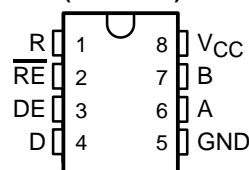


SN65176B, SN75176B DIFFERENTIAL BUS TRANSCEIVERS

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- Bidirectional Transceivers
- Meet or Exceed the Requirements of ANSI Standards TIA/EIA-422-B and TIA/EIA-485-A and ITU Recommendations V.11 and X.27
- Designed for Multipoint Transmission on Long Bus Lines in Noisy Environments
- 3-State Driver and Receiver Outputs
- Individual Driver and Receiver Enables
- Wide Positive and Negative Input/Output Bus Voltage Ranges
- Driver Output Capability . . . ± 60 mA Max
- Thermal Shutdown Protection
- Driver Positive and Negative Current Limiting
- Receiver Input Impedance . . . 12 k Ω Min
- Receiver Input Sensitivity . . . ± 200 mV
- Receiver Input Hysteresis . . . 50 mV Typ
- Operate From Single 5-V Supply

SN65176B . . . D OR P PACKAGE
SN75176B . . . D, P, OR PS PACKAGE
(TOP VIEW)



description/ordering information

The SN65176B and SN75176B differential bus transceivers are integrated circuits designed for bidirectional data communication on multipoint bus transmission lines. They are designed for balanced transmission lines and meet ANSI Standards TIA/EIA-422-B and TIA/EIA-485-A and ITU Recommendations V.11 and X.27.

The SN65176B and SN75176B combine a 3-state differential line driver and a differential input line receiver, both of which operate from a single 5-V power supply. The driver and receiver have active-high and active-low enables, respectively, that can be connected together externally to function as a direction control. The driver differential outputs and the receiver differential inputs are connected internally to form differential input/output (I/O) bus ports that are designed to offer minimum loading to the bus when the driver is disabled or $V_{CC} = 0$. These ports feature wide positive and negative common-mode voltage ranges, making the device suitable for party-line applications.

ORDERING INFORMATION

| TA | PACKAGE† | | ORDERABLE PART NUMBER | TOP-SIDE MARKING |
|----------------|--------------|--------------|-----------------------|------------------|
| 0°C to 70°C | PDIP (P) | Tube of 50 | SN75176BP | SN75176BP |
| | SOIC (D) | Tube of 75 | SN75176BD | 75176B |
| | | Reel of 2500 | SN75176BDR | |
| SOP (PS) | Reel of 2000 | SN75176BPSR | A176B | |
| -40°C to 105°C | PDIP (P) | Tube of 50 | SN65176BP | SN65176BP |
| | SOIC (D) | Tube of 75 | SN65176BD | 65176B |
| | | Reel of 2500 | SN65176BDR | |

† Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at www.ti.com/sc/package.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

 **TEXAS
INSTRUMENTS**

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On products compliant to MIL-PRF-38535, all parameters are tested unless otherwise noted. On all other products, production processing does not necessarily include testing of all parameters.

SN65176B, SN75176B DIFFERENTIAL BUS TRANSCEIVERS

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description/ordering information (continued)

The driver is designed for up to 60 mA of sink or source current. The driver features positive and negative current limiting and thermal shutdown for protection from line-fault conditions. Thermal shutdown is designed to occur at a junction temperature of approximately 150°C. The receiver features a minimum input impedance of 12 kΩ, an input sensitivity of ±200 mV, and a typical input hysteresis of 50 mV.

The SN65176B and SN75176B can be used in transmission-line applications employing the SN75172 and SN75174 quadruple differential line drivers and SN75173 and SN75175 quadruple differential line receivers.

Function Tables

DRIVER

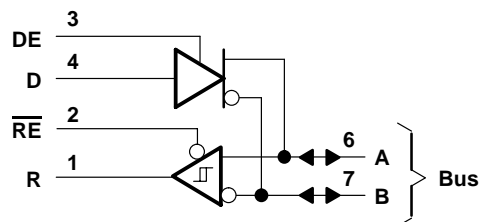
| INPUT D | ENABLE DE | OUTPUTS | |
|------------|--------------|---------|---|
| | | A | B |
| H | H | H | L |
| L | H | L | H |
| X | L | Z | Z |

RECEIVER

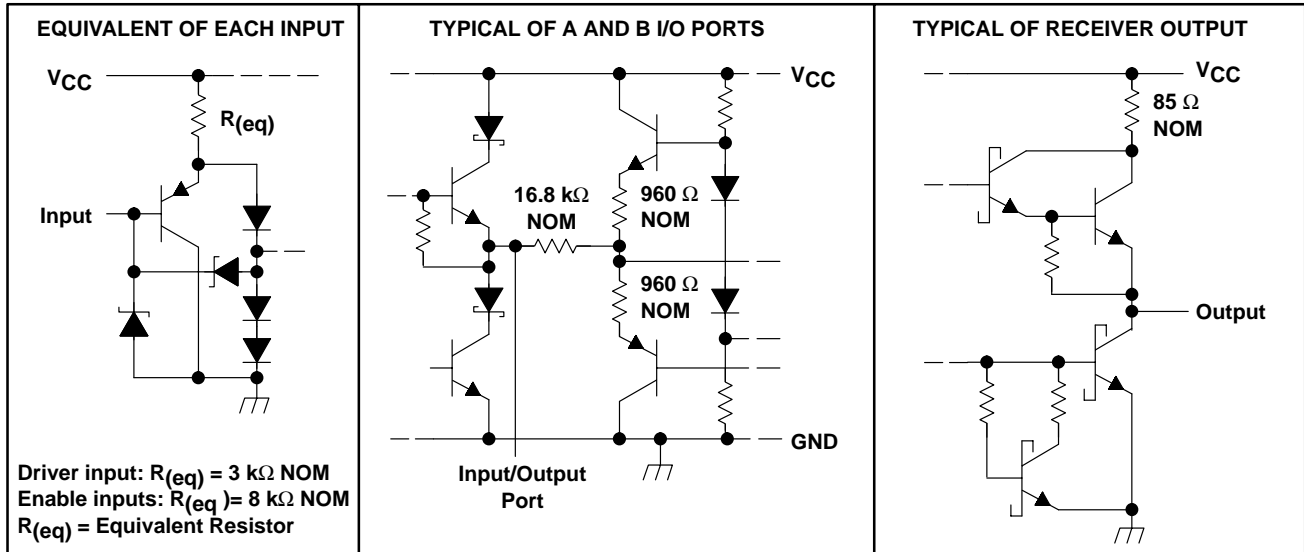
| DIFFERENTIAL INPUTS A-B | ENABLE RE | OUTPUT R |
|----------------------------|--------------|-------------|
| $V_{ID} \geq 0.2 V$ | L | H |
| $-0.2 V < V_{ID} < 0.2 V$ | L | ? |
| $V_{ID} \leq -0.2 V$ | L | L |
| X | H | Z |
| Open | L | ? |

