J = T_J$ max, rated V_{DRM}/V_{RRM} applied

Triggering

Parameter	ST280C..C	Units	Conditions
P_{GM} Maximum peak gate power	10.0	W	$T_J = T_J$ max, $t_p \leq 5ms$
$P_{G(AV)}$ Maximum average gate power	2.0		$T_J = T_J$ max, $f = 50Hz$, $d\% = 50$
I_{GM} Max. peak positive gate current	3.0	A	$T_J = T_J$ max, $t_p \leq 5ms$
$+V_{GM}$ Maximum peak positive gate voltage	20	V	
$-V_{GM}$ Maximum peak negative gate voltage	5.0		$T_J = T_J$ max, $t_p \leq 5ms$
I_{GT} DC gate current required to trigger	TYP.	MAX.	Max. required gate trigger/ current/voltage are the lowest value which will trigger all units 12V anode-to-cathode applied
	180	-	
	90	150	
V_{GT} DC gate voltage required to trigger	40	-	Max. gate current/voltage not to trigger is the max. value which will not trigger any unit with rated V_{DRM} anode-to-cathode applied
	2.9	-	
	1.8	3.0	
I_{GD} DC gate current not to trigger	1.2	-	
	10	mA	
V_{GD} DC gate voltage not to trigger	0.30	V	$T_J = T_J$ max

Thermal and Mechanical Specification

Parameter	ST280C..C	Units	Conditions
T_J Max. operating temperature range	-40 to 125	°C	
T_{stg} Max. storage temperature range	-40 to 150		
R_{thJ-hs} Max. thermal resistance, junction to heatsink	0.17 0.08	K/W	DC operation single side cooled DC operation double side cooled
R_{thC-hs} Max. thermal resistance, case to heatsink	0.033 0.017	K/W	DC operation single side cooled DC operation double side cooled
F Mounting force, $\pm 10\%$	4900 (500)	N (Kg)	
wt Approximate weight	50	g	
Case style	TO - 200AB (A-PUK)		See Outline Table

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ΔR_{thJ-hs} Conduction

(The following table shows the increment of thermal resistance R_{thJ-hs} when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction		Rectangular conduction		Units	Conditions
	Single Side	Double Side	Single Side	Double Side		
180°	0.016	0.016	0.011	0.011	K/W	$T_J = T_{J\ max.}$
120°	0.019	0.019	0.019	0.019		
90°	0.024	0.024	0.026	0.026		
60°	0.035	0.035	0.036	0.037		
30°	0.060	0.060	0.060	0.061		

Ordering Information Table

Device Code	ST	28	0	C	06	C	1	
	1	2	3	4	5	6	7	8
1	- Thyristor							
2	- Essential part number							
3	- 0 = Converter grade							
4	- C = Ceramic Puk							
5	- Voltage code: Code x 100 = V_{RRM} (See Voltage Rating Table)							
6	- C = Puk Case TO-200AB (A-PUK)							
7	- 0 = Eyelet terminals (Gate and Auxiliary Cathode Unsoldered Leads) 1 = Fast-on terminals (Gate and Auxiliary Cathode Unsoldered Leads) 2 = Eyelet terminals (Gate and Auxiliary Cathode Soldered Leads) 3 = Fast-on terminals (Gate and Auxiliary Cathode Soldered Leads)							
8	- Critical dv/dt: None = 500V/ μ sec (Standard selection) L = 1000V/ μ sec (Special selection)							

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Outline Table

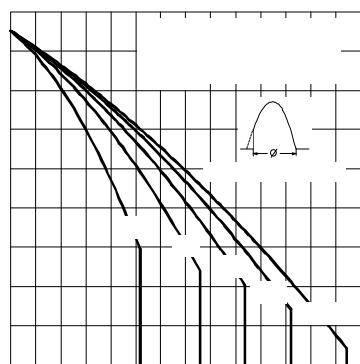
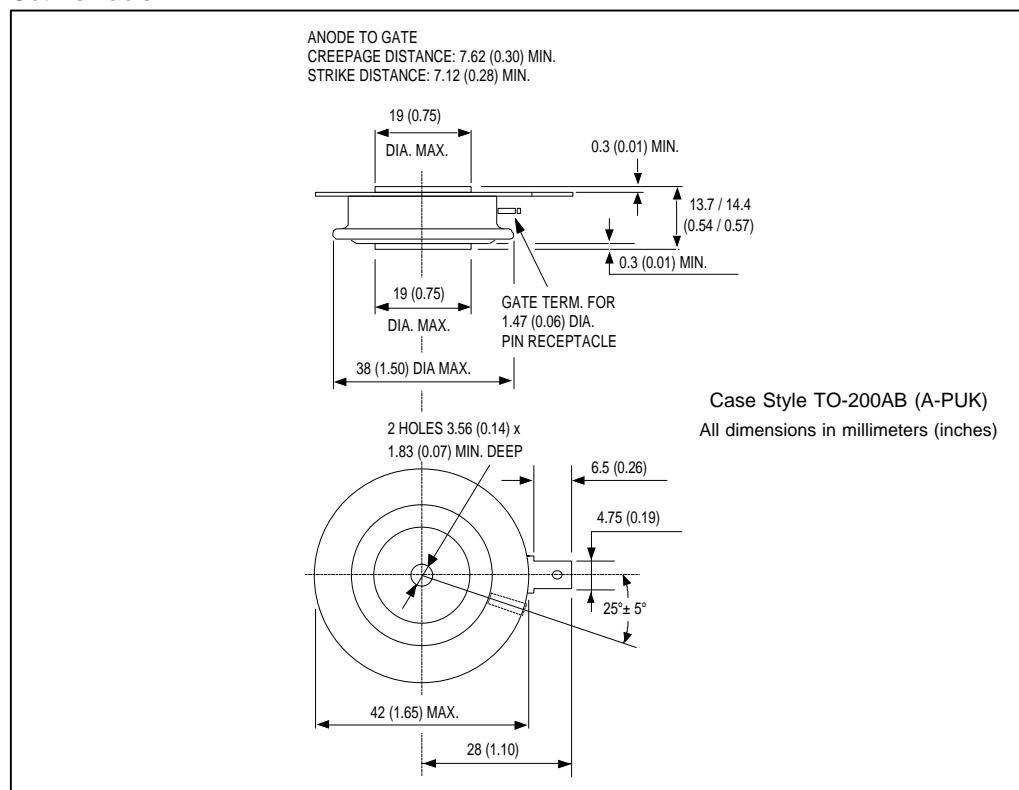


Fig. 1 - Current Ratings Characteristics

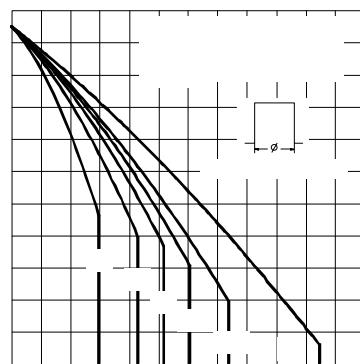


Fig. 2 - Current Ratings Characteristics

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