H = high level, L = low level, ? = indeterminate,
X = irrelevant, Z = high impedance (off)

logic diagram (positive logic)



schematics of inputs and outputs



absolute maximum ratings over operating free-air temperature range (unless otherwise noted)†

| | |
|---|----------------|
| Supply voltage, V_{CC} (see Note 1) | 7 V |
| Voltage range at any bus terminal | -10 V to 15 V |
| Enable input voltage, V_I | 5.5 V |
| Package thermal impedance, θ_{JA} (see Notes 2 and 3): | |
| D package | 97°C/W |
| P package | 85°C/W |
| PS package | 95°C/W |
| Operating virtual junction temperature, T_J | 150°C |
| Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds | 260°C |
| Storage temperature range, T_{stg} | -65°C to 150°C |

† Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

- NOTES:
1. All voltage values, except differential input/output bus voltage, are with respect to network ground terminal.
 2. Maximum power dissipation is a function of $T_J(\text{max})$, θ_{JA} , and T_A . The maximum allowable power dissipation at any allowable ambient temperature is $P_D = (T_J(\text{max}) - T_A) / \theta_{JA}$. Operating at the absolute maximum T_J of 150°C can affect reliability.
 3. The package thermal impedance is calculated in accordance with JESD 51-7.

SN65176B, SN75176B DIFFERENTIAL BUS TRANSCEIVERS

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recommended operating conditions

| | | | MIN | TYP | MAX | UNIT |
|-------------------|---|----------------------------|------|-----|----------|--------------|
| V_{CC} | Supply voltage | | 4.75 | 5 | 5.25 | V |
| V_I or V_{IC} | Voltage at any bus terminal (separately or common mode) | | | | 12 | V |
| | | | | | -7 | |
| V_{IH} | High-level input voltage | D, DE, and \overline{RE} | 2 | | | V |
| V_{IL} | Low-level input voltage | D, DE, and \overline{RE} | | | 0.8 | V |
| V_{ID} | Differential input voltage (see Note 4) | | | | ± 12 | V |
| I_{OH} | High-level output current | Driver | | | -60 | mA |
| | | Receiver | | | -400 | μ A |
| I_{OL} | Low-level output current | Driver | | | 60 | mA |
| | | Receiver | | | 8 | |
| T_A | Operating free-air temperature | SN65176B | -40 | | 105 | $^{\circ}$ C |
| | | SN75176B | 0 | | 70 | |

NOTE 4: Differential input/output bus voltage is measured at the noninverting terminal A, with respect to the inverting terminal B.



DRIVER SECTION

electrical characteristics over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS† | | MIN | TYP‡ | MAX | UNIT |
|-------------------|---|----------------------------------|-----------------------|---------------------------------|------|----------|------|
| V _{IK} | Input clamp voltage | I _I = -18 mA | | | | -1.5 | V |
| V _O | Output voltage | I _O = 0 | | 0 | | 6 | V |
| V _{OD1} | Differential output voltage | I _O = 0 | | 1.5 | 3.6 | 6 | V |
| V _{OD2} | Differential output voltage | R _L = 100 Ω, | See Figure 1 | 1/2 V _{OD1} or 2 V‡ | | | V |
| | | R _L = 54 Ω, | See Figure 1 | 1.5 | 2.5 | 5 | |
| V _{OD3} | Differential output voltage | See Note 5 | | 1.5 | | 5 | V |
| Δ V _{OD} | Change in magnitude of differential output voltage§ | R _L = 54 Ω or 100 Ω, | See Figure 1 | | | ±0.2 | V |
| V _{OC} | Common-mode output voltage | R _L = 54 Ω or 100 Ω, | See Figure 1 | | | +3 -1 | V |
| Δ V _{OC} | Change in magnitude of common-mode output voltage§ | R _L = 54 Ω or 100 Ω, | See Figure 1 | | | ±0.2 | V |
| I _O | Output current | Output disabled, See Note 6 | V _O = 12 V | | | 1 | mA |
| | | | V _O = -7 V | | | -0.8 | |
| I _{IH} | High-level input current | V _I = 2.4 V | | | | 20 | μA |
| I _{IL} | Low-level input current | V _I = 0.4 V | | | | -400 | μA |
| I _{OS} | Short-circuit output current | V _O = -7 V | | | | -250 | mA |
| | | V _O = 0 | | | | -150 | |
| | | V _O = V _{CC} | | | | 250 | |
| | | V _O = 12 V | | | | 250 | |
| I _{CC} | Supply current (total package) | No load | Outputs enabled | | 42 | 70 | mA |
| | | | Outputs disabled | | 26 | 35 | |

† The power-off measurement in ANSI Standard TIA/EIA-422-B applies to disabled outputs only and is not applied to combined inputs and outputs.

‡ All typical values are at V_{CC} = 5 V and T_A = 25°C.

§ Δ|V_{OD}| and Δ|V_{OC}| are the changes in magnitude of V_{OD} and V_{OC}, respectively, that occur when the input is changed from a high level to a low level.

¶ The minimum V_{OD2} with a 100-Ω load is either 1/2 V_{OD1} or 2 V, whichever is greater.

NOTES: 5. See ANSI Standard TIA/EIA-485-A, Figure 3.5, Test Termination Measurement 2.

6. This applies for both power on and off; refer to ANSI Standard TIA/EIA-485-A for exact conditions. The TIA/EIA-422-B limit does not apply for a combined driver and receiver terminal.

switching characteristics, V_{CC} = 5 V, R_L = 110 Ω, T_A = 25°C (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS | | MIN | TYP | MAX | UNIT |
|--------------------|-------------------------------------|------------------------|--------------|-----|-----|-----|------|
| t _{d(OD)} | Differential-output delay time | R _L = 54 Ω, | See Figure 3 | | 15 | 22 | ns |
| t _{t(OD)} | Differential-output transition time | R _L = 54 Ω, | See Figure 3 | | 20 | 30 | ns |
| t _{PZH} | Output enable time to high level | See Figure 4 | | | 85 | 120 | ns |
| t _{PZL} | Output enable time to low level | See Figure 5 | | | 40 | 60 | ns |
| t _{PHZ} | Output disable time from high level | See Figure 4 | | | 150 | 250 | ns |
| t _{PLZ} | Output disable time from low level | See Figure 5 | | | 20 | 30 | ns |

SN65176B, SN75176B DIFFERENTIAL BUS TRANSCEIVERS

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SYMBOL EQUIVALENTS

| DATA-SHEET PARAMETER | TIA/EIA-422-B | TIA/EIA-485-A |
|----------------------|---------------------------|--|
| V_O | V_{oa}, V_{ob} | V_{oa}, V_{ob} |
| $ V_{OD1} $ | V_o | V_o |
| $ V_{OD2} $ | $V_t (R_L = 100 \Omega)$ | $V_t (R_L = 54 \Omega)$ |
| $ V_{OD3} $ | | V_t (test termination measurement 2) |
| $\Delta V_{OD} $ | $ V_t - \bar{V}_t $ | $ V_t - \bar{V}_t $ |
| V_{OC} | $ V_{os} $ | $ V_{os} $ |
| $\Delta V_{OC} $ | $ V_{os} - \bar{V}_{os} $ | $ V_{os} - \bar{V}_{os} $ |
| I_{OS} | $ I_{sa} , I_{sb} $ | |
| I_O | $ I_{xa} , I_{xb} $ | I_{ia}, I_{ib} |

RECEIVER SECTION

electrical characteristics over recommended ranges of common-mode input voltage, supply voltage, and operating free-air temperature (unless otherwise noted)

| PARAMETER | | TEST CONDITIONS | | MIN | TYP† | MAX | UNIT |
|-----------|--|-------------------------------------|------------------------|---------|------|----------|------------|
| V_{IT+} | Positive-going input threshold voltage | $V_O = 2.7 V,$ | $I_O = -0.4 mA$ | | | 0.2 | V |
| V_{IT-} | Negative-going input threshold voltage | $V_O = 0.5 V,$ | $I_O = 8 mA$ | $-0.2‡$ | | | V |
| V_{hys} | Input hysteresis voltage ($V_{IT+} - V_{IT-}$) | | | | 50 | | mV |
| V_{IK} | Enable Input clamp voltage | $I_I = -18 mA$ | | | | -1.5 | V |
| V_{OH} | High-level output voltage | $V_{ID} = 200 mV,$ See Figure 2 | $I_{OH} = -400 \mu A,$ | | 2.7 | | V |
| V_{OL} | Low-level output voltage | $V_{ID} = -200 mV,$ See Figure 2 | $I_{OL} = 8 mA,$ | | | 0.45 | V |
| I_{OZ} | High-impedance-state output current | $V_O = 0.4 V$ to $2.4 V$ | | | | ± 20 | μA |
| I_I | Line input current | Other input = 0 V, See Note 7 | $V_I = 12 V$ | | | 1 | mA |
| | | | $V_I = -7 V$ | | | -0.8 | |
| I_{IH} | High-level enable input current | $V_{IH} = 2.7 V$ | | | | 20 | μA |
| I_{IL} | Low-level enable input current | $V_{IL} = 0.4 V$ | | | | -100 | μA |
| r_I | Input resistance | $V_I = 12 V$ | | | 12 | | k Ω |
| I_{OS} | Short-circuit output current | | | -15 | | -85 | mA |
| I_{CC} | Supply current (total package) | No load | Outputs enabled | | 42 | 55 | mA |
| | | | Outputs disabled | | 26 | 35 | |

† All typical values are at $V_{CC} = 5 V, T_A = 25^\circ C.$

‡ The algebraic convention, in which the less positive (more negative) limit is designated minimum, is used in this data sheet for common-mode input voltage and threshold voltage levels only.

NOTE 7: This applies for both power on and power off. Refer to EIA Standard TIA/EIA-485-A for exact conditions.



switching characteristics, $V_{CC} = 5\text{ V}$, $C_L = 15\text{ pF}$, $T_A = 25^\circ\text{C}$

| PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---|--|-----|-----|-----|------|
| t_{PLH} Propagation delay time, low- to high-level output | $V_{ID} = 0\text{ to }3\text{ V}$, See Figure 6 | | 21 | 35 | ns |
| t_{PHL} Propagation delay time, high- to low-level output | | | 23 | 35 | |
| t_{PZH} Output enable time to high level | See Figure 7 | | 10 | 20 | ns |
| t_{PZL} Output enable time to low level | | | 12 | 20 | |
| t_{PHZ} Output disable time from high level | See Figure 7 | | 20 | 35 | ns |
| t_{PLZ} Output disable time from low level | | | 17 | 25 | |

PARAMETER MEASUREMENT INFORMATION

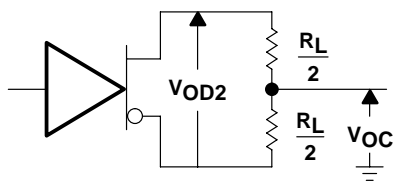


Figure 1. Driver V_{OD} and V_{OC}

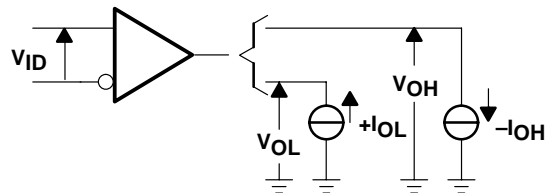
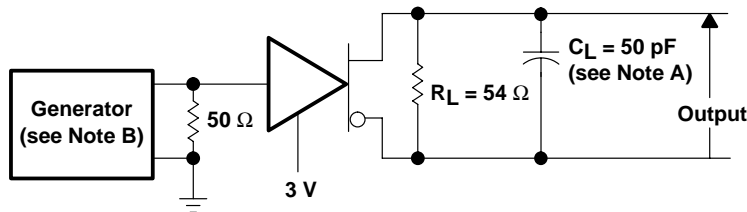
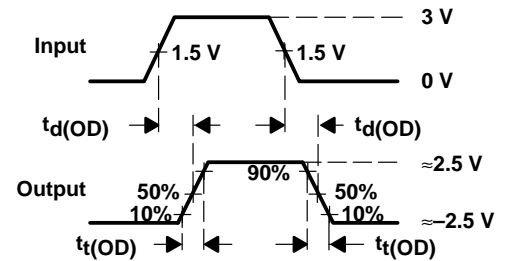


Figure 2. Receiver V_{OH} and V_{OL}



TEST CIRCUIT



VOLTAGE WAVEFORMS

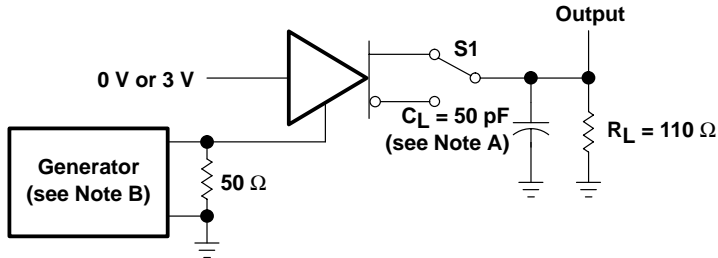
- NOTES: A. C_L includes probe and jig capacitance.
B. The input pulse is supplied by a generator having the following characteristics: $PRR \leq 1\text{ MHz}$, 50% duty cycle, $t_r \leq 6\text{ ns}$, $t_f \leq 6\text{ ns}$, $Z_O = 50\ \Omega$.

Figure 3. Driver Test Circuit and Voltage Waveforms

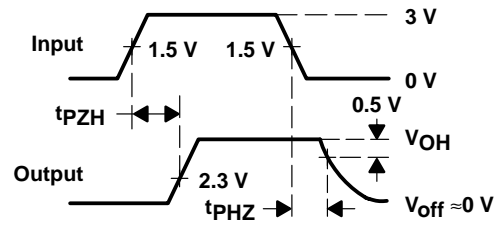
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PARAMETER MEASUREMENT INFORMATION



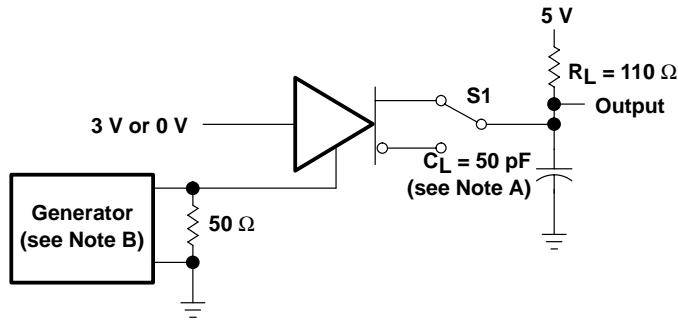
TEST CIRCUIT



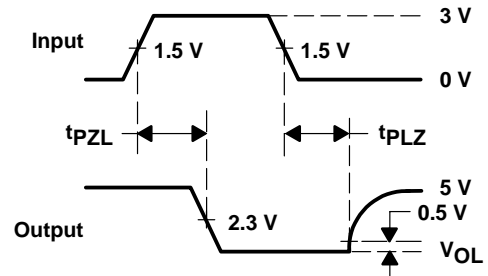
VOLTAGE WAVEFORMS

- NOTES: A. C_L includes probe and jig capacitance.
 B. The input pulse is supplied by a generator having the following characteristics: $PRR \leq 1$ MHz, 50% duty cycle, $t_r \leq 6$ ns, $t_f \leq 6$ ns, $Z_0 = 50 \Omega$.

Figure 4. Driver Test Circuit and Voltage Waveforms



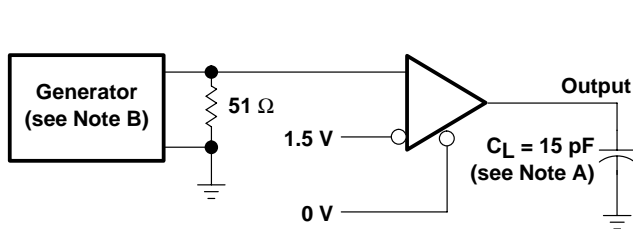
TEST CIRCUIT



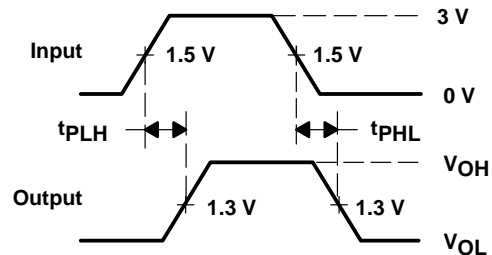
VOLTAGE WAVEFORMS

- NOTES: A. C_L includes probe and jig capacitance.
 B. The input pulse is supplied by a generator having the following characteristics: $PRR \leq 1$ MHz, 50% duty cycle, $t_r \leq 6$ ns, $t_f \leq 6$ ns, $Z_0 = 50 \Omega$.

Figure 5. Driver Test Circuit and Voltage Waveforms



TEST CIRCUIT

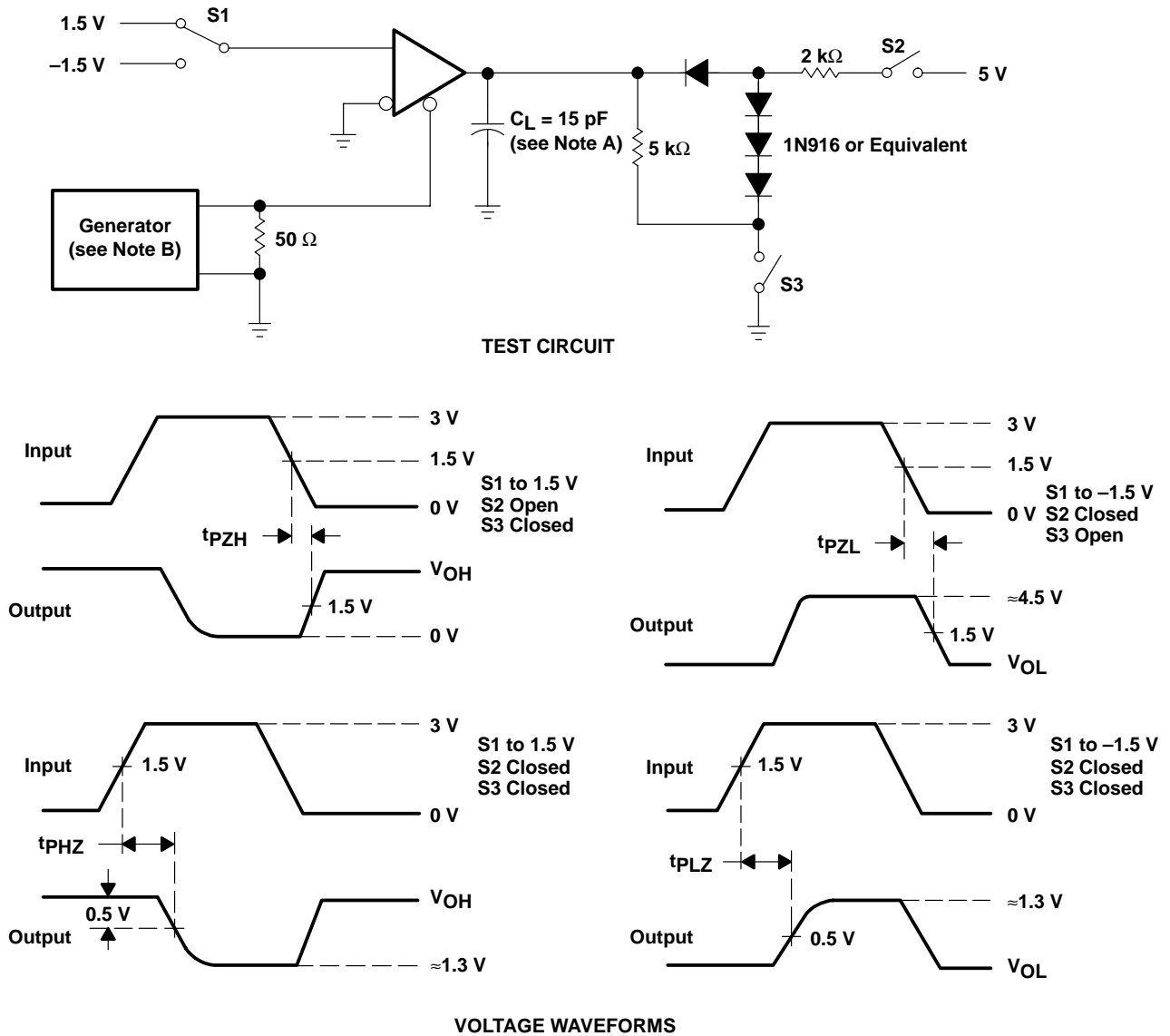


VOLTAGE WAVEFORMS

- NOTES: A. C_L includes probe and jig capacitance.
 B. The input pulse is supplied by a generator having the following characteristics: $PRR \leq 1$ MHz, 50% duty cycle, $t_r \leq 6$ ns, $t_f \leq 6$ ns, $Z_0 = 50 \Omega$.

Figure 6. Receiver Test Circuit and Voltage Waveforms

PARAMETER MEASUREMENT INFORMATION



- NOTES: A. C_L includes probe and jig capacitance.
 B. The input pulse is supplied by a generator having the following characteristics: PRR \leq 1 MHz, 50% duty cycle, $t_r \leq$ 6 ns, $t_f \leq$ 6 ns, $Z_0 = 50 \Omega$.

Figure 7. Receiver Test Circuit and Voltage Waveforms

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TYPICAL CHARACTERISTICS

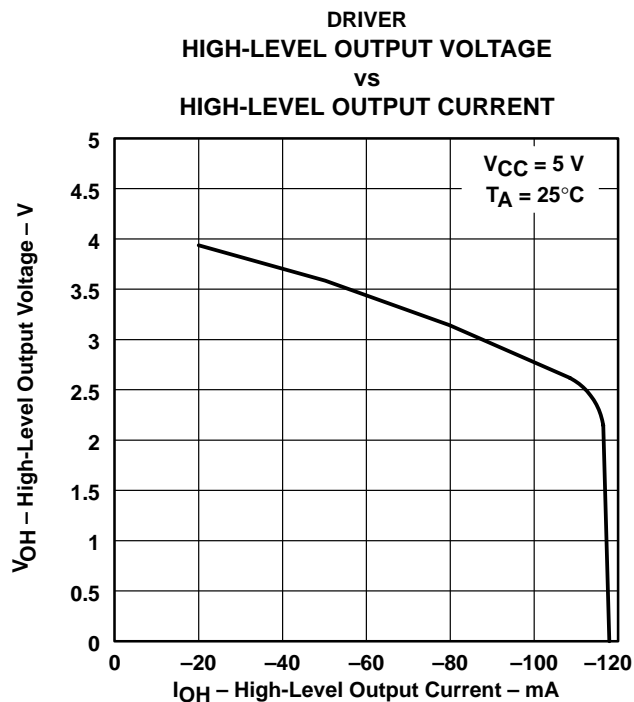


Figure 8

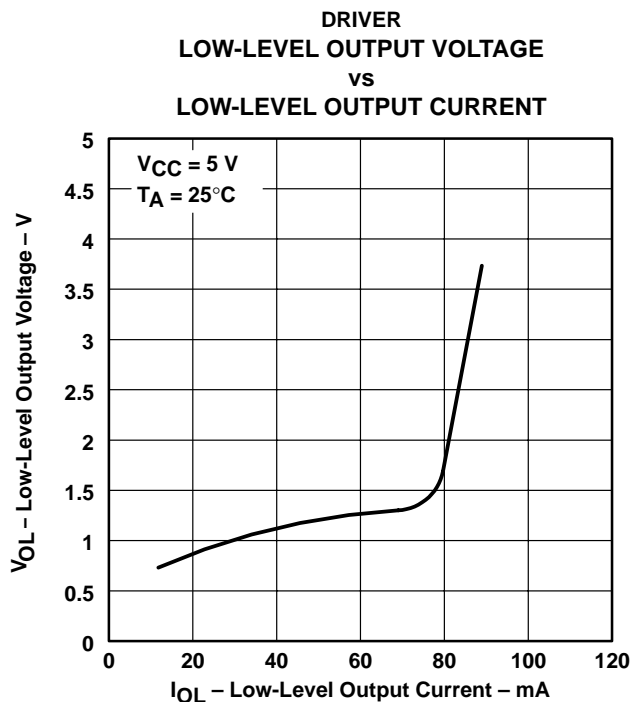


Figure 9

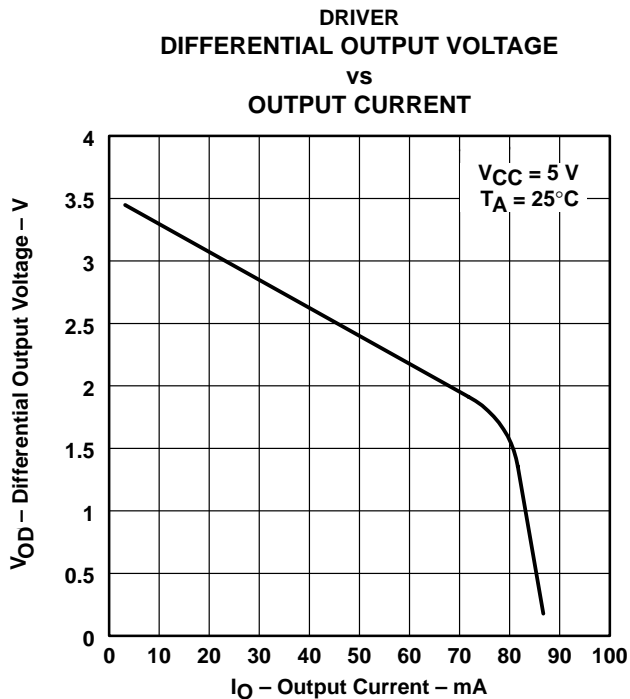


Figure 10



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TYPICAL CHARACTERISTICS

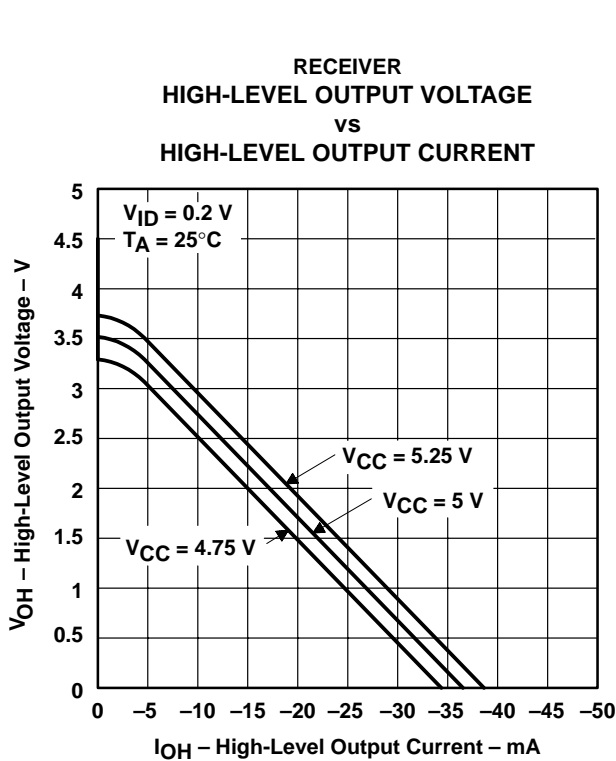
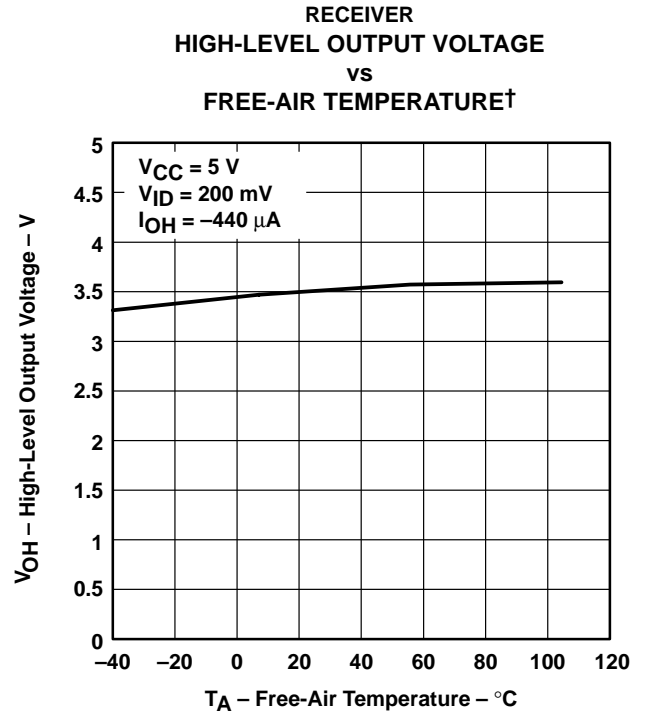


Figure 11



† Only the 0°C to 70°C portion of the curve applies to the SN75176B.

Figure 12

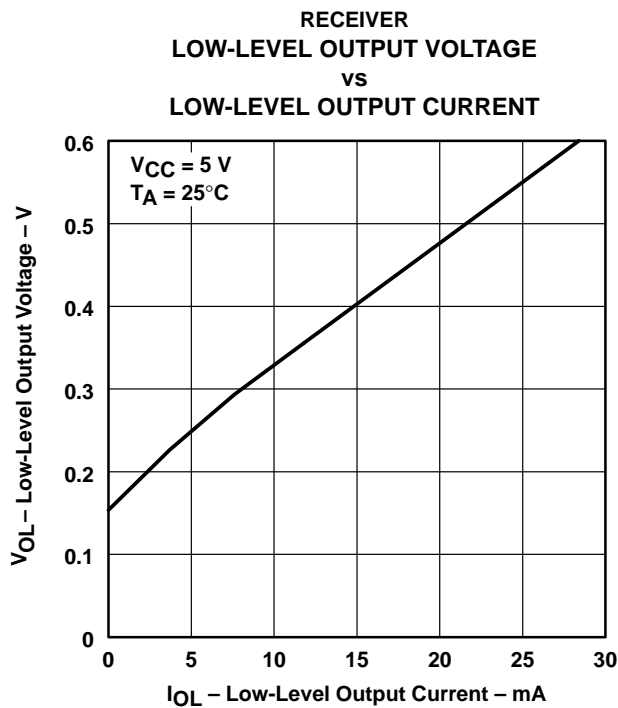


Figure 13

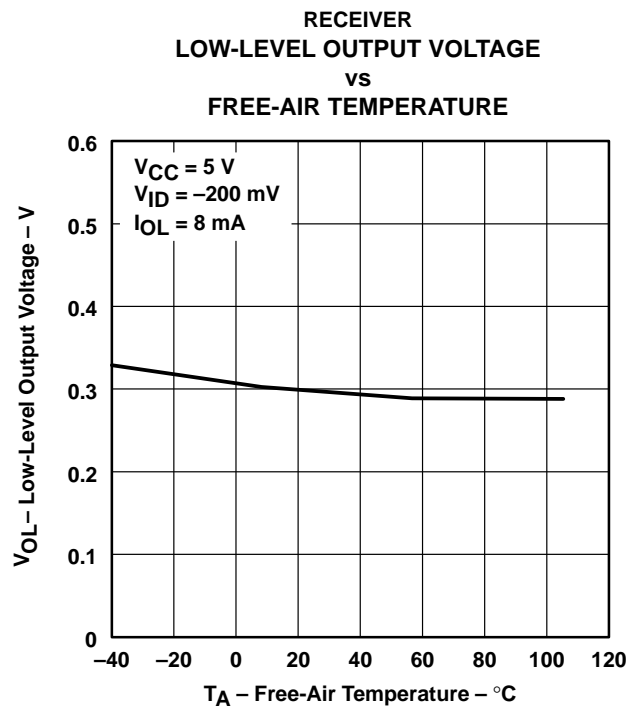
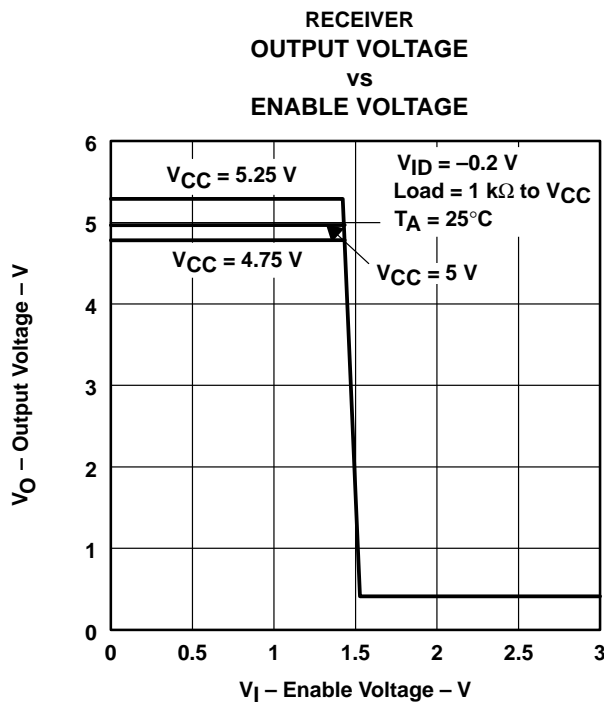
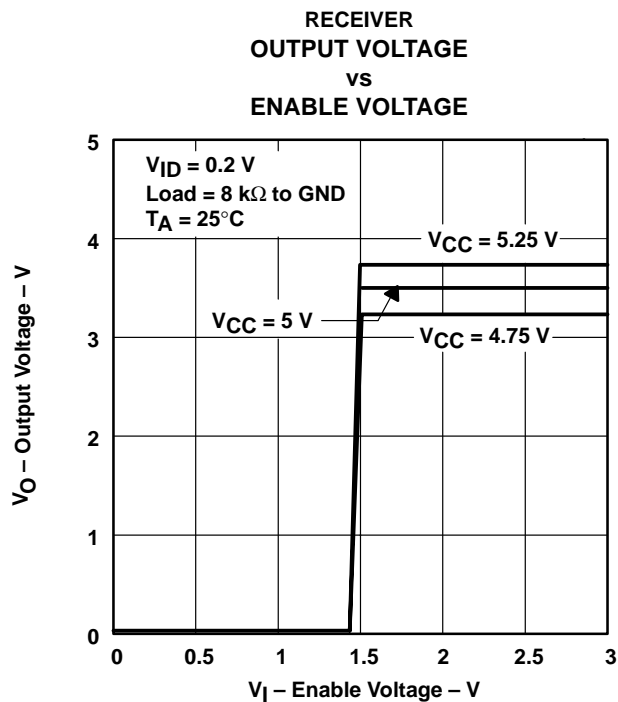


Figure 14

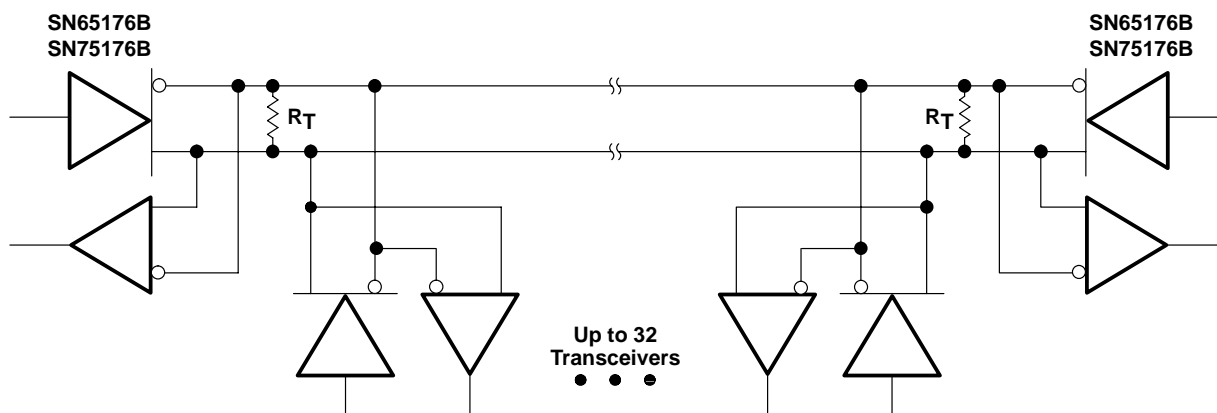
SN65176B, SN75176B DIFFERENTIAL BUS TRANSCEIVERS

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TYPICAL CHARACTERISTICS



APPLICATION INFORMATION



NOTE A: The line should be terminated at both ends in its characteristic impedance ($R_T = Z_0$). Stub lengths off the main line should be kept as short as possible.

Figure 17. Typical Application Circuit

PACKAGING INFORMATION

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins | Package Qty | Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|------------------|-----------------------|--------------|-----------------|------|-------------|-------------------------|------------------|------------------------------|
| SN65176BD | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN65176BDE4 | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN65176BDG4 | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN65176BDR | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN65176BDRE4 | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN65176BDRG4 | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN65176BP | ACTIVE | PDIP | P | 8 | 50 | Pb-Free (RoHS) | CU NIPDAU | Level-NC-NC-NC |
| SN65176BPE4 | ACTIVE | PDIP | P | 8 | 50 | Pb-Free (RoHS) | CU NIPDAU | Level-NC-NC-NC |
| SN75176BD | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BDE4 | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BDG4 | ACTIVE | SOIC | D | 8 | 75 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BDR | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BDRE4 | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BDRG4 | ACTIVE | SOIC | D | 8 | 2500 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-2-260C-1YEAR |
| SN75176BP | ACTIVE | PDIP | P | 8 | 50 | Pb-Free (RoHS) | CU NIPDAU | Level-NC-NC-NC |
| SN75176BPE4 | ACTIVE | PDIP | P | 8 | 50 | Pb-Free (RoHS) | CU NIPDAU | Level-NC-NC-NC |
| SN75176BPSR | ACTIVE | SO | PS | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |
| SN75176BPSRG4 | ACTIVE | SO | PS | 8 | 2000 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-1-260C-UNLIM |

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBsolete: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS) or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame

retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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P (R-PDIP-T8)

PLASTIC DUAL-IN-LINE



- NOTES: A. All linear dimensions are in inches (millimeters).
 B. This drawing is subject to change without notice.
 C. Falls within JEDEC MS-001

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D (R-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
 - D. Falls within JEDEC MS-012 variation AA.

MECHANICAL DATA

PS (R-PDSO-G8)

PLASTIC SMALL-OUTLINE PACKAGE



- NOTES:
- A. All linear dimensions are in millimeters.
 - B. This drawing is subject to change without notice.
 - C. Body dimensions do not include mold flash or protrusion, not to exceed 0,15.

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